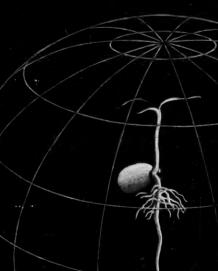
Chemical Engineering



HYDROGEN'S REVOLUTIONARY ROLE

1959 AWARD WINNER



TEXACO'S SYNTHESIS GAS PROCESS

27th Exposition of Chemical Industries—Your Preview and Guide, page 281

Filter Division of The Eimco Corporation, Box 300, Salt Lake City 10, Utah

EimcoBelt Filter Saves \$200,000 First Year, in Recovery Operation!

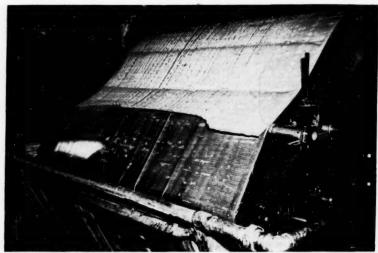
In a classified chemical operation, gypsum was being recovered by thickening and countercurrent washing on two stages of vacuum filtration.

With standard drum filters, filtration of gypsum was troublesome. Excessive blinding of cloth filter media resulted in hundreds of pounds of valuable product being lost every day.

When an EimcoBelt filter replaced the standard drum for the first filtration stage in this operation, it immediately overcame all filtering difficulties — because of its' ability to maintain a continuously clean medium.

The EimcoBelt, with its' unique new operating principle, removes the filter medium from the drum every cycle... discharges the cake over a small diameter discharge roller... washes the medium with jet sprays... always returns a clean medium to the drum.

Soluble losses were reduced to less than one-third the average



6-ft, diameter by 6-ft, face EimcoBelt filter installed for gypsum recovery.

losses with the two conventional drum filters — resulting in savings of over \$200,000 a year for this company!

Moreover, it soon became apparent that the new filter could handle the filtration load formerly handled by the two drum filters. Accordingly, the second stage drum filter was eliminated from the flowsheet.



SEND FOR EIMCOBELT Bulletin F-2053

Write the Eimco Corporation, Box 300, Salt Lake City 10, Utah, for your copy

Eimco-Process Equipment Selected for Acid Neutralization and Scrubber Effluent Clarification at Aluminum Plant

Need for a positive system to neutralize and clarify a fluorinebearing effluent prompted the operators of an aluminum reduction process to contact Eimco-Process Engineers. Close work with the company engineers in a test program led to the development of an ingenious flowsheet and custom-adaptation of Eimco-Process equipment to the system requirements.

Careful planning, designing and fabricating, plus conscientious field services, has resulted in a dependable, economical system that gives its user maximum returns from every invested dollar.

In treating the hydrofluoric acid waste, effluent from scrubbing towers passes through three stages of neutralization in Eimco-Process Contactors, followed by clarification in a Type CM Eimco-Process Reactor-Clarifier. The clarifier overflow has a turbidity of 10 ppm or less and is returned to the scrubber water system for re-use.

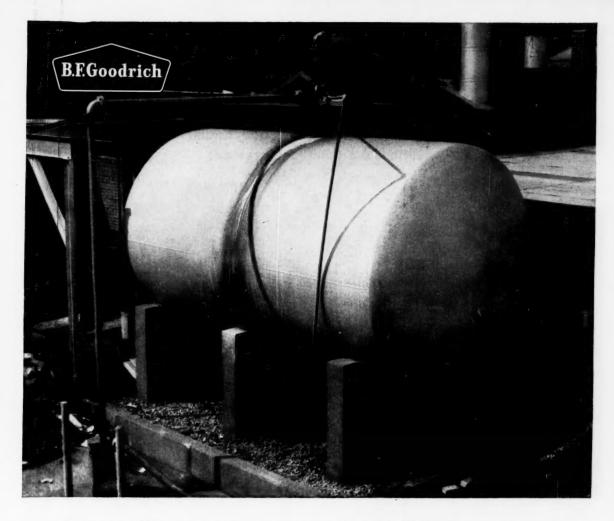
Other Eimco-Process equipment in this treatment plant includes lime feeders, lime slakers and coagulant mixers and feeders.



Aluminum processor gets high separation efficiency with this Eimco-Process Reactor-Clarifier.

Process Engineers Division THE EIMCO CORPORATION

420 Peninsular Ave., San Mateo, Calif.



How Koroseal saves \$12,000 a year for L. A. Darling Company

THE L. A. Darling Company of Bronson, Michigan manufactures plated racks and other display equipment for retail stores. Manual handling of muriatic acid in carboys (glass containers) was an expensive part of the manufacturing cost.

Then, three years ago, Darling installed a 12,000-gallon Koroseal-lined tank (pictured above) and a network of rigid Koroseal PVC piping. The tank permitted bulk purchase of acid, and the piping eliminated manual handling. Tangible savings have been in excess of \$12,000 each year. And further sav-

ings have been realized through the elimination of broken carboys and the release of working capital previously tied up in deposits on carboys.

Koroseal rigid PVC by B.F. Goodrich has answered countless problems for alert manufacturers. Koroseal is unaffected by most alkalies and acids and is completely inert in the presence of oil, alcohol and salt solutions. It resists corrosion, has superior insulation qualities, will not support combustion and never needs to be painted.

Easy to install, Koroseal in various forms can be threaded, cut, welded or drilled. It is available in pipe, tubes, rods, valves and sheets. For information, just send in the coupon.

_

B.F.Goodrich Koroseal rigid PVC products

WHAT'S NEW? WHAT'S BEST FOR YOU? in SOLID-LIQUID SEPARATING METHODS and EQUIPMENT

Find out at the Bird Machine Booth 685, Chemical Exposition Here's a thumbnail preview:



NEW — Six-inch, High Speed Bird Continuous Solid Bowl Centrifuge for thoroughly effective low cost separations involving moderate volumes or limited space or separating forces produced by speeds up to 6,000 rpm. Ideal for experimental and development work, too.



NEW — Bird-Humboldt Oscillating Screen Centrifuge for dewatering plus 65 mesh granules or crystals at rates from 5 to 50 or more tons per hour. Gets the solids down to 5% or less surface moisture with almost no loss or degradation of solids. Operates up to 3000 hours or more without screen replacement. Takes only 0.2 KWH per ton of dried solids.



Bird Continuous Solid Bowl Centrifugals in sizes up to 54" x 70" bowl and in designs to fit a great range of process requirements. These fast, clean, rugged, dependable units handle thick or thin, hot or cold slurries in large or small volumes. Solids may range from a fraction of a micron to half inch. Cost of operation and maintenance averages only a few cents per ton.



Bird-Young Rotary Vacuum Filters provide several times the usual capacity per foot of filter area. Advantages include positive, complete discharge of well dried cakes; ability to handle large volumes of filtrate; efficient, multi-stage, countercurrent wash; totally enclosed, fume-tight operation if desired; small space; low maintenance



Bird-Prayon Horizontal, Pan Type Vacuum Filters assure maximum effective cake wash with minimum wash liquor; up to six countercurrent washes, each kept sharply separate; high tonnage per unit of filter area which ranges from 30 to 560 sq. ft.



Bird Suspended Batch Centrifuges for heavy duty, high capacity operations; 40" or 48" basket, perforate or imperforate; fume-tight or explosion proof construction when needed.

WHICH FOR YOU? Bird engineers are backed by the Bird Research and Development Center, a fully staffed and equipped, pilot-scale test laboratory devoted exclusively to solid-liquid separations. Because of the comprehensive range of Bird equipment, recommendations are unbiased and based on what's best for you.

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November 16, 1959 Chemical Engineering Vol. 66, No. 23

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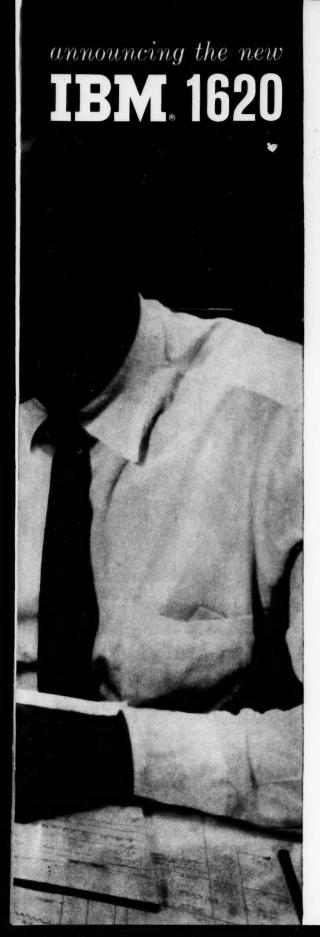
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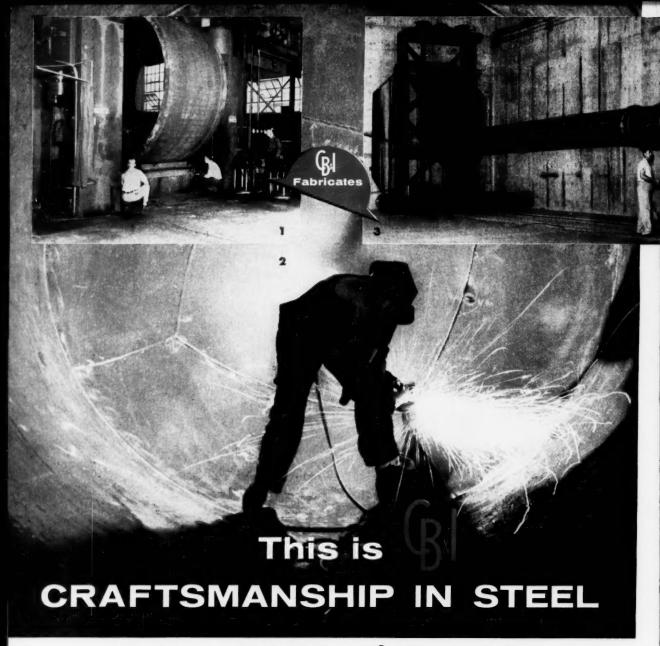




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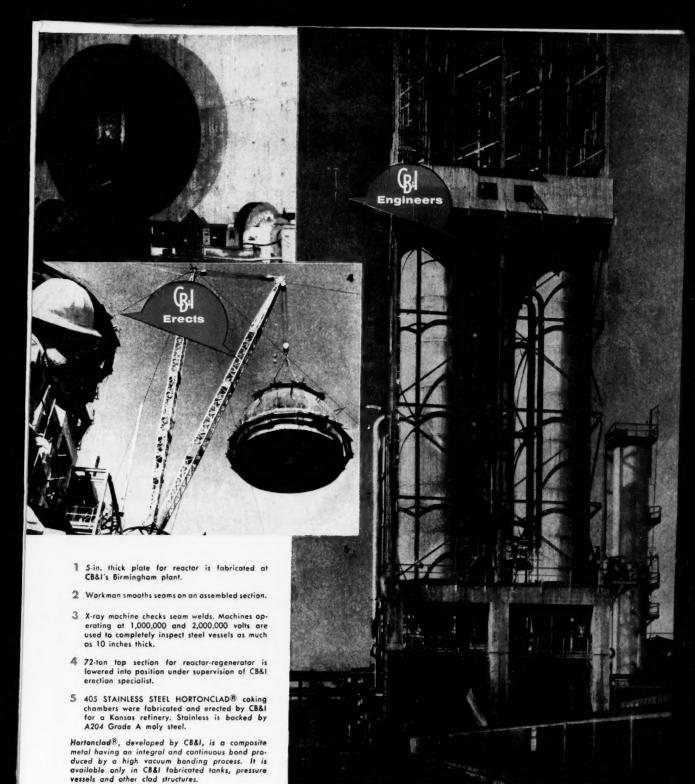
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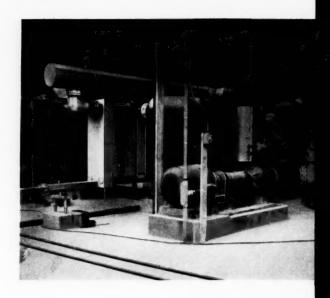
Fred Wheelwright, Manager, Industrial Sales:

"Two kinds of difficulties arise in the selection of process equipment. The first consideration, process efficiency, gives us no difficulty at De Laval. Well-documented performance specifications are reinforced with thorough pilot plant trials at De Laval laboratories when necessary. Each piece of De Laval process equipment is known to be capable of doing its job at time of sale,

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It reflects a performance bonus from the design ingenuity of equipment just naturally built to perform with a maximum economy of space and manpower. Three examples are shown here."



For further information, write to De Laval.



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THREE DIFFICULT MET BY



Viscous liquid easily separated in pressurized centrifuge

Problem: A viscous, high-melting-point rubber accelerator was to be separated from an alcoholic reaction mixture.

Solution: Centrifugal separation at liquefying temperatures. This also meant maintaining pressure to avoid alcohol boil-off. An open-system separation was not practical but tests at De Laval's pilot plant proved the Hermetic Cen

trifuge could handle this job. In actual production, instantaneous and complete separation was easily achieved with a De Laval Hermetic Centrifuge to provide a clean product and no loss of the alcohol phase.

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Batch-process blow steam provides steady-source heat

Problem: For a 15 or 20 minute period, the discharge of a pulp-digester autoclave produced "waste" steam totaling 255,000 pounds per hour. How to reclaim this heat without resorting to a large shell and tube heat exchanger?

Solution: The periodic blow steam was condensed by a small jet condenser dis-

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This Bowaters Carolina Corporation installation at Catawba, S. Carolina, not only converts this intermittent waste heat into a continuous source of hot process water but does it in a small compact unit based on the unusually high efficiency of the De Laval Plate

Heat Exchanger. The stainless steel plate construction assures a long life and quick access for easy cleaning when required.

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PRODUCTION REQUIREMENTS DE LAVAL PROCESS EQUIPMENT

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3-way vibration ups output 91% and prevents loss of usable coarse fines

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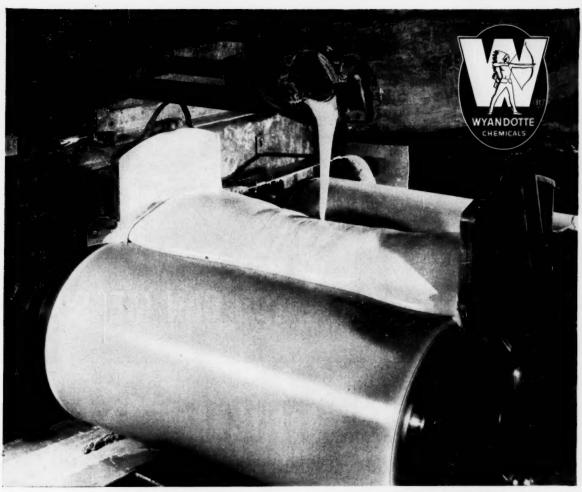
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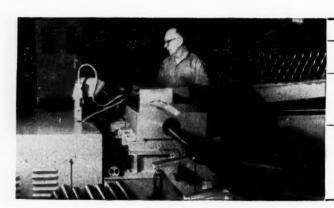
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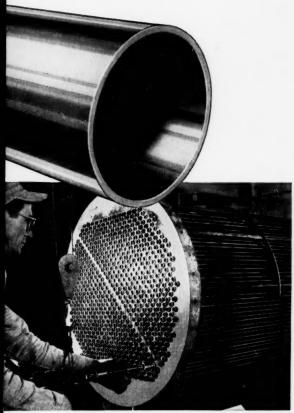
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Wall Thickness (B.W. Gage)	Minor dimension of the defect (Length or Depth)	Defective Area (Length, Depth Plane)
20	.006"	.0025 sq. inches
18	.006"	.003 sq. inches
16	121/2% of wall	.003 sq. inches
14 and 13	121/2% of wall	.004 sq. inches
12 and heavier	121/2% of wall	.005 sq. inches

FARROWTEST detects and rejects not only tubing containing defects which completely penetrate the wall; but also tubing with defects equal to, or greater than, those shown in this table. For irregular defect shapes, a tube with defect area equal to or greater than shown above is rejectable. Where required, sensitivity of FARROWTEST equipment can be calibrated to reject defects of lesser specified area than shown in table, at extra cost.



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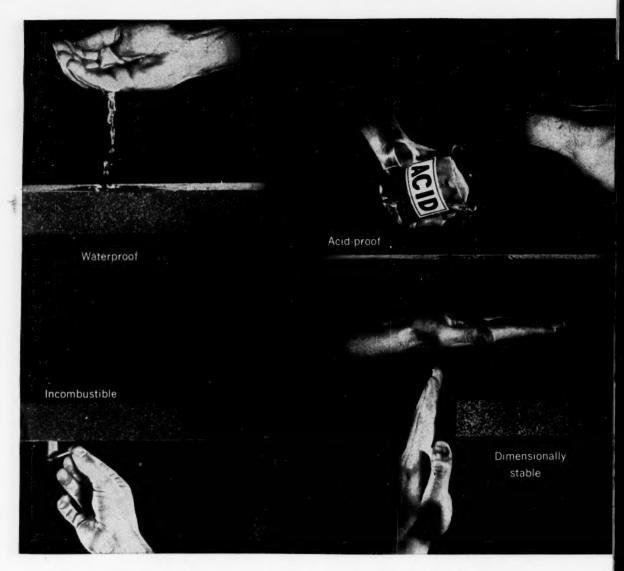
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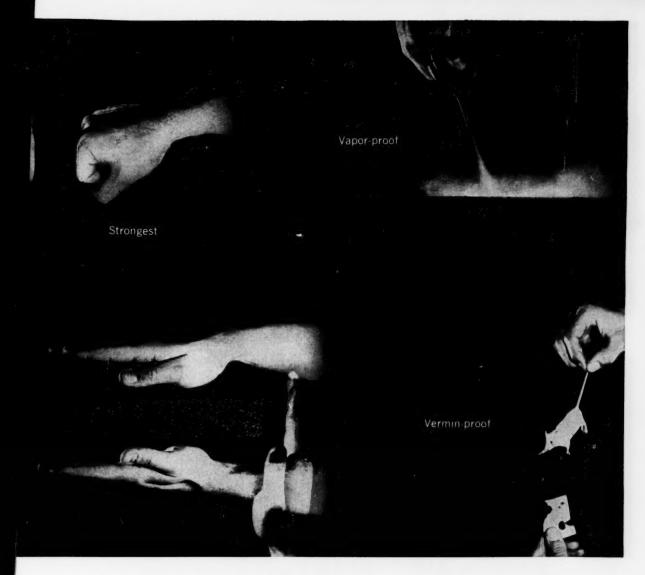
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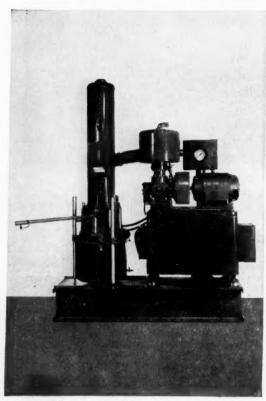
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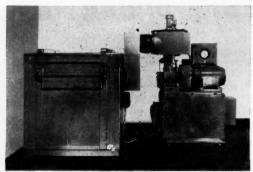
NORELCO and



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GAS SEPARATION

AIR SEPARATION

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COLD CHAMBERS

LIQUID AIR PRODUCTION

LIQUID NITROGEN PRODUCTION

PRESERVATION OF BIOLOGICALS

COLD MACHINING

LOW TEMPERATURE PULVERIZATION

SHRINK FITTING

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935

Chemical Industry Show New York Coliseum

November 30, December 1, 2, 3, 4

CRYOGENICS

All of the applications listed — and more — stem from the one unit — THE NORELCO CRYOGENERATOR. Available in four different capacities, this remarkable unit consists of a single-stage refrigeration machine designed for operation in the range of minus 320 degrees F. to ambient temperatures. As a basic cryogenic tool, the cryogenerator is completely adaptable to a tremendous number of applications and is in fact being widely used by a host of manufacturers and laboratories throughout the country.

Since the operating principle is identical for all models, specific applications of each depend primarily on the capacity of the system rather than the form of equipment. The four models, designated A, B, C and D, have respective refrigeration capacities of 3,000, 12,000, 40,000 and 160,000 BTU/hr. at minus 320 degrees Fahrenheit.

"Packaged" units consisting of a Model A Cryogenerator with special headers or accessory equipment are also available.



Research facilities at the Norelco Cryogenics Application Laboratory are available for consultation on industrial problems involving any low temperature application. Write today for illustrated brochures and complete technical information.

NORTH AMERICAN PHILIPS COMPANY, Inc.

Cryogenics Division 100 STEVENS AVENUE, MOUNT VERNON, N. Y.

How lasting quality is Heat Exchange

5 ENGINEERING RESEARCH

(FIFTH OF A FIVE-PART SERIES)



Engineering research at new Phelps Dodge mill in South Brunswick, N. J., includes many types of laboratory tests aimed at improving quality control, providing longer tube life.

uilt into Phelps Dodge nd Condenser Tubes...



Recent technical advances pioneered in Phelps Dodge laboratories include tube to tube sheet welding.

More than 40 years of continuing engineering research and manufacturing experience lie behind the lasting quality and long service life of Phelps Dodge heat exchanger and condenser tubes. This vast background has constantly made new contributions to the industry. Phelps Dodge pioneered the manufacture of long length tubes, Dual-gauge tubes and bell-end tubes, keeping pace with the changing designs of heat transfer equipment. Phelps Dodge also has an established reputation as a specialist in the manufacture of duplex tubes, fluted tubes and U-bend tubes.

The Phelps Dodge research staff of chemists, engineers and metallurgists combine their skills on all kinds of tube problems. By analyzing and evaluating the key factors—water pollution, acidity, corrosion, temperature variation effects and other conditions that vitally affect tube performance—they suggest the alloy best suited for particular operating conditions.

This valuable "know-how" goes beyond laboratory analysis and alloy specifications. It is applied to increasing tube service life through ever closer control of quality and to improvement of fabricating and testing equipment. Special non-destructive tests, including eddy current, dye penetrant and ultrasonic inspections, are examples of the latest testing developments used by Phelps Dodge.

Throughout the entire tube fabricating operation—from raw materials to finished product—quality is the keynote. That's why Phelps Dodge tubes are preferred by those who demand the finest . . . the manufacturers and users of heat exchangers and condensers.

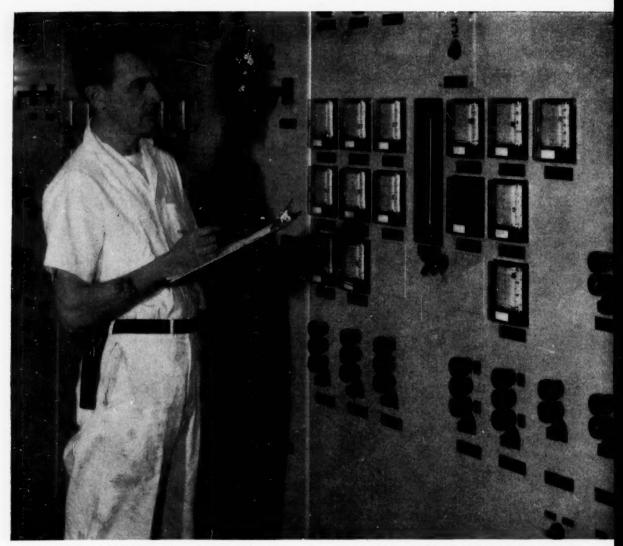
PHELPS DODGE COPPER PRODUCTS

CORPORATION

First for Lasting Quality-from Mine to Market!

SALES OFFICES: Atlanta, Birmingham, Ala., Cambridge, Mass., Charlotte, Chicago, Cincinnati, Cleveland, Dallas, Dayton, Denver, Detroit, Fort Wayne, Greensboro, N. C., Houston, Indianapolis, Jacksonville, Kansas City, Mo., Los Angeles, Memphis, Milwaukee, Minneapolis, New Orleans, New York, Philadelphia, Pittsburgh, Portland, Ore., Richmond, Rochester, N. Y., San Francisco, St. Louis, Seattle, Washington, D. C.

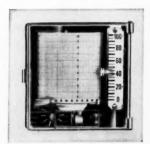




Typical Installation of Bristol Metagraphic receivers. This modern instrument installation is part of main control panel at Celanese Corporation

of America's new Celanese acetate film plant at Belvidere, New Jersey. Panel designed and built by Panellit Inc., Skokie, Illinois.

... and behind every panel, precision



Metagraphic Recording Receiver...
plugs and unplugs in 5 seconds.
More than 36 pneumatic models,
many electronic Dynamaster* potentiometer and bridge instruments
—all with easy-to-read, humanengineered scales and charts.



Metagraphic Indicating Receiver... feature 9 inches of effective scale length, complete 10-second interchangeability with recorder of same type. Functionally colored pointers, plus long scale length makes distant reading easy.



Metagraphic Pneumatic Transmitters measure temperature, pressure, vacuum, absolute pressure, differential pressure, flow, liquid level or mechanical motion. Transmit on universal 3-15 psi pneumatic signal.



Pneumatic Control Stations allow utmost in operating flexibility. Fourposition station (top) for computercontrolled refineries and chemical plants. Six-position station (bottom) for bumpless transfer in cascade systems. Many others available.

regardless of the nature of your measurement or control problem,

Bristol has matching miniature instruments for it

 Pneumatic transmission and control • Electronic potentiometers and bridges • Instruments for process computer systems • Electronic measurement—pneumatic transmission • Telemetering instruments • Recording gauges

Now, for the first time, you can get matching instruments for graphic panels, consoles, or other set-ups for all your process requirements — including electronic, pneumatic, telemetering, and gauge measurements. Bristol miniature instruments all have $5^{\prime\prime}$ x $51/\!\!/_8$ " panel dimensions, fit 4.9/16" square cutout, and harmonize perfectly with each other.

Pneumatic Transmission. Bristol Pneumatic Metagraphic receivers operate on a universal 3-15 psi signal. They indicate or record pressure, differential pressure, absolute pressure, liquid level, flow, temperature, mechanical motion and many other variables. Indicators and recorders interchange on a full plug-in basis. There are 36 receivers, 38 controllers, and widest variety of transmitters in the industry to choose from.

Process Computer Control Instrumentation. Now available: two entirely new Metagraphic control stations, for use with process control computer systems.

Dynamaster* Electronic Potentiometers and Bridges, using same time-proven principles as full-size instruments, can provide measurements from such electrical sensing ele-

ments as thermocouples, strain gauges, pH electrodes, photoelectric cells, etc. Same high accuracy and reliability as fullsize Dynamaster instruments.

Electronic Measurement – Pneumatic Transmission. The Miniature Dynamaster Electronic Potentiometer and Bridge Instruments, described above, are now available as pneumatic transmitters—3-15 psi signal. They will make any measurement that can be transduced to an electrical quantity and transmit that measurement pneumatically for Metagraphic recording, indicating, and automatic control.

Telemetering. Metameter* telemeter receivers, in 5" \times 5%" case, can receive the same measurements from remote locations as their full-size counterparts. Can be installed miles from transmitter center.

Standard Pressure Gauges... now also offered in miniature-case, plug-in and non-plug-in types. Ranges from 0-3 through 0-100 psi.

For complete data, write The Bristol Company, 100 Bristol Road, Waterbury 20, Conn.

*T.M. Reg. U.S. Pat. Off.

BRISTOL measurement and control



Series 663 Electronic Dynamaster potentiometer. Motor can drive almost any auxiliary devices — retransmitting slidewires, alarm contacts, analog-to-digital encoders. Available for electronic measurement—pneumatic transmission.



Metagraphic Pneumatic Controllers can plug in on receiver case, as shown here, or directly at controlled process. Proved force-balance operating principle requires almost no moving parts, nothing to wear out. 38 different models.

BRISTOL

TRAIL-BLAZERS IN PROCESS AUTOMATION

AUTOMATIC CONTROLLING, RECORDING
AND TELEMETERING INSTRUMENTS

POWELL

FOREMOST IN VALVES FOR CHEMICAL INDUSTRIES

Over a quarter of a century ago, Powell introduced the corrosion resistant valve to fill the needs of the rapidly expanding chemical industries. And now today, after 25 years of experienced manufacture—Powell offers one of the most complete lines of corrosive resistant valves to handle practically every corrosive fluid.

Valves in every size—for 100 pounds W.P. on up!

Valves in every design—globe, angle, gate, check, "Y".

Valves in every possible metal and alloy—stainless steel, silver, nickel, Monel, Hastelloy alloys, acid bronze, aluminum, and other corrosion resistant pure metals and special alloys. *Powell also offers a complete line of bronze*, *iron and steel valves*.

So for all *your* industry's requirements, Powell has the right corrosion resistant valve in the right size, right design, and right metal. Look us up at the New York Chemical Industries Exposition . . . consult your local Powell distributor . . . or write directly to Powell for complete information on Powell valves and engineering services. We'll solve all your valve problems!

Powell will be at Booth 133 at the 27th Exposition of Chemical Industries, New York City, Nov. 30-Dec. 4, for consultation on your valve problems. Look us up.

THE WM. POWELL COMPANY . CINCINNATI 22, OHIO

Dependable Valves Since 1846

POWELL — world's largest family of valves.



Fig. 2490 Stainless Steel O. S. & Y. Gate Valve.



Fig. 1832 Stainless Steel Gate Valve.



Fig. 1861 Stainless Alloy Union Bonnet Globe Valve.



Fig. 2433SS
Stainless Steel
Bolted Cap
Swing Check Valve.



Fig. 2608 Bronze "W.S." Full Flow Globe Valve.



Fig. 2310 Flush Bottom Tank Valve.



Fig. 560

Bronze Regrinding
Horizontal "Y" Type
Swing Check Valve.



Fig. 2700
Bronze Inside
Screw Rising
Stem Gate Valve.



Fig. 3003 Cast Steel Flange End Gate Valve.



Fig. 19003 Cast Steel Pressure Seal Valve.



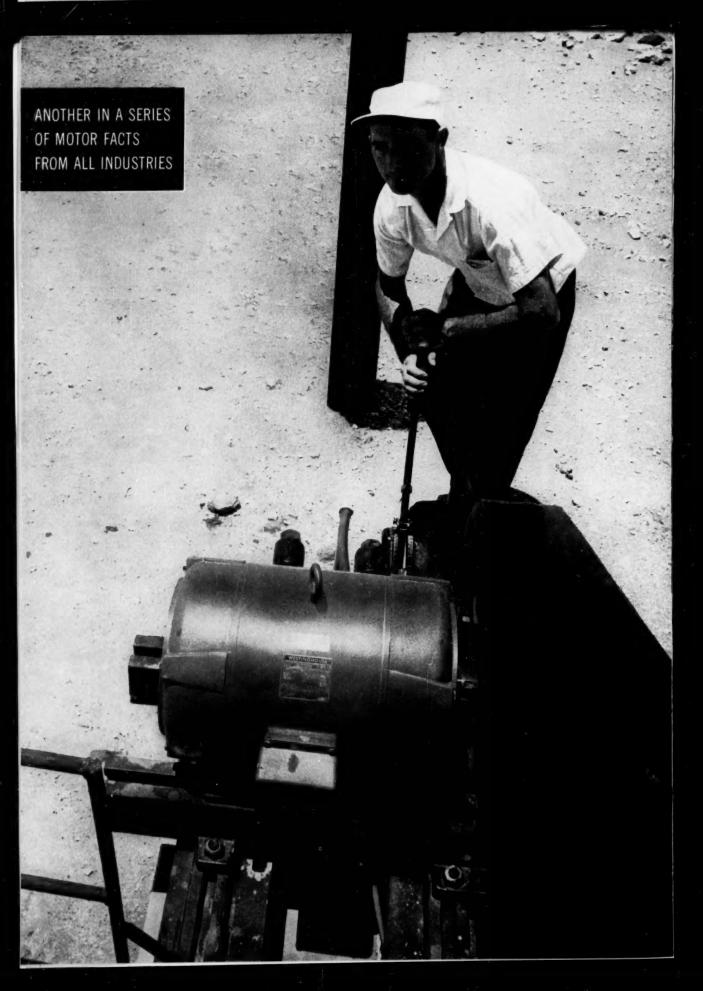
Fig. 1793

Iron Body,

Bronze Mounted
Gate Valve.



Fig. 2193 Ni-resist O.S.& Y. Gate Valve.



Sand...heavy rain...extreme heat...

Nothing stops These Westinghouse Life-Line A Motors

dependably driving oil well pumps in Odessa, Texas district of The Atlantic Refining Company. 24 hours per day, 7 days a week!

"Here's an application," says A. P. Johnston, production engineer at The Atlantic Refining Company, "where we must have continuous motor operation . . . sometimes for as long as 18 months . . . with virtually no maintenance or repair. Many of our pumping stations are remotely located, automatic and unmanned. Any stoppage or motor failure would result in the loss of several hundred barrels of oil. Motor repairs in the field are prohibitive in cost. We must have complete motor reliability and that's

exactly what we get from our Westinghouse Life-Line® "A" motors."

How about you? Got a really tough motor application which you can't afford to pamper? Then ask your Westinghouse sales engineer to show you how the dependable Life-Line "A" pays for itself through reduced maintenance and repair. Or write to Westinghouse Electric Corp., P.O. Box 868, 3 Gateway Center, Pittsburgh 30, Pennsylvania. J-22055-R

YOU CAN BE SURE ... IF IT'S Westinghouse



On this pumping unit, the 15-hp Life-Line "A" motor operates in an atmosphere of damaging dust, sand and moisture. Despite continuous, heavy-duty service, motor has never suffered any overheating since first installed. Prelubricated bearings of the Life-Line "A" eliminate periodic greasing . . . keep lubricant in . . . dirt out.



Specialists in OFFER THIS COM



BATCH-O-MATIC*

CENTRIFUGALS

- BATCH-MASTER'
- SUSPENDED
- CENTER-SLUNG*
- MAXI-FLEX®
- CONTINUOUS

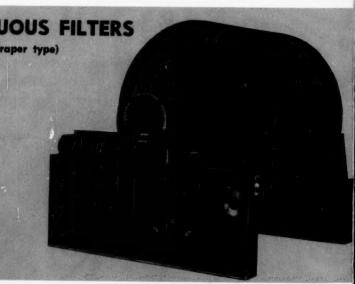


See Us at Booths No. 456, 506 and 556 During 1959 Chemical Show

FEINC CONTINUOUS FILTERS

Custom Engineered

- VACUUM OR PRESSURE ROTARY DRUM
- HORIZONTAL TABLE
- PRECOAT



Solids Saparation Solids Saparation PLETE UNBIASED SERVICE

Niagara filters



- VERTICAL LEAF MODELS in both horizontal and vertical tank designs.
- BATCH-MISER*
 horizontal plate models for
 polish filtration and batch
 operations.
- MEET ASME Code
 Construction.



Available by the roll or tailored to fit all types of fluid/solid separation process equipment.

NATURAL AND MAN-MADE FILTER MEDIA

FEON Woven Textile Fiber Fabrics
FEON Non-woven Textile Fiber Fabrics
FEON Filter Papers by Rochester Paper Co.

Write for literature. Please specify: TOLHURST . . . FEINC . . . NIAGARA . . . FEON

DIVISIONS OF

American Machine and Metals, Inc.

COMPLETE LABORATORY TESTING FACILITIES AT YOUR SERVICE

Lower structural, installation Trane Brazed Aluminum

Air view of Shell Chemical Corporation's Houston, Texas, plant. Lightweight and compact construction of Trank Brazed Aluminum

Heat Exchangers made it possible to install condensing unit on top of a 140-foot tower—cutting construction costs.



and piping costs with Heat Exchangers!

Lightweight aluminum surface made it possible to install heat exchanger on top of 140-foot tower

This Shell Chemical Corporation plant near Houston, Texas, has used Trane Heat Exchange equipment for over two years in the production of ethylene. And, Shell reports, the Trane Heat Exchanger is functioning exactly as specified . . . operating at temperatures down to -185° F, with extremely close temperature approaches.

An outstanding feature of the installation is the location of the unit: it was erected on top of a 140-foot tower to reduce piping costs and to meet thermodynamic specifications. This type of installation was possible because of the very lightweight and compact construction of the Trane Heat Exchanger. And it resulted in lower installation costs, savings in valuable ground space. Shell is achieving lower operating costs, too,

because of lower heat losses and extremely close temperature approaches.

This light and compact—yet rugged—heat exchange surface is being used in more and more installations where superior performance is essential. And Trane Brazed Aluminum Heat Exchangers reduce erection and space costs, too, because a typical Trane unit requires only half as much space as conventional heat transfer equipment!

If you're interested in reduced refrigeration costs, close temperature approaches, trouble-free operation, design with Trane Brazed Aluminum Heat Exchangers. Thirty years of specialized heat transfer experience is at your service! Ask your nearby Trane Sales Office for complete information. Or write Trane, La Crosse, Wisconsin.



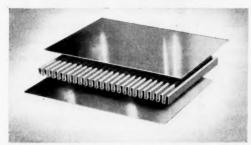
3-stream exchanger condenses a hydrocarbon gas mixture by refrigeration from two colder gases. Operating temperatures are as low as -185° F. Design pressure is 545 psig.

For any air condition, turn to

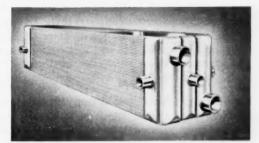
TRANE

MANUFACTURING ENGINEERS OF AIR CONDITIONING, HEATING, VENTILATING AND HEAT TRANSFER EQUIPMENT

THE TRANE COMPANY, LA CROSSE, WIS. . SCRANTON MFG. DIV., SCRANTON, PA.
CLARKSVILLE, MFG. DIV., CLARKSVILLE, TENN. . TRAME COMPANY OF CAMADA,
LIMITED, TORONTO . 100 U.S. AND 19 CAMADIAN OFFICES



Lightweight, compact, rugged! TRANE Brazed Aluminum surface consists of corrugated aluminum sheets brazed together to form a stack of layers that provide individual passages for the flow of gases or liquids. Provides up to nine times the surface per square foot of shell-and-tube exchangers!



Headered for 5-stream operation, this Trane Brazed Aluminum Heat Exchanger can handle as many as five fluids simultaneously. Units are available for either cross-flow or counter-flow operation. Surface can be fabricated in a wide variety of shapes and sizes to meet all types of specifications.

PAYLOADER® is more productive



because it's more maneuverable

Never before has so much carry capacity, ease of operation and short-turning ability been combined in a tractor-shovel. That is why the model H-25 "PAYLOADER" is setting new tonnage records on boxcar unloading and other close-quarter work. "No machine you can put in a boxcar is as good as a HOUGH," says Bob Freun of Fruen Fertilizer, Hatfield, Minn.

It digs and carries 2,500 lbs. low and close with good balance and fullest operator visibility. Power-steering and only 6-foot turning radius, power-shift transmission with torque-converter drive, and powerful hydraulic brakes all assure the operator of safe, easy and accurate control. He can maneuver around corners, through narrow aisles, doorways and crowded yards, up and down ramps with speed and safety.

Your Hough Distributor is ready to show you how the H-25 can increase output at lower cost on your bulk-handling work. Contact him today or use the coupon below.

These features give low-cost bulk handling

2,500 lbs. carry capacity • Only 6-foot turning radius • Power-shift transmission • Power steering • Power-transfer differential • 40° bucket tipback at ground • 4,500 lb. bucket breakout force • Fullest mechanical protection • Useful extra attachments

HOUGH



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the big name in small pumps for the process industries

VOL. 1, NO. 6

Chemical Show

WHAT TO SEE AT THE ECO BOOTH:

Three Basic Pump Designs-Rotary, Gear and Centrifugal-reason for the popular slogan, "the big name in small pumps for the process industries."

Great Versatility - widest variety of metals and non-metallics for every corrosion and contamination problem.

New-Electrolytically pure Nickel Pumps for prevention of iron contamination of bromine and caustics.

New-Hastelloy* B Pumps for HCl service in temperature ranges up to 160° F. Zirconium and Titanium Pumps for Boiling HCl (to 300° F).

New-Automatic "program" machining for mass production of Eco pumpswhere multiple operations are performed to reduce needless labor and handling. Offers lower prices, precision uniformity and interchangeability of parts to meet changes in processing requirements and to facilitate field servicing.

UNUSUAL SERVICES

See the pumps used on the Atomic, Missile-Firing Submarines.

See the pumps used in the refining process of U-235 and in Selective Ore Preparation for the chemical extraction of rare metal concentrates, round the world.

See the missile propellant pumps used at various launching bases and on naval units.

See the pumps used in the safe handling of hydrogen peroxide, hydrazine, nitroglycerine and other fluids subject to explosion wave propagation.

(continued on next page)

ECO BOOTH NO. 978 "HAVEN for TROUBLED PUMPERS"



Designer's sketch doesn't show seats to soothe aching feet-but they will be there.

A CORDIAL INVITATION . . .

is extended to all attending the 37th Exposition of the Chemical Industries at the New York Coliseum, Nov. 30th to Dec. 4th, to visit the Eco Engineering Company Booth No. 978.

SEE WHAT'S NEW

To give you a preview of what to look for at the Eco Booth (or if conditions necessitate your seeing the chemical show from your desk), these four pages illustrate and describe the outstanding improvements and new products which Eco Engineering Company exhibit for the first time.

Check these developments in relation to your own processing problems and plan to investigate them further at the show.

GET CONCRETE APPLICATION INFORMATION

The Eco Booth will be manned by chemical engineers and practical pump specialists with many years of experience in difficult fluid handling problems.

They will be ready to give you onthe-spot answers on concrete applications-practical advice and moneysaving suggestions on how to handle the most troublesome media, minimize corrosion and contamination, secure maximum efficiency, lower first cost and maintenance expense, and reduce down time to a fraction. See us at the show . . . or write us regarding your specific problems.

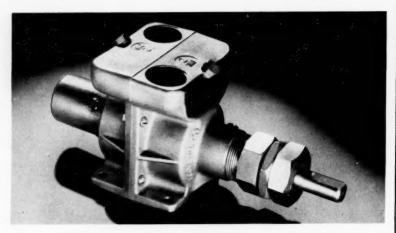
ECO Products for Handling Corrosive and Hazardous Processing Fluids

ALL-CHEM® Rotary Pumps MINILAB® Rotary Pumps **GEARCHEM®** Gear Pumps **CENTRI-CHEM® Centrifugal Pumps** PUMPMOBILE® Portable Pumping Units **GEAR-VAC® Valves** CHEMICAL DISPENSING VALVES **Factory Mutual Approved**

Ask for literature on any or all of these ECO Products

*Union Carbide Trademark.





ECO ALL-CHEM PUMPS

Rotary displacement pumps with two opposed impellers producing two overlapping discharge and suction strokes per revolution for linear, non-segmented, non-aerated flows. Ideal for shear-sensitive emulsions. Safe for auto-detonating fluids. Designed for severe corrosive service.

Housings of 304, 316 and Carpenter 20 Stainless Steel, Hastelloy B and C.

Bearings and Seals of self-lubricating, chemically-impervious, non-contaminat-

ing du Pont TEFLON.

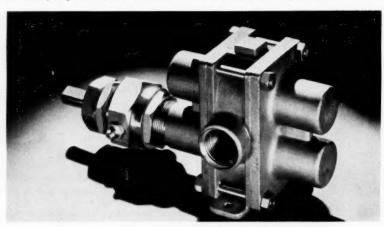
Impellers of TEFLON, phenolic plastic resins, Hypalon, Nylon, etc.

Capacities to 10 gpm, pressures to 100 psi.

Viscosities to 900 SSU and suitable for non-lubricating fluids.

Self-Priming with all non-volatile liquids.

<u>Drives</u>: direct 1750 rpm electric motor, <u>air motor</u>, pulley, sprocket and all conventional variable speed drives.



ECO GEARCHEM PUMPS

If you require self-priming and intermittent or sustained operation with constant flow metering and reproducible accuracy within plus or minus 1 percent, or maintenance of vacuum in the micron range—handling all commercial chemicals, acids, oxidants, alkalies, aromatics, solvents—select the Eco Gearchem Pump.

Housings of type 316 and Carpenter 20 stainless steel, Hastelloy C and B, monel, nickel, zirconium and titanium permitting the selection of the exact metal offering greatest compatibility with the specific chemical to be pumped.

Bearings of du Pont TEFLON and carbon.

Gears of chemically-impervious TEFLON, carbon, phenolic plastic resin, Nylon, Hastelloy C.

 $\frac{\text{Capacities}}{\text{psi. at speeds}} \text{ to } 10 \text{ gpm, pressures to } 100$ psi. at speeds to 1750 rpm with light bodied media.

Viscosities to 30,000 SSU with metallic gears and reduced speeds and volumes.

Self-priming, even with volatile fluids.

Drives: direct 1750 rpm electric motor.

Drives: direct 1750 rpm electric motor, air-motor, pulley, sprocket, flexible shaft and all conventional variable-speed drives.

Chemical Show EXTRA

See the pumps used in handling distilled and deionized water, preventing air entrainment and contamination in the pharmaceutical, photographic and electronics fields.

See the pumps handling liquid Sodium in paraffin oil for A.E.C. Installations.

See the pumps handling plastics with viscosities to 45,000 SSU.

New—Floating wear plate design Eco GEARCHEM pump is self-compensating for wear and thermal expansion and contraction, providing the same high metering accuracy (± 1 percent) at all temperatures from -70° F to $+250^{\circ}$ F and above, throughout a much longer useful life.

New—The famous Eco Factory Mutual Approved Stainless Steel Safety Dispensing Valve is now also available in the rare metal Titanium for corrosives outside the realm of the Stainless Steels.

New—The Eco Gear-Vac Valve energizes flows of extremely high viscous media (up to 250,000 SSU)—a fluid "almost solid enough to walk upon" and dispenses them with positive metering accuracy in volumes up to 2 gpm. Revolutionary advantages: eliminates need for heating or pressurizing media, precludes sluggish, time-consuming gravity feed, offers linear flows as opposed to lumpy, spasmodic delivery.

See the pumps used in handling elusive mercury—bone dry, fourteen times heavier than water, a fugitive element extremely hard to contain in any stuffing box.

See the pumps which are maintaining vacuums in the 20 to 50 micron range in the high vacuum distillation of aromatics.

See the only positively non-contaminating pumping units offered industry, today.

See the laboratory pump that handles severe corrosives, round the clock—the ideal general purpose laboratory unit.

See the standard, stock, centrifugal pump that meets the standardization programs of major multi-plant chemical companies, today.

the big name in small pumps for the process industries

Ask, Also, About these ECO Specialties



Explosion-Proof Pump Units

For handling corrosive fluids under hazardous conditions, Eco Engineering Company has designed an explosion-proof packaged pump unit, incorporating airmotor drive. This unit is available for immediate delivery. It includes a variable speed air motor coupled with any one of Eco's ALL-CHEM corrosion-resistant rotary pumps.

Pumpmobile

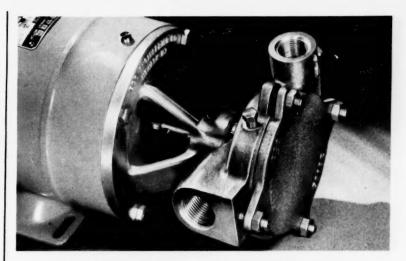


All Eco rotary and centrifugal pumps and drives are now available mounted on a portable, rubber-tired mobile unit. Measuring only 20 inches deep, the Pumpmobile is ideal for maneuverability in narrow quarters. Provides a rigid, vibration-free base and brings the pump to the point of use—wherever it may be in the plant.

TEFLON T-Film® Hydraulic Sealant



Eco's chemically-inert thread sealant and anti-seize compound for metal, plastic and carbon and ceramic systems and equipment, was produced originally as an aid to Eco pump users in the nuclear and corrosive chemical fields. After five years of highly successful use by the process industries, T-Film is now generally specified throughout chemical processing plants, wherever corrosives are encountered, and is regularly specified by the military services, the A.E.C. and their suppliers.



ECO CENTRI-CHEM PUMPS

The widely applicable, centrifugal, corrosive-resistant, chemical pump. Designed for standardization in multi-plant chemical corporations. Offered in two types—close-coupled motor mounting (illustrated) and ball-bearing pedestal mounting.

Material of Construction: Carpenter 20 stainless steel throughout—castings, shafts and impellers.

Impellers: Fully enclosed or semi-open designs available.

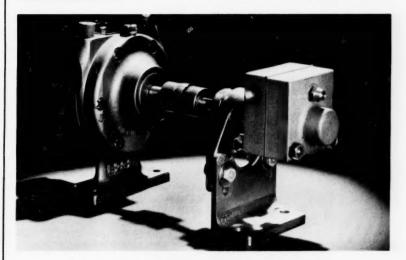
Rotary Mechanical Seal: Components to

meet various corrosive exposures, range from TEFLON and ceramic, to carbon and ceramic, to carbon and Type 20 stainless steel or stellite.

Capacities to 40 gpm at 100 psi.

Face Plates: Standard are solid stainless steel. Pyrex alternates, permitting view of pumped media, available at no extra cost.

Accessibility: Impeller and mechanical seal may be readily inspected or removed without disconnecting pump from line.



ECO MINILAB PUMPS

The ideal all-purpose laboratory and pilot plant units.

Capacities from 0 to 2 gpm.

Handle severe corrosives—'round the clock. Self-lubricated, non-contaminating. Hastelloy C and TEFLON construction. Non-contaminating, self-lubricated

TEFLON bearings and seals.

Can be steam or chemically sterilized. Yields a linear flow, best suited for constant flow metering.

Reversible. Self-priming.

Applicable for pressures up to 150 psi.





A revolutionary development handling highly viscous media (up to 250,000 SSU).

Energizes flows of such media and dispenses them with positive metering accuracy in volumes up to 2 gpm.

To accomplish this, the GEARCHEM valve produces almost absolute vacuum, causing the viscous mass to collapse into the vacuum pocket, providing a constant supply in the gear chamber for positive pressure dispensing with reproducible metering accuracy within ±2 percent.

Linear, bubble-free flows, requiring no heating or pressurizing of media, in contrast with lumpy, spasmodic flows of plug valves, used in this same service. Spur gears permit reversing flow.

Manual or Motor Operated - with pulley, sprocket wheel or flexible shaft drive for remote or process controlled operation on constant or cyclic flows.

Other valuable, "extra-dividend" uses.

Simplicity of Design-Complete accessibility of all working parts without removal of valve from service. Standard 150 lb. 3 in. flange connection on suction side offers unimpaired flow of viscous media to valve.

New ECO DISPENSING VALVE

Now available in Titanium as well as Stainless Steel and Teflon. Factory Mutual Approved •



The rare metal, Titanium, ideal for critical services in atomic energy, electronic and chemical industry applicationsoffers outstanding resistance to many types of corrosive media, including some of the most troublesome industrial chemicals. Such media as nitric acid in all concentrations including white fuming nitric acid, solutions of chlorine, chlorinated organic compounds and inorganic chloride solutions, nitric-sulphuric acid mixtures and chlorinated hydrocarbons are among those handled.

The Titanium Valve utilizes the same proven fume-tight design with springloaded chemically-impervious TEFLON seals, that overcome seizure problems and assure instant, positive shut off or instant, full flow as desired. It eliminates dangerous after drip or leakage, putting to work outstanding safety features in the handling of some of the most hardto-handle problem chemicals.

New ECO LITERATURE

- GEARCHEM PUMPS-SERIES 400
- GEARCHEM PUMPS-SERIES 700
- ALL-CHEM PUMPS-PP1M AND PP2M
- NEW ADDITIONS TO ECO LINE
- EXPLOSION PROOF PUMP UNITS
- MINILAB HCT ROTARY PUMP
- MULTI-PURPOSE BRONZE DISPLACEMENT PUMPS
- CENTRI-CHEM CENTRIFUGAL PUMPS
- T-FILM THREAD SEALING COMPOUND
- SAFETY CHEMICAL DISPENSING VALVES
- · GEAR-VAC VALVES

Note: This is a regular issue of Eco Engineering News, published in the leading Chemical Processing Papers on the occasion of the 37th Exhibition of the Chemical Industries. If you would like to continue to receive this "What's New in small pumps and allied equipment" publication, through the mail, send your application on company letterhead.

All catalogs offered above are free on request.

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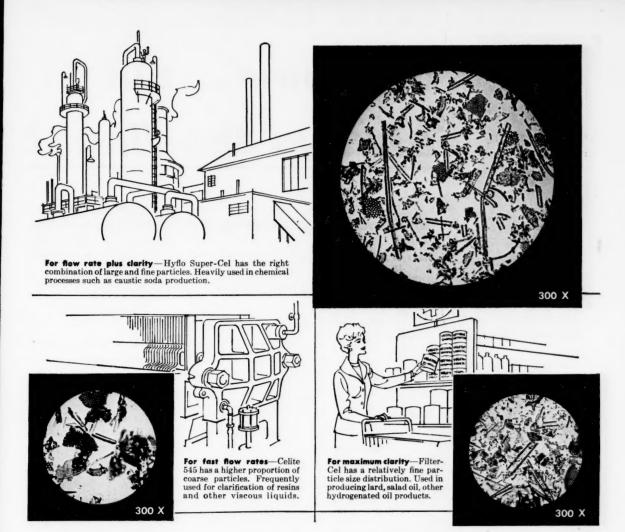
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In diatomites, Johns-Manville precision processing works for you

Celite has the <u>exact grade</u> for every filtration need from fast flow rate to maximum clarity

Study samples of various filtration grades of Celite* diatomite with the unaided eye. Rub them between your fingers. One grade looks, feels very much like another.

Then compare these grades under the microscope. Each has its own distinctive particle size distribution. Each is precision-milled to fill the most exacting filtration requirements, ranging all the way from maximum flow rate to maximum clarity. Celite 545, for example, with a higher proportion of large to fine particles, is used to remove large suspended impurities at maximum flow rates. Hyflo Super-Cel® has a balanced particle size distribution, combines good liquid clarity and moderate flow rate. But Filter-Cel® has a much higher ratio of small particles, is tailored for use where high clarity outweighs flow rate.

Whatever your filtration problem— Johns-Manville can furnish the "right" grade for the job. You have a choice of 9 intermediate grades plus many special grades. Each comes from the largest and purest commercially available deposit. Each is processed and graded at the same plant under the same uniform conditions.

For information on specific filtration or mineral filler problems, talk to your nearby Celite engineer, or write to us. Johns-Manville, Box 14, N. Y. 16, N. Y. In Canada, Port Credit, Ont.

*Celite is Johns-Manville's registered trademark for its diatomaceous silice products

JOHNS-MANVILLE





Often first...but <u>always the finest</u>

Wheelco offers advanced-design recorders, controllers, and indicators with field-proved features for every processing need

Try as we may, Wheelco can't always be first with every development in processing instrumentation. But you can be sure of one thing — that every Wheelco development is backed by painstaking development work and extensive field testing, based on a quarter-century of experience gained in working on every type of processing problem.

Wheelco leadership has asserted itself in recorder-controller developments that include: constant voltage source standard at no extra cost, control forms with exclusive magnetic modulators, and plug-in components for simple inspection and maintenance. Wheelco also has pioneered gas chromatography systems offering a choice of tritium, strontium 90, or radium detectors.

These are all practical, workable developments — as sound in application as they are advanced in theory. For more details on any of the instruments outlined below, contact your nearby Wheelco instrument field engineer or write Wheelco direct. Ask for new Condensed Catalog F-5633-3.



SERIES 8000

RECORDERS AND RECORDER-CONTROLLERS

Strip and round chart recorders and recorder-controllers cover the broadest possible range of recording and controlling applications. Both styles are self-contained, null-balancing electronic instruments for measurement, indication, control, and permanent recording of temperatures and (with transducers) other variables including speed, strain, ph, etc. Any quantity that can be resolved into electrical systems can be handled on Wheelco recorders and recorder-controllers.

Wheelco multipoint recorders handle up to 24 points at speeds from 3 to 24 inches per hour. Multibank (scanner) setups permit recording 144 or more points.

Round chart recorders and recorder-controllers are available with pen speeds of 1, 4, or 20 seconds. Chart is 12 in. diameter and has a calibrated width of 4% in. Instrument accuracy is \pm $\frac{1}{4}$ of 1% for all scale spans of pyrometric range.

The three-function control form based on Wheelco's exclusive magnetic modulator, shown with the strip chart recorder, provides proportional reset and rate action and is available in current output, position, and duration types for either strip or round chart units.

SERIES 2000



See WHEELCO at the Chemical Industry Exposition Booth 395.

in process instrumentation



SERIES 9000



SERIES 400



SERIES 3000

INDICATING CONTROLLERS

Wheelco indicating controllers and indicators are the finest available anywhere and offer a wide range of choices enabling the best instrument to be selected for the specific process. The 400 Series millivoltmeter controllers, for example, are available in a choice of six different control forms to provide a perfect match with the process. In addition, only Wheelco offers 3-function control on a relatively low-cost millivoltmeter controller.

Circular scale indicating controllers have a large, bold, distant-reading scale and can use thermocouples, radiation pyrometers, and transducers as sensing elements. Wheelco 9000 Series multiswitch indicators enable temperatures or other readings to be taken at as many as 108 stations. To take readings at more stations requires additional switch cabinets only.



Three types of detectors — tritium, strontium 90, and radium — are available in either the Model 10 laboratory version for single or dual operation or the Model 20, a compact, portable unit. Both models can use either capillary or packed columns.

Newest addition to the line is the tritium detector for applications to 225°C that offers greater base line sensitivity due to reduced base line noise. It is only one-third as noisy as strontium 90 and one-thirtieth as noisy as radium. This detector design offers the ultimate in simplicity and ease of cleanup.

Wheelco ionization detection systems are offered with electronic integrator and automatic readout as optional equipment. With this added equipment analysis can be handled quickly and accurately by technicians who do not require special training.

Both models of Wheelco units come completely packaged, ready for immediate operation. Their modular, unitized construction makes all principal components readily accessible, facilitates modifications and adaptations.



MODEL 10



MODEL 20

CONTROL CENTERS

Wheelco-designed and built control centers are available for every process control requirement. They may incorporate various combinations of instruments shown on these pages as well as various others in the Wheelco line. Because control centers are furnished as prewired, prefabricated units, installation time and costs are materially reduced and fewer problems are encountered in putting processes on the line.

BARBER-COLMAN COMPANY

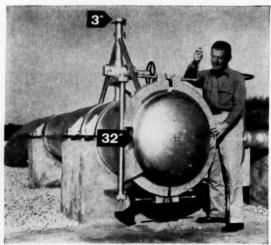
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NEW...FROM TUBE

an improved hinged closure for pipe lines, piping and process equipment



One man, using any standard wrench, can easily open or close the Tube-Turn Hinged Closure. Has important safety features, too!



Tube Turns announces a new line of hinged closures with important advantages for pipe lines, piping and process equipment wherever frequent access is required or where the use of blind flanges would be cumbersome and time consuming. Proved in scores of applications by major companies, the unique Tube-Turn* Hinged Closure provides these benefits:

Saves Installation time. Light weight assembly easier to handle. Completely fabricated... ready to install. Requires only one butt-weld to join to pipe, tank or vessel opening.

Saves operating cost. One man, using a standard wrench, can easily open or close the largest size closure in a few minutes. No threads or lugs to engage or flanges to line up. No parts to fail. No hammering or tugging. Can be adapted to motorized operation. Closures for vertical applications can have counterbalanced caps for easy operation.

Saves on maintenance. Oil resistant, self-energizing static "O" ring provides seal. Does not move when cover is opened or closed. No rubbing or chafing to shorten seal life.

Built-in safety. Exclusive design features of twopiece yoke, double-ended right- and left-hand threaded bolts and hinged cap guard against accidental opening under pressure.

These new Tube-Turn Hinged Closures provide still another plus value you can get when you specify Tube-Turn products and buy them from your nearby Tube Turns' Distributor. They are available in sizes 2" through 42" for A.S.A. 150-lb, 300-lb and 600-lb service . . . in steel or alloys.

*"TUBE-TURN" and "th" are trademarks of Tube Turns.

For vertical applications, Tube-Turn Hinged Closures can be equipped with spring-loaded, counterbalanced caps.



Another t plus value from...

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FREE BULLETIN ... Complete information on the new line of TUBE-TURN Hinged Closures will be sent on request. Mail coupon.

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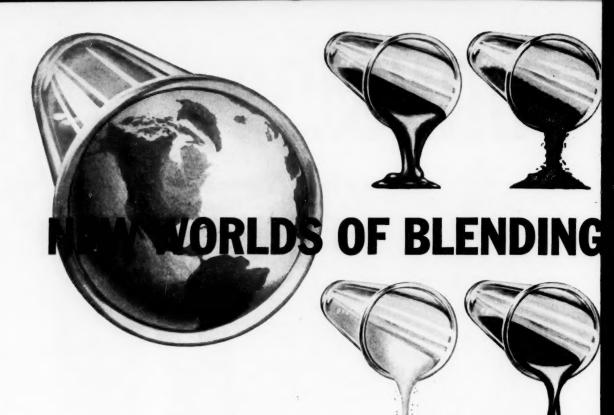
Please send Bulletin TT956 on new TUBE-TURN Hinged Closures.

Company Name

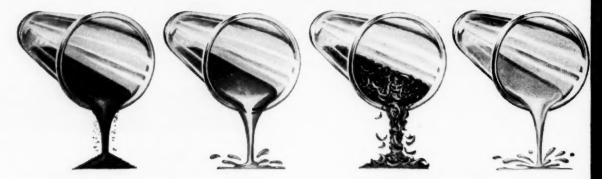
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BLENDS ANY



IN PRODUCTION QUANTITIES. A new centrifugal force Liquid-Solids blender has evolved from P-K's exclusive "Twin-Shell" design. It blends never-before-practical combinations of liquids and solids! It reduces conventional blending operations to a single step!

conventional blending operations to a single step!

For new combinations of liquids and solids, this amazing blender offers untold advantages. Applications are limited only by imagination. They range from chemical reactions to coating very light solids such as cork, to producing all types of controlled granulations from fine to coarse.

In conventional applications, the one-step P-K Liquid-

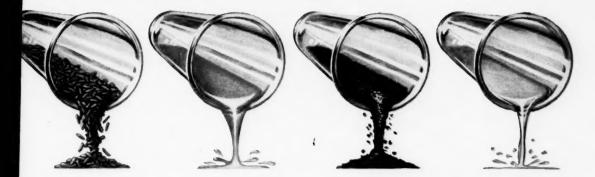
Solids blender often eliminates two and three separate stages of blending, pulverizing and screening. It replaces a multiplicity of equipment. It reduces equipment investment and materials handling costs.

P-K Liquid-Solids units blend up to 40% liquids by weight. Blending requires minutes, not hours. It involves four simple actions: 1) Dry Solids are charged to about 65% of shell volume. 2) Solids are tumbled and aerated to break up agglomerates. 3) Atomized liquid is dispersed through patented centrifugal force spray discs. 4) Product is discharged from the bottom of the blender.

All surfaces of the blender are freely accessible. The



POSSIBILITIES



LIQUID WITH ANY SOLID!



the unique performance of this blender.

Liquid-Feed bar is easily removed. These features speed cleaning and safeguard against contamination. Sizes range from laboratory models to 50 cu. ft. capacity. FREE PRE-TEST OFFER. You can preview blending economies at our Laboratory. Pre-testing predicts savings in processing and handling and realistically demonstrates

Our pre-test facilities for blenders - and also for P-K Vacuum Tumble Dryers - are at your disposal. Send or bring your test materials. For complete information call (Stroudsburg - Hamilton 1-7500) or write George Sweitzer at our East Stroudsburg Headquarters, 1511 Hanson Street.



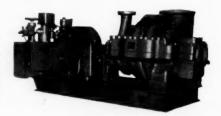
Chemical and Process Equipment Division, East Stroudsburg, Pennsylvania



Background: Compressing isobutane in refrigeration-system of alkylation plant of Petro-Tex Chemical Corp. Foreground: Cutaway of high-pressure seal of Cooper-Bessemer Type RD Centrifugal Compressor.

Matched to your needs...

A wide range of types and sizes of Cooper-Bessemer Centrifugal Compressors are available to assure optimum performance on your processing or air supply application.



Undivided responsibility ... We can engineer the entire compressor installation, including drive and controls.

Cooper-Bessemer En-Tronic* Controls provide any degree of automation.



John Fullemann, Chief Turboproduct Design Engineer, right, and Kenneth Stevenson, Turboproduct Designer, The Cooper-Bessemer Corporation, discuss...

How reliable Cooper-Bessemer Centrifugal Compressors aid 'round-the-clock processing

For example, here's the picture at Petro-Tex Chemical Corp., Houston: The entire sulfuric acid alkylation plant banks on the dependable performance of the Cooper-Bessemer Type RD Centrifugal Compressor which handles isobutane for refrigeration. This unit operates on a continuous, 24-hour basis, handling 11,125 cfm and boosting pressure from 16.2 to 98 psia. Its constant availability is a must.

Of course, many things go into Cooper-Bessemer centrifugals to assure this kind of reliability. For example, take the two-sleeve oil film type seals shown in the illustration. This Cooper-Bessemer design is capable of sealing against pressures of more than 1000 psi, for utmost dependability in processing service.

Bear in mind, too, that the performance of Cooper-Bessemer equipment is backed by an unsurpassed service organization to help protect your plant investment and assure optimum operating economy. For further information, call our nearest office.

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What every chemical processor should know ...about NORTON

You can meet a wide variety of chemical and petrochemical processing requirements efficiently and economically with NORTON Products. They're more than just outstanding refractory materials. In addition, they provide versatile combinations of chemical, physical, and electrical properties that make them valuable aids at many critical stages of production. Find out how these advanced materials from the NORTON electric furnaces can help your operations by substantially improving process and product . . . sharply reducing operating costs. If you wish, the NORTON Man will be happy to discuss processing problems with you at any time. Backed by years of experience in the field, he's well qualified to help. Write NORTON COMPANY, Refractories Division, 511 New Bond Street, Worcester 6, Massachusetts.

FOR CATALYSIS

A full line of catalyst carriers to meet the requirements of a wide range of feedstocks and thermal conditions. For coated or impregnated use. Size, weight, porosity, pore diameter, and purity held to close tolerances to assure precise duplication of results.

SHAPES	MATERIALS	POROSITY
Spheres	Alumina	from 10% to 50%
Rings	Silicon Carbide	
Pellets	Fused Magnesia	Surface Area
Granules	Zirconia	
Powders	Silica, Zircon	From less than 1
	Magnesia-Alumina	to 70 M2/gram*
	Spinel, etc.	
Bulletin No.	7 gives full details.	*BET Method

FOR FILTRATION

A wide selection of porous media for filtration, diffusion, or aeration. Made of strong, chemically stable ALUNDUM* fused alumina, they also have high resistance to alkalies and acids. Provide uniform flow, with pores uniformly distributed in needed sizes and openpore ratios. Tubes, plates, discs. Catalog No. 140 provides details.

FOR NUCLEAR WORK

Control and shield materials, including highly stable, lightweight NORBIDE* (B₄C). Metallurgical processing refractories. Ceramic fuel pellets. Source and intermediate materials.

FOR HIGH TEMPERATURE PROCESSING

Castables: Highly versatile, easy-to-handle ALUNDUM fused alumina materials for insulation. Provide protection up to 3300°F. Shipped dry in moisture-protective bags, they can be mixed in minutes. Small, lightweight bubbles or dense grains. Bulletin 1992 offers details.

Cements: Three different heat-resisting, chemically-inert materials carefully blended to assure proper grit-size distribution. ALUNDUM fused alumina, CRYSTOLON* silicon carbide, MAGNORITE* fused magnesia. For troweling, ramming, patching, pressing or brick-laying. Catalog 863 provides more information.

products

Ceramic Spray Coatings: Hard, crystalline materials which can be applied to a wide variety of base materials to provide thermal or electrical insulation, add mechanical strength, improve resistance to wear, corrosion, and chemical activity. ROKIDE* "A" aluminum oxide; ROKIDE "ZS" zirconium silicate; ROKIDE "Z" zirconium oxide. Bulletins available.

Fired Shapes: High-purity shapes of ALUNDUM fused alumina and fused stabilized zirconia offer excellent thermal insulation and chemical stability at high temperatures under both oxidizing and reducing atmospheres. CRYSTOLON silicon carbide products are available for processes involving heat transfer and abrasion resistance. Write for Catalog 862.

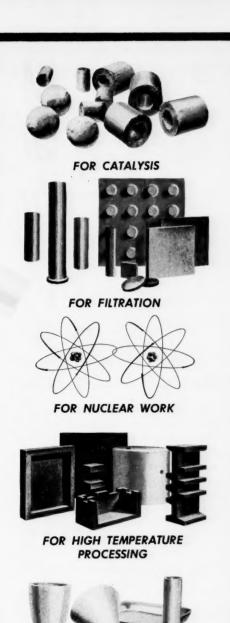
ALUNDUM ware has been used successfully for many years in laboratory development, experimental and analytical work involving filtering, extractions, melting, incineration, etc., because of its chemical resistance and stability in contact with reagents and solvents. Write for Catalog 793.

*Trade-Marks Reg. U.S. Pat. Off. and Foreign Countries



Engineered ... R ... Prescribed

Making better products... to make your products better





FOR THE LABORATORY

Visit with us at the 1959 EXPOSITION of the CHEMICAL INDUSTRY Spaces - 1289-90 & 91 **New York Coliseum** Nov. 30th thru Dec. 4th

NORTON PRODUCTS: Abrazives . Grinding Wheels . Grinding Machines . Refractories . Electro-Chemicals ... BEHR-MANNING DIVISION: Coated Abrazives . Sharponing Stones . Prossure-Saoulties Tapes

Compact FISHER P.O.P.

that once required

5 basic actuator sizes to cover

FISHER SERIES

470 P.O.P.

PNEUMATICALLY OPERATED PISTON

Power: Delivers same power in either direction at any point of the stroke.

Speed: For example, the size 60 gives you 1.5"/sec. stroking speed.

Accuracy: Max. Hysteresis-0.15% of stroke or signal.

Repeatability-0.03% of stroke or signal.

Resolution Sensitivity-0.02% of instrument pressure range.

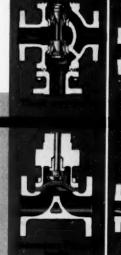
Only Fisher gives you this wide selection of actuator-body combinations. This small, compact piston actuator incorporates its own positioner mounted integrally on top of the cylinder. Positioner receives any of the normally used pneumatic instrument signals. Then, without an air set, actuator utilizes the full potential of the available instrument air or gas supply (up to 150 psi) to provide exceptional speed and power. Easily reversible actuator can be changed in the field. Also available in spring return and side mounted handjack models. Send for free booklet E-470.



Size 30



Size 4









IF IT FLOWS THROUGH PIPE ANYWHERE IN THE WORLD . . . CHANCES ARE IT'S CONTROLLED BY . . .

actuators handle difficult jobs giant-size equipment all body styles and sizes







SPECIFICATIONS						
Actuator Size	Cylinder Size, Inches	Stem Size, Inches	Body Size, Inches	AVAILABLE STEM FORCE		Travel.
				100 PSI Supply	150 PSI Supply	Inches
30	43/4	3/8	1/2-11/2	1500	_	7/4-3/4
40	61/8	1/2	2-4	2500	_	7/4-11/2
43	43/4	1/2	2-4	1500	2200	7/4-11/2
60	81/2	3/4	5-8	5000	_	7/4-2
63	43/4	3/4	5-8	1500	2200	7/4-2
64	61/8	3/4	5-8	2500	3600	7/16-2
80	10¾	1	10-16	8000		3/4-3
100	13	11/4	10-16	12000		3/4-3



Actuator Size	B Inches	C Inches	
30	191/4		
40	21%	81/8	
60	23%	101/2	
80	3311/16	12¾	
100	3311/16	15	

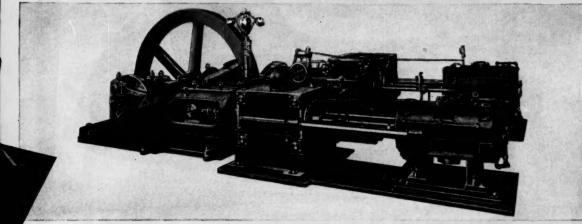


FISHER GOVERNOR COMPANY

Marshalltown, Iowa / Woodstock, Ontario / London, England BUTTERFLY VALVE DIVISION: CONTINENTAL EQUIPMENT CO., CORAOPOLIS, PENNSYLVANIA



as in 1902



"Franklin" CP Compressor, Corliss engine driven, as built in 1902.

The CP name on an Air Compressor stands for UNEXCELLED PERFORMANCE

Maintaining a good reputation requires constant improvement of the product. For more than half a century "CHICAGO PNEUMATIC" has meant unexcelled compressor performance.



CP Compressors are built in sizes to 5000 hp for pressures up to 15,000 psig, or for vacuum service. Motor or steam drive. Lubricated or non-lubricated cylinders.

Chicago Pneumatic 8 East 44th Street, New York 17, N. Y.

AIR AND GAS COMPRESSORS . VACUUM PUMPS . PNEUMATIC TOOLS . ELECTRIC TOOLS . DIESEL ENGINES . ROCK DRILLS . HYDRAULIC TOOLS

Get a good grip on handling costs and avoid hand injuries with

AO Protectocote Neoprene Gloves

Waterproof . . . dirtproof . . . oil, grease and solvent resistant, these neoprene coated gloves have the rugged durability to cut handling costs yet are comfortably flexible with fully curved finger and thumb. Each glove is tested against AO quality standards of tensile strength, elongation, aging and other properties. Rigid quality controls (such as extremely sensitive electronic devices in vulcanizing) govern the manufacture. 6 gloves in the line — 3 with extra heavy coating on palm.



AO 781 NEOPRENE COATED A long gauntlet style that protects workers' hands and forearms completely. 14½" long.



A special polyvinyl resin makes these gloves 100% liquid-proof — ideal for handling oils, solvents, acids. These gloves offer wear resistant protection from jagged or sharp surfaces — it's almost impossible to rip them. Workers can maintain a tight hold on Greasy or oily surfaces. Seamless comfort across knuckles and other areas. Vinyl plastic coating permits comfortable finger flexing and hand action. The long life of AO Plastifab provides real low-cost hand protection. 8 styles — 2 with extra heavy coating on palm. Your nearest AO Safety Products Representative can supply you.



AO2 Popular priced, fully coated, knitwrist model. Palm and fingers comfort-curved. Special wing thumb. No seam to wear or irritate. No joints to rip or tear. Emerald green satin finish.





SOUTHBRIDGE, MASSACHUSETTS Branches in Principal Cities

pièce de résistance





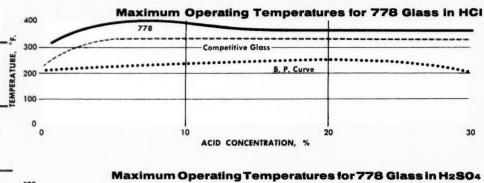
This piece of new Glascote 778 frit is the most corrosion-resistant glass ever applied to chemical processing equipment.

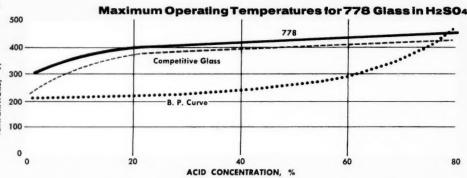
Now! Unmatched Glascote.

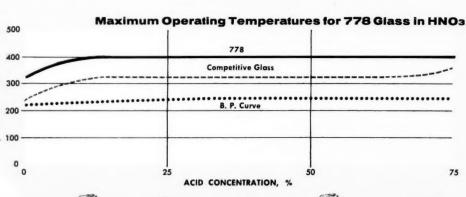
More acid-resistant at up to **75° F** higher operating temperatures

Here's graphic proof that you can speed up reaction time in vessels lined with Glascote 778. The data shown in these charts is substantiated by testing methods presented by D. K. Hoganson at the 1959

annual convention of the American Ceramic Society. We would be happy to send you more complete details on this testing procedure. Drop us a line and your request will receive prompt attention.



















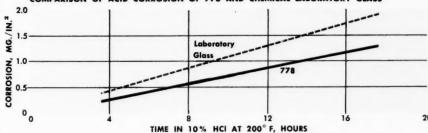
glass-lined chemical processing equipment

More corrosion and thermal shock resistant than chemical laboratory glass

MORE ACID-RESISTANT Ever think you'd see the day when glass-lined steel possessed the acid-resistance of boro-silicate type lab glass? Glascote put new 778 and lab glass to rigid

quantitative acid tests - the results proved Glascote 778 not only equal but superior to lab glass in its ability to withstand acid corrosion.

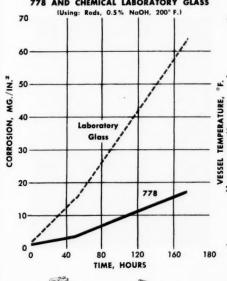
COMPARISON OF ACID CORROSION OF 778 AND CHEMICAL LABORATORY GLASS



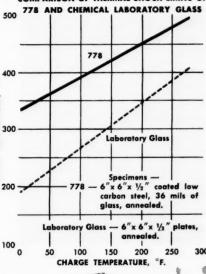
MORE ALKALI-RESISTANT Glascote 778's superior acid resistance was achieved without sacrificing any other protective property. Actually, as an alkali-resistant glass, its superiority over boro-silicate type laboratory glass is even more dramatic.

We gave Glascote 778 and untempered boro-silicate type laboratory glass shock treatment too! Heating and quenching tests show Glascote 778 able to resist thermal shock at higher temperatures. However, for applications requiring even higher resistance to thermal shock, we've formulated Glascote 558 special anti-thermal shock glass.

COMPARISON OF ALKALI CORROSION OF 778 AND CHEMICAL LABORATORY GLASS



COMPARISON OF THERMAL SHOCK LIMITS OF















GLASS-LINED STORAGE TANKS — Single shell horizontal types and vertical units available. Plain, jacketed, open and closed. Built to your specifications.



THESE GLASS-LINED PRODUCTS FOR THE CHEMICAL PROCESSING INDUSTRIES ARE ALL AVAILABLE WITH



GLASS-LINED REACTORS— Custom-built up to 8,000 gallons. Standard units from stock range from 300- to 2000-gallon capacities, Feature rotary mechanical seal eliminating contamination from packed stuffing boxes . . removable blade glasscoated agitators.



GLASS-LINED COLUMNS — Standard and special packed units in glass-on-steel or alloy metals. Built to your specifications in dia. up to 60 in.

Glascote.

Glascote offers you reactors (including high pressure spherical production-size types), columns, storage tanks, rotary dryer-blenders, pipe and fittings — all available glass-lined with Glascote 778 for the best protection ever put to steel.

Glascote 778 is the newest addition to an inventory of more than 3,000 glass formulas developed by Glascote and its parent organization, A. O. Smith Corporation. For example, on those specific applications where a producer has a consistent thermal shock problem, Glascote 558 was formulated to give no-spall performance over an indefinite period of time. And this same Glascote 558 is also industry's most abrasion- and mechanical impact-resistant glass.

The equipment shown on this page is typical of many products supplied for laboratory, pilot plant and full scale commercial production, engineered and fabricated to your exacting specifications.

Ask the representative who calls on you for all the facts on Glascote products. Or if you prefer, write direct: Glascote Products, Inc., Cleveland 17, Ohio.

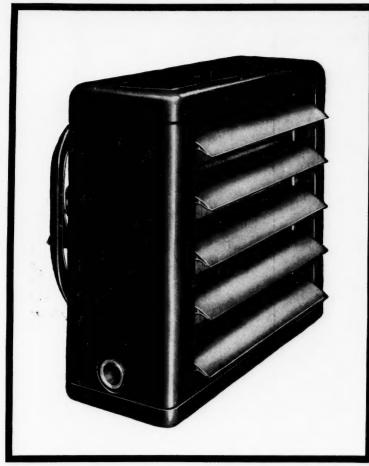


cu. ft. as standard, and larger on request. Pressures: tank full vacuum to 25 psi, jacket 65-75 psi.



CLEVELAND 17, OHIO

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Easy to Install!

Leak-Proof!

Economical!

Maintenance-Free!

Highly Efficient!

Ideal for

High-Pressure
"Spot-Heating"
Installations!

"BUFFALO" BREEZO-FIN UNIT HEATERS

One of many "Buffalo" Breezo-Fin Unit Heaters installed in world's largest surgical dressings plant, equipped with special coils operating on 425°F hot water with 400 P.S.I. working pressure.

"Buffalo" Breezo-Fin Unit Heaters are your "best buy" for "spot-heating" applications in plants and commercial buildings. Flexible, economical and dependable, they are delivering peak performance in thousands of installations throughout the world.

Best of all, leakage inside the unit is positively eliminated. A one-piece, seamless copper tube extends from inlet to outlet ground joint. This provides absolutely leak-tight operation for steam pressures up to 250 pounds and 406°F. Special coils for higher pressures and temperatures can be furnished, on application, utilizing steam or hot water.

Other Breezo-Fin features include high-efficiency fans for quiet operation—streamlined, handsome appearance—fins designed for maximum radiation—sturdy construction for long, maintenance-free life—adjustable louvers to "spot" the heat exactly where it's needed. Available in 31 standard sizes from 16,000 to 497,000 BTU. Special larger packages also available for higher heating loads.

Be sure to investigate "Buffalo" Breezo-Fin Unit Heaters for your next "spotheating" job. Contact your nearby "Buffalo" engineering representative, or write us direct for Bulletin 3137-E.

"Buffalo" products bring you the "Q" Factor—the built-in QUALITY that provides trouble-free satisfaction and long life.



BUFFALO FORGE COMPANY

BUFFALO, NEW YORK

Buffalo Pumps Division • Buffalo, N. Y. Canadian Blower & Forge Co., Ltd., Kitchener, Ont.

VENTILATING • AIR CLEANING • AIR TEMPERING • INDUCED DRAFT • EXHAUSTING • FORCED DRAFT • COOLING • HEATING • PRESSURE BLOWING



It's the Nash!

There are no mechanical complications in a Nash Compressor. A single moving element, a round rotor, with shrouded blades, forming a series of buckets, revolves freely in an elliptical casing containing any low viscosity liquid. This liquid, carried with the rotor, follows the elliptical contour of the casing.

The moving liquid therefore recedes from the rotor buckets at the wide part of the ellipse, permitting the buckets to fill with gas from the stationary Inlet Ports. As the casing narrows, the liquid is forced back into the rotor buckets, compressing the gas, and delivering it through the fixed Outlet Ports.

Nash Compressors produce 75 lbs pressure in a single stage, with capacities to 6 million cu. ft. per day in a single structure. Since compression is secured by an entirely different principle, gas pumping problems difficult with ordinary pumps are often handled easily in a Nash.

Nash simplicity means low maintenance cost, with original pump performance constant over long periods. Data on these pumps sent immediately on request No internal wearing parts.

No valves, pistons, or vanes.

No internal lubrication.

Low maintenance cost.

Saves floor space.

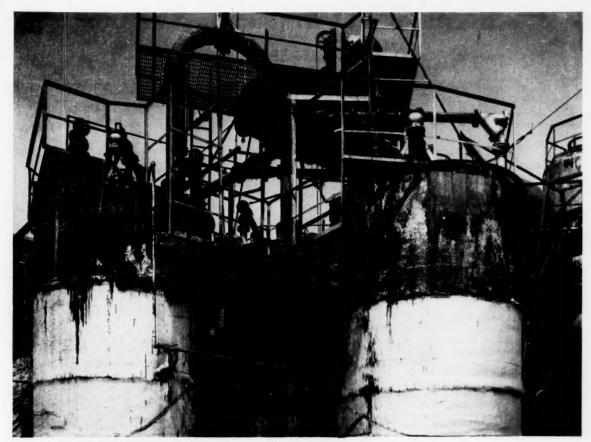
Desired delivery temperature automatically maintained.

Slugs of liquid entering pump will do no harm.

75 pounds in a single stage.

≌waanaaaaaaaaa

NASH ENGINEERING COMPANY
313 WILSON, SO. NORWALK, CONN.



at FLINTKOTE'S Chicago Heights plant:

13 years continuous operation prove advantages of TURBO asphalt oxidizers

Thirteen years ago three General American TURBO asphalt oxidizers were installed at Flintkote Company's Chicago Heights plant. The units were piped to operate either individually as batch oxidizers for special products or in series for asphalt blowing. They require less than 15 hp each, and each is capable of handling up to 1000 cfm of air. They afford a rise in the melting point of asphalting material, varying from 12 to 20 degrees per hour, depending on the type of flux being produced.

For thirteen years the units have been in continuous operation, providing advantages of low power consumption, high air efficiency and accurate control of product specification.

The Flintkote installation is typical of TURBO asphalting equipment installed during a 25 year period to give higher production rates per still, lower power costs and less down time. TURBO units are safer to operate, need less top steam and less firing because of greater heat generation in the asphalt.

Ask for a TURBO engineer to discuss application of TURBO equipment to your needs.

See us at the CHEM. SHOW Nov. 30-Dec. 4 Booths 435-6, 442, 446, 495

FOR DETAILED INFORMATION AND USEFUL DESIGN DATA, SEND FOR THE FOLLOWING BULLETINS:

Please send me the following Turbo-Mixer Bulletin (s): General Turbo-Mixer Bulletin_____

RDC Extraction Column Bulletin____

CHEMICAL ENGINEERING—November 16, 1959

Process Equipment Division

TURBO-MIXERS

GENERAL AMERICAN
TRANSPORTATION
CORPORATION

135 South LaSalle Street
Chicago 3, Illinois • Offices in principal cities

Why the simplest trapping method is also the most economical

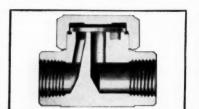
by John W. Ritter, Test Engineer SARCO Company, Inc.

The function of all steam traps is to release condensate and prevent steam loss. However, the method of trapping can make a great difference in cost and effectiveness.

In the Sarco Thermo-Dynamic® Steam Trap, the method is fundamental. Air or condensate entering the trap must flow from the inlet tube, radially across the underside of the disc valve, to the outlet. The space between the inlet tube and the disc forms a nozzle in which the static pressure energy of the incoming fluid is partly changed to velocity across the underside of the disc, with a resultant decrease of pressure. (This will be recognized, of course, as the Bernoulli Principle.) Use of this fundamental method means reliability in operation.

As the high-velocity fluid jet strikes the side of the upper chamber, some recompression takes place, so that the pressure above the disc becomes greater than the pressure below it. The pressure reduction under the disc and the pressure recovery above it depend on the internal energy of the fluid. As the condensate above nearly approaches steam temperature, its internal energy is enough to overcome the upward force at the inlet tube, and the disc snaps down in the inlet tube, which is the inlet valve seat.

Simultaneously, the disc also seals the outer ring, which isolates the space above the disc from the outlet. The disc valve is therefore held firmly against the inlet valve seat until the pressure in the control chamber is reduced by condensation. The upward force then exceeds the downward force and the disc valve opens.



This 3-part Sarco TD-50 Steam Trap has only one moving part — the hardened, polished stainless steel disc.

No other trap uses the velocity of the fluid to operate the valve or the recompression of the flowing fluid to trap the valve closed and to hold it closed. When it closes, it closes tightly — no "operating steam" leaks out.



This tracer line manifold at the Armour Chemical plant at McCook, Illinois, is drained by eleven Sarco TD-50 Steam Traps.

Test installation led to selection of SARCO TD-50 Steam Traps at Armour's McCook Plant

Test installations of Sarco Thermo-Dynamic® Steam Traps at the McCook, Illinois, plant of the Armour Chemical Division showed satisfactory performance on all requirements specified by the plant engineers. The TD-50's discharged condensate as fast as it formed, without wasting live steam. TD's inline construction made installation easy, even in tight quarters. Maintenance was practically negligible, and no adjustment was necessary for varying steam pressures. In the plant, steam pressure of different processes ranges from 15 to 160 psi. Armour's McCook plant began to install TD-50 Steam Traps in 1956 and continued to add them as the plant expanded. By the third quarter of 1958, there were 309 TD-50's in use there.

Write for your "Literature Kit 2A" today and get latest bulletins on the TD-50 Steam Trap and other Sarco traps. Sarco can give you impartial advice on *Production Planned* steam trapping because . . .

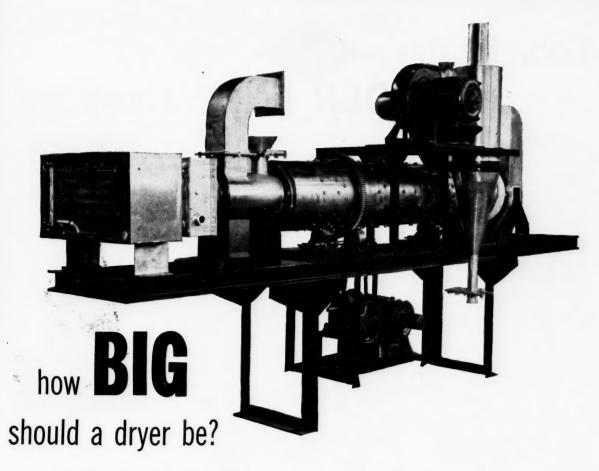
7961-B



Only Sarco makes all 5 types: Thermo-Dynamic* • Thermostatic • Liquid Expansion Float Thermostatic • Bucket

*U. S. Pat. No. 2,817,353 T.M. Reg. U. S. Pat. Off.

STEAM TRAPS • TEMPERATURE CONTROLLERS • STRAINERS • HEATING SPECIALTIES



"Baby" Louisville Dryers do a man-sized production job for chemical and pharmaceutical firms

Producers of pharmaceuticals and fine chemicals who buy or rent pilot-size Louisville dryers for on-site pre-production testing often find that the equipment produces sufficient quantities of processed material to supply the market!

Louisville Dryer engineers, utilizing our complete testing laboratory facilities assure you of getting the dryer type and size ideally suited to your needs. Every Louisville Dryer—large or small—is designed to fit the job and to give years of satisfactory performance at minimum cost.

Let Louisville's 61 years of drying experience work for you. A Louisville engineer is always available to help you with your drying problems, anywhere in the country. No obligation for this service, of course.

See us at the CHEM. SHOW Nov. 30-Dec. 4 Booths 435-6, 442, 446, 495

Process Equipment Division

GENERAL AMERICAN TRANSPORTATION

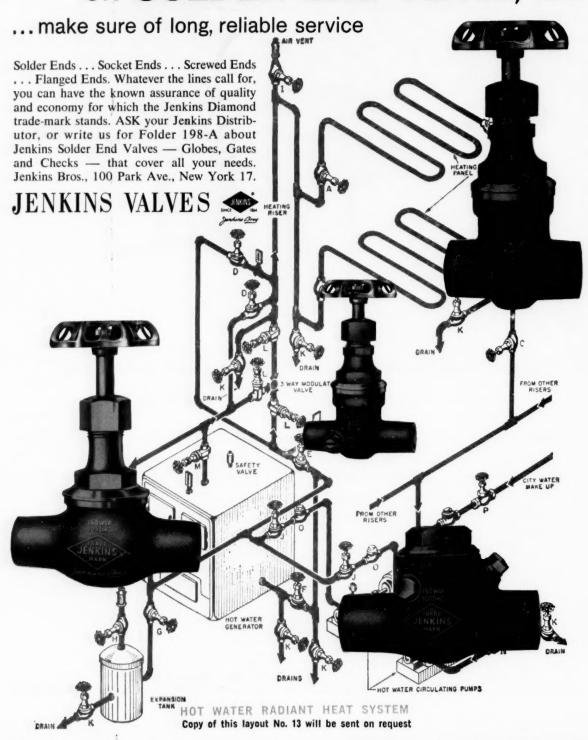
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Louisville Dryers

CORPORATION

on **SOLDER END Valves**, too

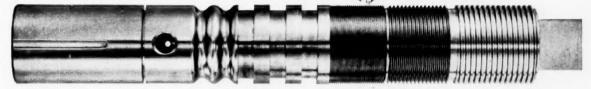


THEY LAUGHED WHEN WE SAT DOWN

TO PLATE ...



they didn't know about KANIGEN°



This shaft was turned. It was key-slotted, drilled, tapped and shouldered. It was threaded, milled, grooved and chamfered. It was step-bored, with three inside diameters. Who could plate a piece like this all over—inside and out—and expect a uniform coating?

Well, anyone who used KANIGEN® could expect it—and get it. In fact, we made this piece especially to prove it.

The KANIGEN® process for chemical nickel alloy plating produces a uniform thickness of coating, re-

See us at the CHEM. SHOW Nov. 30-Dec. 4 Booths 435-6, 442, 446, 495 gardless of the contours of a part. This uniformity permits full machining operations prior to coating, with no subsequent cleanup.

KANIGEN® offers corrosion resistance equal or superior to that provided by wrought or electrolytic nickel.

For complete technical details write or call your nearest General American office. Ask for Kanigen Bulletin No. 258. You'll find that with plating as in so many other industrial areas, it pays to plan with General American.

Kanigen Division

GENERAL AMERICAN TRANSPORTATION CORPORATION

135 South LaSalle Street • Chicago 3, Illinois

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Minimize Liquid Handling Costs with...

AURORA® PUMPS

Transfer, circulation, or pressure boosting of liquids—hot or cold—is accomplished with the highest degree of efficiency. Since less power is needed to provide required delivery, initial costs are less and operating costs are lower. Aurora Centrifugal and Apco Turbine Type Pumps are available in a broad range of types and sizes to various capacity and head requirements.

UP-TO-THE-MINUTE ENGINEERING . . . many pump sizes have been added to accommodate a broader range of services . . . with new features such as center-line discharge for self-venting . . . vertical foot mountings for split case pumps to minimize space requirements . . . suction spools to permit easiest disassembly for checking

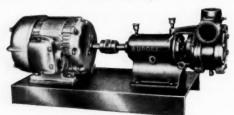
and maintenance . . . low NPSH . . . stainless steel impeller shafts for longer life . . . and application of newest alloy materials for special conditions.

materials for special conditions.

SIMPLICITY OF DESIGN . . . provides clean-cut lines, compactness, light weight, high efficiency, and easy installation.

DEPENDABLE PERFORMANCE . . . is assured with the rugged construction, precision machining, and high quality materials.

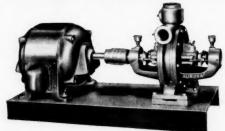
ÉASY MAINTENANCE . . . because complete disassembly and reassembly can be accomplished without breaking the piping connections or the motor-pump alignment. COMPLETE CONFIDENCE . . . is merited by the top performance and long service life of the many Aurora installations in the chemical industry.



APCO Z-4 CHEMICAL PROCESS PUMPS . . . capacities to 50 G.P.M. . . . heads to 400 P.S.I. . . . maximum speed 3500 RPM . . . available in all alloys . . . double suction design for perfect hydraulic balance . . . multi-vane turbine impeller with steep characteristics for highest efficiency and no vapor locks . . low NPSH . . . oversize stainless steel impeller shaft and bearing . . . overhung impeller . . single mechanical seal design . . balanced radial loads in two stage pumps with 180° cross-over from first to second stage impeller. Ideally suited for handling liquified petroleum gases, refrigerants, or light non viscous liquids. Freon • Butane • Hexane • Carbon Tetrachloride • Ammonia • Genetron • Propane • Tolnene • Trichlorethylene • Carbon Dioxide.

WRITE FOR COMPLETE INFORMATION – OR CALL YOUR LOCAL AURORA DISTRIBUTOR







TYPE BCH CLOSE-COUPLED END-SUCTION CENTRI-FUGAL . . . same capacities, heads, and features as BCP Pumps . . . with close-coupled design for maximum compactness . . . also available in vertical flange or base mountings.



TYPE NSA VERTICAL SUMP PUMPS . . . capacities to 1500 GPM . . . Heads to 170 ft. . . . design ideal for handling heavy, viscous or high temperature liquids . . . special alloys for handling corrosive liquids . . . impellers with stream-line design for maximum flow with minimum power consumption . . . designed for submerged installations.

AURORA PUMP DIVISION THE NEW YORK AIR BRAKE COMPANY

670 LOUCKS STREET

AURORA, ILLINOIS

LOCAL DISTRIBUTOR IS LISTED IN THE YELLOW PAGES OF YOUR PHONE BOOK





The outstanding roller support insures easy alignment, continuous operation and low maintenance of kilns. Traylor Rotary Kilns have all welded steel shells, feed and discharge end seals, heat recuperating chain systems for wet process kilns, improved kiln feeders, drives and many other reasons why a Traylor Kiln can do your job better. Write for Bulletin No. 1115 today.

ENGINEERING & MFG. DIVISION OF FULLER CO.

1300 MILL ST., ALLENTOWN, PA.

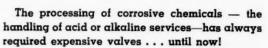
Sales Offices: New York — Chicago — San Francisco Canadian Mfr.: Canadian Vickers, Ltd., Montreal, P.Q.



The

LOW

COST of Valving...



But now . . . ! DeZurik Fabricated Knife Gate Valves have high resistance to corrosion at a low, low cost.

Only the parts coming in contact with the flow utilize high alloys. The remaining structural portions of the valve are produced in mild steel or in other economical metals. (Fabricating out of plate material also eliminates the porosity of cast metal valves.)

Their light weight drastically reduces installation costs and their bonnetless design all but eliminates maintenance expense. Yet their rugged construction withstands piping strains and line pressure.

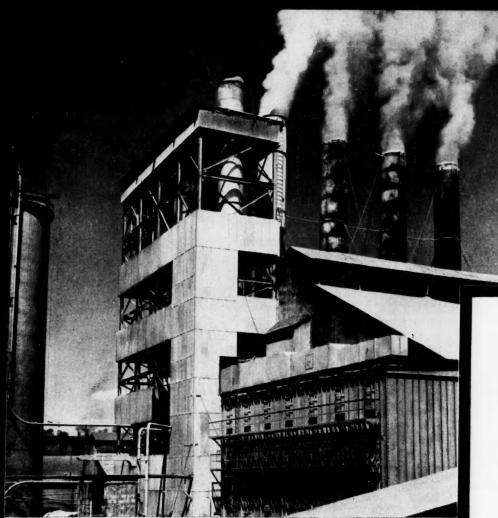
They're available in a wide range of metal combinations and in several different styles. A full complement of operators is also available.

For more information, see the DeZurik representative in your area . . . or write for Bulletin 300.





November 16, 1959—CHEMICAL ENGINEERING



Dracco Glass-Bag Filter stops air pollution

The unretouched photograph shows the kiln stacks at an eastern cement plant. All five kilns are operating! One stack is clean because a Dracco Glass-Bag Filter is removing all visible dust from the hot kiln exhaust gas.

Results like this have made Dracco Glass-Bag Filters industry's most effective weapon against air pollution.

New performance standard

Previously the hot kiln gases would have made this an "impossible" job for a cloth bag collector. But fiber glass cloth filters, pioneered by

Dracco, can collect hot, corrosive dust and fumes to 600° F. at virtually 100% efficiency.

This radically better dust collector is now available to solve the toughest air pollution problems: cement kilns, calciners, metallurgical furnaces, power boilers, chemical processes, cupolas, steam micronizers, carbon black production.

Exclusive advanced design

Dracco Glass-Bag Filters are engineered systems of modular design which operate automatically and incorporate exclusive means of clean-

Glass-Bag Filter Application Data:

Dust source: cement kiln with Fuller-Humbolt preheater

Particle size:

approx. 100% minus 10 microns 91.9% minus 5 microns

Gas temperature:

filter inlet: 570-600° F.

Gas volume: 42,000 cfm

Collection efficiency:

99.96% by weight

Dust recovery rate: approx. 1 ton/hour

Filter size: 7 compartments,

48 fiber glass bags per compartment

Bag cleaning method: SONOCLEAN

ing filter bags. The patented Sono-CLEAN unit utilizes sonics to remove all dust without cloth wear or fracture. Alternately, for light flocculent dust, the patented SWING-CLEAN mechanism uses gentle motion to dislodge difficult dusts. Both Sonoclean and SWING-CLEAN assure long bag life which in some cases has exceeded two years.

For further information on Glass-Bag Filters, today's most advanced equipment for air pollution or hot dust problems, contact: Dracco Division of Fuller Co., Harvard Ave. and East 116th Street, Cleveland 5, Ohio.

airstream conveyors dust control equipment



Now... Hammel-Dahl offers 4 split body valve types.. 14 interchangeable actuators

...the first complete line of split body valves with interchangeable pneumatic, electric, electro-hydraulic and manual actuators.

And you get more capacity in these advanced split body designs. A variety of interchangeable actuators provide optimum flow control under any conditions. Standardization reduces engineering and maintenance costs too. Check your classified directory for your local Hammel-Dahl representative or General Controls Factory Branch Office. Or write for a new brochure on the split body line.

Specifications

Sizes: 1/2"-8"

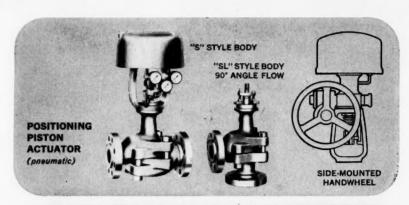
Connections: 150 to 1,500 lb. ASA flanged. Screwed or welding ends through 2". Separable or integral flanges.

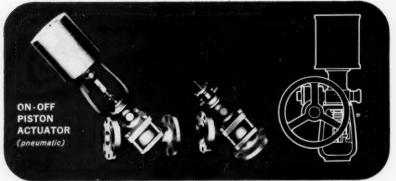
Bodies: Carbon steel, 316 SST, nodular iron, bronze or any castable alloy.

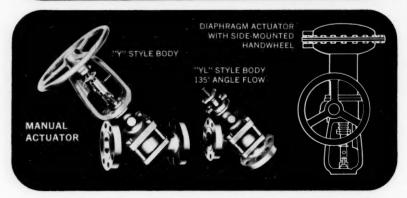
Trim: Materials and characteristics as specified.

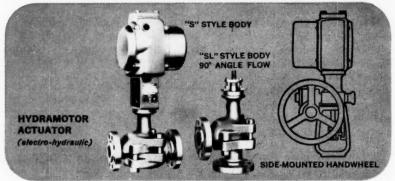
Face-to-Face: I.S.A. Standard – all sizes on "S" and "SL" bodies – through 4" size on "Y" and "YL" bodies. Non-standard face-to-face also available.











Manufacturers of Control Valves and Allied Equipment
HAMMEL-DAHL DIVISION

GENERAL CONTROLS

WARWICK INDUSTRIAL PARK, WARWICK, RHODE ISLAND
REPRESENTATIVES IN PRINCIPAL CITIES OF UNITED STATES, CANADA AND EUROPE

The Arithmetic of Materials Handling

See our exhibit at Chem Show New York Coliseum November 30-December 4



Fuller Airveyer unloads wood flour to two forty-five foot silos. Second Airveyor system reclaims material 360 feet to processing.

General Electric Changes From Bags to Airveyor ... Cuts Handling Costs 60%

As part of a program to increase plastics production and reduce operating costs at its Pittsfield, Mass. plant, General Electric Company called in Fuller engineers to design systems for handling wood flour in bulk.

Wood flour—used as a filler in phenolic molding compounds—was being handled in 75 and 100-pound bags. Unloading one carload of bags required 16 manhours. Bags were loaded on dollies and wheeled to a distant elevator.

SAFETY FIRST—The two pneumatic Airveyor® materials handling systems, engineered and manufactured by Fuller Company, were installed by its parent company, General American Transportation Corp., providing undivided responsibility. This installation resulted in a 60% saving in handling costs! The two systems

are handled by one full-time and one part-time operator. Manhours to unload one car have been reduced from sixteen to six!

In addition, all equipment is designed to conform to strict safety specifications set down by G-E engineers.

FLOW YOUR MATERIALS—The Airveyor is a system that flows your material through sealed pipes. It's fast, safe, and self-contained. The pipes can be placed close to ceilings, run underground or through walls.

Whether you process wood flour—or other dry granular materials—look into the many economies of Airveyor conveying. Write today for interesting, detailed literature on Airveyor and other Fuller pneumatic materials handling systems.



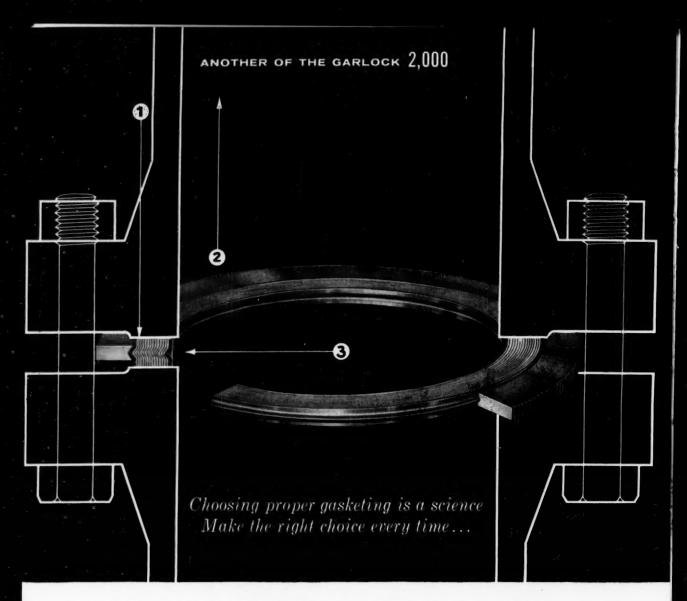


FULLER COMPANY 134 Bridge St., Catasauqua, Pa.

SUBSIDIARY OF GENERAL AMERICAN TRANSPORTATION CORPORATION

Birmingham • Chicago • Kansas City • Los Angeles • New York • San Francisco • Seattle

G-196 1304 "See Chemical Engineering Catalog for details and specifications".



SELECT GARLOCK GUARDIAN* GASKETS FOR EXTREME TEMPERATURES, PRESSURES

Expertly-engineered GUARDIAN gaskets provide the necessary resilience and flow required by:

- BOLT LOAD . . . seating force needed to make the gasket flow into the flange face imperfections to maintain tight seal against internal pressure
- 2. HYDROSTATIC END FORCE . . . pressure applied to a gasketed assembly by confined gases or liquids which tends to separate the flanges
- INTERNAL PRESSURE . . . acts on the portion of a gasket exposed to the pressure side of a joint and tends to by-pass the gasket

Garlock GUARDIAN Gaskets are constructed of spiralwound strips of V-shaped metal alternated with layers of asbestos paper or Teflon†. By increasing or decreasing the number of layers the compressibility of GUARDIAN gaskets can be changed to meet different pressure and bolt loads—in no other type gasket can this be done!

Where operating conditions are unusually severe, apply TEFLON Garlock GUARDIAN gaskets to assure safe, positive

Registered Trademark †DuPont Trademark for TFE Fluorocarbon Resin

Canadian Division: The Garlock Packing Company of Canada Limited Plastics Division: United States Gasket Company

sealing against practically all chemicals at temperatures from -300°F. to +450°F. For service against oils, steam, gases, liquids, at temperatures as high as 1050°F., pressures to 2500 psi, use asbestos-filled GUARDIAN Gaskets.

GUARDIAN gaskets are another of the Garlock 2,000 . . . two thousand different styles of packings, gaskets, and seals for every need. The only complete line. Ask your local Garlock representative for his unbiased recommendations. Or, write for Folder AD-104.

THE GARLOCK PACKING COMPANY, Palmyra, New York
For prompt service, contact one of our 26 sales offices and warehouses
throughout the U. S. and Canada.

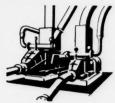




Packings, Gaskets, Oil Seals, Mechanical Seals, Molded and Extruded Rubber, Plastic Products

FULLER EQUIPMENT

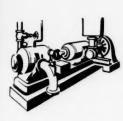
for the process industries



Pneumatic Materials
Handling Systems.
Widely specified
throughout the process
industries, Fuller's range
of equipment offers best
single source for solving
problems in moving dry

bulk materials pneumatically. Fuller-Kinyon

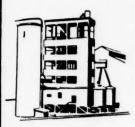
Pumping Systems, Airveyor® Pressure and Vacuum Conveying Systems, and F-H Airslide® Fluidizing Conveyors are completely sealed to prevent both contamination of the product and any leakage of dust, etc., into the surrounding area. They are used to move dry, granular and pulverized materials to and from cars, ships, trailers, storage and processing points.



Fuller Rotary Compressors and Vacuum Pumps are vibration-free, can be installed anywhere, even on balconies. Fewer moving parts mean minimum maintenance. Compressors and Vacuum Pumps handle air and gases from 30 to 3300 cfm at pressures to 125 lb. gage. Vacuums to 29.95 in. (referred to 30-in. barometer).

Fuller Vane-type and Roll Feeders... for volumetrically controlled feeding of a wide range of dry pulverized or granular materials. Also Fuller Rotary Valves... used under silo deck slabs and bins to permit the free flow of pulverized materials which tend to arch, such as lime and cement raw materials.





Fuller Preheaters, Humboldt Suspension Type ... for preheating dry, pulverized Portland cement raw materials with rotary kiln waste gases.

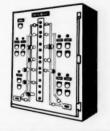
Fuller Horizontal and Inclined Grate Coolers are compact, easily installed for fast, efficient cooling of materials such as nodulized phosphate rock, pebble lime, ores, dolomite, iron nodules and Portland cement clinker from 2800°F. or higher to any desired point within a reasonable range of atmospheric temperature.





Fuller-Material-Level Indicators signal audibly and visibly when materials reach a predetermined high or low level. Controls conveyor motors, vaive circuits, etc.

Fuller Control Panels permit automatic, remote, one-man control of multiple operations. Easily-read panel permits visualizing flow of material to storage or from process bins.



Fuller equipment is designed to help give you maximum efficiency at minimum cost. Send today for more detailed literature.

For details on Fuller Product Line see Chemical Engineering Catalog



FULLER COMPANY

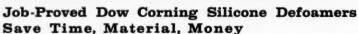
134 Bridge St., Catasauqua, Pa.
Subsidiary of General American Transportation Corporation
Birmingham • Chicago • Kansas City • Los Angeles • New York • San Francisco • Seattle

SEE OUR EXHIBIT AT CHEM SHOW NEW YORK COLISEUM NOV. 30-DEC. 4



Down Foam and Up Production





Foam may be fine in a brewery. But in most processing plants, it's a sign of inefficiency. Foam reduces production capacity, slows processing, increases waste — can skyrocket your costs way out of proportion. But why accept foam as a necessary evil when Dow Corning silicone defoamers are so readily available to knock out "bubble trouble" . . . quickly, easily and economically?

Imagine . . . just a few drops of a Dow Corning silicone defoamer is all it takes to control even the most violent and persistent foamers. And these versatile silicone defoamers neither alter nor contaminate products or processes. This permits you to use a Dow Corning defoamer wherever foam is a problem — in textile dyeing, papermaking and sizing; in refining, distilling and gas "scrubbing"; in food processing and packaging; in formulating paints, adhesives, pharmaceuticals . . . you name it.



IN PACKAGE DYEING

No matter what you produce or process, you'll find Dow Corning silicone defoamers are economical; savings and production advantages are multiple. Prove this with your own tests using a generous trial sample that's yours for the asking. In writing for this free sample, please indicate your problem and mention the type of system—oil, aqueous, nonaqueous, food products, or any other. Address Dept. 2623 for a rapid reply.



IN REFINERY GAS SCRUBBING

Your nearest Dow Corning office is the number one source for information and technical service on silicones.



Dow Corning CORPORATION

MIDLAND, MICHIGAN

ATLANTA BOSTON CHICAGO CLEVELAND DALLAS LOS ANGELES NEW YORK WASHINGTON, D. C.

Textile Technology in Chemical Engineering

Fiber selection and its importance in filtration

At the very inception of filter fabric design, the key decision that must be made is the selection of the textile fiber or combination of fibers. Both natural and manmade fibers play a major part in filter fabrics.

Each of the many fibers has its own peculiar attributes to fulfill the different filtration requirements.

The natural fiber, cotton, offers the advantages of bulk, plus the high wet strength especially important in filtration. It is a relatively low cost material.

Filter press cloths made of filament yarns such as nylon have a slick, smooth surface for greater ease in cake discharge. Nylon also has excellent caustic resistance and outstanding physical properties.

Acrylic fibers have a high degree of acid resistance, good strength, and resistance to other chemicals and destructive organisms such as mildew and bacteria.

The characteristics of these and many other fibers are strong considerations in making the proper choice. All their properties, however, do not necessarily carry over automatically into the finished fabric. Fabric performance, regardless of fiber, is finally determined by the actual construction of the cloth.

To get complete information about filter fabrics, make sure you consult a specialist. The specialists who distribute Wellington Sears filter fabrics are fully equipped to help you select the medium that best answers your problems. Behind them, they have our 114 years of experience in providing quality fabrics to industry. For distributors' names, and a handy information booklet, write Dept. L-11.

Wellington Sears Company



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NEW! W-K-M's Pressure Sealing GATE VALVE

THIS BOLD ADVANCE IN VALVE DESIGN

assures:

- Positive Seal
- Efficient Operation
- Superior Performance

Floating Seats Give Perfect Seal. Each seat in W-K-M's Pressure Sealing Gate Valve consists of two kinds of rubber, formulated to W-K-M's specifications, molded to a hardened steel insert. There is a full bore opening, the same diameter as the port, through the insert.

Soft rubber, for sealing, is on the back side of each seat. Tougher, abrasive-resistant rubber is on the front or gate side. The steel insert is ringed with holes. Pressure forces the soft rubber through these holes, reinforcing the tough rubber and compensating for any wear.

Line Pressure Seals the Seats. In the closed position, the gate forms a primary seal with the raised ring of tough, firm rubber on the the face of each seat. As the line pressure is applied to the valve, the gate is forced against the rubber ring on the downstream seat and compresses it until the gate rests against the hardened steel insert. This provides a tight seal between the gate and the rubber on the face of the seat, and a secondary metal-to-metal seal. The action also forces the soft rubber on the back of the seat tightly into its recess and prevents any downstream flow at this point. The result: a bubble-tight downstream seal.

The upstream seal is caused by line pressure forcing its way into the seat recess behind the upstream seat, moving it against the gate. This pressure is sufficient to achieve a positive seal between the gate and the ring of tough rubber on the face of the seat. At the same time, the raised rim of soft rubber on the back of the seat forms a tight seal with the seat recess.

These double-action floating seats provide tight, positive seals — both upstream and downstream.

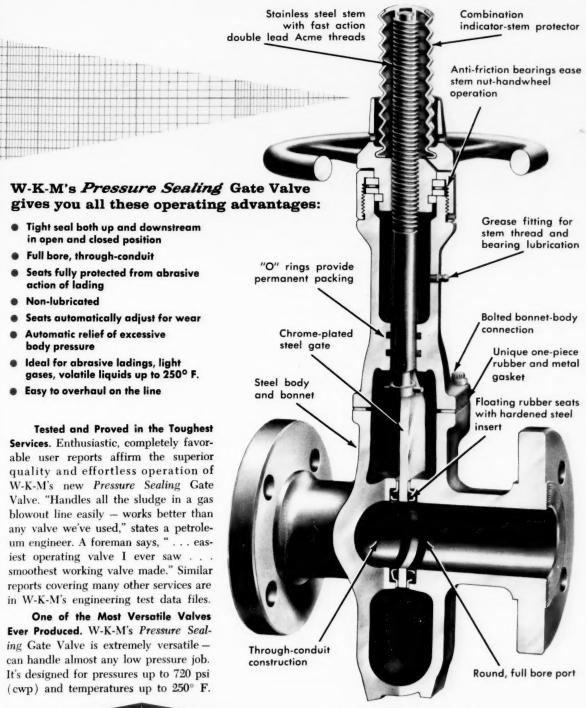
Change Seats in Minutes — On the Line! You can change the seats in W-K-M's Pressure Sealing Gate Valve on the line. The only tools needed are a wrench to loosen the body bolts, and a pair of pliers.

Important Safety Feature: This valve has been designed to automatically relieve excessive body pressure caused by thermal expansion. The excess pressure forces the upstream seat away from the gate, allowing it to bleed into the line.

Additional Advantages: The full bore, throughconduit gate construction provides a perfectly smooth bore through the valve, eliminating pockets or cavities in which foreign matter might accumulate. Result: perfectly smooth flow with no more turbulence or pressure drop than through an equal length of pipe.

W-K-M's *Pressure Sealing* Gate Valve is a two-way valve and may be installed with the pressure on either side. It is especially well suited for block and bleed service since it seals positively both upstream and downstream. The body may be bled of pressure with the gate in either the fully open or fully closed position.

ANOTHER OUTSTANDING PRODUCT OF W-K-M's Creative Engineering



Available Now
Write for Catalog 1200

5907

ASA 150 lb. (275 cwp) and ASA 300 lb. (720 cwp)

SERVING INDUSTRY YEARS

W-K-M DIVISION OF ACF INDUSTRIES, INCORPORATED, P. O. BOX 2117, HOUSTON, TEXAS

Announcing a major breakthrough in computer programming. If you've learned algebra, you can learn LGP-30 programming in just one day with



The simplest, most economical compiling routine yet developed, ACT 1 now joins with the powerful Royal Precision LGP-30 to give you an unbeatable combination — low-cost, versatile general purpose electronic computation *and* programming.

With only a basic knowledge of mathematics, you can teach yourself ACT 1 in a single day. You can then submit any problem to the computer in simple algebraic form.

ACT 1 translates from a language you know into the machine language of the LGP-30. ACT 1 need not remain in the LGP-30 at compute time—giving you the entire computer memory (4096 words) for useful calculation. Both compiling and computing times are very rapid. Because the machine language program is punched on tape, it can be automatically brought into the computer whenever required.

Capable of compiling a fixed and/or floating point program for the LGP-30, ACT 1 vastly reduces programming time, gives you final solutions faster than ever! It is by all odds the simplest compiler to learn and to use.

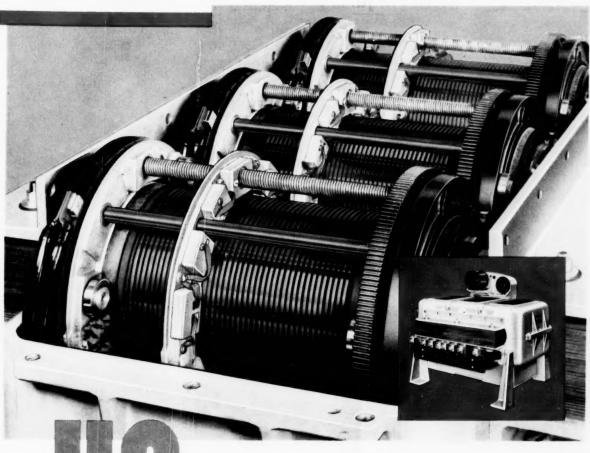
We will be happy to send you the ACT 1 compiling routine free of charge. Write today to Royal McBee Corporation, Data Processing Division, Port Chester, New York.



Royal Precision Corporation

Royal Precision is jointly owned by the Royal McBee and General Precision Equipment Corporations. LGP-30 sales and service are available const-to-coast, in Canada and abroad through Royal McBee Data Processing offices. For complete information on the LGP-30 write ROYAL McBEE CORPORATION, data processing division, Port Chester, New York

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the series

POWERSTAT®

 $variable\ transformers$

HIGH CURRENT CAPACITY

— The use of a helical wound coil design instead of the conventional toroidal wound coils permits current capacities much higher than previously available in variable transformers.

EXTREMELY FINE ADJUSTMENT

— Patented re-entry rings permit continuously-adjustable control of 1600 increments over the range of zero to maximum output voltage. Resolution is better than 1/10 of 1% of the input voltage.

HIGHEST EFFICIENCY

— Low resistance brushes are always in contact with only one turn of the helical wound coil resulting in very low voltage drop.

PLUS:

ZERO WAVEFORM DISTORTION, EXCELLENT REGULATION, SMOOTH CONTROL, CONSERVATIVE RATINGS, LINEAR OUTPUT VOLTAGE, LOW COST PER KVA.



THE

SUPERIOR ELECTRIC

Bristol, Connecticut, U.S.A.

* The Superior Electric Company's U.S. Patent No. 2,864,992.

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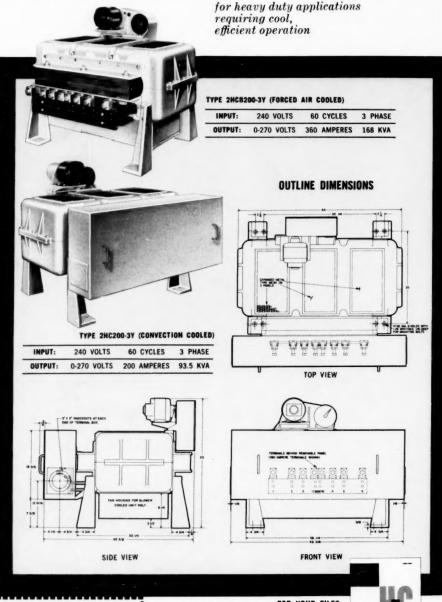
• such high efficiency • such fine adjustment • such high current capacity

the series

variable transformers

Two 240 volt, 3-phase types are offered. Type 2HC200-3Y is cooled by normal convection. Type 2HCB200-3Y is similar in construction but incorporates fans for forced air cooling of the coils. Output rating of the forced air cooled type is nearly double that of the convection cooled type. Types for 480 volt, 3-phase duty are available also.

POWERSTATS of the H-C Series can be remotely operated from a control unit mounted either on the POWERSTAT frame or at any other convenient location. Raise-lower signals from the control unit operate the adjustable speed motor driving the contact brush assembly. Full range travel speed is fully adjustable between 15 seconds and 10 minutes. Travel is smooth with fast starting and stopping at any voltage setting. Integrally mounted travel limit switches provide stops and unit protection.



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THE SUPERIOR ELECTRIC COMPAN

Bristol, Connecticut, U.S.A.

SE-L85911



SALT WATER CORROSION

How Lukens Application Research can help you find the right steel plate for the job

Among other materials, our Application Engineering staff has studied the outstanding nickel alloy, Monel, in a variety of salt water applications. Monel is surprisingly economical when used in clad plate form—a Lukens specialty produced by bonding a layer of Monel to a tough, low-cost carbon steel backing plate.

The massive legs of off-shore radar platforms, for example, are protected by Lukens Monel-clad steel plate. Our engineers recommended this shielding for the critical splash areas extending above and below the water line. It has proved a most successful application.

Salt water swimming pools on ocean liners, traditionally of tile, often require ex-

tensive repair between voyages. We helped solve this problem for a well-known steamship line—again with Monel-clad steel plate. Beautiful to look at, these sea-going pools need only routine cleaning and maintenance. Many are now in service—others are being built, including one for the nuclear powered Savannah.

If your assignment is salt water corrosion, let it be our assignment, too. Lukens Application Engineers have documented cases covering a wide range of materials selection problems—to help you choose the right steel plate.

Contact Manager, Application Engineering, H119 Services Building, Lukens Steel Company, Coatesville, Pa.

Helping Industry Choose Steels That Fit The Job



ASK FOR THE BULLETIN ON LUKENS CLAD STEELS

PUMPAGE

Goulds news about pumps for process industries







In and out of a pickle

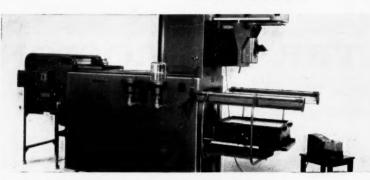
One of the many steps in the manufacture of steel wire is the dunking of coils in a pickling solution. To clean the heavy wire, you need plenty of water plus a high-pressure spray—both adequately supplied at this plant by a Goulds Fig. 3330 pump. This four-inch, four-stage centrifugal, driven by a 50-hp motor, delivers approximately 200 gpm at a discharge pressure of 240 pounds, creating the pressure and capacity necessary to do the job effectively. Another Goulds pump supplies pressure for the spraying of coils of fine wire. Both pumps are operated at five-minute intervals throughout the day and have required just routine maintenance of the packing box since installation approximately five years ago.

New test lab for you

How do you select the materials of construction for your chemical pump? Published materials-recommendation charts are generally based on static corrosion tests. These data, however, may be completely erroneous when applied to a centrifugal pump. The combinations of erosion from solids plus differential velocities and impingement with corrosion make selection difficult. Unless actual field experience is available, any recommendation involves guesswork. To minimize guesswork Goulds now offers the best substitute for field experience. A new Customers Products Test Lab is designed to provide answers on how a liquid will react inside your pump. Abrasion testers simulate actual conditions inside a pump. Results from these tests provide information to help solve corrosion problems.

Emergency at Niagara Falls

Diversion conduits now under construction at Niagara Falls will take water from the Niagara River and convey it through and under the city to a new hydroelectric plant at Lewiston. During construction of the conduit's 300-foot descent through solid rock to Lewiston, ground water pockets were encountered that had to be drained before construction could continue. An emergency call came to Goulds: Could we help? Quick delivery of Goulds 3135 centrifugals saved the contractor many thousands of dollars in lost time; six more pumps were added as the need for greater capacity developed. Selected for ease of maintenance and ability to handle rugged solids, these process pumps solved this unusual application problem. Get the details by writing.





Builders of original equipment are finding that a Goulds process pump fits their requirements ideally. Dependability is imperative, for if the pump fails, the entire unit is out of service. Take, for instance, the case of Photostat Corporation. Inside a Photostat Corporation. Inside a Photostat Copying Machine, the complete photographic process occurs automatically: the making of a negative plus developing, washing and drying operations. Because the

developer solution must be circulated constantly, Photostat needed a compact pump that could reliably provide continuous service. We supplied the pump—Goulds Fig. 3604, a ¾" centrifugal with "big pump" stamina. Today hundreds of these pumps are in operation on new equipment and as replacements for older equipment. Have equipment that requires constant circulation of liquids? Write for Bulletin 725.6.



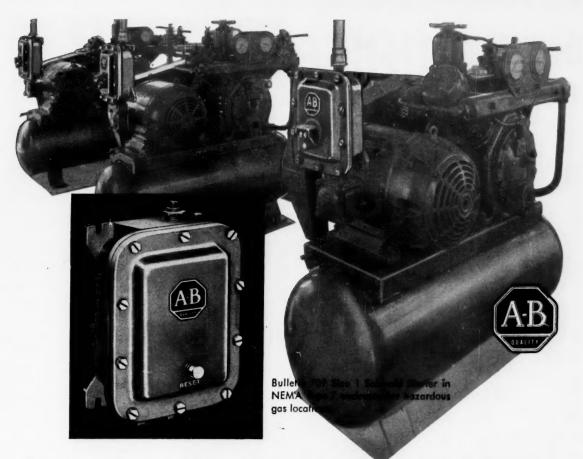
Inside the Goulds-Pfaudler pump

Inside this unusual booklet are facts you should know about a revolutionary answer to your corrosive-pumping problems. It's all about the Goulds-Pfaudler glassed pump, as the only pump of its kind. This booklet gives the answers to question after question, starting with "What is glassed metal?" and ending with "Is the glassed pump operated like any centrifugal pump?" Send for your free copy today. Goulds Pumps, Inc., Dept. CE-119, Seneca Falls, N. Y.

GOULDS



PUMPS



Cut Costly Inspection Time

Allen-Bradley starters provide millions of operations without maintenance

Valuable maintenance time can be saved by eliminating "routine" inspections. Install Allen-Bradley starters, and you can forget them for long periods of time—they will prove completely reliable without regular "service" inspection.

It's the simple solenoid contact mechanism in Allen-Bradley starters that makes this possible. There is only one moving part—and this is your assurance of millions of trouble free operations. There are no bearings to corrode and stick . . . no

flexible jumpers to wear and break. In addition, their double break, silver alloy contacts are always in perfect operating condition—and remain so until completely worn away. Also, all A-B starters have permanently accurate and reliable thermal overload relays that protect motors against burnouts—whatever the atmospheric conditions may be.

Specify Allen-Bradley quality motor control . . . you'll save much valuable maintenance time—and maintenance dollars.

Allen-Bradley Co., 1337 S. First St., Milwaukee 4, Wis. In Canada: Allen-Bradley Canada Ltd., Galt, Ont.



Watertight Weatherproof



NEMA 8 For Corrosive Hazardous Gas



NEMA 9
For Hazardous



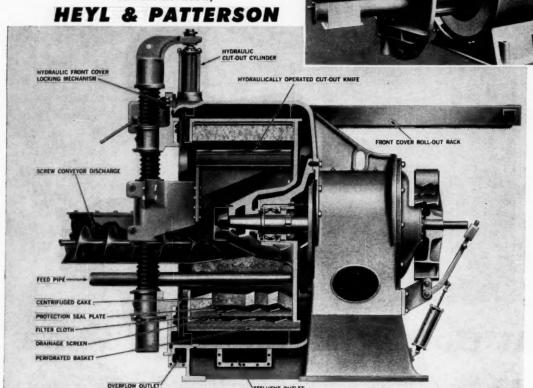
NEMA 11 Corrosion

Quality Motor Control

the CENTRIFUGE

for Top Performance...

Sold and Serviced by



Fill Faster... Spin Faster... Produce More at Lower Moisture...

Compare the facts when specifying equipment for your important centrifuging operations. Take a good look at the table below:

DESIGN DATA OF REINEVELD CENTRIFUGALS

Bowl Diameter	28" S	36"	51"	68"	80"
Bowl Content (cu. ft.)	1.2	4.9	13.2	28.1	43.3
Bowl Content (gallons)	9.0	36.5	99.0	211.0	325.0
Screen Area (sq. ft.)	6.2	13.5	27.4	46.5	65.0
Design RPM	2000	1500	1085	850	750
Equivalent Force (G's)	1560	1140	850	700	625

You will find that Reinevelds produce the greatest force field for any given bowl diameter.

These higher G's mean lower product moisture at higher capacities, of course.

Only Reineveld builds the larger Centrifuges—even up to 80" bowl diameter. More important, a comparison of the bowl content for any given diameter Centrifuge will quickly convince you that Reineveld has the largest capacity—by far.

Feature for feature—the facts point to Reineveld as the outstanding Centrifugal.

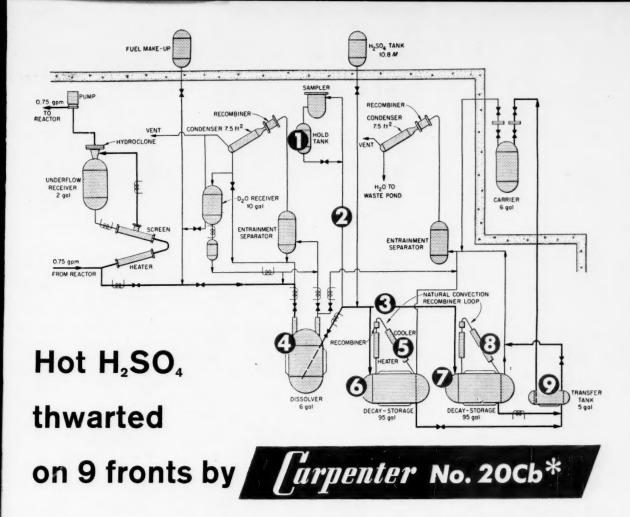
Heyl & Patterson is ready to serve your next centrifuging program.

Consult our listing in CEC, or write for Bulletin 356

HEYL & PATTERSON, inc.

55 FORT PITT BLVD., PITTSBURGH 22, PA.





With the process diagrammed above, insoluble corrosion and fission products are removed from enriched uranyl fuel by the use of hot sulphuric acid. Purification of the fuel is accomplished by centrifugal separation in a hydraulic cyclone operated at reactor temperature and pressure.

Continuity of this process has to be amply fortified against the ravages of the hot acid. And it is—with Carpenter Stainless No. 20Cb. All tanks, coolers, process lines and other equipment in contact with the H_2SO_4 solution at 100° F to boiling are made of this

super corrosion-resistant alloy. Long-life, low-cost corrosion control is thus assured in this process.

Is sulphuric acid or other strong corrodents eating up costly equipment and production time in your plant? Then it's time to put Carpenter Stainless No. 20Cb on the job and put a cost-saving end to your trouble for a long time. This best single answer to most severe corrosion problems is available in eight different forms.* Contact our nearest office or distributor for technical data, prices and delivery. Ask for Bulletin 108A. The Carpenter Steel Company, Alloy Tube Division, Union, N. J.

Available from stock

Your orders for sheet, plate, pipe, tubing, strip, bars, wire and billets of Carpenter No. 20Cb can be filled promptly from warehouse stocks.

... at new lower prices



Visit Our Booth 675 at the Chemical Exposition, Nov. 30-Dec. 4, New York City Collseum





Modern "One-Hoss Shay"

Remember "The Wonderful One-Hoss Shay"? It ran for 100 years, each part wearing so evenly with the others that all disintegrated at the same instant!

Uniformity of wearing qualities is a key characteristic of Morris Pumps. Witness the worn-out impeller from a Morris Type K pump at right. The vanes are uniformly worn to less than ½" thickness. The suction shroud is completely gone, except for a paper-thin portion little larger than a hand.

Yet the retention of original vane contour maintained hydraulic performance at normal levels, so that only a routine overhaul revealed the extent of overall wear.

Durability and dependability over the long pull are the *normal achievements* of Morris Pumps. They are the result of proper design backed by superior materials, careful engineering, and fine workmanship.

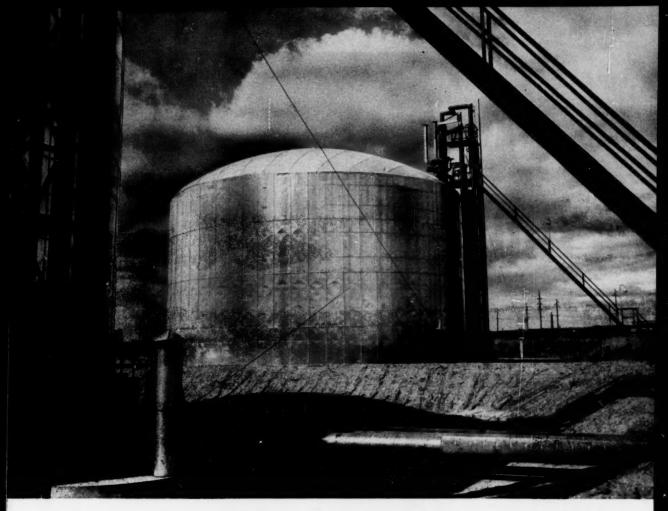


Why not call on our engineers for qualified recommendations of pumps you can depend on for years of uninterrupted service.



MORRIS MACHINE WORKS

BALDWINSVILLE, N.Y.



Novel Aluminum-Insulated Tanks for Double-Duty Storage of Liquid Butane and Anhydrous Ammonia

The science of cryogenics is no more profitably applied than at St. Paul Ammonia Products, Inc., Pine Bend, Minn., where two 45,000 bbl. low-pressure, refrigerated steel tanks with multiwall aluminum insulation were recently placed in dual-service.

During the summer and fall, liquefied butane is stored at $+25^{\circ}$ F. During the winter and spring, anhydrous ammonia is stored at -18° F. The design pressure, in

both instances, is 5 psig.

Thus, in summer when butane is more readily available, the two tanks preserve huge quantities of potential B.t.u.'s in a relatively small area, thanks to storage as a liquid at a low temperature and pressure. The butane is used by St. Paul Ammonia as a raw material for manufacturing anhydrous ammonia, which, in turn, is stored in the tanks for the spring, when demand from fertilizer users is heaviest.

A low operating cost is achieved by a completely automatic system of filling and emptying the tanks. Outer layers of aluminum to reflect the sun's rays provide an insulation that effectively aids in maintaining the desired temperatures. Asbestos Products, Inc., St. Paul, installed

this novel insulation.

PIONEERS IN FABRICATING FOR

GRAVER TANK & MFG. CO.

DIVISION-UNION TANK CAR COMPANY EAST CHICAGO, IND. Designed, fabricated and field-erected by Graver, these two tanks represent one of many types of cryogenic storage and processing equipment Graver has been called on to design and produce. The opportunities for cutting costs and improving efficiency are substantial when the science of cryogenics can be employed. If there is an application in your operation, it will pay you to talk it over with Graver.





APPLIED CRYOGENICS

Plants and Offices Across America **TYGON**®

Low Cost, Long-lasting Protection Against Corrosive Attack

See us at Booth 111, 27th Exposition of Chemical Industries, New York Coliseum, Nov. 30 thru Dec. 4.



There's only one sensible way to measure cost when you buy paint to protect processing equipment, and that's cost per year per square foot of protection. A few pennies saved in cost per gallon can mean dollars lost if the paint fails on the tank.

That's why you'll find many chemical plants with low cost maintenance records use Tygon Coatings almost exclusively to provide maximum protection at minimum cost.

412-F



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DEVELOPMENTS...

NOVEMBER 16, 1959

Chementator

T. PETER FORBATH

Universal Oil Products has come up with a new process for removing sulfur compounds from oil, gasoline. Called Merox, it's claimed to be cheaper than rival sweetening routes, said to be in successful operation at several plants.

Tire-cord battle between nylon and rayon has spilled into Mexico. Celulosa y Derivados is building \$3million nylon plant aimed at country's predominant rayon-cord tire market. Celanese's Mexican arm, big rayon-for-tire maker, is eyeing possibility of entering nylon cord too.

Conoco's petroleum-base fatty alcohol plant to use Ziegler process will have 50-million-lb./yr. capacity, is slated on stream by '61 at Lake Charles, La.

Oronite's 20-million-lb./yr. maleic anhydride plant at Richmond, Calif., reportedly will be first to use Badger Mfg. Co. process.

Anodic defense routs corrosion attack

In switching their defense from usual cathodic protection to anodic, engineers seem likely to mount a winning battlement in their dollar-bleeding war against corrosion. Continental Oil has made the switch with its newly developed Anotrol process, claims now it can completely rout the attack on steel and stainless of enemies such as sulfuric, nitric and phosphoric acid, sodium and lithium hydroxide, ammonium nitrate and aluminum sulfate.

Key to Conoco's defense: anodic passivation. In this scheme, an impressed current builds up a protective metal oxide film on the surface of the material under corrosive attack. Equipment to be protected is made the anode, corrosive solution the electrolyte, and a platinum electrode is inserted as the cathode along with a saturated calomel or silver chloride reference electrode.

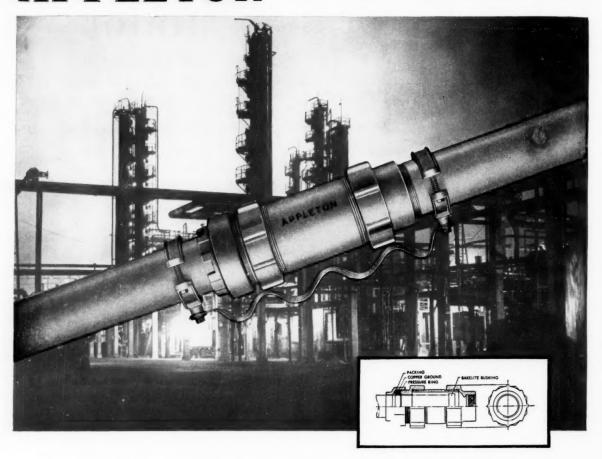
An electronic controller supplies up to several hundred amps of current. As current is increased, voltage potential drops and corrosion rate climbs. But at a certain point voltage reverses itself while current remains low. This is the passive range where the oxide film is formed.

Conoco has been using this technique for the past year at its Baltimore sulfonate plant, specifically on a mild steel oleum storage tank and blowcase, and a 306 stainless neutralizer wherein sulfonic acids are reacted with caustic soda. Result: Whereas previously equipment cried for repairs several times a month, not a single repair has been needed since installation of the Anotrol system, company maintains.

Conoco, seeking patents for Anotrol, plans to license the process and equipment, and serve as consultants. Cost of unit depends on complexity of job, can vary from \$50 to \$5,000.

But Anotrol is no corrosion panacea. For it to work, corrosive solution must be a good conductor, and metal-liquid system must be capable of anodic passivation. Too, it can't

APPLETON "XJ" Conduit Expansion Joints



Relieve the strain of expansion and contraction on long runs of rigid conduit

Temperature changes place a terrific strain on all long conduit runs. To relieve this potentially dangerous condition, it is best to install APPLETON "XJ" Expansion Joints at frequent intervals along the entire system. These weatherproof joints, for use with heavy-wall conduit, have a metallic packing and a bonding jumper to assure the entire conduit system remains a continuous electrical conductor. The jumper, installed in accordance with U. L. recommendations, gives double protection against extreme expansion movement reducing the effectiveness of the metallic bond.

As the conduit is inserted in the joint, a bushing is placed on the end in the manner shown. This bushing permits maximum conduit movement and yet the conduit can never pull free of the joint. The APPLE-TON "XJ" Conduit Expansion Joint features a metallic packing and pressure ring at the flexible end to keep the joint weatherproof at all times.

Wherever a long run conduit installation exists, the need for APPLETON "XJ" Expansion Joints exists. Interior or exterior, from Texas to Maine, temperature strains do exist, so take advantage of APPLETON'S product research program to give you the precision products you require . . . APPLETON "XJ" Weatherproof Expansion Joints for all long run conduit installations.

Sold Through Franchised Distributors Only



APPLETON ELECTRIC COMPANY

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Also Manufacturers of:







handle halogens, reducing environments or copper-base metals.

Second engineering-contract fight boils

Hydrocarbon Research, Inc. has been socked with a lawsuit that's almost a letter-for-letter replica of the one Kellogg is currently fighting against Monsanto and Heyden Newport (*Chementator*, May 4, p. 55). A \$10,708,750 claim filed by Taiwan Fertilizer Co. in Federal Court in Trenton, N. J., late last month hurls much the same charges of fraud, breach of contract and technical incompetence at HRI as were hurled at Kellogg earlier this year—and for much the same reason.

Action springs from troubles the Nationalist Chinese firm has been having in putting into commercial production a 275-ton/day, Vulcan-Inventa-process urea facility in Nankong, Taiwan. According to the fertilizer company, HRI in Oct. 1954 contracted to deliver this facility by Sept. 1957. When it became apparent that HRI wouldn't meet the date, both parties agreed to an extension to Sept. 1958. Say the Chinese, the plant has yet to be put into successful commercial operation.

Thus Taiwan is seeking damages to compensate for loss of profits and out-of-pocket expenses resulting from the delay. Company complains: (1) HRI misrepresented its technical knowledge of the Inventa process when first entering into the contract, (2) has been negligent in carrying out its contract obligations ever since and (3) has failed entirely in fulfilling its contract obligations since plant is still not operating.

HRI's Executive VP Edwin Layng states flatly that there's no justification for this lawsuit. He maintains that HRI was hired to engineer, and supervise the building and startup of a 150-ton/day ammonia plant to provide raw material for the urea plant. This has been done, declares Layng. Construction officially was completed in Mar. 1958, plant has been able to supply ammonia needs of urea plant since. Conversion of ammonia to urea, he stresses, was the responsibility of Vulcan Copper and Supply under license from the Swiss firm Inventa A.G.

Vulcan declares it isn't a party to this lawsuit and that, accordingly, it doesn't consider it proper to comment on the matter. Notes company president, T. O. Wentworth, Vulcan's relations with Taiwan have been and continue to be "cooperative and amicable."

Du Pont switches to new acrylo process

Out to become its own best raw material supplier in acrylic fiber (Orlon) production, Du Pont has now started construction on its second acrylonitrile plant. But for the flow-sheet of this facility, slated on stream by spring of '61 at Beaumont, Tex., the company has departed from classical acrylo processing procedures. Whereas its first plant (now under construction at Memphis, Tenn.) uses the well-known hydrogen cyanide-acetylene route, Du Pont's Beaumont unit will make acrylonitrile from propylene and nitric oxide via a newly patented process.

Despite reports on the development published elsewhere, a company spokesman stresses, Du Pont's new process does not involve the reaction of *ammonia* and propylene. Ammonia enters the picture merely in an ancillary way—as the most economical, though not only possible, source of the nitric oxide. Instead reaction is a one-step vapor-phase nitrosation of propylene by nitric oxide in the presence of a dehydrogenation catalyst (e.g., silver on silica) at 850-950 F.

It's on this point that Du Pont's process differs from Sohio Chemical's ammonia-propylene acrylonitrile flowsheet now being commercialized at Lima, Ohio (Chementator, Feb. 23, p. 55). That process involves the one-step conversion of ammonia and propylene to acrylonitrile by catalytic air oxidation at 550-1,000 F.

New process offers advantages over the HCN-acetylene route such as lower-cost starting materials, and simplified operation thanks to reduced number of processing stages. But older route enjoys a history of successful full-scale operation. Notes Du Pont, that's what the new process will have to match before the company will make a decision of the comparative worth of the two processes.

Dutch equipment makers after dollars

U. S. process equipment makers, already aching from the stiff competition being dealt them by foreign firms, will be taking on still another crowd of European rivals in the months ahead.

CE learns that the some 100 process equipment manufacturers of Holland are teaming up for a full-scale assault on the U. S. chemical

(Continued on page 92)

HOW SHELL SOLVED A REFINERY



Aerial view of treatment plant shows Dorrco Clariflocculators in left foreground, and Clarifiers at upper left. Distributor is at upper right.

WASTE DISPOSAL PROBLEM



Unique treatment plant meets strict requirements in Puget Sound area... using Dorr-Oliver equipment

In establishing its refinery near Anacortes, Wash., the Shell Oil Company faced strict requirements for control of pollution in an important commercial fishing and recreational area. Requirements are met by efficient waste treatment facilities that may well serve as a model for the industry.

These facilities handle all process and drainage waters from the refinery, as well as sanitary wastes. Operations include oil-water separation, chemical flocculation, biological treatment involving trickling filtration, activated sludge and complete sludge handling. Among the many special problems solved is the virtual elimination of objectionable phenols. This is largely accomplished in the biological treatment section, by utilizing a strain of bacteria specially adapted to phenol consumption. The excellent results achieved are shown in an analysis of the plant effluent, which averages only 7 ppm of oil and 0.15 ppm phenols, both well below the required State minimums.

Dorr-Oliver equipment installed includes two 60' dia. Clariflocculators, a distributor for the 140' dia. trickling filter and two activated sludge clarifiers designed to handle 2000 gpm of effluent. Sludge handling equipment includes a 30' dia. Dorr Thickener and two 8' dia. x 12' long Oliver Rotary Vacuum Precoat Filters.

The wide experience of Dorr-Oliver is at your service in designing equipment for every industrial waste treatment problem. For information, write Dorr-Oliver Incorporated, Stamford, Connecticut.

Consulting Engineers: Bechtel Corporation, San Francisco, Calif.

Dorreo and Clariflocculator-I. M. Reg. U. S. Pat. Off.



CHEMICAL ENGINEERING—November 16, 1959

process industry marketplace. Their effort will be coordinated by Holland's Ministry of Economic Affairs at The Hague and the Netherlands Trade Commission in New York. Notes a trade commission spokesman, the firms involved have done virtually no business in America until now.

Historically among the world's best traders, the Dutch are likely to prove tough competitors for the Americans. Chief reason, quite apart from the first-rate quality of their goods, is the fact that Holland, along with Italy, has the lowest wage scale in Western Europe. This means, observes a U. S. vendor, that the Dutch probably will be able to market the high-labor-cost, tailor-made equipment traditional in the chemical industry at exceptionally competitive prices.

It is, in fact, with tailor-made rather than on-the-shelf items that the Dutch hope to crack the U. S. market. They include heat exchangers, evaporators, distillation columns, crystallizers, centrifugals, dryers, mixers and crushing mills.

Spur behind the Dutch drive is the intolerable imbalance of dollar flow between Holland and the U.S. Currently, the Dutch are spending \$3 in the U.S. for every \$1 Americans are spending in the Netherlands.

Another flowsheet hits busy urea market

Add another urea flowsheet to the already hotly competitive urea-process marketplace. Japanese firm Toyo Koatsu reveals it's ready to license the new total-recycle urea route that it has on stream at Chiba, Japan in a 66,000-metric-ton/yr. plant. And, reports company's U. S. agent Mitsui & Co., several American firms have expressed lively interest in it.

Toyo is tackling some mighty stiff competition with the move. Montecatini already has a solid foothold in the U. S. market with three plants on stream using its process and a fourth under construction. Chemico's new process is also winning commercial acceptance. And Foster Wheeler, which offers Pechiney's process, has teamed with Grace Chemical to offer potential customers engineering improvements the latter has developed.

Strengthening Toyo's hand in the shaping battle is the fact that raw material and utility consumption figures for the Japanese process compare favorably with those of competing processes. One ton of urea requires: 0.75 tons CO₂; 0.59 tons NH₃; 3,200 lb. steam; 155 kwh.

electrical power and 27,000 gal. cooling water. Too, savings are claimed in capital investment though no figures have been cited.

Computer wins fractionator-control job

Sun Oil's automation study at its Marcus Hook, Pa., refinery (*Chementator*, Mar 23, p. 92) is taking on a commercial character. Company tells *CE* that it has successfully applied computer control to a 30-plate, 6-ft.-dia. dejsobutanizer.

Computer involved is Westinghouse's "peak-seeking" Opcon which got its first process control try at Dow Chemical (*Chem. Eng.*, Feb. 9, p. 64). It's used to measure three column variables, apply economic criteria for maximum profit rate and adjust two controller setpoints accordingly.

Signals of the three variables—steam flow to reboiler, overhead composition and overhead flow rate—are combined in pre-programmed strategy to fix "best" values consistent with dollar worth of overhead and bottoms products, steam to reboiler and cooling water on overhead condenser. Setpoints from the computer control overhead product valve and steam-to-reboiler valve.

Though it's too early to evaluate profitability of the Opcon, Sun engineers indicate that they're pleased with computer's performance to date. Main interest now is how computer control on several individual units, as with Opcon, compares with computer control of entire process, as in the Texaco application (Chem. Eng., Oct. 19, p. 102).

Criticism of the assumptions made in Sun's application of Opcon has been raised by industry observers. Feed quantity, composition and thermal conditions vary from time to time, as do steam quality, pressure and other environmental conditions, they note. These factors could affect column operation to such an extent that optimizing control could be overshadowed. Sun engineers say they are watching these variables closely, however.

New application found for ACL kiln

Allis-Chalmers-Lepol traveling-grate kiln has been seeking new worlds to conquer ever since it established itself in the cement industry (*Chem. Eng.*, April 21, 1958, p. 60). Now it has found one—the manufacture of chemical-grade lime.

Dow has elected the ACL calcining sys-

When it comes to

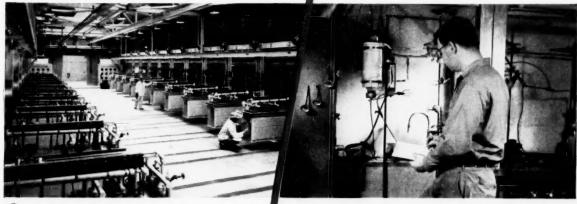
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tem for what's heralded to be the world's largest-capacity lime kiln. Reason: Because of its preheating stage, the system allows markedly increased kiln output without increased size.

Dow's unit, to be built by A-C at Ludington, Mich., will measure 160-ft. long by 11½-ft. dia. When it comes on stream late next summer, kiln will calcine 600 tons/day of north Michigan limestone—roughly twice as much as the two similar-size kilns company now runs at Ludington.

Installation is third application of the ACL system; the first two are at cement plants. And as far as A-C is concerned, it marks the beginning of widespread and varied use of the versatile system. At its Carrolville, Wis., pilot plant, company is studying the system for phosphate rock nodulizing, various ore treating and wet-process-cement making.



Today's embryonic developments which have special significance for chemical engineers

Phenol via radio-oxidation?

The Russians are edging a phenol flow-sheet towards commercialization that incorporates (1) a processing scheme never before tried on a large scale and (2) a processing scheme often before tried but without any lasting success. *CE* learns that the Soviets are now studying plans for a 10,000-metric-ton/yr. plant that will harness radiation to the job of directly oxidizing benzene into phenol.

Revealed superficially and inconspicuously at the Soviet Exhibition in New York's Coliseum last summer, the flowsheet involves the irradiation with 950 roentgens/hr. of a 50-50 mixture of water and benzene at 190 C. Radiation activates the benzene ring and water provides the needed oxygen. Result is a product stream containing 55% phenol, 41% unnamed resin, 2% carbon dioxide and traces of benzoic and maleic acid.

While idea of producing phenol by direct oxidation of benzene is not new, no one has succeeded in making an economic go of it to date. Allied's Solvay Process Div. made a determined try in the '40's with a 5,000-ton/yr. plant using purely thermal oxidation of benzene with air at 600-800 C. After running

sporadically for 6 yr. it was shut down as uneconomical in 1947.

Attraction of direct oxidation is that it makes for a much simplified, thus cheaper-to-build-and-operate plant. But stacked against this attraction is the fact that the process almost inescapably gets very low yields. Reason: Phenol is much more readily oxidized than benzene, so degrades to "gunk" as soon as it's formed. As a result, process stands its best economic chance only when benzene is very cheap and phenol commands a high enough market price.

Radiation, speculate some observers, may play a part in improving yields in the Russian process. But more likely, they say, benzene in the Soviet economy is regarded as a low enough priced commodity to make the yield situation economically tolerable.

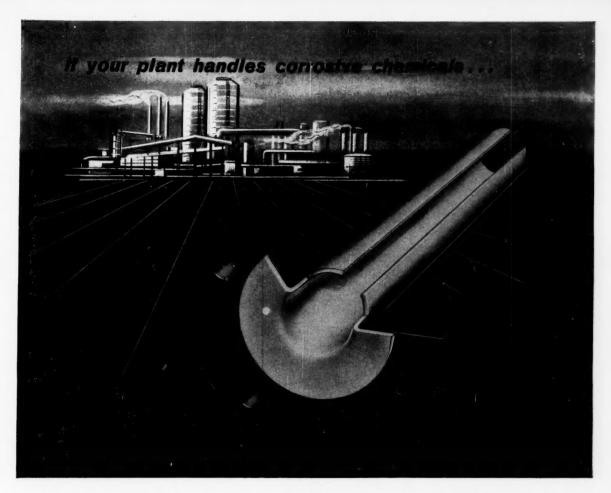
Research and development briefs

Direct observation of free radical reactions is possible via electron paramagnetic resonance spectroscopy. Varian Assoc. (Palo Alto, Calif.) reports that it has developed a sensitive EPR machine that can be used to study the free radical procedure of polymerization reactions, thus provide clues for the development of new polymers.

High-temperature-resistant adhesives for rocket and aircraft jobs can be made by incorporating inorganic compounds in adhesive-polymer systems, says Narmco Industries (San Diego, Calif.). Combination of 32-48% antimony pentoxide with epoxy resins gives material that holds up to 85% of its strength after extended exposure to 600 F.

New purification process may make lithium attractive as high-temperature, high-performance coolant in nuclear reactors. Currently, impurities in commercial material—especially nitrogen and oxygen—make lithium too corrosive for this high-temperature job. Oak Ridge National Lab has developed means of reducing nitrogen and oxygen content below 100 ppm. Filtering gas-packed lithium under argon at 250 C. removes bulk of these contaminants; gettering with active-metal sponge as titanium at 800 C. for 24 hr. lowers nitrogen to desired level, and cold-trapping for 100 hr. does same for oxygen content.

For more on DEVELOPMENTS......96



Cut maintenance and replacement costs by using pipe lined with a TFE resin

Corrosive processes in use in the chemical industry involve the constant threat of costly shutdowns for pipe replacement and system maintenance... the safety hazards of corrosion-caused leaks and disassembly of lines. To minimize these dangers, more and more chemical processors are using pipe lined with a TFE-fluorocarbon resin. Even under a combination of adverse conditions—acidic, solvent, high-temperature or oxidation—pipe lined with TFE resins provides outstanding reliability of performance. In addition, the superior high-temperature serviceability of pipe lined with TFE resins may make possible the use of higher operating temperatures for increased production capacities, conversions and even yields.

TFE-fluorocarbon resins are unaffected by HCl liquid and vapors, fuming nitric acid—white or red—hydrofluoric acid, organic solvents and reagents. Pipe lined with these resins is rated for use up to 500°F. Its non-adhesive surface prevents plugging by high-viscosity materials. It will not shatter under vibration, thermal or physical shock.

The liner flared over the flanges provides protection for the steel from the process fluid and eliminates the need for additional gasketing. And now you can get a complete assortment of standard sizes of flanged pipes and fittings lined with Du Pont Teflon TFE resins.

You can insure long service life, greatly reduced maintenance and downtime, and greater plant safety by installing pipe lined with TFE resins. Call your local pipe supplier for more information, or write to: E. I. du Pont de Nemours & Co. (Inc.), Advertising Department, Room T1011, Nemours Building, Wilmington 98, Delaware.

In Canada: Du Pont of Canada Ltd., P.O. Box 660, Montreal, Quebec.



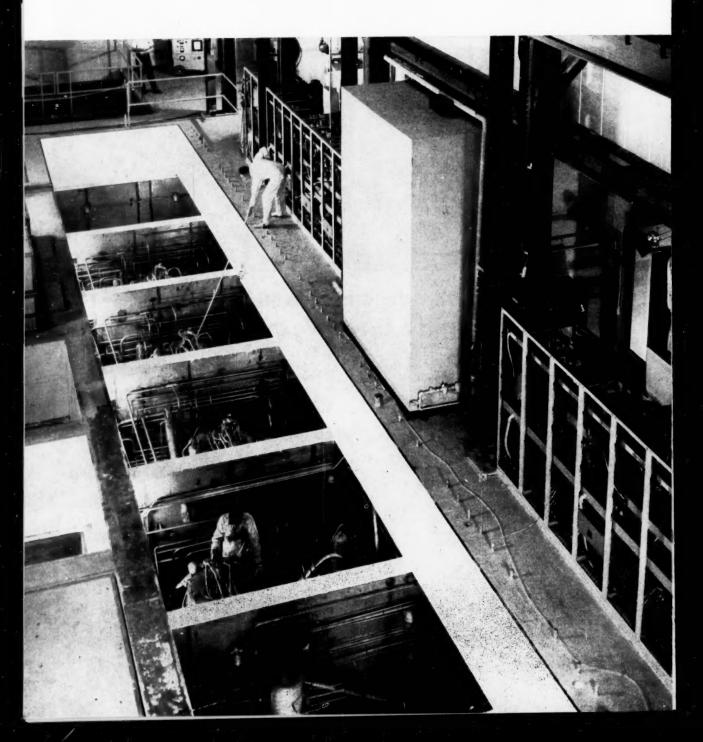


TEFLON is Du Pont's registered trademark for its fluorocarbon resins, including the TFE (tetrafluoroethylene) resins discussed herein

BETTER THINGS FOR BETTER LIVING . . . THROUGH CHEMISTRY

PROCESSES & TECHNOLOGY c. s. CRONAN

Radioisotopes Outlook:—



New Supply Hastens Growth

1.First Kilocurie Plant Now On Stream

Chemical process lowers radioisotope costs by recovering kilocurie quantities from nuclear wastes.

We've made a start in the United States toward reaping some benefits from extremely hazardous radioactive nuclear wastes

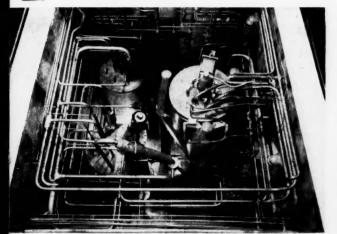
At Oak Ridge National Laboratory (ORNL), operated by Union Carbide Corp. for the U.S. Atomic Energy Commission, a new \$3 million pilot plant (F3P) now separates fission products (radioisotopes) from fuel-processing waste, purifies them and packages them for use in medicine, industry and agriculture.

▶ Debut for Kilocuries—In effect, F3P opens a new era. Output from the plant makes available, for the first time, kilocurie quantities of long-lived fission products.

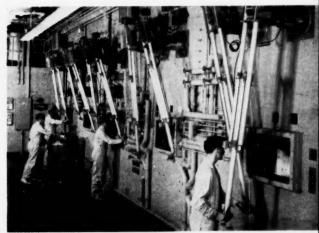
Able to handle up to 500 gal./ day of radioactive waste acid from Purex processing of spent reactor fuel elements, F3P is designed to recover 200,000 curies/ yr. of cesium 137 as well as significantly large quantities of cerium 144, strontium 90, ruthenium 106, technetium 99 and promethium 147.

Already the increased supply of these products from F3P has dropped prices. Strontium 90, for example, now carries a \$10/

▼UNBUTTONED cell block where ORNL converts nuclear fission wastes into crude long-lived radioisotope products.



▲ SINGLE cell contains precipitation tank, centrifuge and products tank, opens for direct maintenance.



OPERATORS control final remote purification processes behind shield via master-slave manipulators.

curie tag, down from a previous \$500/curie. And cesium 137 now costs only \$2/curie, a fraction of the former \$14/curie.

▶ Fills Several Needs — With kilocurie quantities now available at these reduced costs, industry can cash in on some of the advantages offered by longlived isotopes (see utilization story, p. 100).

By the time that industry demands exceed F3P's production capacity, ORNL should have sufficient experience to upscale recovery of fission products to satisfy this demand and others stemming from the power re-

actor program.

For in addition to filling industry's growing need for radioisotopes, recovery of fission products may provide income to reduce the cost of producing power from nuclear fission. And by removing highly radioactive fission products from the nuclear waste, the recovery process will diminish the disposal problem proportionately.

► Test Know-How — It's too early to tell just how close ORNL has come to the ultimate process with the scheme which is now set up in its pilot plant.

Even so, it's obvious that the plant incorporates many lessons learned since investigation of fission product recovery first started at Oak Ridge in 1948.

Feed to the pilot-scale end of the plant is waste nitric acid solution laden with fission products from Purex or Redox reprocessing of nuclear reactor fuel elements. Evaporation concentrates this solution to a volume governed by chemical content, prior to separation and purification of the fission products.

Fractionate and Purify — Then, a series of pilot-scale precipitation and crystallization steps segregates the various waste constituents. These fractions undergo lab-scale purification, metathesis to the desired source compound, drying and powdering (plating for ruthenium), pelletizing and loading into stainless steel or other metallic capsules. After sealing, these capsules are leak-tested, decontaminated and placed in a shielded carrier for delivery.

Each fraction precipitates as

the result of a stepwise adjustment in pH and other chemical conditions. In turn, this procedure separates ruthenium; strontium, cerium and promethium; and technetium.

Purification of these fractions involves various standard techniques, including reprecipitation, oxidation, distillation, solvent extraction, ion exchange, electrodeposition and calcination.

► Inside the Cells—Initial evaporation of feed takes place continuously in a 650-gal. evaporator tank fitted with a tantalum heating coil. Concentrates are withdrawn periodically from the bottom of the tank and fed to the first of four cells devoted to primary separation of the fission products by precipitation.

In each cell, precipitation is carried out in 250-gal. jacketed tank equipped with agitator. After precipitation, slurry feeds to centrifuge with 26-in. solid basket for separation of solids from liquid.

Effluent from centrifuge flows by gravity to collection tank; solids are washed, dissolved and stored in fraction tank.

► Trapped by Crystals—Filtrate remaining from the primary precipitation separations flows to a batch crystallizer containing a bed of ammonium alum. On heating to 195 F., the alum dissolves.

Then, as solution cools with agitation, recrystallization forms cesium-ammonium-alum crystals. Cooled solution flows to a second crystallizer where procedure is repeated to remove remainder of cesium.

Alum beds become progressively richer in cesium. About once a month they are dissolved in water. Cesium alum, separated from this solution by fractional crystallization, goes to final purification.

Crystallizer cells contain a total of two 500-gal. and two 125-gal. tanks fitted with coils and agitators. No holdup tanks are needed because only the liquid transfers from one tank to another while solids remain. Supernatant liquid is withdrawn through a screen which holds back the crystals.

► Contain and Maintain — To carry out the F3P recovery proc-

ess in the face of unusually intense radiation, ORNL evolved a design for F3P that provides a high degree of protection for operating personnel and extremely good equipment reliability. Processing units and areas can be decontaminated so that the staff can work directly on equipment when maintenance is needed.

The operation is housed in a concrete block structure 124 ft. long and 63 ft. wide. Individual concrete cells, in two separate banks contain process units.

Pilot scale concentration and primary separation of the fission products takes place in the nine-cell north bank; final purification and packaging of solids on a lab scale are handled in six-cell south bank through master-slave manipulators.

Suitable concrete shielding surrounds each cell while the tops are sealed with removable concrete blocks, 4 ft. thick. To facilitate decontamination, each cell is lined with Type 347 stainless steel. A slight vacuum on each cell and vessel assures that leakage of air will always be inward, venting to the central ORNL off-gas system.

► Controls and Safeguards—Except for two metering pumps, all process liquids are transferred by steam-jet syphons, vented to prevent suckback. While steam-jet condensate adds about 8% to solution volume, operating simplicity and freedom from maintenance make jets desirable.

Operations are controlled from second-story level atop cell block. Primary sensing elements inside cells transmit signals on liquid level, specific gravity, temperature, pressure and rotation to recorders outside the shield. Contact microphones on mixer and centrifuge drives indicate any departure from normal performance.

Analytical samples are withdrawn from process equipment through recirculating samplers to a process control cell atop the cell block. Using masterslave manipulators, operators then do the control analyses.

Five gamma monitors inside the building warn personnel if radiation is emitted accidentally.

This metering pump has NO STUFFING BOX

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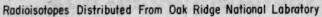
WRITE FOR BULLETIN 440 containing typical applications, flow charts, description and specifications of models of various capacities and con-

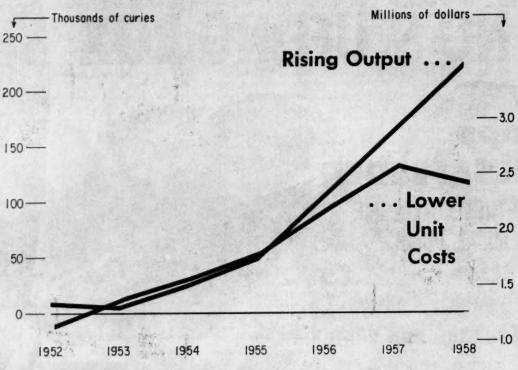
structions and special leakage chart. Lapp Insulator Co., Inc., Process Equipment Division, 3612 Poplar St., Le Roy,

minus atmospheric to 6800 psig.

New York.







Radioisotopes

2. Industry Steps Up Isotope Utilization

How is industry using the rising output of lower-cost radioisotopes? Here is a rundown of who is doing what with these materials, where you can get them and price.

Radioisotopes, by the thousands of curies, are now finding their way into the chemical process industry. Last year nearly 250,000 curies was distributed from Oak Ridge National Laboratory by the U.S. AEC's Office of Isotope Development (OID). And with this

increase in sales volume and the development of a new separation process (see pp. 97), the unit price of radiation sources has dropped to a fraction of its level of just a few years ago.

Industry is reacting to the resulting increase in potential for commercial application of radiation both by seeking new methodology and by establishing commercial facilities for radiation source production. And the burden of further technological development is shifted harder onto industry shoulders by recent Congressional reductions in the OID budget from \$6-mil-

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lion to \$4-million for next year.

A Spectrum of Efforts—Contracts, issued this year by OID, are now subsidizing a complete spectrum of industry efforts to commercialize application of radiation from its role as a tool of basic research to its position in full-scale production.

For example, several companies are now probing into the mechanism of radiation-induced polymerization. At M.I.T. studies of low-temperature, ether-acetaldehyde polymerization aim at determining the basic process mechanism and the exact role of the catalyst. Battelle Memorial Institute is now researching basic polymerization processes, too, with a view to commercializing radiation ionization.

At the Textile Research Center of North Carolina State College, acrylic fibers are now irradiated and their improved properties studied. Radiation Applications, Inc., is inducing grafting of metallic salts onto the surface of organic polymers to yield new

rocket-age materials. Westinghouse is studying a high-level radiation route to ultra-clear polyethylene film.

Preserving Food, Too — Research has revealed that radiation exerts a remarkable preserving influence on food. Curtiss Wright Corp. has been contracted by the U.S. Army to construct and operate a pilot, Co-60 food radiation unit, called Hi Intensity Food Irradiator (HIFI), at Lathrop, Calif. Curtiss efforts aim at determination of optimal radiation dosage of food for maximum safe preservation.

Somewhat more closely allied to the process industries are many applications of radiation in instrumentation and control.

Radiation determination of fluid level, density and material thickness is long in use, may find even wider application. Development by Los Alamos Scientific Laboratory of a new lowlevel gamma detector, sensitive enough to measure natural radiation with precision practical for control applications, will permit use of radiation techniques where high-level radiation sources are not safe.

► Radiation Controls—As radiation detectors become more advanced, instrument manufacturers are following suit.

Aerojet-General Nucleonics is developing instruments that operate on the principle that certain radioisotopes emit radiation levels that vary with temperature and pressure. New instruments will permit temperature and pressure control in previously unavailable locations, by counting of radiation through process-unit walls.

Another development in process control, close to reaching fruition, is the measurement of very-small particle sizes by measuring their attenuation of radiation. Cement and other powder-product producers are viewing this with keen interest.

U. S. Bureau of Mines reports that radiation control is now widely used in the uranium industry. It's a natural; rates of flow and pulp density may be measured directly by counters. And detection of uranium losses in processing waste streams is easily detected too.

► Crushing, Catalyzing and Tracing—As radiation control techniques advance, other, entirely new radiation techniques appear on the industry horizon: radiation crushing and process catalysis.

Engelhard Industries and M.I.T. are now studying the effects of radioisotopes on catalysts, are discovering greatly increased reaction rates with use of radiation. Georgia Technological Research Institute is developing a radiation technique to ionize, thus break particle bonds of certain materials. Georgia's efforts focus on crushing of kaolin, an important paper-sizing material.

Tracing techniques advance, too. Russian steel producers have made good use of tracers in determining charge motion in blast furnaces, sulfur absorption in open-hearth charges and optimal slag quantity in both furnaces.

Here in the U.S., Isotopes, Inc., is employing tracers to de-

Major Radioisotopes Now Readily Available

Checklist gives forms available, suppliers and prices.

Note that suppliers are keyed below, with bold faced numbers referring to listing at the end of this tabulation. Prices are \$/millicurie, "A" = prices available on application only.

Cobalt 60

Co or Co₂O₃ (unprocessed): 1,0.03–0.13; 3,0.12–0.20; 7,A; 11,0.15–0.33; 19,0.19; 32,A; 34,A; 39,A.

CoCl₂ (aqueous): 7,A; 11,A; 26,4000; 32,A; 36,14; 39,A.

Co(NO₃), (aqueous): 1,A; 7,A; 39,A.

Co(SO,): 39,A.

Miscellaneous solutions: 17,100; 34,A; 36,59; 41,54-85.

Radiographic sources: 1,0.06-3.5; 3,0.14-2.8; 7,A; 11,0.13-3.5; 14,0.03-0.76; 17,0.14-50.0; 19,0.11-4.20; 29,A; 32,0.005; 33,A; 34,A; 39,A; 41,0.12; 42,A; 43,1.1

Tritium (Hydrogen-3)

Hydrogen gas: 1,A; 3,28; 11,29; 32,48; 39,A.
Water: 3,28; 4,1.5; 6,0.15; 11,39; 27,0.1-40; 35,0.05; 39,A; 41,0.1-4.0.
Encapsulated tritium: 3,\$98/unit; 32,\$183/unit; 39,A; 43,A.
Standardized sources (tritrated water): 24,0.25-6.98; 27,0.28; 41,110.

Krypton-85 Krypton gas: 3,0.056; 32,0.066. Encapsulated gas: 17,9.5–110; 43,A. Standardized sources: 24,A.

Standardized KI solution: 28,36-196.

lodine-131

Elemental Iodine: 36,A; 39,A; 44,A.
Nal: 1,0.6-10.5; 2,A; 4,0.75-3.50; 11,0.5; 19,0.5; 23,A; 26,4000; 32,A; 34,A; 38,0.77; 39,A; 44,A.
KI: 39,A; 41,3.25.
Aqueous solution: 7,A; 36,0.50; 41,2.25.
Organic solution: 34,A.



We at KENNEDY VAN SAUN are looking forward to the Chem Show with keen anticipation, for it is

always pleasant to talk to our old friends again, and to have the opportunity to meet new ones in the Chemical Industry.

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We believe your visit with KENNEDY will be one of your most rewarding experiences of the entire Exposition. At our booth you will see complete KENNEDY plants pictured and described; you will find interesting information about all the process equipment made by KENNEDY; you will learn about the facilities, experience and achievements of KENNEDY's Engineering and Research Departments. And, our New York Offices are but minutes away from the Coliseum. Our executives and our Engineering Staff are ready to help you with any extra service or information you need in solving your process problems. Please feel free to make arrangements at our booth.

We look forward to your visit.

President

See our products on pages 407-411 in your 1960 Chemical Engineering Catalog.



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Cesium-137

Promethium-147 PmCl₃: 32,0.18-0.32.

Encapsulated Pm: 17,0.23-140.0; 36,5-6; 43,A.

Phosphorus-32 Red P: 39,A. H₃PO₄: 1,A; 2,A; 7,A; 11,0.65; 32,1.10; 34,A; 36,2.80; 39,A; 44,5.00. Orthophosphate: 36,A. NaH₃PO₄: 26,400; 36,2.80; 39,A; 44,5.00. K₃PO₄: 36,2.80; 39,A; 44,5.00.

Carbon-14
Na₂CO₃ solution: 1,A; 11,50-100; 39,A; 41,70.
Na₂CO₃: 6,90; 17,80; 25,80; 27,80; 35,80; 36,34-100; 37,70; 44,80.
BaCO₃: 21,45; 27,28; 31,36; 32,22; 36,33.6; 37,28; 39,A; 41,28; 44,45.
Standardized beta sources: 17,1500; 24,296; 27,111; 36,560; 41,344.

Strontium-90
SrCO₃: 39,A.
SrCI₂ solution: 1,A; 4,4.8-14.5; 23,A; 26,400; 32,0.01; 39,A.
Sr(NO₃)₂: 39,A.
Industry sources: 1,A; 11,\$13/unit; 17,2.8-40.0; 36,230; 39,A; 43,A.
Standardized sources: 1,A; 24,24.7; 28,A; 34,A; 36,1870; 39,A.

These Companies Sell the Above-Listed Radioisotopes

(Colored Nos= U.S. Producers)

- Atomic Energy of Canada, Ltd.; Ottawa, Ont.
- Atomic Energy Establishment; Bombay, India.
- 3. Atomic Energy Research Establishment; Berkshire, England.
- Abbott Laboratories; Chicago., III.
 Argonne National Laboratory; Le-
- mont, III.

 Bio-Rad Laboratories: Berkeley.
- Calif.
- 7. Belgo Nucleaire; Brussels, Belgium.
- Brookhaven Nat. Lab.; Upton, N. Y.
 Buehler & Co.; Braunschweig, W. Germany.
- Calif. Corp. of Biochemical Research; Los Angeles, Calif.
- Commissariat a L'Energie Atomique; Gif-sur-Yvette, France.
- Canadian Radium & Uranium Corp;
 New York, N. Y.
- Daiichi Pure Chemicals Co.; Tokyo, Japan.
- 14. M. Falk & Co.; Surrey, England. 15. Fleischmann. Burd & Co.; New York,
- 15. Pleischmann, Burd & Co.; New York N. Y.
- 16. Institut Pasteur; Paris, France.
- 17. Isotope Specialties Co.; Burbank, Calif.
- Japan Atomic Energy Research Inst.; Tokyo, Japan.
 Joint Establishment for Nuclear En-
- ergy Research, Lillistrom; Norway. 20. Merck, Sharp & Dohme; New York, N. Y.
- 21. Merck & Co., Ltd.; Quebec, Que.
- 22. Mound Laboratory; Miamisburg, Ohio.

- 23. Nuclear Consultants Corp.; St. Louis, Mo.
- 24. Nat. Bureau of Standards; Washington, D. C.
- Nuclear Chicago Corp.; Chicago, III.
 Nucleonic Corp. of America; Brook-
- lyn, N. Y.

 New England Nuclear Corp; Boston,
- Mass. 28. National Physical Lab.; Middlesex,
- Mass.
 29. Nuclear Systems; Philadelphia, Pa.
- 30. Nuclear Science & Eng. Corp.; Pittsburgh, Pa.
- 31. Orlando Research, Inc.; Orlando, Fla.
- 32. Oak Ridge Nat. Lab.; Oak Ridge, Tenn.
- 33. Picker International Corp.; White Plains, N. Y.
- 34. N. V. Phillips Roxane; Amsterdam, Netherlands.
- 35. Radio-Carbon Lab.; VanNuys, Calif. 36. Radiochemical Centre, Amersham,
- England.
 37. Research Specialties Co.; Richmond,
 Calif.
- 38. E. R. Squibb & Sons; New Brunswick, N. J.
- 39. Soyuzreaktiv; Moscow, Russia.
- 40. Schwarz Laboratories, New York, N. Y.
- 41. Tracerlab, Inc.; Waltham, Mass.
- Technical Operations, Inc.; Burlington, Mass.
- United States Radium Corp.; Morristown, N. J.
- 44. Volk Radiochemical Co.; Chicago,

termine nature of natural gas in storage, with hopes of better knowledge of underground storage techniques.

Krypton-85 is getting more attention lately as a tracer; Air Reduction Co. is developing handling and application techniques to promote its use. Kr-85 is now used to excite phosphors in self-illuminating lights and in detection of air pollution.

Tritium (hydrogen-3) is also finding wide spread application as a readily-available material, applicable for tagging all organic compounds.

► Realistic Optimism — With these and many other developments, application of radioisotopes looks promising.

Cobalt-60 probably will remain the prime source of moderately penetrating gamma radiation for liquid density and level determination. For lower penetration beta attenuation: tritium, promethium-147, krypton-85 and strontium-90 probably will remain prime sources. Machine radiation offers higher penetration and dosage than is required for these purposes at an unwarranted higher cost.

Still another source, portable X-ray for thin film gaging, is under development by Picker and Armour Research. Gamma rays are reflected from a Sr-90 or Pm-147 target to yield a soft X-ray (5-200 kev.). Armour also is undertaking a study to confirm the feasibility of cesium-137 as a gamma and beta source for ionization, i.e., polymerization to compete with machine sources.

But radiation is still quite costly; cost/kw. for radioisotopes is prohibitively high for many purposes (*Chem. Eng.*, June 29, 1959, p. 44). Only for low-power, low-penetration or low-dose-rate applications are radioisotopes competitive with electron accelerators.

Industry, however, has declared its optimism by its penetration into the radioisotope business. Aside from hundreds of companies conducting radioisotope application research, more than 40 companies and agencies now market the principal radioisotopes, at a variety of prices depending on their chemical and physical form.



HOW IMPORTANT IS GOOD FLUID MIXING IN YOUR PROCESS?

REGARDLESS OF HOW SPECIALIZED your particular processing needs are, good mixing can be the difference between "run of the mill" and maximum yields.

NETTCO MIXERS ARE PROCESS-RATED for optimum performance. Your particular process requirement is fully evaluated. And-it costs no more to get the full benefit of Nettco's wealth of agitation technology and broad application experience. Then-from design and pilot test to full process conditions, standard components are precision teamed to provide you with a Nettco mixer to meet your most exacting conditions. If good fluid mixing is vital to your process, then Nettco Engineered Agitation is vital to you!

PUT NETTCO ENGINEERED AGITATION TO WORK FOR YOU. From a full line . . . side drive, tank top, portable or tripod and unique continuous pipeline mixers, NETTCO can provide the answers to a wide range of mixing problems. See your NETTCO representative listed in Chemical Engineering Catalog or Refinery Catalog, or write for Bulletin 582, New England Tank and Tower Co., 87 Tileston Street, Everett 49, Mass.

Booth #79

27th Exposition of Chemical Industries New York Coliseum

ENGINEERED AGITATION SPECIALISTS EVERETT 49, MASSACHUSETTS

- 1. Paint blending with Nettco tank top mixers on 400 gallon portable tanks.
- 2. Nettco Flomix® in the continuous recycling of waste product to improve yield.
- Variable speed pilot plant application of Nettco medium speed, propeller drive mixer.
- Raw material batch blending with Nettco side drive mixer to assure uniformity.
- 15 year old Nettco tank top mixer for synthetic rubber production with one of first double mechanical seals.



NEW cracking unit has been proved at Socal's Richmond, Calif., refinery.

Isocracking Bids for the Gasoline Pool

Working catalytic magic, this new hydrocracking route makes high-octane blend stock, loses little to fuel gas.

Widespread interest followed California Research Corp.'s recent announcement of its new hydrocracking process, Isocracking (Chem. Eng., Nov. 2, 1959, p. 19).

Generating the most interest

were mentions of a rugged new catalyst—"cheaper than conventional noble-metal catalysts"—and moderate conditions: 500-2,000 psig., 400-700 F. Normal cracking temperatures usually are 900 F. or above.

From a typical

feed these gasoline stocks

Heavy cracked r	naphtha C ₆ -180 F. (28 vol. % C ₆ +) 180-360 F. (72 vol. % C ₆
API gravity	36.7
Composition	
(Liquid vol. %	b)
Paraffins	25
Naphthenes	32
Aromatics	4340
Octane rating	
(3 ml. TEL)	80.7100104.8*

	with	this	product	yield		
				W+ 97	'n	

Wt. %	Vol. %
C ₁	
C ₂	
Isobutane	14.0
n-butane	5.8
C _s + Isocrackate	94.0

^{*}After platinum reforming to 91 vol. % Cs +.

► High Performance—Combination of new catalyst and low-temperature operation upgrades refractory middle distillates (heavy cracked naphtha, light catalytic cycle oil), yielding over 100% by volume of valuable gasoline components such as isoparaffins, toluene and xylenes. Hence, after moderate reforming, this blend-stock product has a leaded octane number of 103-105.

Initial Isocracker investment is put at \$350-\$450/bbl. of reactor feed. Operating experience, to date, includes over 100, 000 hr. in pilot plant and nearly one year of commercial operation at Standard of California's Richmond, Calif. refinery. Based on this experience, CalResearch reports total manufacturing cost runs \$33,000-\$35,000/day for a 7,000 bbl./day unit that includes hydrogenation and reforming

forming.

> Good Blend Stock Yields—
All-liquid product can be used for gasoline blending, but generally it's desirable to split product into light (C, to about

Dependable source for

ALL PROCESS EQUIPMENT

Acme experience relates to all major processes . . . extends from design and engineering to fabrication in all metals. Fully qualified for complete responsibility, Acme also welcomes the opportunity to collaborate with plant engineers or engineering consultants. From design of a complete process plant

to fabrication of a single unit, Acme has consistently proven an economical and efficient source.



WRITE FOR CATALOG E-60
48 PAGES INCLUDING
VALUABLE HEAT EXCHANGE DATA



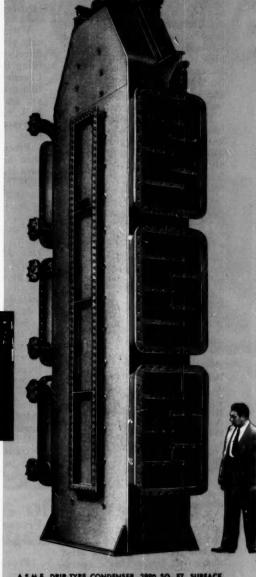
WEST BAY OF STEEL SHOP SHOWING 5'0" X 77'3" RIPPLE TRAY COLUMN OF STAINL, ST. IN PROCESS OF FABRICATION.



CULTURE ZULAUF TANKS, TYPE 304 STAINL, ST.-A.S.M.E. CODE AND SANITARY CONSTR.



TAR DEHYDRATION EQUIPMENT.



A.S.M.E. DRIP-TYPE CONDENSER, 2890 SQ. FT. SURFACE, MULTI-PASS STEEL CONSTRUCTION, 26" X 6'3" X 21" HIGH.



180 F.) and heavy Isocrackate (above 180 F.) Light Isocrackate, containing greater than equilibrium concentrations of isoparaffins, makes good blend stocks having low sensitivity and high road-octane ratings. Heavy Isocrackate is exceptionally attractive catalytic reformer feed and reforms up to 105-108 F-1 leaded octane number.

Various hydrocarbon classes (paraffins, naphthenes, aromatics) are distributed through the boiling range differently than in usual reformer feeds. Isoparaffins predominate in the lower boiling ranges where their octane numbers are highest. Naphthenes accumulate in the C_7 - C_8 molecular weight range and reform to toluene and xylenes.

► Catalytic Sorcery—Reaction mechanisms, rather than thermodynamic equilibrium limitations, govern the products of Isocracking. Hence some unusual things

happen.

Light product fractions contain isoparaffins in production which are far on the iso side of thermodynamic equilibrium. Butane and pentane fractions contain isoparaffins in amounts to be expected from an isomerization process operating at room temperature. On the other hand, the methyl cyclopentane-cyclohexane fraction contains the former isomer in the high proportion expected from high-temperature isomerization.

One of the most striking reactions is that of the polymethyl benzenes. These demethylate rapidly, but instead of forming methane the methyl groups turn up as liquid isoparaffins.

► Flow Outline—Here's a brief sketch of Isocracking's operations:

Fresh feed and heavy recycle from the product splitter join hydrogen and are preheated against reactor effluent. Then more hydrogen, preheated in a furnace, is added, and the stream enters the top of the catalytic reactor.

After reaction stage, recycle hydrogen and fuel gas are taken off, remaining effluent going to a stabilizer which separates out C₄'s and lighter. Bottoms go to a splitter which gives light Isocrackate overhead and a sidestream of heavy Isocrackate.

New Route Now Leads to Dimethyl Isophthalate

With what it believes to be the only plant in the world to make dimethyl isophthalate by esterifying isophthalic acid, Montrose Chemical Co. is now turning out this ester on a multimillion-lb./yr. scale at its new Newark, N. J., plant. Product finds use in polyester resins, textiles and films.

Process is much more difficult than most other esterifications, says Montrose, because dimethyl isophthalate hydrolyzes in conventional acid-catalyst medium or water washes. Moreover, it's not very soluble in the usual solvents, so purification to final quality is no easy problem. Just how Montrose solved this, it won't say.

Though Montrose is reluctant to give out much process information, here's a probable reac-

tion route:

Solid isophthalic acid (m. p., 80 C.) and methanol (in vapor form) are reacted in pressurized, Dowtherm-heated kettle. Some liquid ester in the reactor forms a slurry with the isophthalic and aids reaction. Methanol and water, taken overhead, are separated and the methanol used again. Dimethyl ester goes to distillation and then to final purification. Product is over 99.99% pure ester (more than 98.0% pure isophthalate).

Freeze Process Eyed for Large-Scale Desalting

Freezing as a technique for desalting sea water has taken a long stride towards large-scale use. Last month Carrier Corp. placed on stream a 3½-story tall, 15,000-gal./day pilot plant at Syracuse, N. Y., to test out the economic and technical feasibility of producing fresh water from the sea by the company's freeze-separation process.

Dept. of Interior reports that it's seriously considering this process for its \$10-million salt water conversion program, under which five 1-million-gal./day desalination demonstration plants are being built in fresh-waterthirsty areas of the U.S. Should Carrier's process prove out in the present pilot plant, it stands an odds-on chance of being named for the demonstration facility planned for a yet-undisclosed East Coast site.

Attraction of the freezing process over other desalination processes, notably distillation, is that it reduces corrosion and scale problems, has lower energy requirements. But one problem yet to be worked out: how to economically segregate fresh-water ice crystals from brine trapped between them. Carrier plans to move the pilot plant to a seaside site early next spring to concentrate on this problem.

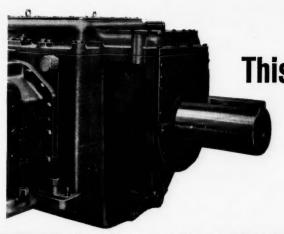
Radiant Heat Key to New Solids Separation Route

A new solids separation technique, developed by International Salt Co. (Scranton, Pa.) with Battelle Memorial Institute (Columbus, Ohio) is now getting a commercial tryout \(\frac{1}{2}\) mi. below the ground at the salt company's Detroit Mine. A two-step process involving selective radiation heating followed by separation of heated particles on a heatsensitive surface, the technique's first job is to separate crude rock salt from impurities.

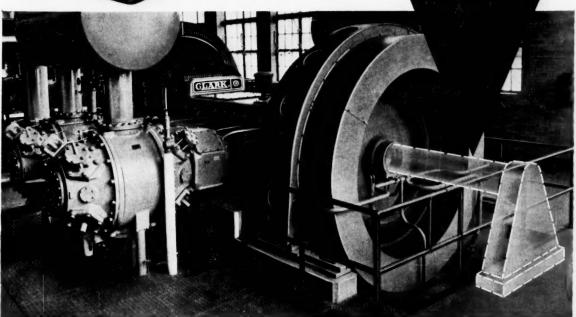
International says it's convinced that the radiant-heat separation method will handle this job more effectively and economically than the more widely used salt-upgrading technique of differential crushing and screening. Moreover, the company maintains that it will prove superior to more elegant separation processes such as gravity, electrostatic, pneumatic-table, air-resistance and electrical conductivity separations, and photoelectric cell sorting and froth flotation.

International believes the new process holds promise for a wide variety of solids separation applications. It plans to license the patented invention for use on other minerals besides salt, for a variety of chemicals, plastics, metals, food and agricultural products.

Process is based on different



This Clark development eliminates outboard bearings



In IO years, in hundreds of installations, NEVER a motor end-bearing failure!

Since Clark introduced overhung rotor construction in its Balanced/Opposed compressors a decade ago, hundreds of these air compressors have been built. Proof of the dependability of this design feature is the fact that not one motor end-bearing failure has occurred in over ten years.

Heavy duty crankcases and generously proportioned crankshafts and main bearings are the main reasons for this proved dependability. Here are additional advantages of Clark overhung rotor design:

EASIER INSTALLATION - Mounting the rotor directly on the crankshaft simplifies installation. Just align the stator to the rotor - that's all.

LESS MAINTENANCE—There is no outboard bearing to be knocked out of alignment. Motor bearing is integral with crankcase, lubrication is automatic. Self-centering of the rotor within the stator removes rotor weight from the bearing during operation.

SIMPLER DESIGN - One piece collector rings. Flywheel effect in most instances is completely built into the rotor thereby eliminating the flywheel.

LESS FLOOR SPACE – Close coupling reduces foundation requirements.

Overhung rotor construction is only one of many features found in Clark Balanced/Opposed Compressors. Review your requirements with your Clark representative for all the facts.

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ENGINES . COMPRESSORS . GAS TURBINES





heat absorbing properties of different materials. For example, sodium chloride crystals are transparent to infrared heat waves while rock-salt impurities such as anhydrite, dolomite and shale absorb them.

In International's salt mine, crushed rock salt is passed under infrared lamps, then dumped on to a high-speed conveyor belt coated with a heat-sensitive resin. Relatively cool pure salt crystals fly off the end of the belt into a catch bin. But the warm impurities stick to the belt just long enough to leave end with less momentum and drop into a bin closer to the end of the belt, so affect the separation.

Fluidized Bed Studies Probe Gas-Solids Contact

If you've ever wanted a better understanding of what goes on inside a fluidized bed, you can get it now from a paper given recently before a London meeting of the Institution of Chemical Engineers by K. P. Lanneau of Esso Research Laboratories, Baton Rouge, La.

Lanneau told of experiments that led to physical and mathematical models of gas-solids contacting in fluidized beds and its effect on chemical reactions. Experiments measured accurately the density and velocity of "bubble" and "emulsion" (or dense) phases of fluidization. Application of first-order reaction kinetics gave differential equations for reaction rate in terms of measured variables.

Contact Is Important—Chief conclusion from the work is that, with poor contacting, it's difficult to reach high conversion levels because very high severity would be needed. Practically, this would mean much lower feed rates, more catalyst or higher reaction velocity. Much of the meat in this conclusion, however, is found in the extensive quantitative treatment.

For the bed used in the experiments (dia., 3 in.; bed height, 15 ft.), Lanneau reports "poor" contacting at reactor (superficial) gas velocity of 1.0 ft./sec., "good" contacting at 2.5 ft./sec.

and "excellent" contacting at 3.5 ft./sec. He cautions against a too-great operating severity to offset poor gas-solids contacting. Too-high severity works against selectivity, or product distribution, of a reaction, resulting in "overconversion" in the dense phase. Imperfect gas-solids contacting may limit selectivity in some fluid-bed catalytic reactions.

Yet, says Lanneau, in many cases the fluid bed has an advantage over the fixed bed, where gas flow approaches piston flow. Diffusion limitations and non-isothermal operation of fixed beds are frequently more detrimental to reaction selectivity than the non-uniform contacting in fluid beds.

► Capacitance Probes—Used in the experiments were small capacitance probes which gave high-speed measurements point densities in the bed. Two probes, placed in the middle of the bed and 3 in. apart vertically, gave continuous point-density recordings which could also be used to measure linear velocity of bubbles. From such measurements on emulsion phases, dimensionless contacting parameters were determined which were used in reaction equations. Analog computer solved these equations.

"Mechanical Cow" Wins Protein From Plants

A highly efficient "mechanical cow" has been sired to convert vegetable matter into protein. British Glues and Chemicals Ltd. has developed a process to extract protein from virtually any vegetable material, with a recovery efficiency of 95%, compared with 14% for the cow developed by nature.

Process uses shock waves set up in a flow of cold water to break open vegetable cells and free the protein without using heat. Previously, British Glues and Chemicals used the process to extract fat from bones and animal fat. (See Chem. Eng., Feb. 1953, p. 118.) Slightly alkaline water is used because vegetable protein, unlike animal protein, dissolves in it.

The company is now negotiating for licensing plants in many parts of the world. United Nations and the Indian government have both expressed interest. Capital cost is estimated at \$2.50-\$3 per head of population to be served. Protein would cost less than 3¢/wk./person.

NEWS BRIEFS

Epoxidation: Becco Chemical Div., Food Machinery & Chemical Corp., is now readying its new continuous epoxidation process for pilot-scale operation. In the process, an unsaturated oil (such as soybean oil), an organic acid and hydrogen peroxide are fed to the top of a packed column; epoxidized product and spent reagents are removed continuously at the other end. Higher purity and greater yields are claimed for the route.

Gasoline additive: Ethyl Corp. now has a new gasoline additive called Motor 33 Mix. A mixture of tetraethyl lead and methyl cyclopentadienyl manganese tricarbonyl, it can give up to three more octane numbers at 50% less cost than comparable refinery processes.

Butadiene resins: Enjay Co. is preparing to market commercial quantities of a new line of Buton butadiene resins based on butadiene polymers. Plants are now going up at Baton Rouge, La., and Bayonne, N. J., and will be ready in the second quarter of 1960. New plant capacity is pegged at about 10 million lb./yr., easily expanded to double that figure.

Iraq pipeline: Iraq Petroleum Co. has awarded a contract worth "many millions of dollars" to Anglo-American company, Turriff-Burden Ltd. to build 314 mi. of 30 and 32-in. of pipeline in Iraq. About 50 mi. of pipeline will run between Rumaila and the Persian Gulf and remainder will be loop lines on the northern circuit between Kirkuk and the Mediterranean.

Progress Report...

New chelates with 2,4-pentanedione

Metal chelates provide a means of deactivating or modifying the properties of a metal ion. Effective chelating agents with many industrial applications can be formed by the reaction of Carbide's 2,4-pentanedione (acetylacetone) with numerous metals and oxides.

Pentanedione, or acetyl acetone, usually forms oil-soluble metal derivatives, whereas most other chelates are water-soluble. Certain of these chelates may have possibilities as fungicides, insecticides, driers for paints and varnishes, and colors for inks. Titanium pentanedionate is indicated as an excellent cross-linking agent for cellu-

lose-derivative films and coatings giving them high solvent resistance.

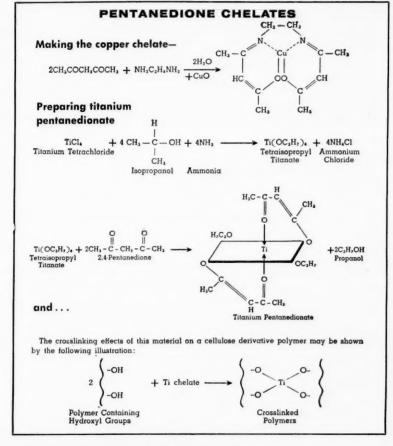


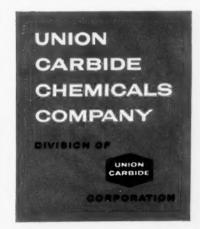
Here are some other ideas...By adding a small amount of 2,4-pentanedione to a water solution of a coating-

metal salt, hard and bright films can be laid on baser metals without an electric current. The discoloration of cyclic carbonate spinning solutions of acrylonitrile polymers can be inhibited by adding 0.1 to 3.0 per cent 2,4-pentanedione to the solution. Butadiene may be copolymerized with 2,4-pentanedione to produce an improved grade of synthetic rubber, suitable for industrial uses. A granular, water-insoluble, anion-active resin can be made with 2,4-pentanedione as the reactive ketone. The soluble metal derivatives of 2,4-pentanedione should be evaluated for their ability to increase the efficiency of internal combustion engines when added to lubricating oils.

Remember, CARBIDE's 2,4-pentanedione is fully miscible with most organic solvents. Its molecular weight of 100.1 also makes it interesting as an intermediate. For more information a technical bulletin containing many suggestions for applications of CAR-BIDE's 2,4-pentanedione is available. In it are listed physical properties, specifications and shipping information. For information on other CARBIDE chemicals, write for the 1959 Physical Properties of Synthetic Organic Chemicals-a comprehensive description of the properties and applications of more than 400 CARBIDE chemicals. Please write to Dpt. HE, Union Carbide Chemicals Company, 30 East 42nd Street, New York 17, N. Y.

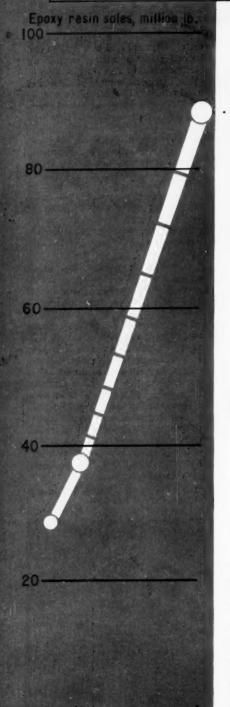
"Union Carbide" is a registered trade-mark of Union Carbide Corporation.





DEVELOPMENTS ...

CHEMICAL ECONOMICS EDITED BY D. R. CANNON



. Epox	y Resin	Sales,	Million	Pounds
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	1958	1959*	1963
Coatings		25.8	48.4
Tooling	2.5	3.6	8.9
Laminating	1.3	1.8 1.7	3.9
Vinyl stabilizers & misc	0.4	1.2	12.0
Boats†			2.0
Piping†		37 4	88.1

* Based on first quarter of 1959. † Included in other categories before 1963.

Epoxies: A Boom at Last?

Loaded with talent but hindered by misdirected market development, epoxy resins are now getting the right kind of promotion.

The fellow who first said "Build a better mousetrap and the world won't beat a path to your door" might have had epoxy resins in mind.

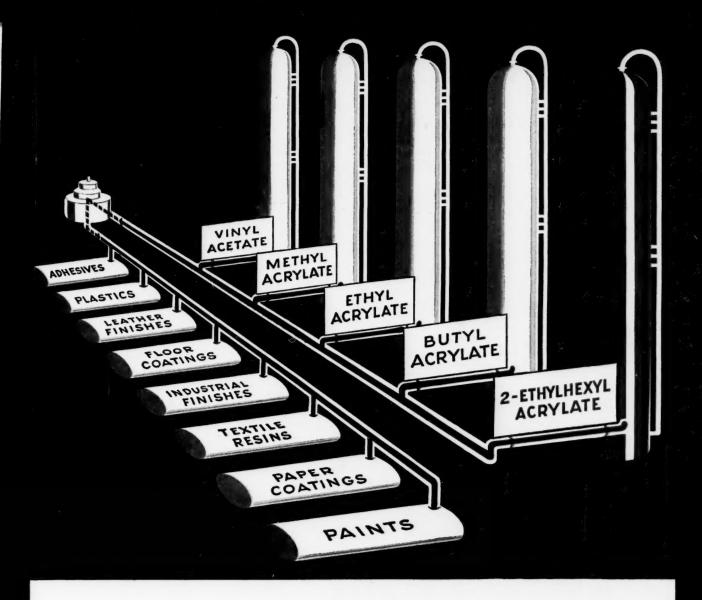
Here's a plastic-making material-a miracle material, if you will-with an exceptionally high strength-to-weight ratio, outstanding corrosion resistance, the closest thing yet to a "plastic steel." Yet today, 13 years after their first commercial production, epoxy resins have barely gotten off the ground. Less than 30 million lb. was sold last year,

rather small potatoes in the field of plastics.

But things appear to be looking up for epoxies. At least that's the view of a recent 220page report by Harvard Business School students.* Sales of nearly 40 million lb. of epoxy resins appear likely this year. By 1963, sales will have reached 90 million lb-triple the score of

The authors of the report feel

^{*} Epoxy Resins: Market Survey and Users' Reference," available at \$18.50 from Materials Research, Box 363, Cambridge 39, Mass.



2-ETHYLHEXYL ACRYLATE

newest in the family of Celanese high purity monomers

Are you interested in the production of acrylic resins? Here's the latest in Celanese high purity monomers, an acrylate ester which provides superior plasticizing efficiency. 2-ethylhexyl acrylate offers improved economies and properties for many copolymer applications. This newest Celanese acrylate monomer is available to you now in commercial quantities to meet all your needs.

Like other Celanese monomers, you can use 2-ethylhexyl acrylate as a comonomer in the production of high quality emulsion paints, paper coatings, textile sizes, backings and finishes, industrial finishes, polymeric wax bases and leather finishes. Its high purity permits rapid reaction, uniform polymerization, and high conversion of monomer to polymer.

For more information on Celanese 2-ethylhexyl acrylate, write to: Celanese Chemical Company, a Division of Celanese Corporation of America, Dept. 553-K, 180 Madison Avenue, New York, N. Y.

Canadian Affiliate: Canadian Chemical Company Limited, Montreal, Toronto, Vancouver, Export Sales: Amcel Co., Inc., and Pan Ameel Co., Inc., 180 Madison Avenue, New York 16, N. Eclanese® Celanese®



Lineup of Epoxy Resin Producers

	Milli	Sales on Po	unds	Capa Million P	
	1957	1958	1959	Present	Soon
American Marietta*		2.5	2.8	2.5	2.5
CIBA	2.8	4.8	7.0	4.0	18.0
Devoe & Raynolds		4.8	7.0	10.0	10.0
Dow Chemical		0.4	1.5	2.0	2.0
Reichhold Chemicals*		0.4	2.5	10.0	10.0
shell Chemical		17.2	17.7	35.0	35.0
Union Carbide	2.9	3.0	4.4	3.0	15.0
Less Producer-to-Producer Sales		4.1	5.5		
Total	27 . 8	29.0	37.4	66.5	92.5

American Marietta and Reichhold used epoxy resin but did not produce it in 1957; their use appears in sales of other manufacturers.

that epoxy growing pains are easing, that producers and marketers have learned a hard lesson and that epoxies, their use-areas far from saturated, are ready to move at last.

But what's been holding them

up so long?

First of all, there was a "miscalculation" on the part of forecasters as to the basis on which epoxies would be purchased. Estimators figured on a share of every market where epoxy performance would be outstanding. "Cost and handling problems were conveniently minimized."

► Money Talks—Most producers promoted epoxies on the basis of big performance and very little else. Many still do. Only recently have some producers demonstrated a realization that. miracle material or not, epoxies will be bought on the same basis as any other product: over-all cost, including materials, labor and handling equipment.

Thus, says the report, epoxies haven't penetrated markets where their chemical and physical properties are clearly superior to established materials and worth a premium pricebecause producers and formulators don't possess the application technology to show the potential buyer how epoxies can save him money.

You might think that a lower price for epoxy resins would make the whole selling job a lot easier. It's true that a high price unaccompanied by convincing evidence of over-all economic advantages, or a high first cost burdened by high handling costs, is a deterrent to sales growth. But a lower price isn't the real answer to epoxy market troubles. ▶ Price Isn't Answer—"It's the lack of application equipment and techniques and not the high price of epoxies that is keeping epoxies from penetrating some potentially large markets." (For example, epoxies cannot be used, for the most part, with high-production techniques.)

Even if producers were to cut prices, there's no guarantee the cuts would be passed on by the formulators to the end users. says the report. ". . . when the price of basic resin dropped from 80¢ to 67¢/lb. in 1958, there were few corresponding price cuts made by formulators."

The report estimates epoxy prices will drop only to 60¢/lb. for liquid resin, 50¢/lb, for solid resin (from today's 65¢ and 56¢/lb., respectively) by 1963.

► Integration a Must—At these prices, fully integrated producers (with respect to raw materials) will make 15-20% on their investment (after taxes). according to calculations by the authors of the report. Nonintegrated producers will glean less than 10%.

Ultimate rock-bottom price for epoxies: "probably somewhere in the neighborhood of 42¢/lb.", assuming a 50-50 production mix of liquid and solid resin.

Let's look at the future for

epoxies, end use by end use, as viewed by the Harvard Business School report.

Coatings - Consumption of epoxies will rise in this area to nearly 50 million lb. by 1963. This reflects a growth rate of 18%-just a shade higher than the expected growth rate for all paint sales because epoxies are still increasing their share of the total coatings market.

Tooling—6 million lb. epoxies by 1963. This 20% growth rate prediction could turn out to be conservative if epoxies are utilized for tooling by other industries as they have been put to work by the aircraft

industry.

Electrical-9 million lb. of epoxies by 1963. A 30% growth rate here is only a little higher than for the electronics industry, which is giving epoxies increasing attention.

Laminating and Adhesives-7-8 million lb. of epoxies by 1963. Improved formulations and application methods will give these end uses a higher growth rate than for epoxies as a class

(20%). Highways-Epoxy use in this market is waiting for completion of performance tests. If epoxy test patches prove successful, and application equipment and distribution channels are developed, sales of epoxies for road use should begin to show up in 1963—perhaps 2 million lb. Growth in this field "could well be faster than in almost any other epoxy field."

Floors and Construction-10 million lb. of epoxies by 1963. This area will product big epoxy sales more quickly than road building. Market developers are looking for a way to sell to this market; they do not need test results or radical application de-

velopments.

Piping-Slow growth, rather than a breakthrough, is likely in this end-use area. If some of the field-coupling problems are overcome, a sales estimate of 3 million lb. of epoxies in 1963 could turn out to be an understatement.

"We can see possibilities that pipe will use as much epoxy resin in 10 years as does all of industry for all other epoxy uses."



FIRST OFFSHORE SULPHUR MINE WILL TAP ONE OF THE WORLD'S LARGEST DEPOSITS

Freeport's Grand Isle project—seven miles off the coast of Louisiana in 50 feet of water—is unique; it incorporates many firsts and it represents pioneering in the true sense. Its real import, however, is that it extends far into the future the available reserves of low-priced Frasch sulphur. At present, sulphur is in good supply. But, since reserves cannot be found at will nor mines turned on like faucets, we must develop sufficient productive capacity well in advance to meet the much greater demand for sulphur anticipated in the coming years. Our reserves are the highest in our forty-seven-year history—certainly an assurance to our customers of an unfailing supply for their long-term needs.

FREEPORT SULPHUR COMPANY

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DEVELOPMENTS ...

CHEMICAL PRODUCTS EDITED BY FRANCES ARNE

Consumer Wraps Now Come in PVC



CLEAR HOUSEHOLD WRAP, to compete with Saran, is one of new polyvinyl chloride film products.

New combination of strength and thin gage opens new mass markets to polyvinyl chloride film.

Literally and figuratively, Reynolds Metals Co. is casting polyvinyl chloride film in a new role: Protective, decorative, seethrough wrappings (1) for housewives and (2) for packagers of consumer products. The maneuver should also put a new face on Reynolds itself. Long known for aluminum and metals, it's now courting widespread identification with plastics.

Films are oriented by biaxial stretching to a minimum ½-mil thickness. Both orientation and the thinness of the gage are unique for PVC film and add the properties necessary for wrapping applications: strength, drapability, clingability. Combination of good physical characteristics and thin gage, made possible by orientation, are expected to allow Reynold's films to compete

price-wise with most packaging films to be found on the market today

Flag carrier in Reynolds' march on the plastics Who's Who is a clinging film called Reynolon Wrap, aimed at competing with Dow's polyvinylidene chloridebased Saran Wrap, a blown film, also stretch oriented. Reynolds describes its film as easier to handle, stronger, tighter sealing.

For industrial packaging of consumer products, Reynolds offers a semi-rigid oriented PVC film in ½-mil and 1-mil gages. Combination of clarity and outstanding strength (high tensile and impact strength, elongation, puncture and tear resistance and good low temperature flexibility) make it a candidate for applications where, heretofore, only polyester film has been satisfactory. According to Reynolds, its film will be especially valuable as a skin-tight direct overwrap, as a box overwrap and as a bundling material.

In addition to durability, it has brilliant clarity and is priced as low as $33 \phi/1,000$ sq. in. Orientated PVC can be heat-shrunk by hot air or hot water and can be heat-sealed at temperatures below those required for shrinking. The film can also be solvent-sealed.

Only other company casting vinyl film is Union Carbide Plastics. However, thickness ranges from 2 to 8 mils; major use is in skin packing where the film is formed by heat, directly over a product. Reynolds, however, casts its new films from a solution

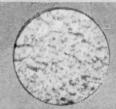


CASTING FROM SOLUTION contributes to producing gages of unprecedented thinness for commercial polyvinyl chloride films.

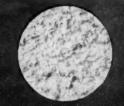
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DR-119



Seed-in-Slurry of Pulp Permits Spray-Planting of Sod

Field testing of a new process to quickly establish sod on embankments and levees is under field test, above.

It consists of mixing specially prepared wood pulp, grass seed and fertilizer in the proper proportions into a water slurry and applying it evenly over the slopes with a high-speed air blast. The mixture dries quickly to form a papier-mache-like blanket, which encourages seed germination and protects the slopes from erosion.

An experienced operator can spray-plant 0.4 acres in 10-12 min. from a 1,500-gal. slurry tank.—International Paper Co., Mobile, Ala.

which, along with orientation, accounts for the thin gages.

Too, Reynolds' is the first film casting operation to use Du Pont's tetrahydrofuran as a solvent. (Reynolds' plastics operations are centered in Grottoes, Va.) Though somewhat more expensive than alternatives such as methyl ethyl ketone, it dissolves the resin formulations better and faster, allowing process economies.

A third new film introduced by Reynolds is based on polyvinyl alcohol. A water soluble variety, it is already in use as a unit-of-use package for a household detergent. According to estimates advanced by the Borden Chemical Co., who are expanding their facilities for producing polyvinyl alcohol film, its consumption for single-use soap packaging alone should reach the 20-million-lb./yr. mark within five years. Packaging of dves, insecticides, paints and fertilizers are considered likely future applications. - Reynolds Metals Co., Richmond, Va. 116A

Butadiene Polymers

Now available in quantity, the resins have established use in plastics, coatings.

Commercial quantities of a new line of butadiene polymers will be available in the second quarter of 1960 from new facilities at Baton Rouge and at Bayonne, N. J.

Called Buton resins, they have been in active market development for several years, designated as C-Oil and butoxy resins. Now they have established uses in the formulation of industrial baked primers, baked top coats, can liners, and other surface coating applications.

Other grades of the Buton resin are of interest to fabricators of reinforced plastics because of chemical resistance and electrical characteristics and because of the economic advantage of low density.—Enjay Co., New York.

Antiknoek Compound

Billed as greatest advance in technology of such compounds since TEL.

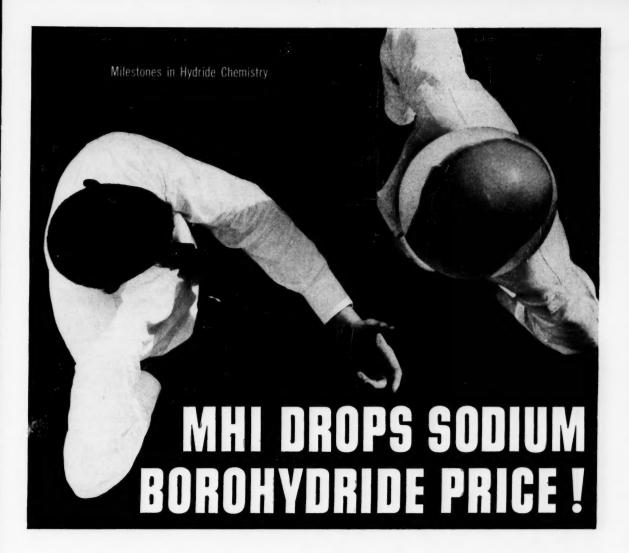
A new antiknock will provide octane numbers at a lower cost than is available either from TEL alone or from refinery processes in fuels in which it is most responsive.

Known as Ethyl Antiknock Compound-TEL-Motor 33 Mix, it consists essentially of a mixture of tetraethyl lead and methylcyclopentadienyl manganese tricarbonyl. It is based on patents obtained by Ethyl Corp.

----Newsworthy Chemicals-

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\$19.90 PER POUND is the new price for highpurity MHI sodium borohydride, in quantity lots of 5,000 pounds. This is the lowest price ever offered for 98% pure sodium borohydride powder. Increased commercial use, perfected processing techniques, and expanded production facilities have made this new price break-through possible. Remarkably stable, sodium borohydride is easily used with complete safety in standard equipment. It is shipped in polyethylene-lined, 55-gallon drums.

The new price should put sodium borohydride within the economic reach of many processors looking for a powerful, high-yield reducing agent for aldehydes, ketones, peroxides and acid chlorides. Others can now take advantage of its proven effectiveness for continuous fixed-bed, in-stream "clean up" of carbonyl or peroxides from gaseous or liquid olefins, diolefins, alcohols and glycols, amines and amino-alcohols, ethers and polyethers, acrylonitrile and chlorinated hydrocarbons. For producing better

vinyl foams, sodium borohydride offers versatile and inexpensive process possibilities using simple equipment.

This new price combined with the reducing power and flexibility of sodium borohydride may well justify your immediate inquiry for complete information.

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Color Patterns May Tell How Plastics Crack

Color patterns that appear under certain conditions on the surface of colorless plastics when samples are stressed to the breaking point are now under study. As a crack progresses through a sample of polymethyl methacrylate, for example, bands of color appear on the cracked surface. In the photo, James P. Berry of GE Research Laboratory holds a jig in which samples are stressed; in the background, a typical pattern.

Why and how color appears on

the surface of a colorless plastic remains to be explained. The colors might be produced by variations induced in the molecular structure of the plastic as the crack progresses. The patterns, in turn, may reflect differences in the magnitude of such structural changes in different areas. Tracing the color to its source should provide valuable new information on how plastics break, how they can be strengthened.—General Electric Research Laboratory, Schenectady, N. Y. 120A

and is now being made available to refiners in commercial quantities for motor fuels.

As a supplement to TEL, the manganese compound was found to have greatest effectiveness in those hydrocarbons and gasolines in which TEL shows good effect. It is most effective in alkylates and paraffinic naphthas, moderately effective in olefins, least in aromatics.

Compared to TEL alone, 3 ml. of the new mix can add up to 3 octane numbers to gasolines. It can supply these additions at a cost that can be as much as 50% less than the comparable cost of refinery processing.

It will permit many refiners to use less severe catalytic reforming, thereby increasing gasoline yields/bbl. And it will encourage greater use of natural gasoline or virgin light naphthas thus contributing to gasoline blends with improved road antiknock performance.—
Ethyl Corp., New York. 118C

BRIEFS

Stabilizer for polyolefin and polyvinyl types of plastics are new uses found for Voidox 100%, a white, waxy, fatty-

acid modified derivative of a substituted phenol. Introduced originally as a foodgrade antioxidant, it increases both light and oxidation resistance of plastics, improves their flexibility in heavy sections, when used in percentages from ½ to 1%.—Guardian Chemical Corp., Long Island City, N. Y. 120B

Weed and brush killer, developed especially for control of deep-rooted weeds and hard-to-kill weed trees, penetrates soil as readily as the water it is dissolved in. Called Urab, it contains the killing ingredient 3-phenyl-1, 1-dimethylurea trichloroacetate, which is soluble in water.—Allied Chemical Co., New York. 120C

Dithiooxamide and six of its N,N'-disubstituted derivatives are now available in developmental quantities. Commercially new sulfur-bearing organic compounds, the dithiooxamides show promise for use as pigments, metal sequestrants, duplicating processes, and organic intermediates. — Mallinckrodt Chemical Works, St. Louis, Mo. 120D

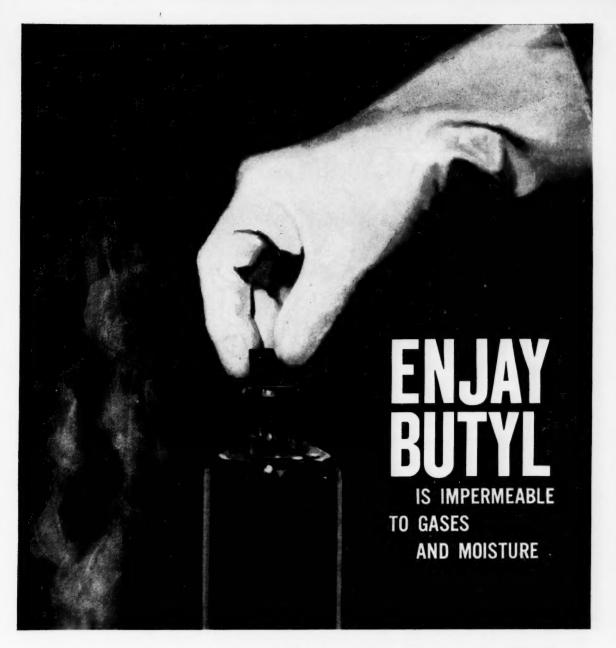
Six organic titanium compounds which have already found uses in making industrial adhesives, water repellents, resins and other chemical products are now available in commercial quantities. Four ortho esters and two of the more stable chelates of titanium are available, although the company can produce on demand a much wider variety of compounds, including acylates.—Du Pont Co., Wilmington, Del. 120E

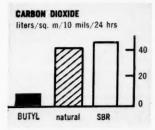
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PROCESS EQUIPMENT EDITED BY C. C. VAN SOYE



"Oh Bury Me Not, On the Lone Prairie" . . .

... does not apply in the case of this 8-in. Unistrength aluminum pipeline, being readied for the ditch at Point Comfort, Tex. Buried without protection, the piping costs only 4% more than coated and wrapped steel lines of comparable size. According to producer Alcoa, aluminum's high

corrosion resistance and nonsparking quality quickly overcome the small price differential. Unistrength is a seamless product having heavier walls at pipe ends for more efficient welds. Chem. Eng., Nov. 2, 1959, p. 122 gives details.—Aluminum Co. of America, Pittsburgh, Pa. 122A

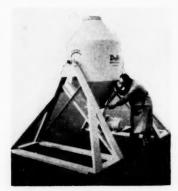
Radiant Heater

No costly warm-up delays. Cools very quickly.

An industrial radiant heater, developed for drying, baking, curing and preheating applications, reaches full heating capacity of 800 to 850 F. within 3 min. Average output is 20 w./sq. in. of working surface.

Designed for horizontal mounting above or below a process line, the heater emits high-efficiency, long-wave infrared radiation from wire coils enclosed in tubes of 96% silica glass. A triple reflector system directs 85 to 90% of available radiation onto the work. The housing consists of three layers: two of aluminized steel, and a middle layer of glass-fiber insulation.

Engineered for low-cost installation, the unit comes equipped with junction box, leads and mounting hangars. Reflectors can be removed for cleaning. — Corning Glass Works, Corning, N. Y. 122B



Batch Mixer

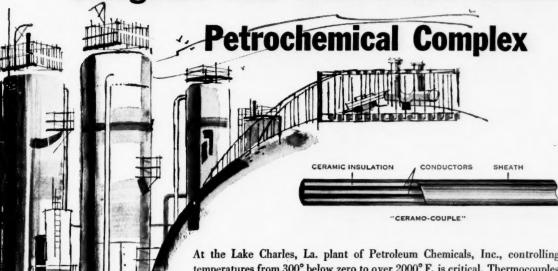
Easy-to-clean unit requires little maintenance.

Engineered for any application requiring accurate blending of dry, free-flowing materials, the MacLellan batch mixer employs the principal of repeated division and pyramiding of materials to obtain a uniform mixture.

Materials charged into the lower compartment are divided by separators into six batches. Rotation of the drum carries feed above the axis of the mixer until it falls by gravity, discharging successively from two

1,000 Ceramo[®] Thermocouples

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At the Lake Charles, La. plant of Petroleum Chemicals, Inc., controlling temperatures from 300° below zero to over 2000° F. is critical. Thermocouples installed throughout the plant must withstand corrosive atmospheres, high pressures, and high velocity gas streams. Despite this "rough treatment", these thermocouples must be long-lived to cut costly down-time. They must be accurate and sensitive to eliminate the possibility of malfunction.

Small temperature deviations might upset a complete process-without reliable sensing elements, untold damage could result.

To assure protection of their installation-including the world's largest ammonia plant reactor, Petroleum Chemicals, Inc., chose Thermo Electric "CERAMO-COUPLES". They particularly like "CERAMO" because they have been able to depend on the inherent superiority of the ceramic insulated, metal sheathed thermocouple wire, for long in-service life, and continuous accuracy.

"CERAMO", introduced by Thermo Electric in 1951, is now recognized as an industrial standard for temperature sensing elements . . . many thousands of "CERAMO" thermocouples are being used in installations throughout the

Years of specialization in the design and manufacture of "CERAMO" thermocouples enable us to offer a product of consistently high quality. Our experience with thousands of specific applications has given us a vast knowledge of the product's proper use in industry.

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Thermo Electric CO., INC. SADDLE BROOK, NEW JERSEY

pockets at a time, pyramiding at the other end of the drum. This operation repeats each half revolution, giving 60 complete separations and mixes in five revolutions. Time of five revolutions—1 min.

Sizes vary from 5 qt. for laboratory models to 160 cu. ft. for production purposes. All sizes are offered with a motor drive, using single-reduction, right-angle gearhead motors. Materials of construction range from stainless steel to copper.—Daffin Mfg., Lancaster, Pa. 122C



Viscous-Media Valve

Energizes and controls highly viscous materials.

Called Gear-Vac, a new valve can handle small flows of media with viscosities to 250,000 SSU. The unit provides positive, linear, bubble-free flows that are measurable and reproducible. Neither heat nor external pressurizing is required.

Gear-Vac valves provide such performance by creating a vacuum and causing atmospheric pressure to collapse the viscous mass into the vacuum pocket. This assures constant supply to the gear chamber for positive dispensing with metering accuracy within ±2%. Instead of restricting passage of media, the unit develops reduced flows by correspondingly decreasing the rpm. of the gear mechanism.

A handwheel serves as the motive force for manual operation. For remote or process-controlled operation on constant or cyclic flows, a motor may be used. Discharge port is $\frac{3}{4}$ in. Materials of construction vary with application. — Eco Engineering Co., Newark, N. J. 124A



Filter Cartridge

Synthetic-fiber felt assures close size control.

Felt made of uniform, chemically crimped rayon is the filtration medium in a new line of liquid filter cartridges. Carrying the trade mark Feutron, the cartridges achieve precise control throughout a range of 5 to 75 microns.

High solids capacity and greater filtration area of Feutron units lengthen the time between replacement shutdowns. In one application, a paint maker whose normal capacity with previous cartridges was 800 gal. between shutdowns, filtered 5,200 gal. with the new cartridges.

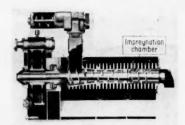
At present, the product comes in a single size to fit either the 9½ x 2½-in. or 10 x 2½-in. filters that are generally standard. As the need for other sizes arises, the manufacturer will make the cartridges to meet any specifications.—American Felt Co., Glenville, Conn. 124B

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Wood-Chip Impregnator

Reduces processing time for cellulosic materials.

Where an hour or more was formerly required for the cooking or soaking of wood chips in certain processes, the new Impressafiner accomplishes impregnation in a matter of seconds. In addition to impregnation of wood chips with cooking liquors, the machine will also precisely add bleaches and other chemicals to sawdust, scrap lumber and similar materials.

In operation, a screw assembly gradually removes air and moisture by compression. When the feed material enters the impregnation chamber following the compression step, it suddenly expands in the presence of the liquid processing chemicals. As the material expands, the voids in the mass fill uniformly.

Daily capacity of the unit is rated at 50 to 75 tons. — The Bauer Bros. Co., Springfield, Ohio. 124C

Teflon Bond Etchant

Joins resin to itself and to other materials.

Etchant for a new system for bonding Teflon resin to itself and to other materials is an activated form of sodium in solution. The compound has proved compatible with a variety of adhesives including epoxies, phenol formaldehydes, and most of the rubber and silicone varieties.

Tetro-etch, as it is known, reacts with the Teflon resin to form a carbonacous film on the treated surface. This film then serves as a means of anchoring adhesives to the resin. Treat-



What are your needs in Seamless Tubing?

A-L offers widest range of materials and large diameters with walls as thin as .032".

Here is the widest range in materials in stainless seamless tubing available anywhere to meet your exact requirements and solve high-temperature or corrosion problems and save you money.

Allegheny Ludlum makes seamless tubing in all stainless grades including 309, 317, 318, 310, 416 and 446—normally difficult to obtain. Also available in high-strength alloys such as A-286, in vacuum melted steels, and in custom analyses grades such as low cobalt with .01 or .05 max. and small boron additions to standard types.

A-L also makes composite tubes with bonded combinations of carbon and stainless and other metals for special chlorine-corrosion applications in process equipment.

Allegheny Ludlum Stainless Tubing ranges from 36" OD OD with wall thickness ranging from .013" to .375"-typical of the sizes that A-L can produce. For certain applications, .500" walls are possible. Some standard sizes in stock are 2½" OD—.032" walls, 3" OD—.042" walls and 3½" OD—.042" walls and 3½" OD—.058" walls. All sizes with true circularity, no dents or handling marks. A-L Tubing is also available in small quantity orders, in

random or cut lengths. Standard grades and sizes in stock throughout the country. Call your nearest A-L representative for all the help you need.

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ment time ranges from about 5 sec. to 1 min., depending upon application and conditions.

Bond peel strength with a typical epoxy adhesive runs from about 17 psi. on smooth Teflon to 35 psi. on corrugated ribbon. A 2-oz. bottle of etchant will treat between 1 and 3 sq. ft. of surface.—W. L. Gore & Associates, Newark, Del. 124D



Temperature Monitor

Sounds alarm, activates light of off-normal point.

A new instrument, known as the Simultaneous Temperature Alarm Readout, simultaneously monitors up to 100 temperature points, depending upon the number of 10-unit panels it contains. In operation, when any one of the points being sensed reaches the temperature set on the control dial, an alarm sounds and a numbered light flashes on the control panel.

Through constant contact, the unit eliminates time lag, a factor encountered with all scanning-type systems. Because each channel operates independently, the instrument will continue to sense the other 99 temperature points during any alarm. Overall accuracy is ±3 deg. F.

Actual temperature of any point, normal or off-normal, is indicated by rotation of a setpoint dial.—Fischer & Porter Co., Hatboro, Pa. 126A



Vibrating Ball Mills

German-made machines now offered in the U.S.

Introduced in Germany immediately prior to World War II, a line of vibrating ball mills that pulverize, micronize and mix to critical standards is now being offered to North American industries. Feed materials can be either wet or dry.

Advantages claimed for the machine are ability to handle different types of raw and process materials, regardless of abrasiveness, hardness, toughness or compactness, plus higher output with reduced milling time. Operating cost is claimed to be very low. Capacity of six batch-loaded models ranges from 1 pt. to 55 gal.; four continuous models are available for use in conjunction with external classifiers.

In operation, high-velocity vibration forcibly agitates the milling media in a grinding chamber to reduce material being processed by crushing, shearing, grinding and attrition. Milling media and chamber liners adapt the mills to particular processing requirements.

— Schutz-O'Neill Co., Minneapolis, Minn.

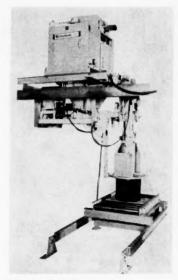
Continuous Centrifugal

Swiss unit can process wide range of materials.

Under license agreement from Escher-Wyss Ltd. of Zurich, Switzerland, Baker Perkins is marketing a push-type, multistage centrifuge. The machine's ability to handle a wide range of products, including slower draining materials at high output, with no operator attendance and low power consumption, can reduce operating costs

by as much as 25% over present processing methods.

Design features of the compact machine provide easy accessibility to all working parts. It can handle particles down to 50-100 microns. Capacities range from a few hundred lb./hr. to 50 tons/hr.—Chemical Machinery Div., Baker Perkins, Inc., Saginaw, Mich.



Packing System

Weighs, fills drums or bags automatically.

Automatic weighing and filling of drums or valve bags at rates to 600 lb./hr. of powdered product is the function of the new Richardson packing system. The system will handle fine powders with densities to 40 lb./cu. ft., or to 100 lb./cu.ft. for free-flowing materials.

In operation, a scale automatically weighs the material and delivers it to a receiving hopper over a Stoker packer. The product is deaerated, or compacted, at this point and conveyed by packer directly to

EQUIPMENT
NEWS
Continues on . . . Page 232

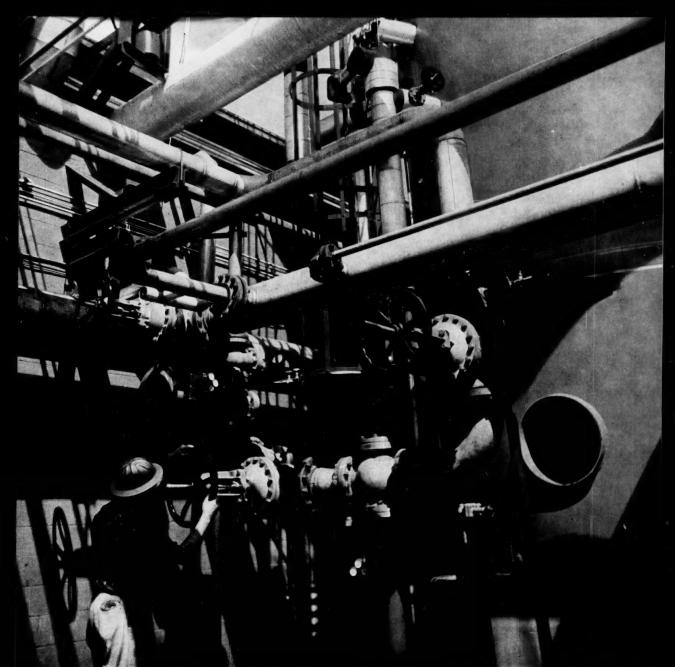


PHOTO ON ANSCOCHROME

SPECIAL PROCESS...General Aniline & Film Corporation's new plant at Linden, N. J., went on stream last year. Built by Scientific Design Co., Inc., it produces

ethylene oxide by direct air oxidation of ethylene, Scientific Design's own efficient and economical process. The Aloyco Stainless Steel Valves here (red hand wheels) were selected for their design features and long life expectancy. On your next stainless steel valve job, why don't you talk first to the



one company which specializes in high alloy valves exclusively. For further details about Aloyco Valves, write us at 1301 West Elizabeth Avenue, Linden, New Jersey.

ALLOY STEEL PRODUCTS COMPANY



Get this at the Chem Show Special Report: **FILTRATION** THROUGH REPLACEABLE CARTRIDGES COMMERCIAL FILTERS CORPORATION **BOOTH** 223

This important new technical bulletin contains comprehensive data on the use of replaceable filter cartridges in the micro-clarification of liquid chemicals, petro-chemicals, pharmaceuticals, oils, liquid fuels, water, compressed air and other gases. Get your personal copy at the Commercial Filters Corporation BOOTH (223), 27th Exposition of Chemical Industries, from November 30th through December 4th. Various types of cartridges and filters will be demonstrated.

If you can't make the show, send for your free copy to Dep't CE

COMMERCIAL FILTERS CORPORATION
MELROSE, MASSACHUSETTS

Ralph Knight Appointed U.S.I. Vice President



Ralph M. Knight, Manager of Polyolefin Planning for U.S.I., was recently appointed a Vice President. In his new position, Mr. Knight will intensify U.S.I's long-range polyolefin develop-ment program. He will continue to direct

the Polymer Service Laboratory as well as to coordinate its efforts with other plastics activities within the company.

The newly created post is a reflection of the expanding role of polyolefin plastics in U.S.I.'s long-range growth plans. U.S.I. is currently the country's third largest producer of polyethylene, which it markets under the trade name PETROTHENE®. The company has underway an extensive expansion program which is expected to make it the second largest producer of polyethylene in the world by mid-1960.

Since joining the company in 1953, Mr. Knight has served as Polyethylene Manager, Polyethylene Production Manager, Assistant to the Vice President for Production, and Manager of Polyolefin Planning.

Chlorine Data Sheet Now Available from U.S.I.

Properties, shipping information and uses for liquid chlorine are detailed in a new data sheet just issued by U.S.I. Complete references for property data are included.

The material, which U.S.I. ships in 30-ton

and 55-ton tankcars from Huntsville, Alabama, is used primarily in the bleaching of

MORE

Comprehensive Study Provides Data on Corrosion Resistance of Commercial Titanium-Base Alloys

Alloys Generally Corrode More Than Commercially Pure Titanium

An intensive research program to determine the corrosion resistance of seven of the most commonly used titanium alloys has recently been completed. Results indicate that in strong acids such as sulfuric and hydrochloric, the alloys generally have less corrosion resistance

Methionine Indicated for Schizophrenia Treatment

Russian researchers have made a preliminary study which indicates that the sulfur amino acid, methionine, has a therapeutic effect in the treatment of schizophrenics. The treatment seems to give best results in the early stages of the illness.

The study was made with 20 patients, eight of whom had been ill for only a short time, with the disease in an acute form. The others had been afflicted for a long period. Methionine treatment was beneficial and helped normalize conditional and absolute reflex activity. In some cases the return of normal vascular reflexes preceded clinical improvements. Blood studies showed sharp changes in the index of thymol reaction and glutamine content of the serum after methionine treatment. The researchers analyzed the urine of the patients and confirmed improved nitrogen metabolism when methionine administered.

It was noticed that patients become more communicative after treatment. Their appetite and sleep improved, along with their ability to take care of themselves. Psychopathological symptoms leveled off.

than commercially pure titanium itself. One exception—an alloy containing about 3% aluminum and 2.5% vanadium-has about the same degree of corrosion resistance as the unalloyed metal.

All seven alloys are reported to be completely resistant to solutions of ferric chloride, sodium chloride and sodium hydroxide and, with very few exceptions, to formic acid-under test conditions. Test results in aluminum chloride solutions were very erratic. However, they do indicate that under some conditions, these solutions can attack both titanium and its alloys very severely. In oxalic acid, all alloys corrode excessively

The program revealed that polished surfaces are more corrosion resistant than pickled-finish surfaces, and that a high dissolved oxygen content in acid solutions slows corrosive action on both the metal and its alloys. The alloys tested, and their chemical analyses, are shown in table 2.

They were immersed for 336 hours in the following corrodents at 95°F. and/or 190°F.: 1, 3 and 5% hydrochloric acid, 5% sulfuric acid, 5% oxalic acid, 25% formic acid, 25% aluminum chloride, 25% ferric chloride, saturated sodium chloride and 25% sodium hydroxide. Studies were made without agitation of the cor-

rosive solution, with air agita-

						COR	ROSIC	N RAT	ES, m	ру		31 310			
			190°F							95	5°F				
		NO .	AGITAT	ION			AIR /	GITAT	ION			N ₂ A	GITATI	ON	
ALLOY	1% HCl	3% HCl	5% H ₂ SO ₄	5% Oxalic	For- mic	3% HCl	5% HCl	5% H ₂ SO ₄	5% Ox- alic	For- mic		5% HCl	5% H ₂ SO ₄	5% Ox- alic	For- mic
Comm. Pure Ti- 75 BHN	0.10	142	452		E	0.07	*	55.6	-	E	4.9	16.1	16.4	-	E
Comm. Pure Ti-120 BHN	3.3	140	254	1158	E	0.17	*	*	38.4	E	5.2	8.2	20.0	52.0	E
Comm. Pure Ti-180 BHN	0.17	196	571	705	E	0.03	*	9.96	20.7	E	5.1	10.4	17.5	32.7	E
Comm. Pure Ti-200 BHN	0.10	216	560	801	E	0.07	*	8.4	14.0	E	6.4	11.1	31.1	32.7	E
MST 8 Mn, Annealed	0.29	233	877	588	E	0.13	28.6	17.0	47.9	E	9.24	17.9	41.9	82.7	5
MST 6 A1-4V, Annealed	59.5	357	872	1582	164	1.35	31.8	44.8	41.9	E	12.4	18.7	32.4	42.8	5
MST 6 A1-4V, Age Hardened	49.4	378	850	983	164	4.05	26.6	26.9	25.7	E	7.97	16.2	29.8	61.9	5
MST 5 A1-2.5 Sn, Annealed	83.2	588	1230	1877	E	13.7	36.6	43.7	57.1	E	22.8	38.5	52.9	43.4	E
MST 821, Annealed	1.46	313	646	1418	E	0.46	14.7	37.2	54.4	E	9.85	16.6	23.7	62.2	E
MST 2.5 A1-16V, Solution Treated	3.4	160	591	561	50	0.49	5.2	0.65	23.8	E	5.47	9.8	21.4	20.2	E
MST 2.5 A1-16V, Age Hardened	3.7	211	660	988	50	0.23	14.2	24.0	22.6	E	9.11	17.6	38.0	20.6	E
MST 185, Annealed	37	430	888	582	E	0.06			21.8	E	12.9	19.8	43.5	19.0	E
MST 185, Age Hardened	74	450	946	1039	E	0.33			33.5	E	14.6	22.3	45.5	40.3	E
MST 3 A1-2.5V, Annealed	0.30	147	667	1028	E	0.10	0.05		23.1	E	5.01	7.43	16.4	24.8	E

^{*} results erratic

^{**} no tabular data except as shown.

Nov.

U.S.I. CHEMICAL NEWS

1959

CONTINUED

Chlorine

pulp and paper, in the manufacture of chlorinated solvents, in making plastics, resins, automotive fluids, insecticides, herbicides, refrigerants, propellants, and in water and sewage treatment.

The data sheet can be obtained from U.S.I. sales offices or from the Chlorine and Caustic Soda Sales Department, 99 Park Avenue, New York.

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CONTINUED

Titanium Alloys

tion and with nitrogen agitation.

Actual corrosion rates in mils per year (mpy) are shown in table 1. The following ratings permit interpretation of these mil-peryear figures:

Corrosion rate, mpy Rating Excellent less than 0.5 0.5 to 5.0 Good 5.0 to 10.0 Fair more than 10.0 Poor

The alloys rated about as follows in the tests, starting with the most highly corrosion resistant:

(1) MST 3A1-2.5V (2) MST 2.5A1-16V

(3) MST 8A1-2Cb-1Ta (821) (4) MST 1A1-8V-5Fe (185),

MST 8 Mn, MST 6A1-4V

(5) MST 5A1-2.5Sn

New Synthetic Ketone With Fresh, Leafy Odor Gives Soap Perfumer New Tool

A new synthetic aromatic ketone, related in activity to a group of trace constituents of essential oils, has recently been discovered and found to possess the soap-scenting effectiveness usually associated with natural materials. Thus the new synthetic material is reported to give the perfumer a new tool for achieving lasting, strong, stable and fragrant soap perfumes with increasing independence from the essential oils.

Although the characteristic, fresh, leafy note of the ketone is not new-an almost identical note being found in petitgrain oil-the new ketone is said to offer many possibilities for original perfumes not possible with petitgrain oil itself. This because it is a concentrated note free from terpene and other ester components that would hamper its adaptability. The material is offered for use by the soap perfumer in petitgrain, bergamot, lavender, vetiver, lemon, neroli and geranium type compositions.

Tests were performed with the new ketone in soap bars and powders, and liquid and powdered detergents. In all cases, the material was reported to give a strong fragrance which lasted, unchanged as to strength and character, through accelerated aging tests.

When incorporated into soap bouquets, the ketone is reported to contribute these advantages to soap cake fragrance: cakes retained their fresh note long after identical cakes without the ketone became flat and lifeless; cakes gave a more diffusive fragrance than identical cakes without the ketone; cakes containing the ketone were judged to have a more refreshing and exhilarating scent.

TECHNICAL DEVELOPMENTS

Information about manufacturers of these items may be obtained by writing U.S.I.

Glycerine properties, reactions, performance are covered in new 20-page booklet now available. Describes all commercial grades and types; includes information on storage, shipping, handling; covers variety of known uses.

Pilot scale versions of two commercial continuous centrifuges can now be obtained for clarifying, separating and concentrating in lab and pilot plant. One unit is for liquids with up to 20% solids, the other for up to 5% solids.

No. 1531

Montmorillonite catalysts, made from bentonite and aluminum hydrosilicate and used mainly in reactions otherwise catalyzed with hydrogen acids, are now marketed in U.S. Characterized by highly selective catalytic activity.

New type applicator for ether aerosol diesel starting fluid has been developed. Holds standard aerosol can and feeds fluid into intake manifold of engine through closed system. Said to give quick start without fluid waste of vapor escape. Is compact, fits any engine. No. 1533

New guide for fire and explosion prevention in plants producing and handling zirconium can now be purchased. Pamphlet outlines safeguards for fire prevention, dust collection, fire protec-tion, and disposal of waste materials. No. 1534

Skin lotion to keep hands free from drying by solvents has been developed for use by chemists and clinicians working with acetone, methanol, ether, alcohol, xylen, benzene, chloroform, detergents, alkalis, etc.

No. 1535

New facepiece for gas and hose masks, air line respirators, demand breathing apparatus, is now on market. Features easily replaceable, large single lens, improved speaking diaphragm, builtin accommodation for glasses, no fogging. No. 1536

Acid inhibitor has been made odorless, without changing inhibiting properties of product. Material is added in small amounts to acid pickling solutions to prevent attack of steel and copper, and reduce rust during steel drying.

No. 1537

Laboratory production and use of sodium wire are outlined in new technical data sheet. In-cludes photo, diagrams, complete description of equipment; extrusion method; typical reaction of the wire in Bouveault-Blanc reduction. No. 1538

New Product for poison ivy treatment is said to act quickly by neutralizing ivy phenols which cause rash and itch. Works on ion exchange principle to convert toxic phenolic compounds to inactive phenolates.

No. 1539

TABLE 2: CHEMICAL ANALYSES OF TITANIUM ALLOYS USED IN CORROSION TESTS

ALLOY	0%	% N ₂	% C	% H ₂	% Fe	% Al	% V	% Mn	% Cb	% Ta	% Sn
MST 8Mn	0.097	0.01	0.04	0.0082 0.0031	0.13	6.27	4.21	8.2	1.		
MST 6Al-4V MST 5Al-2.58n MST 821	0.142	0.011	0.02	0.0032	0.19	5.00			2.25	1.01	1.99
MST 2.5Al-16V MST 185	0.093	0.015	0.04	0.0130 0.0084	0.20 5.09	2.85 1.76	15.94 7.28				
MST 3Al-2.5V	0.120	0.011	0.06	0.0020	0.17	2.91	2.45				

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Pharmaceutical Products: DL-Methonine, N-Acetyl-DL-Methonine, Urethan USP, Intermediates.

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Visit Booths 1221-1225 and see how your colleagues in the industry have utilized the properties of Armco Special Steels to solve troublesome problems involving wear, abrasion, high temperature and corrosion.

If you don't plan to attend the Exposition, let us send you useful information on any or all of these performance-improving, cost-cutting Armco Steels. Just fill out and mail the coupon.

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	☐ Armco Precipitation-Hardening Stainless Steels
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Name	
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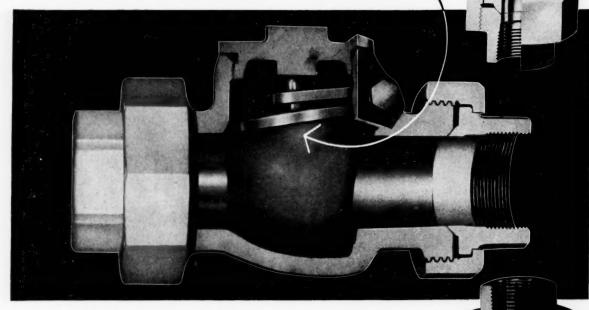
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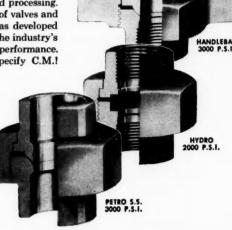
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tions conventionally used.

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- No. 39 and 51-Surface Treatment of Metals with Peroxygen Compounds.
- No. 86 Improving Properties of Copper and Brass Sur-
- No. 97 Paddle Etching of Printed Circuits with with Ammonium Persulfate.
- No. 99 Tank Immersion Etching of Printed Circuits with Ammonium Persulfate.
- No. 102-Etching of Printed Circuits with Mercury Activated Persulfate.



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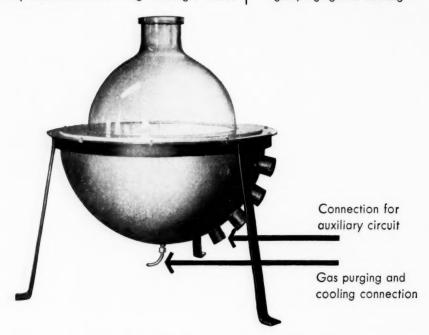
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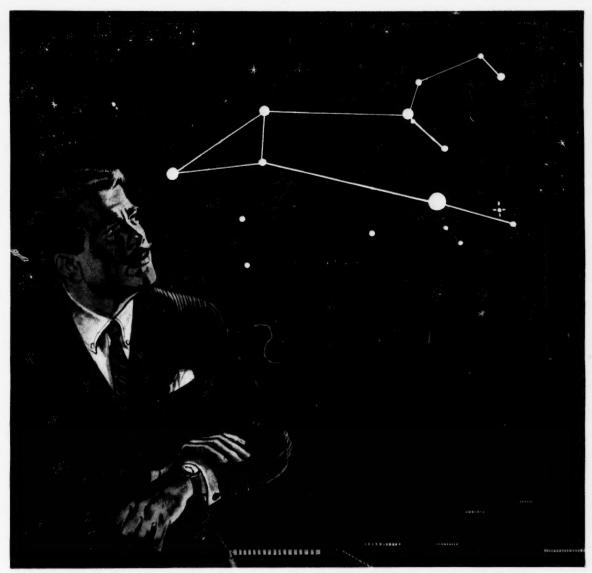
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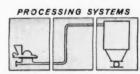
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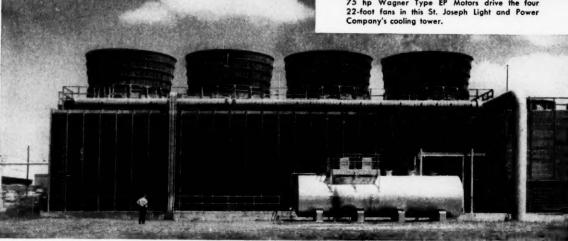


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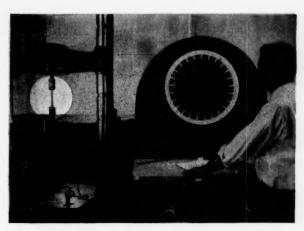
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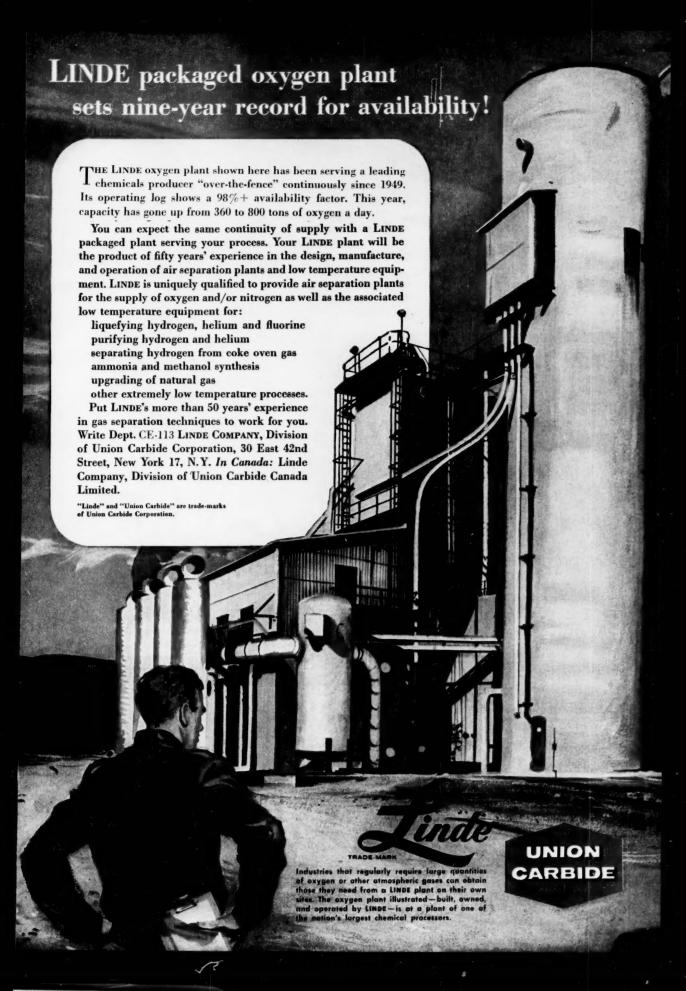
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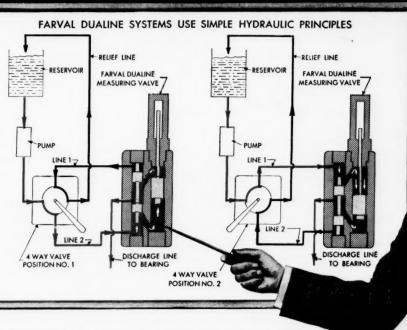
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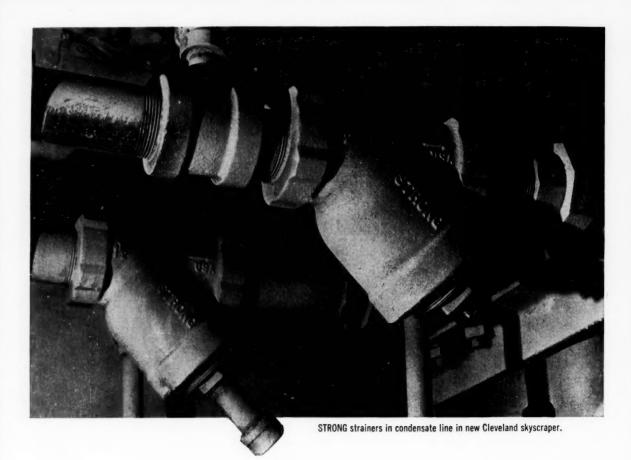


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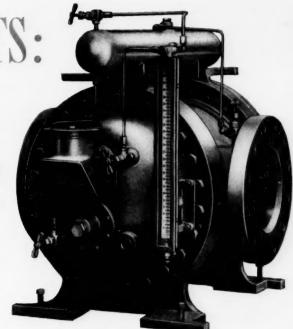
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R-C PRESENTS:

a new line
of high-pressure
rotary
gas meters



FOR 600 PSIG SERVICE

A new line of 600 psig rotary positive displacement gas meters has been developed by Roots-Connersville to serve the needs of industries requiring extreme measurement accuracy in the higher pressure ranges. The meters are available in 4 sizes covering a range of from 84,000 to 1,600,000 scfh.

THIS NEW METER LINE IS IDEAL FOR MANY APPLICATIONS:

- City Gate Metering
- Transmission Line Metering
- Process Gas Metering
- **Chemical Gas Manufacturing**
- **Gas Lifting**
- **Compressor Stations**
- **Well Head Measurements**
- Steel Mills
- Underground Storage
- Metering of pulsating flow and surges, H2, O2, CO2, NH3, LP gas, NO, He, C2H2, etc.

R-C rotary gas meters require an absolute minimum of maintenance... assure almost complete freedom from wear... exceptionally high accuracy in metering. A refinement of the basic R-C rotary-positive design which has proved its dependability over the years. These new meters for 600 psig service have incorporated simple in-the-line mounting, straight through flow... high-speed gears... and a welded steel outer case enclosing a steel inner cylinder. Throughout their extra wide operating range, these new R-C meters assure greater accuracy and improved performance in handling a wide variety of gases.

The development of this new meter is another example of R-C's specialized experience of more than 100 years in the design and application of air and gas handling equipment.

Write us for additional information and data sheets about these new Roots-Connersville meters for 600 psig service.



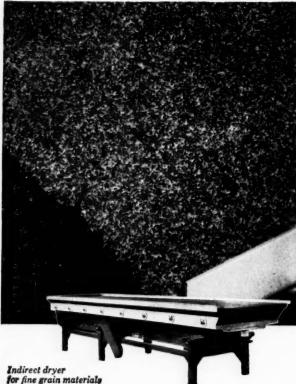
ROOTS-CONNERSVILLE BLOWER

DIVISION OF DRESSER INDUSTRIES, INC.

1159 Illinois Ave., Connersville, Indiana. In Canada—629 Adelaide St., W., Toronto







At the Chemical Show...

See new Jeffrey equipment in operation at booth 97

Continuous drying or cooling at less cost!

New Jeffrey units feature variable-amplitude mechanical vibrating drive

Now proved in service, Jeffrey's new line of mechanical drive dryers is demonstrating lower maintenance and operating costs, in addition to savings in initial investment. Yet these dryers offer the same operating advantages as electric vibrating systems—variable amplitude drive permits adjusting speed of travel and depth of material as desired. Operation is fully automatic; heat transfer is fast and efficient.

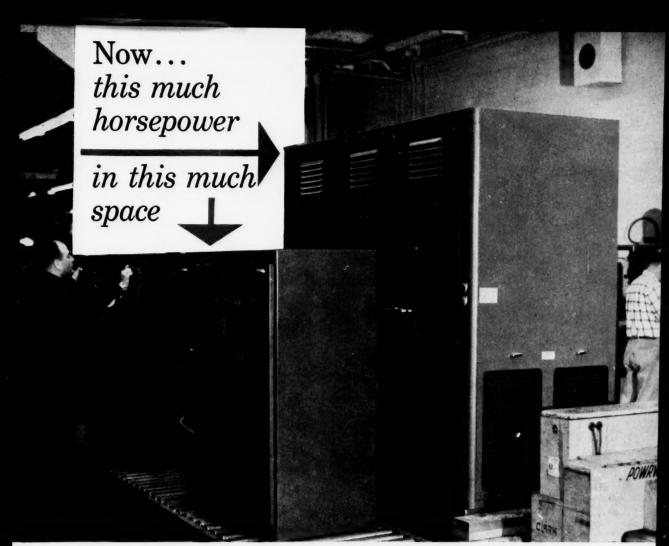
These machines may be used for either drying or cooling and are available in direct or indirect types. They are built in standard lengths of 10 or 20 feet. A tailormade installation can be assembled from standard components.

The direct dryer is designed to carry granular materials, in the range of \(^1/4\)" down to about 60 mesh, on a stainless steel conveying surface through which drying air or gas is passed. The indirect type dryer carries very fine grain materials on a solid plate conveying surface, heated from below by low pressure steam or heated air.

Investigate this new cost cutter. For information write, The Jeffrey Manufacturing Company, 909 North Fourth Street, Columbus 16, Ohio.



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...TRANSMISSION MACHINERY...
CONTRACT MANUFACTURING



New Reliance SUPER'T' V*S DRIVES put more power into a 35% smaller package

New 50 hp. Super "T" V★S Control Units compared with 50 hp. old style drive on Reliance production line.

You can increase usable work space and improve machine performance with the New Reliance Super 'T' V*S Drive. More than just a compact drive, the Super 'T' packs extra punch into its new small size.

Like the Super 'T' Drive Motor, the new control unit uses Class B insulation, and will take repeated 100% overloads of one minute duration. These features plus special control apparatus design and the Super 'T' D-c. Drive Motor actually put more power in less space.

This systematic design balance of power unit, drive motor and controls forms a fast functioning drive to provide a wide range of variable operating speeds from a-c. circuits.

40—150 hp. Super 'T' V★S available for immediate delivery. Contact your Reliance Sales Engineer for delivery schedules of the complete line, 1—350 hp.

Product of the Reliance Electric and Engineering Company, manufacturers of a-c. motors, Master Gearmotors, Reeves Drives, Super 'T' D-c. Motors, generators, controls and engineered drive systems.

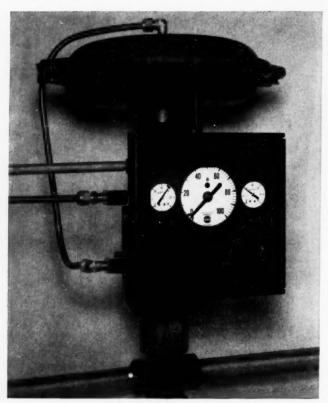
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DEPT. 1311A, CLEVELAND 17, OHIO

Canadian Division: Toronto, Ontario
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New...from United States Gauge!



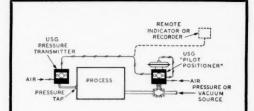
Wide controller model range. The USG Pilot-Positioner is available with most controller models in the USG Pilot line. These include pressure measurement from 30 in. Hg vacuum to 10,000 psi (applicable to liquid level as well), and temperature measurement from —350F to 1000F. Also, proportional band, adjustable for 0 to 75%, or adjustable differential gap (for fast-stroking valve). Unit measures a compact 8½ in. square.

USG CONTROLLER AND VALVE POSITIONER COMBINED!

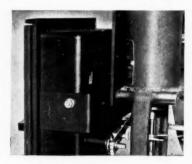
. . . in low-cost, valve-mounted

U.S. Gauge Pilot-Positioner

First practical combination of an indicating pneumatic controller and a valve positioner. One compact unit for temperature or pressure control and quick, accurate valve positioning. Check details here. Then send for Bulletin FO29 today!



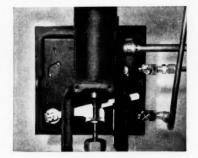
The unit can have its measuring element directly connected to the process. Or, as shown in diagram, it can be a pneumatic receiver for use with all makes of pneumatic transmitters. This permits additional indicating or recording at a remote panel board, as well as indication of the variable at the valve.



Eliminates second unit! Valve-mounted close to the process, the USG Pilot-Positioner minimizes transmission lags, provides higher precision and speed in valve action. Need for separate valve positioner is eliminated, cutting initial cost of two controls and saving on installation and maintenance. Unit fits any standard diaphragm motor valve.



New non-bleed relay. Faster, more accurate and positive positioning action is assured with a new USG-designed, high capacity non-bleed relay. A control by-pass panel with manual-automatic-service positions is offered as an option, mounting underneath the instrument case. Another option permits remote pneumatic set point adjustment.



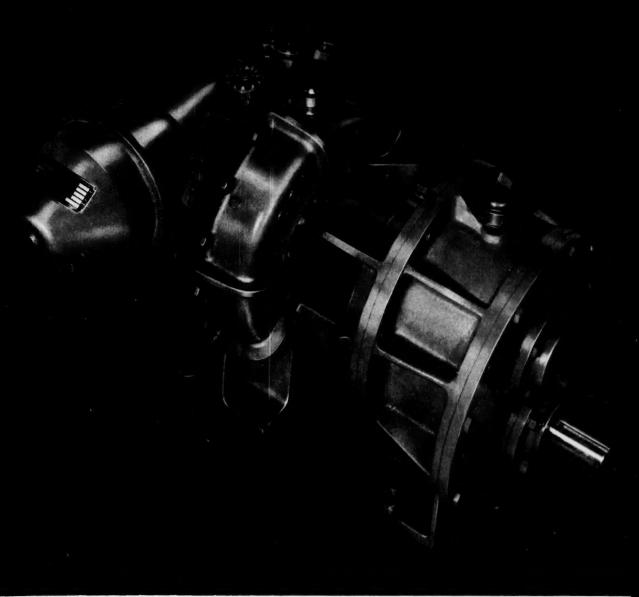
Mechanical feedback; one air supply. The new Pilot-Positioner employs mechanical feedback through a lever system. Controller's pneumatic components are used to amplify air pressure. Only one air supply required and pressure can be as high as 65 psi. Adjustable for valve stem travels from 3% in. to 4 in. Valves can be air-to-open or air-to-close.



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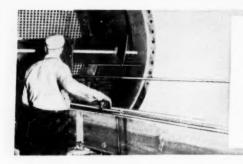
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CONDENSER AND HEAT EXCHANGER CLINIC

Edited by A. W. Tracy, Metallurgical Engineer The American Brass Company, Waterbury, Conn.

OPERATING FACTORS THAT AFFECT CONDENSER TUBE LIFE

Answers to some of the questions sent in following a previous clinic on this subject

Q. How effective is chlorination as a preventive maintenance procedure in cleaning tubes fouled by polluted water?

A. The chlorination of polluted sea water has been found to be effective in removing or preventing the formation of slimes on the walls of tubes. Better cleanliness was indicated by higher vacuum obtained on the steam side of the condenser. Tubes kept clean by chlorination have been reported to be less subject to pitting. It should be interjected here that tubes carrying polluted sea water containing sulfides from decomposition of organic matter seldom undergo inlet end corrosion, but the remainder of the length of the tubes often becomes pitted. Clean sea water, if entering the tube turbulently, will often cause corrosion at the inlet end, and usually the remainder of the length of the tube is coated with a good protective film of corrosion products.

The statement that chlorination may break down sulfide films on the walls of tubes is based on the fact that chlorine is an oxidizing agent and would oxidize sulfides; however, it is realized that the usual chlorine treatment would probably not remove thick long-standing sulfide scales.

Q. How often should tubes be cleaned and what are some of the methods used?

A. The required frequency of tube cleaning depends, of course, on how rapidly the tubes become fouled. In some power plants, tubes are cleaned once a week; at other stations, cleaning is required only at intervals of several months. Often the decision to clean tubes is determined by the drop in vacuum on the steam side.

In regard to methods for removing accumulations from condenser tubes, some station operators shoot rubber plugs through the tubes; others use bristle brushes, either of animal hair or nylon. The use of brushes is reported by some to do a better job of cleaning than the use of plugs.

An interesting method for continuously cleaning condenser tubes has been developed in Europe. A large number of sponge rubber balls, slightly larger in diameter than the inner diameter of the tubes and having about the same specific gravity as sea water, is fed continuously into the inlet water box. The cooling water forces the balls through the tubes, and deposits on the tube walls are swept away. The balls are collected by a cone in the outlet water box. They leave the water box through a tube connected to the end of the cone and are recirculated into the inlet water box. By the law of probability, each tube will eventually receive a ball. The system is not applicable to tubes that have been in service and have become rough and pitted.

Some stations periodically remove deposits from tubes by recirculating a dilute, inhibited hydrochloric acid solution through the condenser.

Q. How important are temperature and velocity as factors in the service life of condenser tubes?

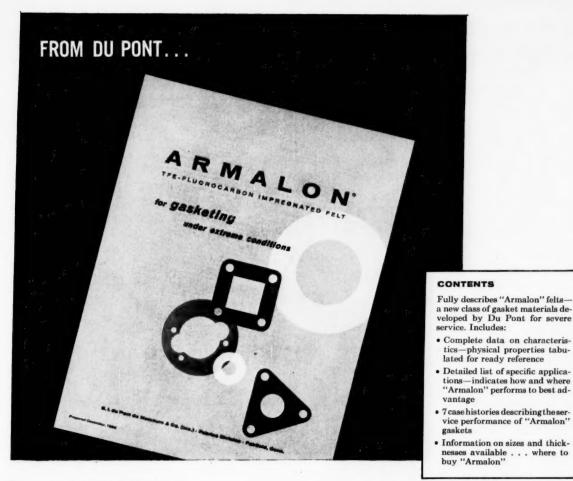
A. Corrosion of condenser tubes is usually more rapid in summer than in the winter, but pollution due to bacterial action in the summer may be a more important factor than temperature itself. Instances have been observed where failures in a set of tubes occurred only in the warm-water months and none in the cold-water months, over a period of several years.

Mention was made in the clinic to the effect that high temperature of water causes pitting, due to the formation of gas bubbles on the tube wall. This type of pitting occurs most frequently, but not often, in oil refinery condensers where temperatures on the vapor side may be as high as 350F and water velocities relatively low. In a power plant condenser, temperatures on the vapor side ordinarily do not exceed 100F and temperature rise in the cooling water from the inlet to the outlet end is usually limited to 10F.

TECHNICAL ASSISTANCE. Our Metallurgical Department is regularly helping manufacturers, electric power companies, marine operators, petroleum and chemical companies to select the correct tube alloy for many types of condensers and heat exchangers. This service is available to you without obligation. Write: The American Brass Company, Waterbury 20, Conn. In Canada: Anaconda American Brass Ltd., New Toronto, Ontario.

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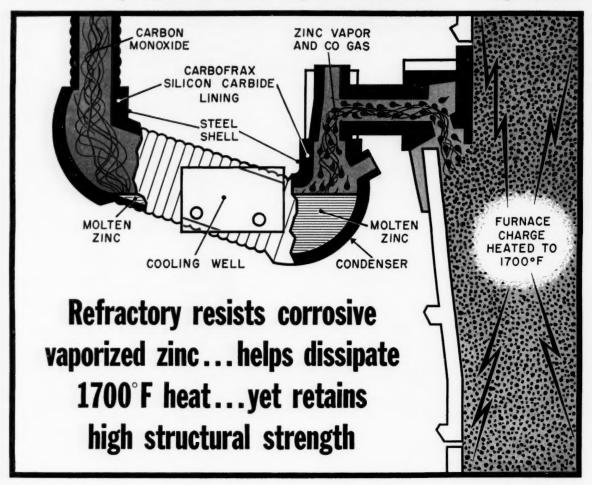
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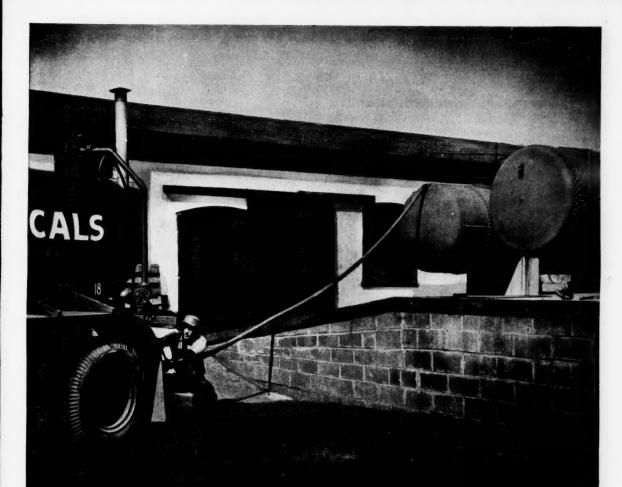
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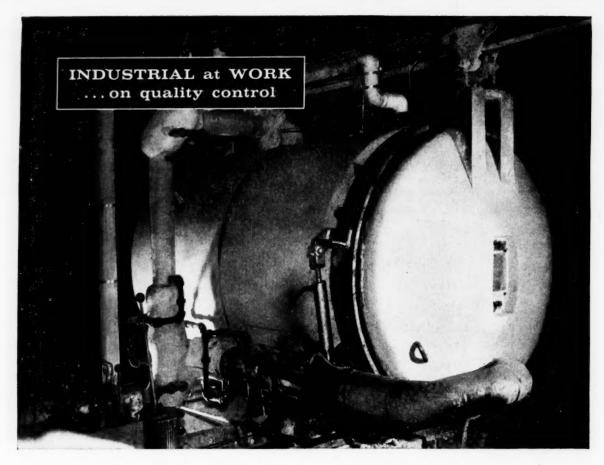
- (A) Cover. Tough abrasion and acid resistant rubber. Hose ends are rubber sealed.
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How STAUFFER CHEMICAL modernization pays off in improved sulphur quality

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The Stauffer modernization story is typical of how quality-conscious processors throughout industry are turning to *Industrial*-engineered systems to help meet their customer requirements for more, but *better*, products... through controlled filtration.



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Recommended for use with concentrated acids, aro- matics, liquid chlorine, liquid bromine, chlorine or bro- mine derivatives, molten sulfur, and carbon disulfide.		
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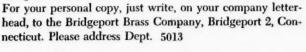
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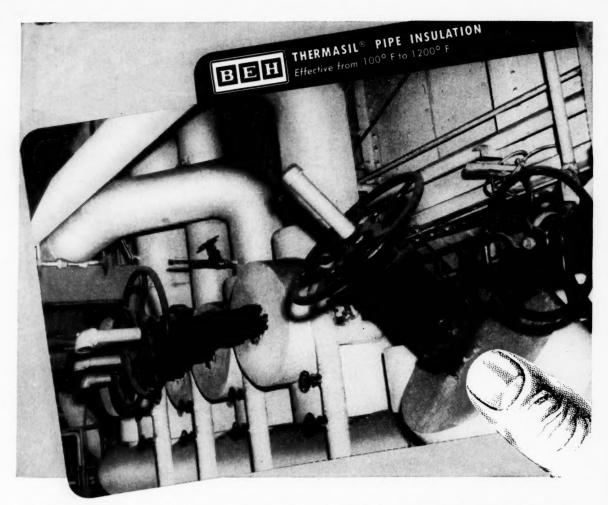
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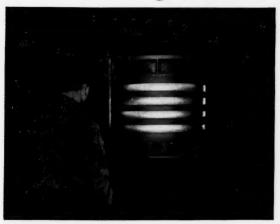
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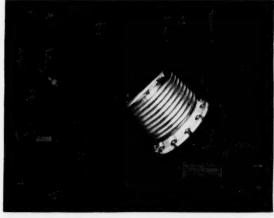
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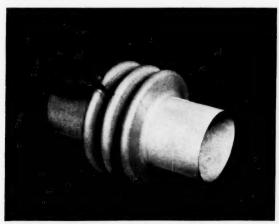
4 WAYS to get maximum reliability in expansion joints



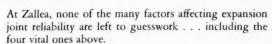
Insist that the corrugated bellows be hydraulically formed. The reason is simple. Whenever bellows are formed by circumferential welding . . . whether by edge, seam or filler welding . . . they will always be subject to premature failure because of stress concentrations at the welds.



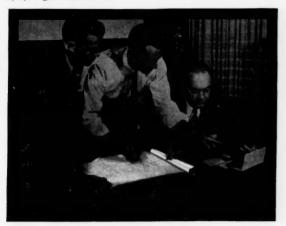
2 Be sure the manufacturer maintains a continuous and comprehensive program of endurance testing. This is basic, because of the many variables that affect expansion joint life. Accurate determination of expansion joint life expectancy can only be determined by cycling to destruction.



Demand proof that the manufacturer can produce longitudinal welds in the corrugated bellows having the same strength, physical properties and thickness as the parent metal . . . without grinding. A weld that is hard to find is a ground weld. Variations in weld thickness set up points of stress concentration . . . opening the way for premature failure.



This is reflected in these facts. Zallea material specifications are the most exacting in the industry. Zallea expansion joints are hydraulically formed. Zallea advanced welding techniques insure welds having the same thick-



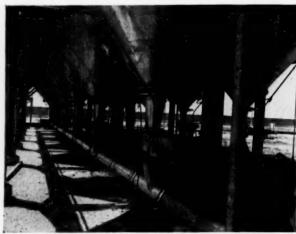
Check the ability of the manufacturer to supply a team of competent design and application specialists to work with your engineers. Check their specific experience in handling critical, complex applications in your field . . . complete to the record of successes or failures behind them, and details of how this experience will be brought to bear on your problem.

ness, strength and physical properties as the parent metal. Zallea has done more cyclic testing to destruction than all government agencies and industrial firms combined. Zallea has produced more expansion joints than any other manufacturer . . . offers more application engineering experience.

For all the facts, write for Catalog 56. Zallea Brothers, Taylor and Locust Streets, Wilmington 99, Delaware.

Sallea for maximum reliability

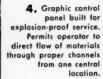
ZALLEA BROTHERS, Wilmington 99, Delaware • World's largest manufacturer of expansion joints

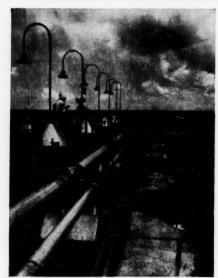


1. Installation at an ultra-modern plant of one of the largest companies in the chemical field. Shown are storage bins with airtight automatically operated discharge gates.

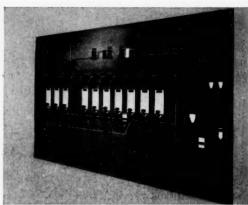


2. Transfer station, handling polyethylene pellets at rates of 60,000 lbs. per hour, receives materials delivered from any one of several points under vacuum: transfers them to the pressure side of the system for delivery to any one of several discharge points.





3. Series of bins served by pneumatic conveyor systems with diverter valves.



IF YOU PLAN TO HANDLE BULK CHEMICALS DON'T BUY UNTIL YOU CONSIDER

Mational PNEUMATION CONVEYORS

If your plant handles fine dry materials in quantity, let National survey your needs and submit a prompt proposal. Chas. Pfizer & Co., Inc., U. S. Rubber Co., U. S. Steel Corp., and many other leading companies have made National their choice. National is equipped to decime build and install your complete propagation of the property of the statement of the stat design, build and install your complete pneumatic conveyor system... or an addition to your present one. Our testing laboratory is available to determine precise

handling requirements for your materials. All this can be done under one contract and one responsibility by a company that can move quickly. Many of the nation's largest chemical companies have returned to National for repeat installations... sure testimony to their satisfaction with National's performance. Consult National now... write us or our nearest representative listed

SEND FOR FREE BULLETIN P58-G

on pneumatic conveyor systems for handling dry granular materials.

For additional information, consult Chemical Engineering Catalog and Sweet's Catalog

Mational CONVEYORS OMPANY INC FAIRVIEW, BERGEN COUNTY, N. J. WHitney 5-9136

Also manufacturers of: National ChipVeyor Systems for the collection and processing of metal chips and borings and reclamation of cutting oils (send for Bulletin C-56). Conveyors for press scrap and small parts. National Ash Conveyor Systems for handling ash and fly ash (send for Bulletin P-57A).

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REPRESENTATIVES

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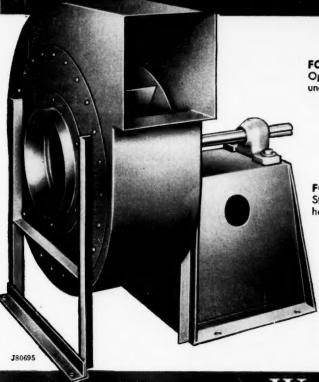
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FOR MATERIAL HANDLING: Open radial blade wheel with unobstructed air passages.



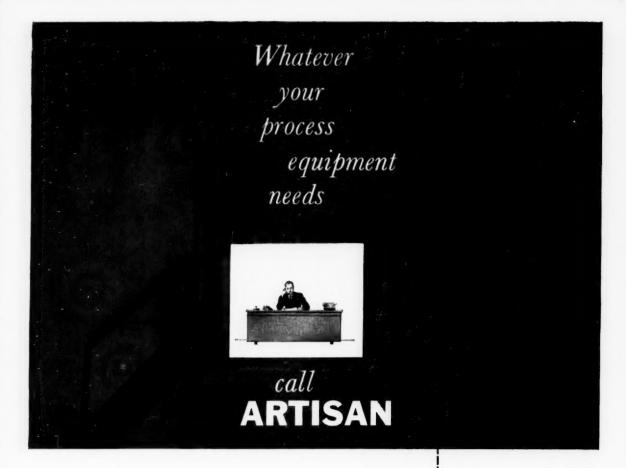
FOR STRINGY MATERIALS: Strong backplate wheel easily handles fibrous materials.



FOR EXHAUST, CIRCULA-TION: Improved design with backwardly inclined blades for low horsepower.



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ability of these nuclear-powered submarines.

Like all other components of their nuclear-powered propulsion machinery and equipment, the Foster Wheeler main condensers, shown above being tubed with Scovill Cupro-Nickel, 30% Heat Exchanger Tube, have passed the most exhaustive performance tests it has been possible to devise. The same tube specification is also being installed in the ejector condensers. All of the tube is electronically tested on new equipment at the Scovill Tube Mills before delivery.

Scovill Cupro-Nickel, 30% Heat Exchanger Tube has a long record of trouble-free service on U. S. Naval vessels and those of many other nations, It is a first choice of design and operating engineers where salt water or corrosion conditions are severe, particularly at elevated temperatures and when the circulating media travel at high velocities. The corrosion resistance is excellent; strength of the alloy remains constant over a wide temperature range.

Why not discuss your own heat exchanger tube conditions and problems with Scovill Technical Service . . . considered by many the most experienced in the field.

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for Applications from Marine to Petrochemical, from Compressor Intercoolers to "Cat-Cracker" Exchangers, in these popular Alloys . . . Phosphorized Admiralty . Admiralty . Arsenical Admiralty . Red Brass, 85% . Deoxidized Copper . Arsenical Copper • Cupro-Nickel, 10%-20%-30% · Aluminum Brass · Aluminum Bronze, 5% · Muntz Metal . Duplex Tube.

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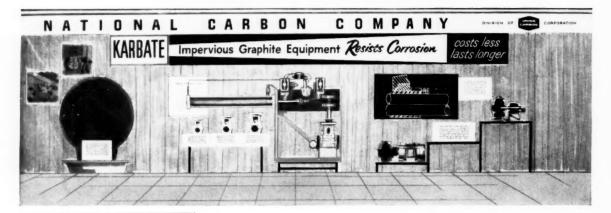


News from

National Carbon Company

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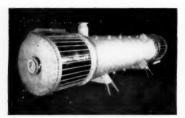
"CHEM SHOW" EXHIBIT SHOWS HOW "KARBATE" IMPERVIOUS GRAPHITE EQUIPMENT CUTS COSTS IN HANDLING CORROSIVES



NATIONAL CARBON COMPANY BOOTH #490, at the 1959 Chemical Industries Exposition N. Y. COLISEUM, NOV. 30th – DEC. 4th This year at the New York Coliseum you can see and talk about NATIONAL CARBON'S full line of "Karbate" impervious graphite process equipment.

Learn the latest facts about "Karbate" equipment performance in process services such as: heat exchange, pumping, fluid conveying.

and entrainment separating. No other material can match the combination of corrosion resistance, long life and low cost you get with "Karbate" impervious graphite. Standardized designs assure fast delivery to speed plant conversion, replacement and expansion.



"KARBATE" HEAT EXCHANGERS PROVIDE MAXIMUM ECONOMY

Planned replacement of metal heat exchangers in corrosive applications may cost more than using "Karbate" exchangers. "Karbate" impervious graphite shell and tube exchangers of standardized design are available with areas of from 17.7 to 3585 sq. ft. Prices range from \$7.85 to \$24.00 per sq. ft. See a 45" diameter cross-section of a typical exchanger at this year's exhibit in the Chemical Industries Exposition.

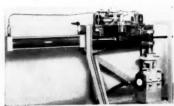


NEW MODULAR TYPE ENTRAINMENT SEPARATOR FOR LARGE INSTALLATIONS

The modular, Type MV, entrainment separator illustrated above is built from 1 by 2 ft. modules, which are easily assembled into banks to fit any duct or process vessel. "Karbate" separators are practically clog proof and are simple to clean when necessary. They operate with low pressure drops.

low pressure drops.

If you want to solve an entrainment pollution problem or recover a product from corrosive gas streams, see and ask about typical module installations at the Chemical Industries Exposition.



NEW "KARBATE" GLOBE VALVE

The "Karbate" Type G globe valve shown above undergoing life tests operates with low maintenance while handling corrosive solutions. This year's Chemical Industries Exhibit will show a "Karbate" valve being tested to prove its rugged dependability.



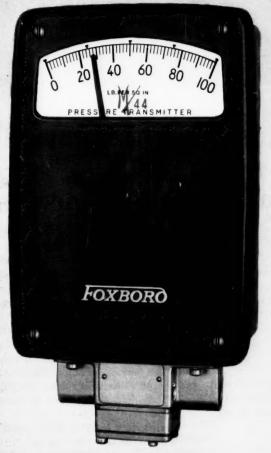
"National", "Karbate", "N" and Shield Device and "Union Carbide" are registered trade-marks of Union Carbide Corporation.







on the FOXBORO M/44 INDICATING PRESSURE TRANSMITTER



You can check pressure readings at a glance on the Foxboro Pneumatic Indicating Pressure Transmitter. Its open-face, horizontal, 4-inch indicator scale and eyecatching red pointer are clearly visible as far away as 20 feet.

But high readability is just part of the story. Actually, this instrument was engineered from the ground up. Makeshift arrangements have been eliminated, hungon gauges are gone. Everything is included in one compact (5¾" x 8½"), ready-to-install instrument that weighs only eight pounds.

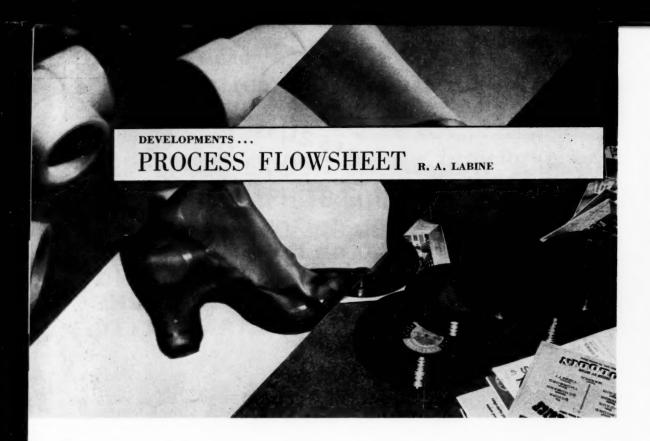
Because the indicating pointer is direct-connected to element and transmitter, calibration is easy . . . and you can re-zero the transmitter externally. All M/44 components are standard, performance-proved Foxboro parts. This makes it easier to stock and service.

A wide selection of interchangeable Foxboro pressure measuring elements gives the M/44 range limits of 0-30" water to 0-6000 psi. Elevated ranges are available, too.

Write for complete details. The Foxboro Company, 3611 Neponset Ave., Foxboro, Mass.



NSTRUMENTATION FOR INDUSTRY



For a wide variety of PVC plastic products . . .

Drying Tricks Tailor Resin Properties

Polyvinyl chloride is currently being produced at an 800-million-lb./yr. clip in this country, close behind the volume king—polyethylene. Of the score of PVC production facilities, one of the largest and most modern is Firestone Plastics Co.'s big plant in Pottstown, Pa.

Outstanding feature of this facility is the flexible drying setup which turns out a wide variety of resins. Various combination of drying units tailor resins from the low molecular weight material used in flooring to the high molecular weight plastisol resins used in resilient molded products (see table).

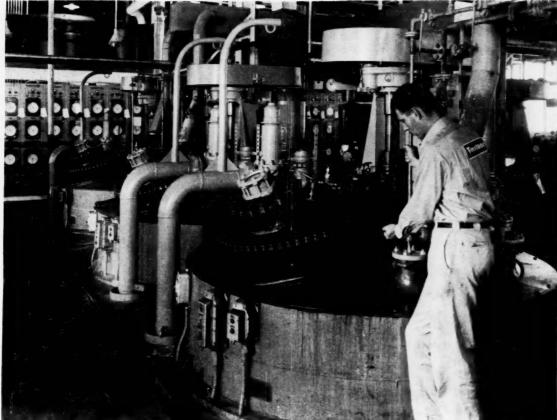
Drying Method	Drying Temperature	Particle Size
Spray drying	250 F.	< 325 mesh
Rotary	275 F.	140 mesh
2-Stage flash	300 F.; 275 F.	100 mesh
Flash-rotary	300 F.: 250 F.	200 mesh

Firestone's processing sequence is the result of years of work with PVC. Firestone engineers built the latest addition to the reactor section and have just finished supervising an expansion of the drying facilities.

▶ Drying Tailors Resins—After carefully controlled reaction to regulate molecular weight, polymerized vinyl chloride suspended in water from the reactor section is held in an underground blend tank where uniformity checks are run. From this tank, PVC slurry flows to the various drying systems.

If product is to be spray dried, slurry passes directly to the spray drying cone without dewatering. Spray drying cyclone is three stories high and 18 ft. dia. at the top. Dried resin from the base of the cone passes through a grinder to be reduced to less than 325 mesh and then is packaged.

Unfold Flowsheet



REACTORS vary polymer size by varying reaction time and temperature. Drying then determines resin particle size.



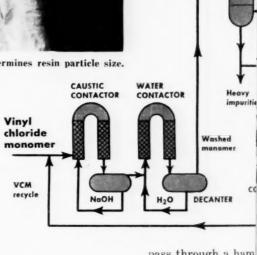
STRIPPING TANKS flash off the unreacted monomer from reaction mixture.

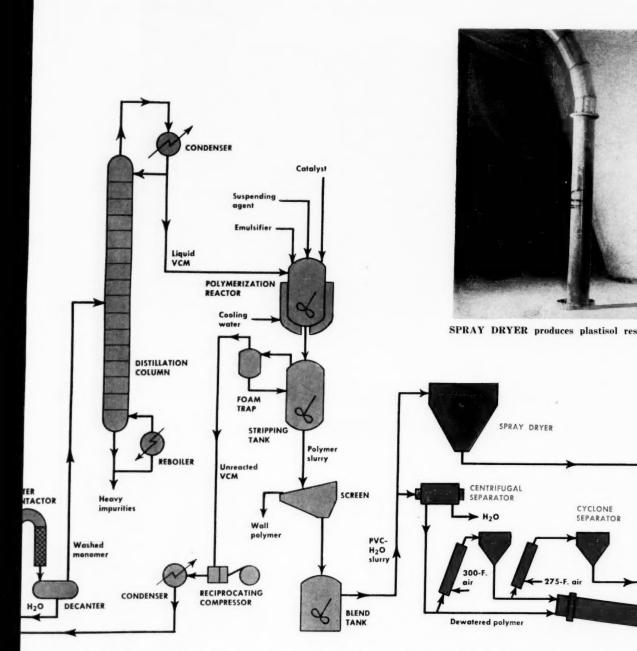
If resin is not to be spray dried, water content is reduced to 25% in a solid-bowl centrifuge. Then there are two possibilities: dewatered resin can flow to the 50-ft.-long, 8-ft.-dia. rotary dryer or it can be injected into the flash drying system. If resin is rotary dried, then it is screened and bagged after leaving the dryer.

▶ Combination System—In the flash drying system, dewatered resin is injected into a 30-in. duct where it contacts 300-F. air. Partially dried resin $(8-10\%\ H_2O)$ separates from the air in a 9 ft.-dia. cyclone separator.

Material from the bottom of the first cyclone can then be air-conveyed to a rotary dryer or can pass through a ham stage of flash drying, which cuts water co separating from the into a separator w before packaging.

► To Make a Polym (VCM) arrives at t3 phenol inhibitor to p shipping. This inhibit with aqueous sodiur





pass through a hammer mill and flow to a second stage of flash drying. There it contacts 275-F. air which cuts water content to less than 1%. After separating from the air in a cyclone, resin drops into a separator which classifies the material before packaging.

To Make a Polymer—Vinyl chloride monomer (VCM) arrives at the plant containing 100 ppm. phenol inhibitor to prevent polymerization during shipping. This inhibitor is removed by scrubbing with aqueous sodium hydroxide in Raschig-ring-

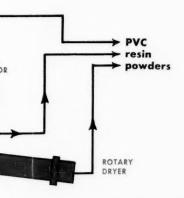
packed pipe scrubbers. After distillation in a 15-ft. plate column to remove any heavy impurities (from recycle or makeup VCM), liquid monomer is stored in a refrigerated tank at less than 60 F. and 50 psig.* Once this purification has been carried out, VCM is handled only in stainless steel or glass-lined equipment.

For the polymerization step, VCM is weighed and charged to a glass-lined, 3,750-gal. batch reactor along with a suspending agent and suitable ca for sus are us peratu psig. w • Rescu water lined s batche as a va for 45

^{*}VCM boils at 7 F. at atmospheric pressure.



I resins, which come out like very fine, white flour.



le catalyst. Organic peroxide catalysts are used r suspension polymers while H_2O_2 or persulfates e used for emulsion-polymerized resins. Temratures vary from 100 F. to 160 F. at 80-180 ig. with time ranging from 12 to 18 hr.

Rescuing the Monomer—Reacted polymer in the ater medium drops from the reactor to a glassned stripping tank which can hold three reactor atches. A reciprocating compressor (operating a vacuum pump) maintains a 27-28 in. vacuum r 45 min. to 3 hr. Unreacted vinyl chloride



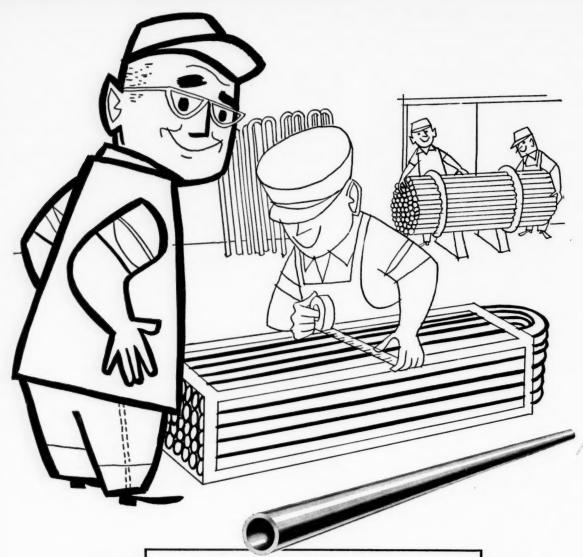
FLASH DRYER (right) produces porous, absorptive resins.



ROTARY DRYER produces a 140-mesh suspension resin.

vaporizes from the mixture, is compressed to 80 psig. and is recycled.

From the stripping tank, PVC-water slurry passes through a vibrating screen that removes any wall polymer (large resin chunks). Slurry then flows to underground blend tanks for final quality checks before drying.



How

B&W JOB-MATCHED TUBES

provide long service life in stainless steel

When you specify B&W Stainless Heat-Exchanger Tubes—either seamless or welded you can count on:

- ...a complete range of stainless grades to meet any set of service conditions
- ... a wide variety of diameter and wall thickness combinations for all types of operating requirements
- ... fully annealed tubes for maximum resistance to corrosion

These are just a few of the reasons it pays to specify B&W Job-Matched Stainless Steel Heat-Exchanger Tubes. Call your local B&W District Sales Specialist, or write for Bulletin TB-329 for full information. The Babcock & Wilcox Company, Tubular Products Division, Beaver Falls, Pennsylvania.

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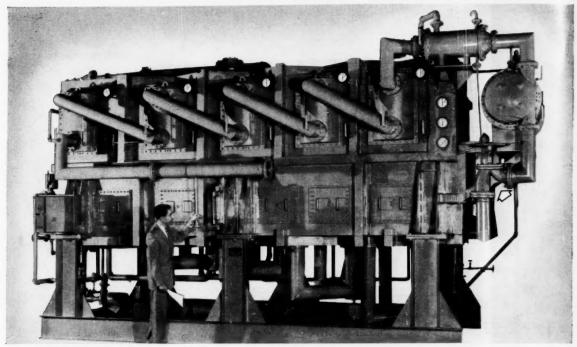
November 30-December 4



THE BABCOCK & WILCOX COMPANY

TUBULAR PRODUCTS DIVISION

Seamless and welded tubular products, solid extrusions, seamless welding fittings and forged steel flanges—in carbon, alloy and stainless steels and special metals



ON LAND At Salinas, a tourist center in Ecuador, this Cleaver-Brooks Flash Evaporator delivers 50,000 gallons of pure, distilled water every 24 hours. It is equipped with two 6", rubber lined, weir-type Grinnell-Saunders Diaphragm Valves — only one of which can be seen from this view.

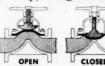
Grinnell-Saunders Diaphragm Valves help convert salt water to fresh water

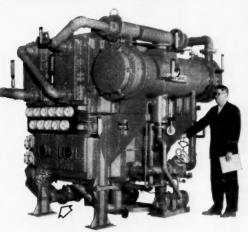
You can convert sea water to fresh water, in abundant supply, on land... or on shipboard, with flash evaporators made by Cleaver-Brooks Special Products, Inc., Waukesha, Wisconsin. Grinnell-Saunders Diaphragm Valves are used as original equipment on these distillation units because they offer positive, leak-tight closure; flow control in throttling position; corrosion-resistance.

You'll find Grinnell-Saunders valves widely used in other fields, too...petroleum, papermaking, chemical, food, compressed air...to mention a few.

The operating principle of the Grinnell valve is the feature which makes it so adaptable. The diaphragm lifts high for streamline flow in either direction; seals tight for positive closure against grit, scale, solid matter, pressure or vacuum. Bonnet mechanism is completely isolated at all times from the fluid in the line by the diaphragm, preventing corrosion and contamination. Smooth passage, without pockets, eliminates trapping of solids and reduces frictional resistance. And you can get body, lining and dia-

phragm materials to meet your particular service conditions. Get all the facts. Write Grinnell Company, Providence 1, R. I.





AT SEA The nuclear powered NS Savannah has two 16,000 gallons-per-day Cleaver-Brooks distillation units to supply the entire water requirements of crew and machinery. Each unit has two 4" Grinnell-Saunders Straightway Valves of ductile iron.

See us at the Show — Booth 566



Pipe, Fittings, Valves, Hangers, Heating and Piping Supplies Branch Warehouses and Distributors From Coast To Coast

See the NEW Raymond



DRYER

ON EXHIBIT **BOOTH 646** CHEMICAL SHOW Nov. 30-Dec. 4 NEW YORK COLISEUM

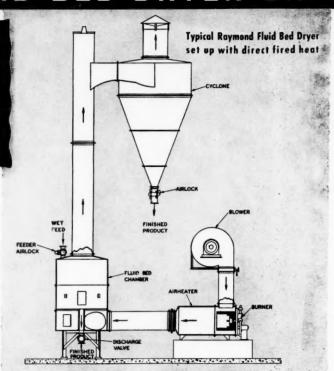
A working model of the Raymond Fluid Bed Dryer in clear plastic construction will be featured at the Chemical Show.

Also a working model of Flash Drying System . . . an actual 18" Vertical Mill specially adapted for pulverizing solid rocket oxidizers . . . and a Mechanical Air Separator.

PRINCIPAL ADVANTAGES

- 1. High thermal efficiency
- 2. Small space requirements
- 3. Absolute minimum moving parts (none in high temperature zone) helps to reduce maintenance
- 4. Gentle handling gives minimum degradation
- 5. Permits some degree of particle size classification
- 6. Accurate control of final H₂O
- 7. Continuous, automatic, dust-free operation.





Raymond started development work on the Fluid Bed type of dryer in 1950 as a complement to the well known line of Flash Drying Systems.

This broadened the range of dryers for handling problems where a very minimum of crystal breakage is required, as well as in processes where appreciable retention time is desired.

The first commercial size Raymond Fluid Bed Dryer was installed in 1953 on a problem requiring minimum crystal breakage. Since then, additional units have been installed by themselves or in conjunction with Flash Drying Systems.

Salt, gilsonite, synthetic resins and organic crystals are being handled in these units. Successful test work has been conducted on a variety of other materials.

With the broadened line of drying units now available, it is even more important to consult Raymond engineers when your drying problems come up. A Raymond Fluid Bed or a Flash Dryer could well be the best solution to your problem.

1112 W. BLACKHAWK ST. CHICAGO 22, ILLINOIS

SALES OFFICES IN PRINCIPAL CITIES



How Foster Wheeler gives you "profits" from chemicals you don't make

It's a matter of getting full value out of ideas... because ideas that start with one chemical product or process can often make another *different* product or process better, or more profitable.

Today, for instance, one producer of *methanol* is enjoying benefits of "profit ideas" based on FW's experience in combining methanol and ammonia synthesis. Another example, FW's design for production of high quality phthalic anhydride makes possible new profit-making efficiency for plants with capacities of three tons per day or more.

Find out about these and many other "profit ideas" FW can offer, by writing to Foster Wheeler Corporation, 666 Fifth Avenue, New York 19, N.Y. Ask for the new booklet about "The Plant You Want to Build".

Heat Engineered products, plants and processes . . . for the world's industrial progress.











5 Reasons why it pays to buy from Ryerson

MOST DIVERSIFIED STOCKS—Ryerson inventories include by far the widest range of types, shapes and sizes available anywhere.

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 Whatever your maintenance steel needs, you get one-call, one-order delivery at Ryerson. Order today.

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Ask about this Ryerson Plan for 1959

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NATION'S MOST COMPLETE SERVICE CENTERS IN PRINCIPAL CITIES COAST TO COAST



Partners in Man's Progress

In this anniversary year of its first century, the petroleum industry has reason to be proud of many contributions to mankind. Much of what we call the industrial revolution has been powered by the energy of its products. Most of man's needs for mobility – civil and military transportation – are fueled with petroleum. And all these achievements would scarcely have been possible without the parallel growth and resourcefulness of American chemical engineers. To-

CHEMICAL ENGINEERING . NOVEMBER 16, 1959

gether, the industry and profession build for the future.

Simplest of all the chemical building blocks in petroleum's rich storehouse is hydrogen. Its increasing availability in ever higher volume and purity at ever lower cost has long been sought. Cheaper, purer hydrogen for ammonia synthesis plays a critical role in increasing the world's supply of food. Its applications in chemical and metallurgical processes give rise to greater yields of better products at lower costs. Its most drainatic role, just now unfolding, will be as liquid fuel to propel rockets and missiles, perhaps to provide the power to thrust man into outer space.

So it is with an eye to the future, as well as to past accomplishments, that the 1959 Committee of Award for Chemical Engineering Achievement honors the organization responsible for the Texaco partial oxidation process for the generation of synthesis gas — hydrogen and carbon monoxide. Here, in the recorded vote of ninety-four eminent educators, was an outstanding example of "the successful, large-scale commercial development of a process — based on research and actively developed, designed and operated by chemical engineers."

That Texaco should succeed where others had failed is eloquent testimony to the technical competence and resourcefulness of its chemical engineers. But it also reflects a long-standing tradition of management-chemical engineering teamwork that has provided proper climate and facilities for successful group effort. The work of hundreds of chemical engineers in every phase of operation – from fundamental research to profitable reduction to practice – called for expenditures in the millions. But today it is paying off in contributions to man's well-being in almost two score of plants in more than a dozen countries throughout the world.



Texaco Inc. has long recognized the fact that the professional services of chemical engineers are essential to its continued growth and progress. It shared in the 1943 group award for chemical engineering's great wartime achievement — the successful development of the American synthetic rubber industry. And it is most appropriate now that it should again be recognized for its continuing contributions to mankind that have resulted from a fruitful partnership of industry and profession.

Respectfully submitted,

Jidney Michigatich

P.S. Returning from a long pre-retirement vacation, I was surprised and embarrassed, but mighty proud, to learn that during my absence the McGraw-Hill sponsors of this award had decided to name it and succeeding awards in my honor. My debt is great to them and to Chairman Whitman and his loyal committee, now numbering almost a hundred senior educators, who have cooperated so whole-heartedly in our group effort to serve the chemical engineering profession. — Sid

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"The Committee of Award shall consist of the heads of chemical engineering in all of the educational institutions of the United States, whose courses have been accredited by the American Institute of Chemical Engineers and the Engineers' Council for Professional Development."

Hydrogen's Revolutionary Role

CHEMICAL PROCESS INDUSTRIES everywhere are in the midst of a quiet, persistent revolution. Hydrogen, simplest of the chemical elements, is gradually remaking much of the world's economy. In contrast to the H-bomb's noisy fanfare of fear and destruction, *process* hydrogen promises many immediate and lasting benefits for mankind.

Cheaper, purer hydrogen can now be made almost anywhere from almost any hydrocarbon — liquid, gaseous or solid. Nitrogen fertilizers so derived can greatly increase food production in areas that otherwise face a dark future of hunger. Hydrogenation processes underlie many basic operations in the organic chemical, plastics, petrochemical and petroleum industries. New techniques for hydrogen reduction of iron and other ores may eventually revolutionize the metallurgical industries, especially where there is a shortage of coal and coke.

Pending the day when the discovery of new oil reserves fails to keep pace with ever mounting demands or if the United States were isolated by war from its foreign crude oil supplies, our own future might well depend on a continuous supply of high purity hydrogen for the synthesis of fuels from natural gas, coal, shale oil, tar sands or other hydrocarbon sources. And, in its own dramatic role as a fuel, liquid hydrogen is just now being used experimentally, we are told by the U. S. Air Force, to propel missiles over tremendous distances and to provide the power that may yet thrust man into outer space.

American chemical engineers have made a significant and substantial contribution to this unfolding picture of progress in the production and application of process hydrogen. And the most noteworthy advances, in the opinion of the 1959 Committee of Award for Chemical Engineering Achievement are those that have resulted from the longtime research and ultimate commercial development of the Texaco synthesis gas generation process.

For many years the mixture of hydrogen and carbon monoxide used for the synthesis of ammonia, methanol and other chemicals was produced almost exclusively from solid fuel by the well-known water-gas reaction. But that process was largely limited to areas where coke could be obtained at reasonable cost. Then long-distance pipe lines made natural gas more generally available and for a time it seemed that synthesis gas could be produced most economically by reacting methane with steam at temperatures near 1,500 deg. E in the presence of a catalyst. Again, however, there were limitations imposed by these operating conditions that prevented the use of the high pressures demanded in subsequent processing. Natural gas was often available at very high pressures and since most hydrocarbon syntheses required synthesis gas at 300 to 500 psig., it was obviously desirable to avoid recompression if at all possible.

It was for these reasons that Texaco engineers undertook the development of a process for generating hydrogen and carbon monoxide at higher than synthesis pressures. There seemed to be no possibility of achieving this goal via any modification of the conventional catalytic steam-methane reaction.

BACKGROUND OF METHANE-OXYGEN REACTION

For many years it had been known that methane could be converted to carbon monoxide and hydrogen by reaction with limited quantities of oxygen. In contrast with the endothermic steam-methane reaction, it offered the possibility of making synthesis gas without external heat. The

First synthetic ammonia plant to use Texaco gas generators is that of Spencer Chemical Company at Vicksburg, Mississippi. Here natural gas is preferred raw material but liquid hydrocarbons may readily be substituted by suitable modifications in its processing



process had been studied experimentally at atmospheric pressure in Germany and Italy in their search for synthetic fuels. But because of the limited supply of methane in Europe, its low-pressure oxidation was impractical for commercial use.

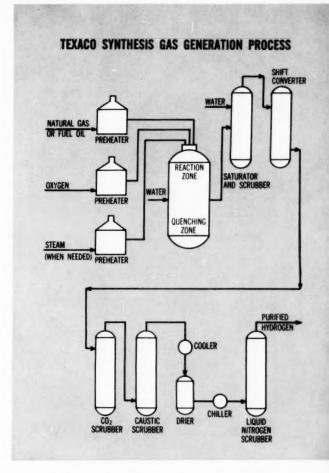
TEXACO'S NONCATALYTIC FLAME RESEARCH

Having established its chemical engineering research center in the Montebello gas field in California, Texaco directed its first pilot plant toward the use of pre-mixing and packed reactors. The operating problems encountered with such an arrangement led to the investigation of other means.

Texaco's chemical engineers had had considerable experience with pressure combustion for other purposes. They conceived the oxygen-methane reaction as a non-catalytic controlled flame phenomenon that might be carried out with a burner which would accomplish very rapid and complete mixing entirely within an unobstructed reaction zone. It was discovered that by unique design of the generator, burner and appurtenances, a catalyst, as generally considered essential in order to obtain almost instantaneous equilibrium, is unnecessary in the partial oxidation of hydrocarbon fuels. The many practical and economic objections to the use of a catalyst were therefore obviated. Early in the work at Montebello, decision was accordingly reached to feed the separately pre-heated raw materials to a specially designed burner located at the top of an empty but properly proportioned reactor vessel.

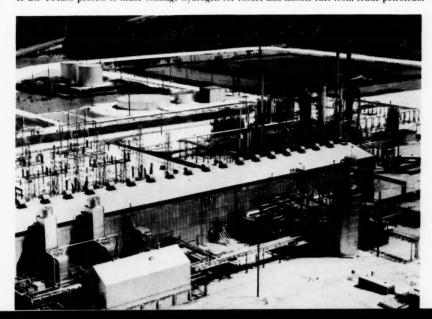
There, ignition, mixing and reaction would take place almost simultaneously in the flame front. This had not been tried before because at the pressure and temperatures involved (400 psig. at temperatures above 2,000 deg. E) it was deemed too hazardous. However, the chemical engineers who were involved in this development had previous experience generating flue-gas with air at high pressures in other processing operations and were familiar with the instrumentation and construction materials required to protect against hazards involved in such highly exothermic processes.

The principal hazard involved was the extremely high temperature that can result (of the order of 5,000 deg. E or higher) when hydrocarbon fuels are reacted with pure



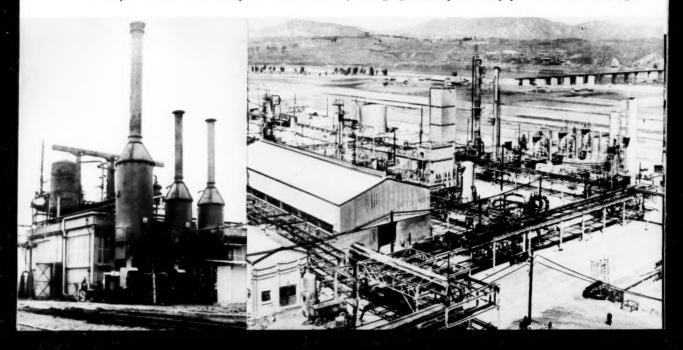
Simplified diagrammatic flow sheet for producing hydrogen from natural gas or fuel oil for ammonia synthesis

Air Force Plant 74 near West Palm Beach, Florida, is largest of three such installations and first to use Texaco process to make tonnage hydrogen for rocket and missile fuel from crude petroleum





Etablissements Kuhlmann ammonia plant at Paimboeuf, France, uses Texaco synthesis gas generators and preheaters. (left). Urea fertilizer plant on the Han River, Republic of Korea, utilizes synthesis gas generation process in equipment shown at extreme right





oxygen. The products of excessive oxidation could result in local overheating which would destroy any equipment.

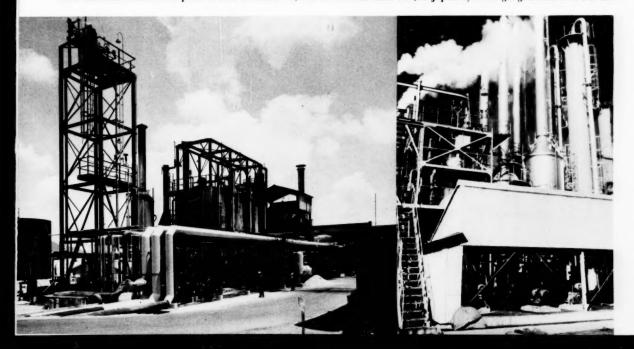
Design of both the burner and the reactor itself were critical factors in these early stages of the development of a successful gasification unit based on the noncatalytic flame reaction. Its operability was first demonstrated in a pilot unit built at Montebello. The generator operated in the neighborhood of 400 psig. with a capacity of 15,000 cu. ft./hr. or more of synthesis gas.

Once the technique for the production of carbon monoxide and hydrogen under high pressure had been perfected, it became apparent that this type of generator was not only useful for the production of gas for hydrocarbon synthesis, but that the gas could be subjected to the standard watergas shift reaction to increase the proportion of hydrogen. Thus, it could play an important role in other hydrogeneonsuming processes that were soon to prove more attractive commercially than the hydrogenation of carbon monoxide to make motor fuels.

Because of the urgent world need for fertilizers following World War II, an obvious opportunity for such a commercial application was in ammonia synthesis. Here too was a challenging research opportunity to adapt the synthesis gas generator to operation on cheap liquid fuels that could be made available at points remote from any supply of natural gas. Finally, having established operability on gases and liquid fuels, the next step was to extend it to solid fuels. Working with lignite, bituminous and anthracite coal, a new pulverization process was invented. This reduces solids to ultra fine particles of the order of one micron or less for suspension in a slurry feed for the synthesis gas generation. Thus the carbon cycle was completed for a truly flexible system of ammonia production anywhere from any hydrocarbon source.

This all-too-simple recitation of the history of development of the Texaco synthesis gas generation process fails to do justice to the wide range of chemical engineering principles involved and the numerous chemical engineering problems encountered and solved. Merely to list them by

Gonzalez Chemical Industries, Inc. employs Texaco synthesis gas generators in its fertilizer plant at Guanica, Puerto Rico. (left). Synthetic ammonia and chemical plant of Befu Chemical Co., Ltd. at Ae-Mura Kako Gun, in Japan. Synthesis gas generator shown at left



category is like reading the contents page of a chemical engineering textbook.

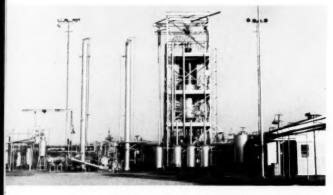
First came the laboratory studies of reaction kinetics and equilibria for methane oxidation, the water-gas shift reaction and noncatalytic combustion. To find suitable materials of construction was the No. 1 problem in scale-up of equipment for such severe operating conditions of temperature, pressure and corrosion. The selection of reactor lining materials to provide the necessary combination of



Administration building in campus-like settings of Beacon, New York, center of Texaco Research and Technical Department



Here at this Montebello, California, laboratory Texaco chemical engineers developed the synthesis gas generation process



Pilot-plant equipment, such as this oil gasification generator at Montebello, is still in almost continuous use

thermal insulation and refractory properties was based on careful chemical engineering calculations and performance tests. The solution was a cylindrical carbon steel pressure vessel lined with successive layers of plastic insulation, insulating fire brick, first quality refractory fire brick and alumina brick. The relative quantities of these materials can be adjusted in such a way that each refractory layer is maintained at a safe working temperature while the metal wall temperature of the shell is held within safe working limits.

Another problem was to find the right material for the burner — a super-refractory that would not need water cooling under such severe conditions. There was, of course, no such metal available. Finally an alloy burner with a water-cooled tip was ingeniously designed and is operating satisfactorily under the extremely high temperatures of the reactor.

Subsequent chapters in the Texaco text book dealt with heat and mass transfer, fluid flow, scrubbing and absorption. Of almost overriding importance were the provisions for adequate instrumentation and control. Safe operations under every conceivable condition dictated ultra-sensitive temperature alarms, automatic shutdown devices to stop all feed flows if ratios departed more than a specified amount from the set values. The net result is reflected in a long history of safe operations in all parts of the world.

The accompanying map shows the location of the 37 plants in 15 countries that have been licensed by the Texaco Development Corporation to operate the synthesis gas generation process.

TEXACO AND CHEMICAL ENGINEERING

Texaco competes for leadership and profits in an industry noted for its intense rivalry in all aspects of technology. It has long recognized the fact that the professional services of the chemical engineer are essential to its continued growth and progress. Today approximately 500 chemical engineering graduates are widely diffused throughout the company and its subsidiary and affiliated companies. The range of their services can be deduced from the departments in which they work: Engineering, Producing, Refining, Transportation, Research and Technical, Sales, Petrochemicals and Foreign Operations. In their creative and consultive capacities to management they contribute to the success of every aspect of the company's operations and services.

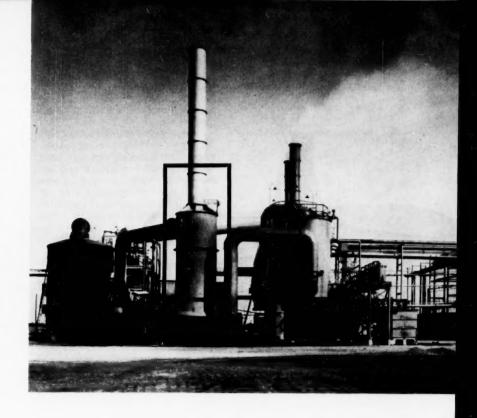
Reference has already been made to the resourceful contributions and achievements of the group of chemical engineers in the Montebello, Calif., laboratory and pilot plants. More recently Texaco Inc. has completed a Fundamental Chemical Engineering Laboratory at Port Arthur, Tex. which will be concerned with basic studies of heat and mass transfer, vapor-liquid equilibria, and the application of pulsating flow or sonic energy to extraction processes.

Last year Texaco also completed the construction and operation of one of the largest and most versatile radiation laboratories in the petroleum industry. Another important aspect of its chemical engineering research will be found in the company's work in high-energy missile and aircraft fuels and advanced propulsion systems. A wholly-owned subsidiary, Experiment, Incorporated, developed and flight tested the first solid-fuel ramjet engine and pioneered in designing the first liquid propellant gun. It developed and operated the first molybdenum gas turbine and the monopropellant ram and turbo-rocket engine powered by acetylenic fuels.

This then is the truly impressive record of the great resources and resourcefulness that won for Texaco Inc., the 1959 Award for Chemical Engineering Achievement.

No mist comes from this stack





Monsanto solves air polution problems with . . .

New Fiber Mist Eliminator

Crash program pays off in lower first cost, reduced maintenance, higher collection efficiencies with no increase in pressure drop.

J. A. BRINK, JR., Supervisor, Engineering Development, Monsanto Chemical Co., St. Louis, Mo.

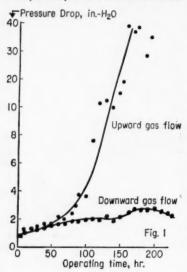
Air pollution in the vicinity of chemical plants and refineries is becoming an increasingly serious problem to manufacturers and public alike. The best way to deal with the situation is to prevent the contaminants from entering the atmosphere in the first place. Effective implementation of this policy, however, is often dependent upon the nature of the contaminant. The remedy must fit the ailment.

Contaminants may take many forms. They may be pure gases, invisible but obnoxious. They may be dusts of fairly large particle size or smoke of very small particle size. Often the pollutants are fogs or mists of liquid particles. Though such emissions may not be physically damaging, they are aesthetically offensive and often evidence of excessive material losses from the plant.

Many methods for dealing with the problem have been and are being developed and improved upon. Better process control and catalytic and chemical destruction of gaseous contaminants prevent the emission of noxious vapors to the atmosphere. Electrostatic precipitators, bag filters, dry cyclones and other types of equipment remove dust and smoke from effluent streams. Mist collectors and drying towers eliminate fogs and mists. Some of the applications for each of these methods, their relative advantages and disadvantages, were discussed in a previous issue. (See Chem. Eng., Aug. 10, 1959, pp. 113-124.)

Dry fibrous filters consisting of beds of fibers or fiber mats have been used for many years for the collection of dust and other solids. Fiber mats of coarse (125 micron) glass fibers are widely used in the air-conditioning and ventilating field. However, these relatively

Compare Upflow Versus Downflow



coarse filters will not remove fine smoke particles.

Theoretical and experimental work in recent years has shown that sub-micron aerosols can be collected with extremely high efficiencies on fibrous filters. Highly efficient fibrous filters developed for the removal of micro-organisms from air are used routinely in the fermentation industry for the sterilization of air.

Recent development of ceramic fibers has made possible dust filtration at temperatures in excess of 1.000 F.

In these various applications the fiber beds are usually plugged with solids after certain periods of operation and must be cleaned or thrown away. Thus the use of such filters is usually restricted to those applications where the dust loading is low.

General Electric Co. personnel at the Hanford Atomic Products Operation developed a glass fiber packedbed type collector for the removal of radioactive particles from gas streams. The Hanford type unit was suitable for extremely low concentrations of particles (about 0.001 times the concentration leaving many chemical plant stacks,) and was a "throw-away" type unit designed to plug up after a certain period of time. Collection efficiencies as high as 99.99% were demon-

strated on sub-micron particles. Large scale units were found to be practical and economical at Hanford.

Commercial wet cell washers consisting of wetted beds of coarse fibers (150 microns and up) have been used as humidifiers and air cleaners for many years. This type of unit has the advantage over dry filters in that continuous operation on some dusts is possible. However, such coarse fiber beds are not effective for the removal of sub-micron particles.

Extensive evaluations of wet cell washers, made at the Harvard School of Public Health, showed that wet cells had low efficiencies on sub-micron particles but good efficiencies on larger particles. High efficiencies on sub-micron particles were obtained by the use of wet cell washers followed by dry pads of fine fibers.

Decreasing the fiber diameters in the wet cells resulted in improved efficiencies, but the finer fibers matted together when wet. For example, 10-micron glass wool fibers matted together and sagged away from their supports when wetted.

New Approach Needed

Small liquid particles ranging in size from 0.1 to 3.0 microns must be collected in many chemical processes. Collection of such small particles is difficult and often requires the use of some very expensive equipment.

Research studies at Monsanto indicated that we would require new types of equipment for the economical solution of mist collection problems in the company. These studies also indicated that we might develop practical and economical fiber mist collectors. Such mist collectors would have to operate continuously to be economical and would have to be simple in construction and operation.

Since a pressing need for more economical mist collection equipment existed at one of our plants, a crash research program was carried out on mist collection with fiber beds. Simple laboratory experiments showed that liquid could be drained continuously from packed beds of glass fibers. These results indicated that a fiber bed might be operated continuously. Previous work showed that high efficiencies could be obtained.

Continuous Fiber Mist Collectors

For continuous steady-state operation, glass fiber mist collectors must be designed and operated so that the liquid drains from the fibers at the same rate as it is collected. The collector must also be chemically and mechanically stable over a long period of operation.

Continuous liquid drainage from a fiber bed can be effected by the proper use of the forces of gravity. Frictional drag of the gases on the liquid film adhering to the fibers can also help to remove liquid. If the gases are passed downward through the fiber bed, continuous drainage is possible.

In one possible design of mist collector, the misty gas enters at the top and passes down through the fiber bed which is retained between two horizontal screens. The mist particles are collected as a film on the surface of the fibers while the cleaned gas leaves the unit at one side of the bottom. The liquid—moved downward by both the forces of gravity and the frictional drag of the gas on the liquid film—drains continuously from the unit.

Proper liquid drainage can also be obtained if the gas is passed horizontally through a bed retained by two vertical screens. Gravity tends to move the fluid to the bottom of the bed while the flowing gas tends to move it horizontally through the bed. When these two forces are of the same order of magnitude, the liquid moves downward through the bed at approximately 45 deg. Liquid at the downstream side of the bed drains down the screen and collects at the bottom where it is removed.

Steady-state continuous operation is possible with either of the designs discussed above. At constant gas flow and mist loading the pressure drop across each type of unit will remain constant as long as the fiber bed is mechanically and chemically stable. A new dry bed of fibers reaches steady-state operation within a few days of start-up. Initial pressure drop is about 50% of the steady state value. The pressure drop doubles when the fibers become coated with liquid.

If gas is passed upward through the bed, the frictional drag of the gas tends to hold up liquid in the bed in defiance of the downward pull of gravity. Such a bed, if made of very fine fibers, will tend to flood when operated with upward gas flow.

Mechanisms of Mist Collection

A number of theoretical and experimental studies on the mechanisms by which aerosols are collected by fiber beds have been made. These studies indicate that aerosols are collected on dry fiber beds by inertial impaction, direct interception, Brownian diffusion and electrostatic forces. When fiber beds are completely wetted, collection should not take place electrostatically. Therefore, mist particles are collected by the first three mechanisms.

Let us consider a gas stream containing mist particles moving toward a fiber which is perpendicular to the direction of flow. The gas streamlines around the fiber. Particles larger than about 0.5 microns in diameter will not conform to the streamline flow and will touch the fiber in passing or will be directly intercepted by the fiber in its path.

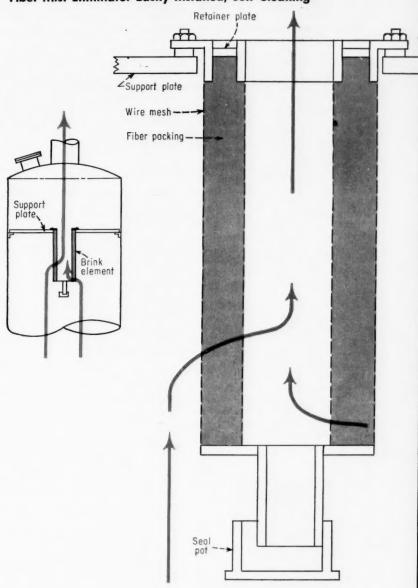
Smaller particles, particularly those below about 0.3 microns in diameter, exhibit considerable Brownian movement and do not move uniformly along the gas streamline. These particles diffuse from the gas to the surface of the fiber and are collected.

Particles may also be collected by direct interception. The particle may follow a gas streamline and be collected without inertial impaction or Brownian diffusion if the streamline is fairly close to the fiber. If a particle 1.0 micron in diameter follows a streamline which passes within 0.5 microns of the fiber, the particle will touch the fiber and will be collected.

Any mist particle passing through a fiber bed may be subjected to the combined effects of these three mechanisms. The mathematics of the various mechanisms, the combinations of the mechanisms and the complications of interference of each fiber with its neighboring fibers becomes quite complex. An excellent mathematical treatment based on the various mechanisms for aerosols has been done by Chen.¹

Crash Research Program

We at Monsanto realized that considerable research would be required before we could design a Fiber Mist Eliminator Easily Installed, Self Cleaning



practical and economical fiber mist collector. The dependent variables collection efficiency, pressure drop and fiber bed stability were important. We believed also that the following 9 independent variables might be significant:

Direction of gas flow Gas velocity through fiber bed Depth of fiber packing Type of fiber, glass or plastic Fiber diameter Mist particle size Mist loading Operating time

Packing density of fiber bed Some of these independent variables might be dependent in some situations.

We estimated that a year or more would be required for the proper evaluation of these variables with a single experimental unit. Since a pressing need for more economical mist collectors existed at one of our plants, a crash research program was planned.

Experimental equipment was designed so that six experiments at one time could be run. This equipment was then operated 24 hrs. a day, five days a week, on laboratorygenerated SO₂ and sulphuric acid mist. We varied all 9 of the independent variables mentioned previously. Thirty-seven different fiber test units were evaluated under different operating conditions. Three types of glass fibers and three synthetic fibers were investigated. We obtained collection efficiencies as high as 99.95% on 0.3 to 3.0 micron mist particles at steady-state operating conditions.

Determination of inlet and outlet particle size revealed an interesting fact. On a unit operating at a collection efficiency of 98.7%, the particle size distribution for the inlet and outlet streams was found to be the same.

Work was actually performed by pilot plant operators under the supervision of research personnel.

Our beliefs concerning fiber mist collector design were confirmed by the mass of data accumulated in these tests. Typical operating data are plotted in Fig. 1. Note the continuing increase in pressure drop as a function of time for the experiment conducted with upward gas flow. Compare this with the steady



JOSEPH A. BRINK, JR., was formerly assistant professor of chemical engineering at Purdue University. He received his BS and MS in chemical engineering from the University of Denver and his Ph.D., also in chemical engineering, from Purdue. After joining Monsanto's Inorganic Research Department, Dr. Brink worked on equipment and process development and is now supervising engineer in the Inorganic Engineering Department.

pressure drop for the downward gas flow.

From these experiments evolved the mist collector element shown in Fig. 2. Not the least part of the efficiency of this design results from the use of the proper fiber in the element; few fibers were found to be suitable. Unfortunately, the identity and special treatment of the fiber which we found best suited and which we are now using in our full-scale installations cannot be revealed at this time.

Some Case Histories

As mentioned, Monsanto began the intensive research in fiber mist eliminators to solve a problem at one of their own plants.

At one plant, a new installation, the stack plume was very persistent and visible for a considerable distance. The visibility was caused by 30 mg./SCF. of fine sulphuric acid mist particles and 80 to 200 mg./ SCF. of phosphoric acid particles. To correct the situation, gas absorbtion apparatus followed by a fiber mist collector was installed in December 1958. The fiber mist collector has operated continuously since that time at a collection efficiency of 99% on particles below 3 microns in diameter and 100% on larger particles. There have been no maintenance problems or change in pressure drop through the apparatus since its installation.

The present stack plume, which consists of about 15% water vapor, disappears within 40 to 50 ft. of the stack on dry days and 150 ft. on wet days. We believe this is a remarkable achievement, particularly when the cost of the fiber system was a fraction of the cost of an

electrostatic precipitator.

In another case, we had two electrostatic precipitators in service which were not doing the job. Further, maintenance costs on these units were excessive. This summer, the precipitators were torn down and replaced by a 20,000-SCFM. fiber mist collector. On an inlet loading of 1,100 mg. P2O5/SCF. (dry basis), the mist collector is delivering 99.98% efficiency on particles less than three microns and 100% on larger particles for an over-all efficiency of 99.998%. The exit stack loading is less than 0.02 mg./SCF. The stack gases leaving this unit are completely invisibleit is not possible to tell from the

appearance of the stack whether or not the unit is operating.

These are only two examples of industrial installations of the fiber mist eliminators developed in our crash program. Results with the full-scale units have met our expectations so well that we are rapidly going ahead with the installation of additional units wherever required. We now have 16 units on stream at various of our plants and expect to have another four on stream by the end of the year.

Capacities of these systems range from 3 SCFM to 20,000 SCFM; installed costs range from \$50 to \$50,-000, considerably less than the cost of equivalent equipment. Mists and dusts successfully handled by the fiber mist collector are varied-sulphuric acid mist, oleum, phosphoric acid, ammonium chloride fume, air compressor oil, bacteria and various organics. Some of our installations must deal with several of these contaminants simultaneously.

Fiber mist collectors have improved our air pollution control while reducing our costs. First costs are lower and maintenance charges have been practically eliminated. The 20 units installed or about to be installed are by no means the last. Our future plans call for several more at Monsanto contact sulphuric acid plants and Leonard-Monsanto contact plants.

ACKNOWLEDGMENTS

The author acknowledges with gratitude the assistance of those who have contributed to the design, construction and operation of experimental fiber collectors: W. M. Davis, D. A. Moore, B. Oster, M. H. Taylor, M. P. Mauzy, A. T. Smith, G. S. Swart, B. Yarrington, B. R. Pierson, E. A. Casey, N. N. Bearse, B. Thorley and J. Jaffe.

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Recent British Symposium,

Importable Know-How



Analog Aids Economic Estimation

Compute Plant Profitability

D. W. GILLINGS, Imperial Chemical Industries Ltd., Reading, England

THE APPLICATION of computing described in this paper was suggested to establish that adequate plant cost estimation could be carried out when it was not permissible to assume "averaged" production rates for the life of a plant, or that all investment was simultaneous. These are the sorts of limitations usually implicit in annual cost estimates.

There are established estimation methods which are not subject to such limitations,* but these have not hitherto been widely accepted, one of the major reasons for this being the length of calculations required in many real situations. Analog computing of estimates was first explored for the present stage of work as offering flexibility and rapidity in operation, simplicity of programming for a wide range of examples and accuracy quite adequate for comparative estimates dealing with future operations.

Estimation Methods

There are basically two methods to deal with capital as opposed to revenue expenditures. A percentage of capital cost can be taken as an annual cost, and then included with the annual costs actually incurred for materials, power, labor, etc., to form a total annual cost offsetting the total annual realizations.

Grant, E. L., "Principles of Engineering Economy," Ronald, New York, 1950.

Alternatively, capital cost can be considered as a charge to be met in full, and its influence on operating costs as a whole expressed in several ways. Of these, one of the simplest to estimate is the pay-off time, that is, the number of years for which the process must operate at estimated costs and realizations before the plant cost has been earned. Or the total earned in the course of a given plant life may be estimated and, when corrected for the dependence of money value on time, expressed as the present worth of the undertaking.

There are, however, situations in

Estimating With Computer Evolutionary Optimization In-Line Blending Control

Condensed by the editors of CE, these papers from a British symposium held last May represent engineering thought in Europe about problems that are common internationally in process industries. Complete proceedings of the symposium will soon be available from The Institution of Chemical Engineers, 16 Belgrave Sq., London, S.W.I. Other sponsors of symposium were The Society of Instrument Technology and The British Computer Society.

which the use of single simplified expressions for the results of estimation may not be applicable. For example, estimation of alternative costs incurred by installation of different equipments in central services such as electric power, steam and gas supplies. On large sites it may be essential to expand these facilities continuously, and it is clear that many courses may be open, all of which would enable rising demands for services to be met with varying margins at varying efficiencies and at costs incurred after varying times.

Such situations do not really admit of any simplified treatment on the usual lines. It is possible to deal with varying annual charges for capital on assumed uniform depreciation rates, but if any meaning is to be infused into deductions from such expressions, all the original simplification is lost. It thus seems worth adopting a more comprehensive method, even with some apparent loss of simplicity. Instead of using devices to convert commitments to annual costs, or searching for a single index like "pay-off time," examples have been worked for a typical, though hypothetical. cost comparison using the following basis.

Comprehensive Estimation

A period is considered which may be the foreseeable life of the plant, an estimated fraction of the life, or even of arbitrary duration either long or short, starting from the present day and extending some time into the future. This is divided into smaller periods, probably years in the first instance, and for each of these periods the estimated figures for costs incurred and revenues realized are set down.

These figures are considered under four headings—capital, costs dependent on time (such as some labor), costs dependent on rate of production (such as raw materials, bonus payments to labor) and realizations (also dependent on rate of production). For each costs item, a separate figure is shown for each year. As a result of the method of calculation adopted this represents the present worth of the actual forecast figure,

$$P_s = x/(1+i)^n$$

where P_s is present worth of fx payable or due after n years, at rate of interest 100i%.

Without entering into any possible controversy on the concept of present worth, it is clear that its use permits the comparison of costs incurred at any time, correcting for the variation of money value with time. The estimates can thus be presented in terms of an estimated outstanding cost or positive balance according to the costs, the earning capacity of the plant, and the time for which the plant has been in operation.

This method of estimating is comprehensive and its application can be made as thorough and exhaustive as required, but it is clear that the amount of computation, for any situation sufficiently complex to debar simplifications, would be excessive without mechanized methods.

Analog Computer Estimating

The method can be rendered practicable by adoption of electronic analog computing. The basic sequence of operations which the computer must execute are:

1. For each annual period, form the sum of all kinds of expenditures and realizations, a net expenditure being expressed negatively.

2. Correct this sum to its present worth, taking account of the time of its incidence in the future and the prevailing rate of interest.

3. Sum all the corrected annual sums to give a cumulative total

which is potentially amassed for the life of the plant.

The operations can be carried out, respectively, by an adding amplifier, some form of multiplier and an integrator. Adding and integration present no problem; multiplication is often preferably dealt with by some means other than using a multiplier as such.

The computer operates on a number of voltage signals presented to its input; and the presentation of these voltages is an important operation in itself. For the estimating computation, it is necessary to set the inputs for each annual period and to present these inputs at the correct time during the integration. In the computer set up for first demonstration, a multiple-contact director switch assembly (Uniselector) was used in conjunction with any array of potentiometers to set the value of inputs for each year.

Fig. 1 shows the scheme. The requirement for multiplication is met for this specific task by introducing a correct exponential decay into the main operating voltage supplying the inputs. This decay follows the law from which present worth is derived, so that the total inputs are corrected before integrating.

Apply Computer Estimating

Let's assume that a number of choices are open in planning increases in boiler and electrical generation capacity at a large works. These may be between successive installations of small units at a rate matching the rate of increase of demand, or fewer installations of larger, more efficient units which, however, spend the early part of their life under-utilized.

The situation considered may be as follows: a steady increase in annual demand for electrical energy is forecast for one site, say 20 mw./annum. The following alternatives are considered to meet this requirement for eight years' expansion:

1. One 20 mw. set initially, thereafter one per year, and an additional boiler after three years.

2. One 40 mw. set initially, thereafter one every two years, and an additional boiler after two years.

3. One 40 mw. set initially, one 40 mw. high-pressure set with higher pressure boiler after two years, one 40 mw. high-pressure set after four years.

It will also be required to explore the effect of delaying or advancing the time of installation of the sets or boilers possibility by fractions of a year and indeed to maintain the whole program of investigation flexible.

We'll assume the following costs: 20 mw. generating set, £600,000; 40 mw. generating set, £1,000,000; 40 mw. high-pressure set, £1,200,-000; installed boiler, capacity as required after 40 mw. load increase, £2,000,000; boiler (same), high pressure, £2,600,000. The only running cost which varies between the three schemes is coal. At 1 lb. coal/ kwh., 20 mw. increase demands 20,-000 lb. coal extra per hour. For 8,000 hr./yr., total increase is 160,-000,000 lb./yr. With coal at 0.75 pence/lb. annual cost for 20 mw. is £500,000. Assuming different efficiencies for different sizes and pressures, for 20 mw. set, coal cost is £500,000; for 40 mw. set, £475,000; for 40 mw. high-pressure set, £425,-

Data on coal consumption for Scheme 3 are treated specially. On installation of high-pressure boiler and set, full load for new set is imposed at once resulting in coal consumption at lower rate corresponding to higher efficiency not only for 20 mw, increase over year of installation, but also in consumption of coal to produce energy at low rate in lieu of coal consumed at higher rate for same duty in old boiler. As load increases, more coal is consumed at higher rate and whole generating capacity in installation is fully loaded.

Assume all energy is sold at cost representing coal cost plus 33% for least efficient scheme, i.e., annual increase is £666,000—a gross simplification for this example.

Results

The results of full calculations are set out in Fig. 2, the comparison of the three alternatives being presented by the three graphs together. Traces from the respective analog computer records are virtually identical. These were recorded at about 60 in./min. It is evident that the time of recording is very short, and results of estimating for alternatives can be recorded in rapid succession.

As indicated in Fig. 2, several figures can be derived from the graphical presentation which re-

late this to established indices for estimation, such as capital commitment, rate of return and pay-off time. The computing method is flexible-other trials might deal with small changes in the pattern of investment or with changes in realization from sales under conditions of variable demand.

Further Application

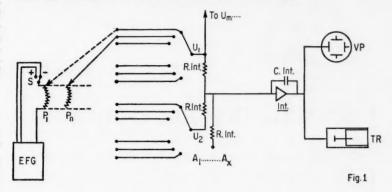
The work described represents only an interim stage in possible developments. As it is based on a comprehensive use of all relevant data and can thus be considered fundamentally sound as a starting point for real situations, a wide range of cost situations could ultimately be dealt with. These might include, for example, simultaneous treatment of costs at steady, or steadily changing rates, and some costs incurred at arbitrary intervals, the former being represented by a constant voltage or a voltage changing at a defined rate introduced directly to the adding amplifier through its own resistance network, as an $A_1 ldots A_s$, in Fig. 1.

This is, of course, only one of many variants of investment and expenditure pattern all of which can, in principle, be explored without serious problems of equipment. Other detail changes in input circuits would permit application to problems in which a large number of inputs have to be used, possibly selectively, to take account of a range of variable and conflicting factors influencing operation and costs.

All the situations and all the examples dealt with so far have been considered, explicitly or implicitly, as if the figures which could be entered into an economic assessment and all the results obtained were definite, deterministic figures. In point of fact, all such figures are subject to errors.

The representations of such error can be achieved in principle by modulation of the voltages presented to the computer, so that a voltage representing a quantity Q is presented not as f(Q) but as $f(Q \pm \sigma)$, where $\sigma =$ some representation of error, either precisely derived, such as the standard deviation of a mean value derived from experiment, or an expression of error in subjective judgment as, for instance, of market prospects in the distant future.

Analog Computer Circuit Evaluates Profitability



VP

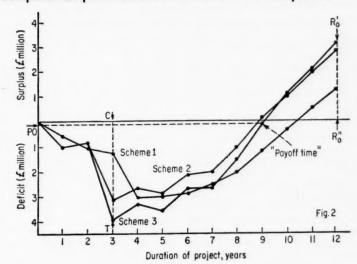
 C_{int}, R_{int} EFGAmplifier components. Exponential function generator. Int Integrating amplifier.

Input potentiometers. Positive-negative switch for expenditure-realization switching.

TRTrace recorder. U_1, U_2 Uniselector rotary switch banks. U_m Additional uniselector ro-

tary switch. Visual presentation tube. Point for input not altered $A_1 \dots A_s$ with time.

Computer Output Draws Annual Records for Comparison



TCPresent worth of total capital commitment; amount to be provided at outset to meet all commitments at time of arising. PO

Pay-off time; time required for realizations to amount to total commitment at prevailing interest rate.

R'R''Present worth of project at time in life L.

An approximate basis for comparison of rates of return and alternative projects can be derived from TC and R'R". At a given project life

Return₁/Return₂ $= (R'R''_1/R'R''_2)(TC_2/TC_1)$

These returns are in addition to interest. (Above traces show both hand calculation and computer solutions.)



In-Plant Experiments Up Profit

Use Statistics for Optimization

G. A. COUTIE, Imperial Chemical Industries, Ltd., Manchester, England

In any problem of optimization, one of the most important decisions to be made is that of the response to be optimized. In simple cases it may be merely a question of maximizing the yield of a product, or perhaps of minimizing the percentage impurity, but more frequently several such responses may be of importance.

Fig. 1 gives the possible dependence of the response purity on the two factors, concentration and temperature, in the region of interest. These are shown in the form of response contours in the same way that height is represented on a map.

Evolutionary Operation

Methods for process optimization on the plant scale will normally differ from those used in the laboratory largely because any process variations that are made on the plant must be sufficiently small not to interfere with the smooth running and productivity of the plant. Whereas in the laboratory fairly large variations in process conditions are permissible in order that a response-surface may be fitted, on the plant the fact that only quite small variations are allowable indicates that the variations must usually be continued for a longer time in order that their effect, if any, may be separated from the inherent error of the plant.

Arising out of these considerations, a method for plant-scale process optimization has been proposed* known as evolutionary operation.

In this method the plant is not run at a fixed set of operating conditions as is usual in most chemical processes. Instead, systematic small modifications following a carefully planned and continuously repeated cycle are made. Because the modifications are small their effect will probably not be detected in individual cycles, but as the results in successive cycles are averaged evidence of the effect of the modifications is gradually built up.

Eventually it is possible to see in what way the method of operation of the plant should be adjusted in order to obtain greater efficiency. This improvement is then incorporated by making the appropriate change and further cycles are started about the newly found conditions.

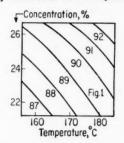
Record the Results

In practice it has been found that it is best to vary two or three variables at a time when operating in this way, as this allows an easy visual assessment of the situation to be made at any time. The results may be recorded on a chart, such as that shown in Fig. 2, showing the nature and size of the variations being made in the current phase of operation, together with the running averages up to the last cycle completed under each set of operating conditions.

Fig. 2 shows the appearance of the information chart at the end of the seventh cycle of the second phase of operation, during which the slightly modified conditions denoted in 2, 3, 4 and 5 were run in cycles with the standard operating procedure 1. At the end of each cycle, 95% error limits are computed for each of the averages, these limits becoming narrower as more cycles are performed.

Additionally, the average effect of each variable is calculated at the end of each cycle. The effect of changing the temperature in Fig. 2, for example, from 146 C. to 150 C. is obtained by subtracting the average response obtained with the lower temperature from that at the

Purity Contours Are Response



upper temperature. Denoting the running average at a set of operating conditions by the number corresponding to that set, the effects are derived as follows:

Temperature effect = $\frac{1}{2}$ (3 + 5 -2-4)

Concentration effect = $\frac{1}{2}$ (4 + 5

 $\begin{array}{ccc} -2 - 3) \\ T \times C \text{ interaction } = \frac{1}{2} (5 + 2) \\ -3 - 4) \end{array}$

Change in mean = $\frac{1}{2}$ [2 + 3 + 4 + 5 - 4(1)]

The final figure, the change in mean, has an important bearing on the cost of running the evolutionary operation scheme. It measures, in fact, the difference between the response that has actually been obtained, and the response that would have been obtained if the evolutionary operation scheme had not been run and the standard operating condition 1 had been adhered to.

Further Procedure

At the end of each cycle, one of several types of decision may be taken. The possibilities are:

1. To carry on for another cycle with the same levels of the same variables.

2. To extend the range over which the variables have been tried if little effect has been observed.

3. To make a change in the standard operating conditions and to re-

^{*} Box, G. E. P., Applied Statistics, 6, 81 (1957).

start modifications from the new point if a real improvement has been detected.

4. To choose one or more new variables and to start a new phase

of the operation.

In the example of Fig. 2 it is possible after the seventh cycle to say, with 95% confidence of being right, that lower costs are to be found with the temperature at 150 C. than with it at 146 C., whereas the purity is not affected much by this difference. The likely conclusion at this stage, therefore, would be to change the standard conditions by increasing the temperature by 2 deg. to 150 C., keeping the concentration at 21.0%, and to perform further modifications about this new set of conditions in phase three of the evolutionary operation.

By continually repeated applications of this method the process conditions are slowly but inevitably nudged to those that are most suitable for the particular plant that is being operated. The plant is, in effect, allowed to produce product plus information—not merely

product.

The factors that have entered most frequently into some 40 ICI programs have been temperature, time and concentration, while the most common responses are yield, purity or, where possible, a composite cost function which takes into account raw material values, operating costs and yield.

Two Applications

A batch process makes a dyestuff intermediate in each of ten similar units, the annual output being on the order of 2 million lb. The response of chief interest is the yield, which varies considerably from unit to unit and also between successive batches in the same unit.

The item for analysis when evolutionary operation was started four years ago was fixed as the average yield over all units for a week, which represented a production of about 30 batches, three from each unit. Initially 12 factors were written down, including two times, four rates, two concentrations, a temperature and a pressure. These

factors have been varied in phases of two or three at a time, and there have so far been ten phases.

It was recognized at the start that since only one observation was obtained per week, each phase of evolutionary operation could be expected to last for several months, but the potential value of an increase in efficiency was thought sufficient to justify the long-term nature of the scheme. Within the first two years, in fact, an average yield increase over all units of approximately 10% was achieved. During the second two-year period further small improvements have been gained, and the previous increase in efficiency has been maintained.

The product in another process is made by a catalytic reaction which is continuous within catalyst runs of about two weeks' duration. Plant throughput and factors associated with the catalyst have been varied between catalyst runs, giving only one observation of response per fortnight on each of several similar reaction units. Concurrently with this variation between runs, variations have been made within runs in the ratio of the two reactants and the temperature.

Conditions are changed each day during a catalyst run, and from samples of the product taken at intervals during the day a measure of efficiency is calculated. For each combination of throughput and catalytic conditions, the variations in ratio and temperature have been planned in such a way that contours of efficiency may be plotted in terms of these two variables. In all cases so far, elliptical contours have been found, enabling the best levels of the ratio and temperature to be specified. Increases in efficiency of the order of 1% have been achieved, which, because of the volume and value of production, represent considerable savings.

Information Chart Provides Analysis Form

Phase :	2	La	st cycle com	pleted	7		
	Concentration (%) 21.2 7.00 2.00 2.00 2.00 2.00 2.00 2.00 2.	1 1 2 - 146 148	5 -3 -3				
		Temperat					
		Co	st	Pu	rity		
Requi	rement	Minin	num	Greater than 89			
	ning roges	63.7	62·8 3·/	91.3	91.4		
		63.8	43.1	91.4	90.9		
95 % err	or limits	to	7.6	±	0.5		
Effects	Temp.	- 0	.8 ±0.6	-0	2 ± 0.5		
with	Conc.		.2 =0.6	0	2 to.5		
	T&C	-6	7.1 ± 0.6	0	3 2 0.5		
95% error	Change						

Fig.2



Electronics Eases Blending Job

In-Line Ratio Flow Controller

H. H. IDZERDA, Koninklijke/Shell Laboratorium, Amsterdam, Holland

OR accurate blending operations, Raccurate flow measuring devices are needed. The commonly used orifice in a pipeline in combination with a differential pressure transmitter has an accuracy of 2 to 3%. Rotometers may be used for

an accuracy of 1%.

For greater accuracy, positive displacement meters are used, which can have an accuracy of 0.2% of volume flow under favorable conditions. The output of such a meter is a shaft rotation, the speed of which is proportional to volume flow. Flow integration is simply carried out by a totalizing counter. As can be seen in Fig. 1, which shows the general control circuit of a ratio blender for two flows, both flows are measured and have to be compared, taking into account the desired ratio setting. Some kind of transmission of the speed of a retating shaft to a central point is needed.

Electronic Solution

An electronic solution to this blending problem was found. The heart of this device is the electronic differential integrator. One ratio blender incorporating this differential integrator has been on field test for over a year and has given excellent performance.

Its accuracy was assessed by comparing the desired ratio as set on the instrument with the calculated ratio read from the two integrating counters of the flowmeters. The accuracy of the blending was better than 0.1%.

Principle of Device

The working of this unit can best be explained by simple analogy. Consider a bathtub, partly filled with water. Two men, A and B, each have a bucket. A fills the bathtub by means of his bucket; B empties it. If the buckets are equal in size, the average level in the bathtub can be held constant only if the men work at the same speed.

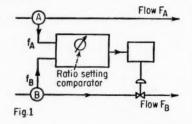
If A has a bucket twice the size of B's, B's speed must be doubled to keep the level constant. The action of the differential integrator is an almost exact electrical equivalent of the buckets and the bathtub, while the controller following it ensures that the level is kept constant.

The circuit diagram is given in its most simple form in Fig. 2. Switches S_1 and S_2 can be switched from left to right and vice versa. Capacitors C_A and C_B are the equivalents of the buckets; C, the equivalent of the bathtub. In the lefthand position of the switches C. and C_B are charged; in the righthand position they are discharged into capacitor C.

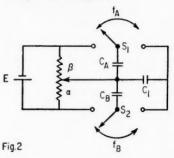
If C_A and C_B are equal and the potentiometer is in mid-position $(a = \beta)$, they are charged to an equal value but with opposite sign, and, after their discharge into C_i , C_i remains uncharged. If S_i is switched at a frequency f_A and S_2 at frequency f, C, will remain uncharged as long as $f_A = f_B$.

If the potentiometer is not in the mid-position, C4 is charged to a voltage βE and has a charge βEC_A ,

Two-Flow Ratio Control



Principle of Integrator



and C_B has the charge αEC_B . If the switches are actuated at frequencies f_A and f_B , the charge of C_i at a time T will increase by Q:

$$Q = \int_{a}^{T} (\beta E C_{A} f_{A} - \alpha E C_{B} f_{B}) dt$$

where $\beta = 1 - a$.

Hence, for the practical case that $C_A = C_B = C$, the voltage increase e across C_A will be

$$e = (EC/C_i) \int_{a}^{T} (\beta f_A - \alpha f_B) dt$$

where f_A and f_B can be functions of time.

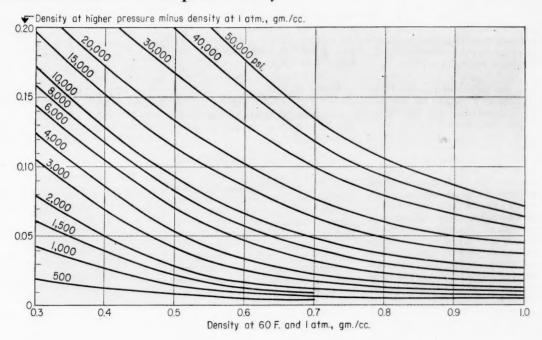
Now if by some means f_A and f_B is adjusted so as to bring e to zero, then

$$\beta f_A - \alpha f_B = 0$$
$$f_A/f_B = \alpha/\beta$$

If we suppose that f_A and f_B are proportional to the volume flows F_A and F_B , it will be clear that the desired ratio for F_A/F_B can be set by choosing a by means of the potentiometer.

To realize synchronous switching of switches S_1 and S_2 with F_A and F_B in practice, the output shafts of the positive displacement meters carry contacting mechanisms that energize relays in the differential

Effect of Pressure on Liquid Density



How to Estimate Liquid Densities

Here's an intensive roundup of engineering methods. Your author culls the most useful from many available.

WALLACE R. CAMBILL, Union Carbide Nuclear Co., Oak Ridge, Tenn.

Many accurate and relatively simple correlations have been proposed for either calculating a liquid density with no experimental data available or for extending known data into other ranges of temperature and pressure.

Some of these methods¹⁻⁴ are specific to hydrocarbons and we'll not treat them in detail here. In Edmister's paper, a modified Jessups' modulus is defined as follows:

 $N_{J_4} = 1/[\rho^2 \log (1,000 \ \nu)]$ (1) where ρ is density, at 60 F. in gm./ cc.; and ν is kinematic viscosity, at

100 F. in stokes.

This modulus is correlated graphically with the UOP characterization factor K and density; with ASTM 10%-90% slope, API gravity and volumetric avg. boiling point; and with critical temperature and critical pressure (for petroleum fractions).

The Kurtz & Sankin article' contains empirical constants useful for estimating molar volumes of highmolecular-weight hydrocarbons (M

> 170) over the presure range of 1-965 atm. for 0 C. < T < 100 C., and for -100 C. < T < 200 C. at p=1 atm.

Use These General Methods

Liquid densities at the normal boiling point, T_b , only may be estimated within $\pm 2\text{-}3\%$ by Benson's equation, which was tested with data for 96 liquids:

 $\rho_b = \rho_e (1.981 + 0.422 \log p_e)$ (2) where p_e is critical pressure in atm.

absolute; po is critical density; and ρ_b is density at the normal boiling point.

This relation is somewhat more accurate than Benson's other suggestion5 that:

$$\rho_b = 2.68 \ \rho_c$$

Eqs. (2) and (3) do not apply very accurately to nitriles, however.

Another way to estimate ρ_b at T_b is from the molecular volume:

$$\rho_b = M/V_b \tag{4}$$

where the molecular volume, V_b , is evaluated by summing the additive contributions of Le Bas (see Table I, Chem. Eng., June 2, 1958, p. 127) or of Schroeder.6 However, this method may be expected to give about twice the error of Eq. (2).

For calculating liquid density data over broad ranges for both polar and nonpolar liquids, saturated or subcooled, the best generalized correlation is that of Lydersen, et al., which uses z, as an additional parameter in an extensive tabulation^{6, 7} of ρ_r vs. T_r and p_r . This approach has recently been put on a graphical basis by Lu, who published a graph of $z_c^{0.77}/V_r$ vs. T_r , covering T_r from 0.3 to 1.0, and vs. p_r , covering p_r from 0 to 30.

Lu's method, which is valid for $z_c > 0.24$, is recommended for general use; ρ may be calculated in the absence of any density data or with a knowledge of a single point.

Since the Lu chart was published earlier this year in this magazine, we'll not reproduce it in this article. The Lydersen tabulation and the Lu chart are extensions of the earlier well-known Watson expansion factor graph.

Two other correlations, each of which require one value of density, are Osburn's alignment chart10 of ρ vs. T and T_c , which gives avg. and max. errors for 28 compounds of 1.7% and 5.2%; and Goldhammer's simple equation:11

$$\rho_L - \rho_V = C (T_c - T)^{1/3}$$

$$(\rho_L - \rho_V)_2 = (\rho_L - \rho_V)_1 \left(\frac{T_c - T_2}{T_c - T_1}\right)^{1/3}$$
(6)
At low pressures, of course, the

At low pressures, of course, the density of the vapor, ρ_v , is much smaller than the density of the liquid, ρ_L , and may be omitted in these equations. The writer has used the Goldhammer solution a number of times and it appears to be consistently accurate.

An equation requiring no density data is Guggenheim's:12

$$\rho_L = 1 + a (1 - T_r)^{1/3} + b (1 - T_r)$$
 which gives good agreement with

the data when the constants are taken¹⁸ as: a = 1.75 and b = 0.75. Riedel proposed the following constants18 for Eq. (7):

$$a = 1.93 + 0.2 (\alpha - 7)$$

 $b = 0.85$ (8)

where a is the slope of the log vapor pressure-log temperature curve at the critical point. The parameter may, in turn, be estimated from the factor ω as follows:18

$$\alpha = 5.808 + 4.93 \omega$$
 (9)

or from z, by:14

 $\alpha \approx 7 + [(1 - 3.72 z_c)/0.26 z_c]$ (10)If we know a single boiling point

and T_c and p_c , a may also be estimated from:18

$$\alpha = \frac{0.314 \ \phi_{\bullet}^{\P}(T_b/T_c) - \ln \ (p_b/p_c)}{0.0838 \ \phi \ (T_b/T_c) - \ln \ (T_b/T_c)} \quad (11)$$

$$\phi (T_b/T_c) = 36 (T_b/T_c)^{-1} - 35 - (T_b/T_c)^6 + 42 \ln (T_b/T_c)$$
(12)

Other liquid density correlations include the Othmer alignment chart,10 based on data for 54 compounds, and the corresponding reference-substance plot,16 wherein a log-log graph is made of the density of the compound under consideration vs. the density of a reference substance at constant values of $(T_{\rm e}-T)$, to obtain straight lines.

Dreisbach & Spencer17 give simple equations for ρ_L ; and Kurtz, et al., 18 examined the empirical Eykman equation, which relates density with

refractive index:

$$ho_L=(n^2-1)/C~(n+0.4)$$
 (13) over an extended temperature range and found it to be quite accurate. Hanson' proposed a plot of V_r vs. T_r for five homologous series for 0.5 $< T_r < 0.97$. This approach loses some of the generality of the Wat-

son expansion-factor chart on which it's based, but critical pressure is not required.

Meissner & Paddison® published a graph of liquid compressibility factor, z_L , vs. reduced v.p. and reduced saturation temperature. This method applies only to saturated liquids and has not been tested for liquid mixtures. Brebach & Thodos21 have recently developed an expansion-factor chart for $z_s = 0.391$,

based on nitrogen data.

Ritter, et al.,22 have presented a slightly revised version of the Watson ω chart as well as full-page nomographs for the specific gravities of light and heavy pure liquids, paraffinic hydrocarbons and petroleum fractions. These charts cover broad ranges and are valid up to $T_r \approx 0.9$, within an accuracy of 0.5-2%.

Pressure Effect on Density

The isothermal effect of pressure level on ρ_L is small except near the critical point. At 5,000 psi., for example, the densities of methyl chloride and of ethylene oxide, at T_b , are about 3.5% greater than the densities at 1 atm. Corresponding increases22 for methane, ethanol and benzene are 4.5%; for cyclohexane, 5%; for butane, 5.5%; and for heptane, 7.5%.

The effect of pressure on liquid density at 60 F. may be estimated from the chart reproduced on the previous page. This chart is from the N.G.S.M.A. Data Book, 6th Ed.,

1951.

Our Recommendations

As always, use experimental data if they are available; if not calculate ρ_L at T_b with Eq. (2) if ρ_c is known or can be calculated easily. Otherwise, use Eq. (4).

For other conditions-saturated or subcooled polar or nonpolar liquids at any temperature and pressure in the liquid range—use the Lu chart⁸ or Eqs. (5) or (7).

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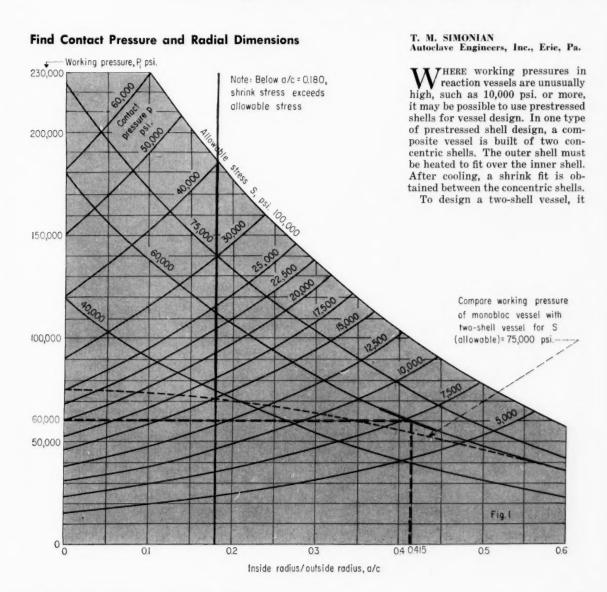
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Charts Size Composite Vessels

Use charts to eliminate trial-and-error calculations for the dimensions of two-shell composite vessels which operate at high working pressures.



is necessary to calculate the inside and outside diameter of each shell and then compute the required shrinkage. In this article, we'll present charts that give the dimensions of composite vessels without any laborious trial-and-error calculations. Calculations which previously took hours can now be done in minutes with the aid of these charts. First we'll solve a problem; and then give stress-analysis basis for the charts.

Example Illustrates Method

Design a composite vessel with a 12-in. I.D. to operate at an internal pressure of 60,000 psi. Use a maximum allowable stress for the material of 60,000 psi.

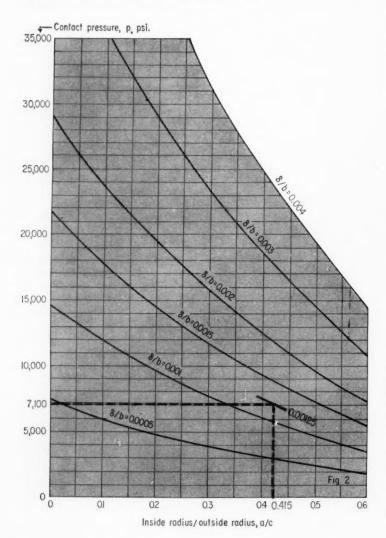
In Fig. 1, at the intersection of working pressure $p_i = 60,000$ psi. and of allowable stress S = 60,000 psi., read contact pressure p of 7,100 psi. From this point move vertically down to read ratio of inside radius

to outside radius a/c which is 0.415. Then, c is 6/0.415 or 14.25 in. outside radius. From Eq. (2), find b which equals $(ac)^{0.5}$ or 9.4 in.

For a contact pressure of 7,100 psi. and a/c = 0.415, find δ/b which is 0.00125 from Fig. 2. Hence, radial interference $\delta = 0.00125 \times 9.4$ or 0.0118 in. Diametrical interference equals 28 or 0.0236 in.

Therefore, complete dimensions for the composite vessel are: inner shell has 12-in. I.D. and 18.8-in. O.D. plus diametrical interference of 0.0236 in.; outer shell has 18.8-in. I.D. and 28.5-in. O.D.

Determine Radial Interference for Shrink Fit

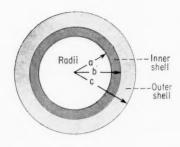


Composite Vessel Design

Equations used for the construction of Figs. 1 and 2 reflect the mathematical analysis of stress relations in thick-walled and multishell cylindrical vessels.

For the composite vessel whose cross section is shown below, Timoshenko¹ gives the following equation for the pressure produced between the shells after assembly:

$$p = \frac{E\delta}{b} \left[\frac{(b^2 - a^2)(c^2 - b^2)}{2b^2(c^2 - a^2)} \right] \quad (1)$$



R. R. Maccary and R. F. Fey³ state that the smallest value of tangential stress is obtained when the ratio of the external and internal diameters of each shell is equal. In terms of the dimensions shown in the drawing, this relation is:

$$a/b = b/c \tag{2}$$

By combining Eqs. (1) and (2), we obtain the following:

$$p = \left[\frac{1 - (a/c)}{1 + (a/c)}\right] \frac{E\delta}{2b}$$
 (3)

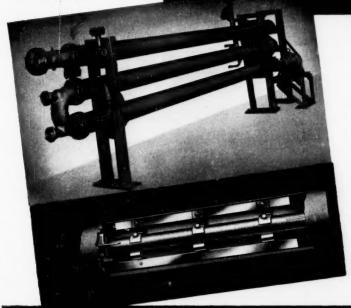
Eq. (3) is the basis for Fig. 2.

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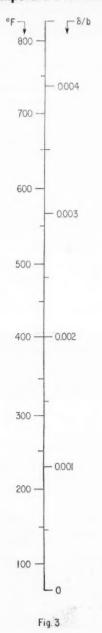
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Soybean Oil
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Sugar Syrup
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Tall Oil-Naphtha-Sulfuric
Acid Solutions
Tetrachloro Benzene
Viscose
Wax Slurry
Para-Xylene

HENRY VOGT MACHINE CO. Louisville 10, Ky. inside radius of inner shell, or inside radius of outer shell, or at both. The initial stresses' due to shrinkage are:

$$(\sigma_i)_{r=a} = -p\left(\frac{2b^2}{b^2-a^2}\right)$$
 (4)

Find Temperature for Shrink Fit



$$(\sigma_i)_{r=bo} = p \left(\frac{b^2 + c^2}{c^2 - b^2} \right)$$
 (5)

Stresses due to internal pressure

$$(\sigma_t)_{r=a} = p_i \left(\frac{c^2 + a^2}{c^2 - a^2} \right)$$
 (6)

$$(\sigma_i)_{r=bo} = p_i \left[\frac{a^2}{c^2 - a^2} \right] \left[1 + \frac{c^2}{b^2} \right]$$

Total stress at r=a is equal to the sum of initial stresses due to shrinkage and stresses due to internal pressure. Hence,

$$(\sigma_l)_{r=a} = p_l \left[\frac{c^2 + a^2}{c^2 - a^2} \right] - p \left[\frac{2b^2}{b^2 - a^2} \right]$$
 (8)

In a similar manner the total stress at $r = b_o$ is obtained.

$$(\sigma_t)_{r=bo} = p_t \left(\frac{a^2}{c^2 - a^2}\right) \left(1 + \frac{c^2}{b^2}\right) + p\left(\frac{b^2 + c^2}{c^2 - b^2}\right)$$
(9)

Combining Eqs. (2) and (8), we obtain the total stress at r = a as:

$$(\sigma_i)_{r=a} = p_i \left[\frac{1 + (a^2/c^2)}{1 - (a^2/c^2)} \right] - p \left[\frac{2}{1 - (a/c)} \right]$$
 (10)

Combining Eqs. (2) and (9), we obtain the total stress at $r = b_o$.

$$(\sigma_t)_{r=bo} = p_i \left[\frac{a/c}{1 - (a/c)} \right] + p \left[\frac{1 + (a/c)}{1 - (a/c)} \right]$$
 (11)

The contact pressure remains the same in Eqs. (10) and (11). Solving them simultaneously, we obtain:

$$p_i = \frac{[1 - (a/c)][(a/c) + 3]}{[(a/c) + 1]^2} S$$
 (12)

The most economical design occurs when the total stress S_t at r=a equals the total stress at $r=b_o$. Again solving Eqs. (10) and (11) simultaneously and eliminating σ , we obtain:

$$p = \frac{[1 - (a/c)]}{[1 + (a/c)][(a/c + 3]} p_i \quad (13)$$

For the graphical presentation of Eqs. (12) and (13), see Fig. 1.

Approximate temperature required for shrink fit of concentric shells is given by the following equation:

$$\delta/b = \alpha \, \Delta T \qquad [t] \qquad (14)$$

If mean coefficient of expansion α is 6×10^{-6} the approximate tem-

Nomenclature .

- Inside radius of inner shell.
 Outside radius of inner shell or inside of outer shell.
- c Outside radius of outer shell.
 - Modulus of elasticity.
- p Contact pressure, psi.
 p_i Working pressure, psi.
- r Radius.
- S Allowable stress, psi.
- δ Radial interference, in.
- Tangential stress, psi.

perature may be found from Fig. 3.

It is possible that the governing stress may be the initial shrink stresses at r=a and $r=b_o$. By comparing these shrink stresses, we find stress at r=a is maximum. Rewriting Eq. (4) gives:

$$(\sigma_t)_{\tau=a} = -\frac{2p}{1 - (a/c)}$$
 (15)

Combining Eqs. (10) and (11) and eliminating p_i , we obtain:

$$\sigma_t = \frac{(1 + (a/c))^3}{(1 - (a/c))^2} p \tag{16}$$

We find the shrink stress of Eq. (15) is greater than combined stress of Eq. (16) for values of a/c less than 0.180.

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Compute Labor Needs for Electrical Circuits

The information in this Cost file is from a handbook for training engineers in maintenance cost estimating. Use of labor factors makes it possible to apply local wage rates to these tasks. Mr. Clark is an officer of the American Assn. of Cost Engineers.

Labor Factors: Switchgear

For motor drives, the combination starter and disconnect is now standard for switchgear mounted on open racks and for minor additions to existing facilities. Average man-hours required to install various size units are shown in Table I. Labor covers only handling and mounting of unit on existing racks.

Labor Factors: Switchgear—Table I

Size	Horsepower	Man-Hour				
1-"F"	1/6-71/2	6				
	10 - 25					
3—"F"	30 - 40	10				
3—"J"	50	12				
4—"J"	60 - 100	18				
5—"K6"	125 - 150	22				

Labor Factors: Conduit & Wire

Labor Factors: Conduit—Table II

Co	п	10	lu	ıi	t								Man-Hours/100 Ft.
1/2	i	n.											10
3/4													12
1.													14
11/	4												151/2
11/													161/2

Labor Factors: Wire—Table III

Wire	1	N	U	n	ı)(eı	•						Man-Hours/100 Ft
14														0.8
12														0.8
10														1.0
8														1.2
6														1.5

Labor for Electrical Fittings

The following table shows labor (manhr.) required for installation of electrical fittings. Column heading abbreviations are as follows: FS, vapor-proof outlet box; T&TA, vapor-proof tees; GUAT, explosion-proof tees; EL&LB, elbows; UNY, unions; EYS, explosion-proof seals.

Labor Factors for Fittings—Table IV

Size	FS	T&TA	GUAT	EL &LB	UNY	EYS
1/2 in.	0.75	0.5	1.0	0.5	0.4	0.6
3/4	1.0	0.5	1.5	0.5	0.5	0.6
1	1.5	0.7	2.0	0.6	0.9	1.0
11/4		1.0	2.2	0.75	1.5	1.0
2		1.2		1.6	1.8	1.5

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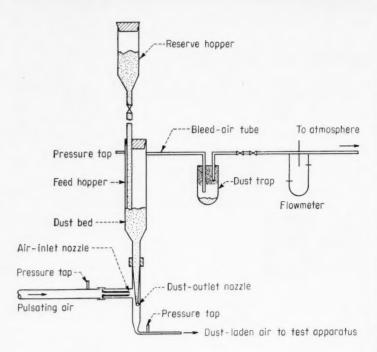
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PROCESS DESIGN NOTEBOOK EDITED BY T. R. OLIVE



Laboratory Dust Feeder Covers Wide Rate Range

C. C. Shale

Chief, Gas Purification Section, Branch of Coal Gasification U.S. Bureau of Mines, Morgantown, W. Va.

Many types of dust-feeding devices are available for creating dust-laden gas streams for use in laboratory studies of solids-gas systems and the perof dust-removing equipment. The selection of a particular feeder usually depends on the scale of the work and de-

gree of reproducibility that is necessary for the resulting dispersion.

Shown above is a counterflow pulsating feeder which injects dust into a gas stream over a wide range of feed rates, with results that are reproducible on both weight and sizedistribution bases. Dust feed rate is a function of the size of openings in the gas-inlet and dust-outlet nozzles, the depth of the dust bed, the rate of flow of bleed gas, and the operating pressure.

During the development of the feeder we employed a constant frequency of 750 impulses of air per min., at constant magnitude. However, it is probable that a variation in frequency and magnitude would also affect feed rate.

Our feeder has been used to inject dust into 25 cu. ft./hr. of carrier gas at feed rates ranging from less than 1 gm./hr. to as high as 200 gm./hr.

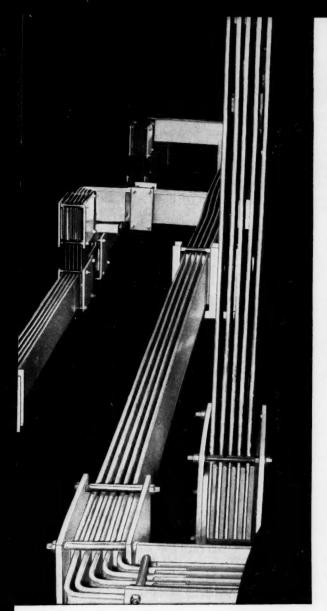
The feeder is constructed from glassware normally found in any laboratory-in diameters ranging from 8 to 50 mm. The dust bed is 8 in. high while the airinlet and dust-outlet nozzles are 4 and 2.65 mm. in diameter, respectively. The pulsating air supply comes from the exhaust of a vacuum pump which maintains pressure of 40 in. w.g.

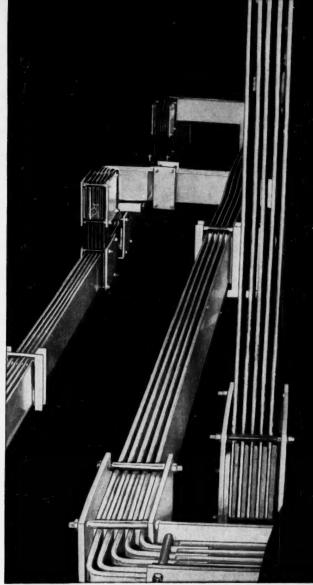
The pulsating air is admitted to the feeder at a controlled rate through the orifice just above the dust-outlet nozzle. At each impulse peak, a small quantity of the carrier air flows up through the dust-outlet nozzle and the dust bed and escapes through a bleed-air tube above the dust bed. At the low-pressure point in each impulse the air flow through the nozzle reverses and a small increment of dust is entrained by the pulsating carrier-air stream.

The action described results in a continuous flow of pulsating air through the bleed-air line, and an intermittent discharge of dust from the outlet nozzle. Although the increments of dust are small, the dispersion is virtually continuous since the frequency of discharge is high. Apparently, the dust is dispersed by turbulence into the carrier stream.

Dust in the bed is maintained in a settled state to hold a constant depth, bleed air channeling through the bed. Dust in the connecting tube below the bed and in the dust-outlet nozzle is

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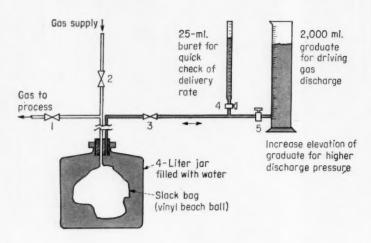


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kept fluidized by the velocity of the pulsating air. This eliminates packing in the outlet nozzle.

Feeders must be calibrated for each particular quality and size consist of dust used. However, dust-feed rate will increase with lower bleed-air rates, with higher operating pressures, shallower dust beds, or larger orifices in the air-inlet and dust-outlet nozzles. The dust-feed rate will remain constant if the average operating pressure and the pressure differential across the dustoutlet nozzle and dust bed are maintained constant.



Meterless Regulator for Gas

Thomas J. Dixon

Chemical Engineer, Elmore, Ohio

Sometimes, in laboratory and pilot-plant work, we need to control a very small flow of gas, in the range of cc.'s per minute. Usually the answer is a small rotameter or orifice meter, but there are cases when the small rotameter isn't available, while the nature of the gas precludes the use of any practicable manometer liquid. Then the problem becomes a little tricky.

The setup above shows how we solved the problem for a flow of 10 cc./min., and less, of ammonia in a case where there was no time to order a laboratory rotameter.

The idea is simply to contain the gas in a slack plastic bag which is submerged in water in a jar. By letting water flow into the jar at a controlled rate, the gas is displaced (also at a controlled rate) to the process.

Before starting, the plastic bag

-which is a dime-store vinvl beach ball-is purged with the gas to be fed. Then fill the water side of the jar to drive out all gas. With valves 3, 4 and 5 open and valve 1 closed, open valve 2 and admit supply gas until the bag contains enough as shown by the increases in water volume in the buret and the graduate. Now, with valves 2 and 5 closed and valve 1 open, adjust the desired outflow rate with valve 3, by observation of the rate of outflow from the buret. When the desired rate is obtained, open valve 5.

As long as the graduate and buret are high enough to insure little percent change in head during, say, a 2-hr. run, there will be little change in flow rate. Of course, a metering pump, if available, would be more accurate than the gravity arrangement.

Handling Exponents on Your Log-Log Rule

Martin R. Levy Chemical Engineer Charlottesville, Va.

In repetitive calculations involving e^n or e^{-n} the log-log slide rule is a great timesaver. However, the log-log rule's exponential scales extend only to values of n=10 and -10. For larger values of n, two or more calculations must be made. For example, $e^{10}=(e^{10})$ (e^{3}) ; and $e^{7.5}=(e^{10})$ (e^{10}) (e^{10}) , so it is necessary to find two or three individual values, then multiply them.

A case where a simplification would be important occurs in the design of reactors where we are confronted with a rate equation which is often of the form of:

 $r = aC^be^{-k/RT}$ (1) Here a, b and k are constants and C is a concentration term which usually varies with the conversion.

In the non-isothermal design of a reactor a stepwise integration procedure is readily employed, involving the continuous recalculation of the rate equation at various temperatures and conversions. The e exponential need not be too troublesome if the trick described here is used.

To put this idea into effect, it is first necessary to determine approximately the range of values of the exponent k/RT. It is usually possible to estimate approximately what maximum and minimum values of temperature will be used. Then, T_{\max} will result in the minimum and T_{\min} in the maximum value of the exponent of e. Suppose that the minimum value of k/RT will be 21.5. Then rewrite the equation as:

 $r=ae^{\infty}C^{\circ}e^{1.8}$ (2) which can be done since $e^{n.5}=(e^{\infty})$ ($e^{1.5}$). Now, e^{∞} needs to be calculated only once and it can then be incorporated into the constant. For each following calculation, the exponent is calculated, 20 is subtracted from it and the remainder then is used as the exponent of the second e in Eq. (2). With exponents between 10 and 20 this saves one step, or between 20 and 30 two steps, each time the equation is recalculated.

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UNITED ENGINEERING CENTER will be built on United Nations Plaza in New York.

Hoover Breaks Ground for Engineers



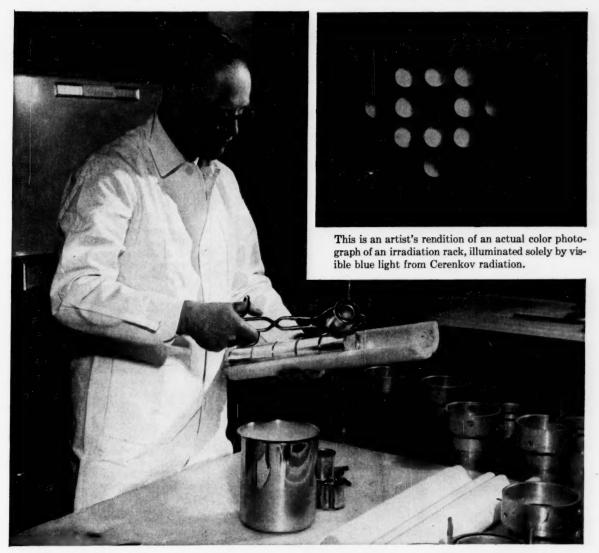
HON. HERBERT HOOVER speaks at groundbreaking ceremonies; at left on platform is chemical engineer D. L. Katz, president of AIChE.

Work begins on new structure that will house the representatives of more than 300,000 engineers.

"I have said before that the job of the engineer is to take from the scientists their discoveries and from the inventors their findings, and to apply them for the use of people everywhere. He makes a plan on paper. Then he moves to its realization. This is a high privilege among all professions.

"The purpose of this great building is to facilitate these

TOMORROW'S CANNED FOODS MAY BE EVEN BETTER BECAUSE OF EXPERIMENTS WITH NUCLEAR ENERGY!



One experiment calls for the exposure of frozen canned foods to gamma irradiation. This photo, taken at the Argonne National Laboratory, shows cans being placed in an insulating cylinder. The cylinder

will be sealed within one of the aluminum urns (at right), then lowered into the water of the radiation canal. There it is exposed to rays yielding from one to two million roentgens an hour.



High energy irradiation, alone or combined with thermal processing or freezing, shows interesting possibilities as a means for preserving packaged foods. To explore fully this new technique, American Can Company scientists are participating in an extensive irradiation research program.

Part of this work is carried on through cooperative projects at government and university laboratories, part through independent studies at Canco's multi-million-dollar Research Center in Barrington, Ill. As a result of this program, food for the nation's dinner tables some day may be sterilized by nuclear energy.

AMERICAN CAN COMPANY

goals. It will play a great part in American life. It will serve all mankind."

Standing bareheaded against the winds and rains trapped betwixt hurricanes Gracie and Hannah. former President Hoover concluded his remarks with the phrases above and took a shovel in hand to break ground for the new 18-story United Engineering Center. When it is completed in 1961, the building will overlook United Nations Plaza in New York City.

More than 500 invited guests braved the elements last month to witness this historic occasion. Perhaps the proudest among them were chemical engineers.

On groundbreaking day they were able to participate in the ceremonies fortified with the knowledge that individual chemi-

cal engineers-contributing towards the campaign conducted by the American Institute of Chemical Engineers-were the first to go over the top of their dollar-contribution quota.

AIChE had been asked to raise \$300,000, based on its proportional membership of the total for the five founder engineering societies. Of this amount, almost \$100,000 was raised by the special-gifts campaign directed by W. G. Whitman of MIT and S. D. Kirkpatrick of McGraw-Hill; and more than \$200,000 had been pledged through the efforts of hard-working localsection volunteers, and the headquarters staff under the able direction of D. L. Katz, president of AIChE and F. J. Van Antwerpen, executive secretary.

Just as June 1959 ticked off the calendar, AIChE was able to announce that it was the first engineering society to go over the top, with 100.1531% of its quota reached. It was an achievement of which all chemical engineers can be proud, whether members of the Institute or not, whether contributors to the fund or not.

For it means that the youngest of the five founder engineering societies is one of the most vigorous and alive.

In the new building, 18 American engineering groups will be housed. Together, these societies are responsible for many of the nation's technical publications, industrial standards and engineering conferences. They employ about 600 staff members and support the operation of the Engineering Societies Library and the Engineering Index, Inc.

In addition to office space, the \$12-million structure will also provide meeting rooms for 400 persons, plus smaller conference rooms for committees, an exhibit area and a cafeteria. The building will be owned and operated by the United Engineering Trustees, a group formed by the engineering societies for this purpose. UET now owns and operates the 52-year-old Engineering Societies Building on 39th St. in New York.

Construction commenced on October 15; Turner Construction Co., as general contractor, promises completion in 1961.



Britain Trains Chemical Engineering Apprentices

In the United Kingdom today most of the larger industrial concerns run five-year apprenticeship programs to ensure a steady stream of skilled craftsmen. Shown above is an 18-yearold, second-year apprentice in chemical engineering. During his training he will study all aspects of engineering both theoretical and practical. His probable final job: engineering draftsman.

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OPERATION & MAINTENANCE EDITED BY M. D. ROBBINS

Equipment Reliability vs. Cost

. . . Strike a Balance for Maximum Economy

I. J. KARASSIK, Consulting Engineer and Manager of Planning, Worthington Corp., Harrison, N. J.

Why Pumps Fail Early

Faulty Design

Hydraulic inadequacy Mechanical inadequacy Inadequate choice of materials

Faulty Components

Faulty or porous castings Errors in machining Errors in assembly

Faulty Installation

Inadequate mounting on foundations Inadequate suction piping configuration Distorting piping stresses Inaccurate alignment

Improper Operation Inadequate cleaning of

suction piping
Inadequate warm-up when
handling hot liquids
Operation at abnormal
flows
Faulty operation of valving
Inadequate supply of sealing fluid to stuffing boxes
Improper choice or installation of packing
Excessive lubrication or
cooling of bearings

In examining equipment reliability, we find failures fall into three distinct categories: infant mortality, random failure and wear-out. In the first part of this series ("Increase Equipment Reliability by Studying Cause of Failure," Chem. Eng. Nov. 2, 1959, p. 112) these concepts were discussed in detail.

By making certain key assumptions, we classified wear-out and random failure as problems requiring only nominal attention.

We are left to deal with infant mortality. What, then, are the factors that contribute to early failure of process pumps?

Infant Mortality

If we prepare a check-list of the potential hazards, we can first classify them into the following sub-groups:

- Faulty design
- Faulty components
- Faulty installation
- Improper operating procedures

Each of these sub-groups can be further broken up into a number of individual causes, as shown in the accompanying table.

Some authorities refuse to include faulty design or faulty components among the causes of infant mortality on the ground that these two categories of failures belong to a production phase preceding the "birth" of the equipment. But this is strictly a matter of semantics.

For our purposes, both causes

should be included in our considerations for a thorough analysis of reliability factors. That is, they should be listed, but we don't have to go into a detailed study of these causes here.

We must assume, on one hand, that the manufacturer seldom installs a completely untried piece of equipment for regular commercial operation. On the other hand, any selective analysis between several designs is made by an engineer capable of understanding and evaluating differences in design and material potential.

Similarly, faulty components should be, and generally are subject to elimination or at least major reduction through careful inspection.

Find the Cause

The remaining sub-groups of infant mortality causes are well worth most thorough attention. In my estimation, they are the most frequent causes of pump difficulties.

To begin with, there's no suitable excuse for any failures caused either by excessive piping stresses which distort alignment in operation or by inaccurate field alignment. Such matters are readily subject to measurement and recheck.

The same can be said of suction piping configuration. Limitations of centrifugal pumps with regards to suction conditions are sufficiently known so

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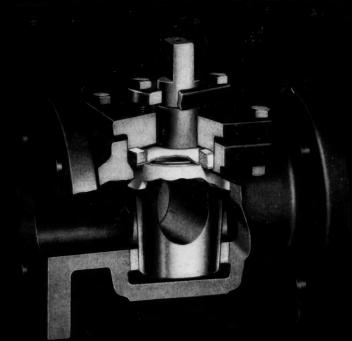
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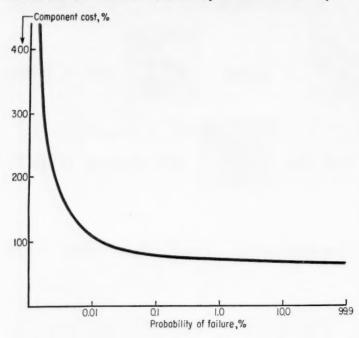


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Increased Cost Doesn't Necessarily Increase Reliability



that any design engineer is able to provide adequate suction conditions for any pump installation that's his responsibility.

As to proper pump and driver alignment, manufacturer's instruction books are generally quite explicit in methods to follow to obtain satisfactory installation. Here again, therefore, there is no excuse for taking short cuts that result in premature failure of bearings or even of the entire pump.

In the realm of improper operating procedures, I must single out inadequate cleaning of the suction piping and the equipment connected to it as a prime offender. Probably the most serious hazard to a centrifugal pump during its early life is the presence of foreign matter such as mill scale, welding spatter or brittle oxide particles that lodge in the close internal running clearances and causes major damage.

Operation of pumps at abnormal flows—either too reduced or too much in excess of design conditions—runs a close second in the list of centrifugal pump difficulties encountered. Finally, improper operation of stuffing boxes and bearings is an area which merits close attention if excessive infant mortality is encountered in the centrifugal pumps installed in your plant.

Of course, it's impractical to present an exhaustive list of all the individual causes of centrifugal pump infant mortality. But, examination of a typical instruction book reveals a great many other causes beyond the ones listed here.

Reliability vs. Economy

We have demonstrated through this pump example that one of the most important considerations in selecting equipment is the reliability of this equipment and its ability to give a long life of uninterrupted service. But the equipment has still another characteristic: economy of operation.

There has always existed a tendency to give efficiency, that is, economy of operation, an equal or even greater weight than reliability. We must pause, therefore, and consider how justifiable are efficiency evaluations and what factors must be examined before we can look at these evaluations in a proper light.

Again let's take the centrifugal pump for our example. There's no doubt, of course, that a pump with a higher efficiency consumes less power and has lower operating costs—at least on paper. But the fundamental fact that we must keep in mind is that the question of efficiency is inalterably linked with reliability. In general, the desire for higher efficiency and maximum reliability isn't always compatible.

For instance, one of the great sources of power losses in a centrifugal pump is the disk-hp. This is the power expended to drag the impellers through the liquid surrounding them. These losses increase with the fifth power of the impeller diameter. Therefore, power can be saved by reducing individual impeller diameters and the head produced by each impeller and by increasing, correspondingly, the number of stages.

This solution increases the shaft span of the pump and the shaft deflection. Unless we increase internal clearances to compensate for this increase, we reduce the reliability of the pump.

Another source of efficiency improvement lies in reducing internal clearances. Efficiency can be increased merely by reducing the pump's normal internal clearances. I need not comment on the effect of such a reduction on pump reliability—save to say that this reduction, unfortunately, cannot be given a quantitative evaluation as easily as the gain in efficiency and the savings in power consumption.

As a matter of fact, the evaluation of power costs is sometimes inconsistent when you consider the method used in selecting pump design conditions. These are generally determined by adding anywhere from 5 to 25% margin to the maximum expected capacity requirements. Then, after calculating static differential head and friction losses at this increased capacity, a further safety margin is added to the total head resulting from these calculations.

All this excess capacity and head is provided as a margin against pump wear as well as



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Typical of these are:

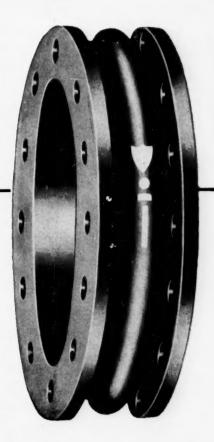
ANILINE-R.T.
DIETHYL SEBACATE-R.T.
HYDROCHLORIC ACID (37%) UP TO 122° F
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against errors in estimating conditions of service. This is considered an absolute requisite for full reliability of the installation.

It seems a philosophy based on adding an arbitrary margin to the capacity and head requirements, while insisting on evaluating minute differences in the power consumption of various pump selections isn't sound. It's as false an approach to reality as engineering calculations that start with very approximate assumptions and use logarithms to yield an answer in five significant figures.

It is interesting to note that specifications which include efficiency evaluations frequently incorporate the statement "everything else being equal," power savings will be evaluated at soand-so-many dollars/hp.

"Everything else being equal" is a phrase much overworked and frequently misused in the engineering vocabulary. It's so seldom you find a case where everything else can be equal when you compare designs based on entirely different conceptions. This expression could well be allowed to fall into oblivion.

First Cost vs. Reliability

And what of first costs? This question in itself could serve as a subject of a separate paperof several papers, as a matter of fact. But we can at least indicate a point of departure for such a study.

Let's limit ourselves to a strictly qualitative approach. Then, we can suggest that the shape of a curve showing the relationship between the cost of a piece of equipment and the probability of failure has the general characteristics of a hyperbola as shown on p. 212.

There is always a point where very minor savings result in a tremendous increase in the probability of failure. There also is a point at which any further reduction in this probability is achieved only at a cost increase which is hardly justifiable.

If you could really construct such a curve, choice of equipment would be a relatively simple matter. You could use any one of the two approaches. Maximum permissible probability of failure could be determined and, in turn, this determines the price you pay for the equipment in question. Alternative is to determine the maximum price you are willing to pay and to learn how to live with the resulting probability of failure.

Unfortunately, such curves only exist in our imaginations, at least for the present.

The next degree of refinement consists of asking ourselves whether such a curve is continuous. Very probably not, since we can immediately seize on an example of discontinuity.

Take the comparison of stainless steel casings for chemical pumps handling corrosive solutions. We find an increase in cost of some 50 to 75% reduces the probability of failure from almost a certainty to something infinitesimal. In other cases, the curve may be more continuous in character: added costs of more thorough inspection improve reliability in a continuous relation-

Whatever the exact nature of this relationship, the general shape of the curve teaches us the futility of buying too cheap or too dearly.

What Can You Do?

The question arises: since it's difficult to assign a quantitative significance to reliabity, how can this characteristic be evaluated? How are we to judge and choose between two or more pieces of equipment, ostensibly designed to perform the same function with the same degree of satisfaction?

Can we assign any specific value to differences-claimed or real-which distinguish between two methods of accomplishing a

given function?

Before I answer this question, let me remind you that in your private life you constantly do just that. You evaluate intang-

ibles each time you buy a house, a car, a suit or even a tie. You choose without the benefit of quantitative analysis when you select a piece of furniture for your living room, the resort to spend your vacation or the career you will devote your life to.

We engineers are faced with constant decisions, required to justify our every action, destined to make numberless errors and beset with difficulties at every turn. How easy, then, to surrender our right to make these decisions to a tabulation of symbols inscribed in black ink on an innocent piece of white paper. To make the mute testimony of numbers responsible for all our conclusions. To blame the errors on some mysterious inconsistency between these numbers and the actual facts. And to shrug off the difficulties onto whatever or whoever lacks the protection of other numbers, other equations and other dry statistics.

I refuse to accept this as an explanation of the common preference for a cold-blooded evaluation of dollars and hp., with little or no regard for the evaluation of less tangible equipment characteristics.

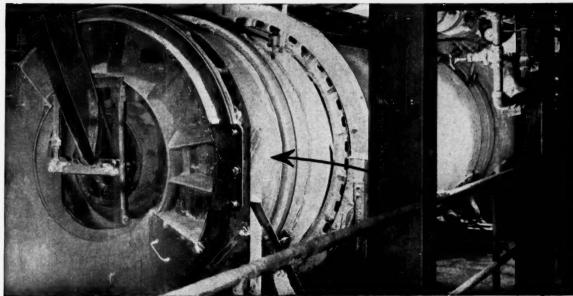
I prefer to believe that if some engineers fail to take into account or even to recognize these less tangible characteristics, it's merely because they aren't adequately equipped for this task. It is because those of us whose duty it is to educate others in this recognition process have, in some cases, failed to accomplish what we set out to do.

If the thoughts expressed on these pages in some measure focus attention on the important factors affecting an evaluation of reliability, then we will have served some small purpose.

I can hear someone say I haven't answered all the questions raised. Decidedly and knowingly I have not. I set myself the task of exploring the little known and seldom discussed phases of these problems and made it my responsibility to ask these questions, not to answer them.

IGOR J. KARASSIK is Consulting Engineer and Manager of Planning for the Harrison Div. of the Worthington Corp. He holds both BS and MS degrees from Carnegie Tech. Karassik joined Worthington in 1934 and since 1936 has specialized in multistage high-pressure pumps.

Part I on types and causes of failure appeared Nov. 2.



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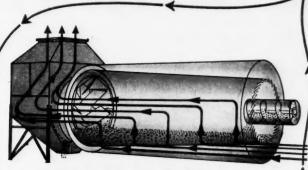
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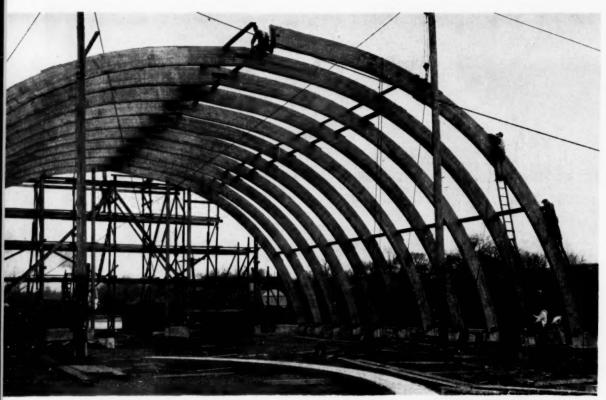
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CORROSION FORUM EDITED BY R. B. NORDEN



STRUCTURAL, fireproofed wood is going into plant construction with insurance companies' blessings.

Wood Gains Rating as "Noncombustible"

Insurance companies now recognize wood impregnated with fire-retardant chemicals as fireproof. Producers claim treated wood is superior to structural steel in plant construction.

Wood, as a structural material, is not a big factor in process plants. And for a good reason—ordinary, untreated lumber is a fire hazard.

But don't sell wood short. Spe-

cially treated "fireproofed" wood is making a strong bid for a large share of this plant construction market. In fact, a number of wood processors—ordinarily a very conservative groupare claiming that wood, pressureimpregnated with fire-retardant chemicals is superior to structural steel. They say treated wood is cheaper, more resistant to fire, easier to fabricate and

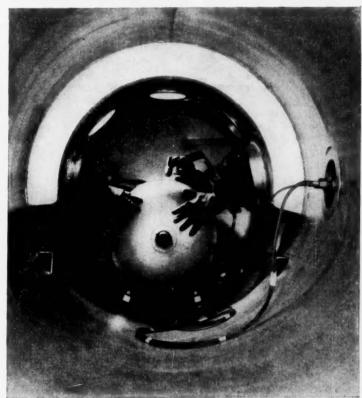
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An outstanding example of what can be accomplished with the greater sheet width and improved welding characteristics of Haynes Tantalum is shown above. The vessel—the largest tantalum-lined reactor ever constructed—is a 30-gallon unit designed to operate at 630 deg. F. and 500 psi. Every part that will be exposed to corrosives, including the agitator, is made, or sheathed with, Haynes Tantalum. For full details on this new material, write for descriptive booklet.

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more resistant to corrosive fumes than steel.

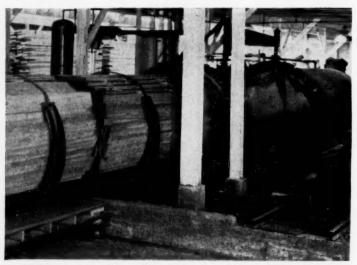
▶ Better Than Steel?—As structural members, this wood is going into storage and maintenance buildings, cooling towers, filter frames, resilient flooring, catwalks where sparking haz-

ards are a problem, and exhaust ducts.

Actually fire-retardant (or fireproofed) wood which chars but reduces and delays the spread of fire is not new, although techniques and formulations have been recently improved.

The important point is that many fire-rating insurance companies are recognizing treated wood as something besides ordinary lumber. Insurance rates on commercial wood construction, particularly buildings, used to be extremely high, and there was

How to Make Wood Fireproof: Step-by-Step_



PRESSURE impregnation, at 50 to 250 psi., with fire-retardant chemicals.

Typical wood fireproofing procedure involves a treatment solution of ammonium salts and boron compounds.

This is prepared in a 5,000-gal. steel tank equipped with steam coils and a centrifugal pump for circulation. Mixing is not difficult since all chemicals are soluble in water. Heating the water, however, makes it easier to dissolve the boron compounds.

Chemicals are dumped manually from bags into the mixing tank containing 130-140 F. water. Solution is stored in three upright cylindrical steel tanks, each holding 25,000 gal., and equipped with steam coils for heating.

Treating is done in a horizontal steel cylinder: 6 ft. in diameter and 75 ft. long with a hydraulically operated quick closing door at the front end. Shell wall is $\frac{3}{4}$ in. thick. A narrow gage track runs the length of the cylinder. Beneath this track there's a steam coil consisting of a bank of pipes for heating the chemical treating solution.

Trams carry the lumber into the treating cylinder on the narrow

gage track. The longest single timbers treated so far have been 42 ft long.

Loaded trams on the track are pulled into the treating cylinder by a motorized winch. Loading and unloading call for extra help. Othewise, a single operator runs the entire treating plant.

When the load is in the cylinder, the quick-closing door is shut and locked.

Next, a vacuum is produced inside the treating cylinder to deaerate the wood. A motor-driven vacuum pump exhausts the treating cylinder. It produces a vacuum of 26 to 27 in. of Hg, maintained for about 1 hr.

Then the cylinder is filled with 11,000 to 12,000 gal. of the treating solution, depending on displacement of the lumber. This is done while the cylinder is still under vacuum to keep out entrained air.

It takes about 10 min. to fill the cylinder. A high-capacity centrifugal pump, handling 600 to 700 gal./min. through 6-in. lines, is used for filling and emptying the treating cylinder. Since wood does not

take up individual chemicals selectively from the treating solution, excess solution remaining after treatment can be re-cycled to the storage tanks to be used again on another batch of wood.

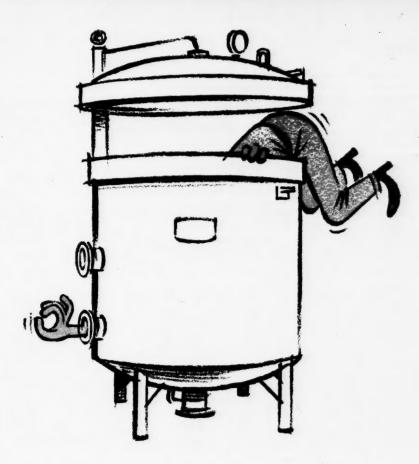
After the cylinder has been filled, more solution is pumped into it. Since the water solution of the treating chemicals is essentially incompressible, the only place the solution can go is into the wood. Pumping in the additional solution builds up a hydrostatic pressure of 50 to 250 psi. A pressure pump controlled by an electric pressure switch is used for this purpose.

How much pressure is required for effective treatment depends on the species of wood and how much retention is required. Wood such as Douglas fir, yellow pine, hemlock and spruce, which are technically soft woods, and which are now authorized for structural use if properly treated, usually call for less pressure than hardwoods such as maple, birch, red oak and walnut. Those hardwoods are used principally for interior finishes.

Heat is also essential for penetration of the chemicals into the wood. How long the lumber is kept in the treating solution also depends on the species of wood and required retention. For soft woods, average treating period is usually from 12 to 14 hr. Lumber can be left in the treating solution overnight and longer if necessary.

The operator controls the entire treating process, following its progress on an instrument panel. Besides the electric Mercoid pressure switch for the pressure pump, the panel is also equipped with a temperature-pressure recorder, visual temperature and vacuum-pressure instruments, and a separate manometer.

When treatment has been completed, solution is pumped out of the cylinder, the door is opened, and the loaded trams of freshly impregnated fire-retardant wood pulled out. After air-seasoning on sticks in the yard, the treated wood is ready for shipment.



A FILTER WORTH LOOKING INTO

You have to look "under the hood" of a Durco-Enzinger filter to really appreciate some of the engineering and design advantages that you get. For example, are you familiar with these exclusive Durco-Enzinger features and how they can help you solve your filtration problems?

- · Finger leaf spacers
- · Wingwheel closure
- · Tilting leaves
- · Oscillating sluice
- · Traveling sluice
- · Cake thickness detector

Couple all these with a good basic pressure leaf filter design, ASME code construction, rugged leaves and real filtration know-how, and you surely have a filter worth looking to. Write for bulletin EF/2a.



ENZINGER DIVISION

THE DURIRON COMPANY, INC., Dayton, Ohio / Filters · Valves · Pumps · Process Equipment

little distinction made between treated and untreated wood. This picture has radically changed:

· Some properly treated woods now have an Underwriters' flame-spread rating of 15-essentially a noncombustible material of construction. Ratings differ somewhat depending on treatment and type of wood.

· Western Actuarial Rating Bureau has assigned noncombustible insurance rates to the material as a roof support.

· Factory Mutual and Factory Insurance Association have approved fire-protected wood as a noncombustible material without any restrictions.

. The N. Y. City building code now permits direct substitution of fireproofed wood for metal in one-story industrial buildings having a maximum of 15,000 sq. ft. of floor space.*

► Who's Doing What—There are two big names in this field: Koppers Co., Pittsburgh, Pa., and Protexol Corp., Kenilworth, N. J. Both have been working on formulations and techniques for a long time, but lack of good standards plus treatment costs which were not offset by compensating insurance and amortization savings held them back. Now standards are available and insurance rates are coming down.

A number of chemical formulations have been developed by the two companies. And each licenses many lumber companies in the U.S.

Essentially any of four types of formulations (all prevent wood decay as well as retard fire) are pressure impregnated into wood:

· Chromated zinc chloride; offered by Koppers and Protexol.

 Chromated zinc chloride; with some ammonium sulfate and boric acid; offered by Koppers.

· Ammonium sulfate, diammonium phosphate, sodium tetraborate and boric acid; called Minilith by Koppers.

· Chromated zinc chloride, ammonium sulfate, boric acid; called Pyresote by Protexol. In addition Protexol makes essentially clear, straight ammonium sulfate formulations which do not prevent wood decay.

· A new, as yet undisclosed formulation, called Non-Com by Koppers, which has received a lot of attention from insurance companies.

▶ Some Limitations — These treatments are not cheap. Many add about 50% to the cost and about 5% to the weight of wood. Nevertheless, cost of a treatedwood construction job is lower than structural steel.

But the wood has to be cut with carbide-tipped tools (the salts in the wood quickly dull ordinary saws and cutting blades).

And the fire-retardant chemicals are water soluble. This big disadvantage can rule out use of treated wood outdoors. Shellac and paint can stop leaching, but such a coating must be very carefully maintained.

► Wooden Warehouse - One company, Cross, Austin & Ireland Lumber Co., Brooklyn, N. Y., working with Koppers chemicals, claims a fireproofed wood warehouse (wood skeleton sheathed with aluminum siding and roofing) is 10¢ to 15¢/sq. ft. less than comparable steel construction.

Insurance rates will be \$1.05/ \$1,000 compared with \$1.15/ \$1,000 for steel in N. Y. And Cross, Austin also claims that treated wood, while it will char, will stand up better than steel in a burning building (steel looses strength at 1,000 F., while a fire in a burning building can raise temperatures to 1,300 F.), minimizing the danger of a building collapse.

► How Chemicals Work-Theories vary on just how the firework. proofing salts Rut roughly the progressive action goes like this:

Some of the salts break down at low temperatures giving off nonflammable, nontoxic gases which act as a protective blanket and inhibit flame propagation at

Intense heat causes the salts to decompose. This results in absorption of heat which cools and in some cases even extinguishes the igniting flame.

The formation of a layer of dense, modified charcoal acts as

an insulator and doesn't allow exposure of inner wood through the large fissures found in normal char.

Some components of the fireretardant melt and eventually fuse over the wood fibers, forming a glaze impervious to air and oxygen.

There is no doubt, regardless of whether this theory is correct, that fireproofed wood works. And a large, new market should be opening up for this long-neglected material of construction.

High Strengths Boost **Aluminum Rocket Casings**

High-strength aluminum looks very good for solid-propellant rocket-motor casings, according to Alcoa.

All-aluminum cases have recorded yield strengths greater than high-strength steels. Hydrostatic testing of light metal cases made of 7178-T6, a very strong commercial aluminum allov, showed vield strengths equivalent to 224,000-psi. steel. Top yield strength of commercially available steel is around 200,000 psi.

The one-piece aluminum cases were fabricated by a combination of forging, extruding, sizing and machining steps. Improvements in the process, plus new high-strength aluminum allovs now being evaluated, are expected to produce rocket motor cases with yield strength equivalent to 255,000 psi. in steel.

This will be more than enough to meet stringent requirements (equivalent yield strength in the range 210,000-240,000 psi.) for rocket engines now being developed. Such weapons as the underwater-launched Polaris and the all-purpose Minuteman will be driven by thrust from rocket motors fueled by solid propellants.

In another approach to the problem, Alcoa has fabricated cases wrapped with fine, highstrength aluminum wire. The strength-to-weight ratio exhibited by these cases has surpassed the magic million-in. mark sought for rocket motor case applications.

^{*}Treated wood is not new to the code. It's had a long standing requirement that any wood in large buildings has to be fireproofed.





CONFUSED ABOUT PLASTIC PIPE?

(MOST EVERYONE IS)

Here's your guide:

U. S. Uscolite® CP acrylonitrile-butadiene-styrene copolymer (ABS-I) pipe is best where maximum resistance to impact is demanded. It will safely handle most chemicals of industrial importance at working temperatures up to 170°F. This is the major plastic pipe used by chemical processing industries.

U.S. Uscolite RV polyvinyl chloride (PVC-I) pipe is best for extremely active oxidizing agents such as strong sulphuric, nitric and chromic acids. This unplasticized, unmodified Type I PVC has high impact strength and handles temperatures up to 140°F, far in excess of normal requirements.

Uscolite HT (ABS-II) pipe is a new addition to the resinrubber compounds. HT stands for exceptionally High Tensile qualities, plus much better retention of physical properties at High Temperatures.

These types of Uscolite Pipe cover all requirements, not only because they are virtually immune to internal and external corrosion, but they are non-contaminating, odorless,

impart no taste or discoloration. Because of these qualities they are approved by the National Sanitation Foundation for carrying drinking water. The use of Uscolite results in a saving of appreciable dollars in installation costs and reduction in man-hours. The skills to install metal pipe are not required to install Uscolite. Assembly can be accomplished in half the time. Not one foot of Uscolite Pipe has ever failed in service when used in accordance with our recommendations.

A fourth pipe, *UscoFlow HT (ABS-II)* is a black utility pipe, especially suitable where low first costs are a factor. It's a blend of styrene-base resin and synthetic rubber for good impact resistance and high tensile strength. UscoFlow is the ideal answer to builders and large developers who are seeking long-lived, maintenance-free pipe for plumbing.

We invite detailed inquiries or call your "U. S." plastics distributor. He has the *largest* line of plastic pipe and fittings, plus an experienced background to settle any and all questions about which pipe to use.



Mechanical Goods Division

United States Rubber

WORLD'S LARGEST MANUFACTURER OF INDUSTRIAL RUBBER PRODUCTS

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In Canada: Dominion Rubber Company, Ltd.



NEW DUCON DYNAMIC WASHERS

RECOVER DIFFICULT DUSTS
EFFICIENTLY AND ECONOMICALLY

Ducon UW-4 Dynamic Wet Dust Collectors have added a new dimension in dust recovery. They have replaced, with outstanding success, many more costly and less effective dust collectors in the recovery of "difficult" materials, such as fine and abrasive dusts in kilns, rotary driers and other applications.

The UW-4 Washers are also ideal for high loading conditions where maximum efficiency is desired.

Ducon UW-4 washers offer other unique advantages, including constant air capacity, low water consumption and rugged construction. They are self-cleaning and fire and explosion proof.

For complete information write for Bulletin W-7456.



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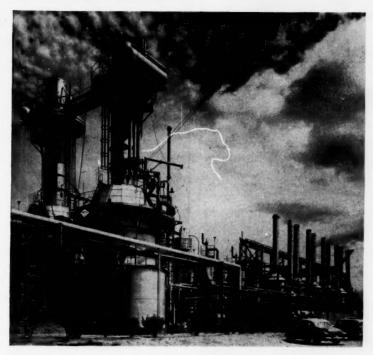
THE DUCON COMPANYING

Canadian Branch: THE DUCON COMPANY of CANADA, Ltd., 1131 Pettit St., BURLINGTON, ONTARIO

CYCLONES . CENTRIFUGAL WASH COLLECTORS . TUBULAR CLOTH FILTERS . DUST VALVES

FIRMS IN THE NEWS

NEW FACILITIES



Reformed Natural Gas Successfully Reduces Iron Ore

M. W. Kellogg Co. reports successful operation of the 200-ton/day direct-reduction pilot unit at Monterrey, Mexico. New plant, owned and operated by Fierro Esponja, has produced more than 100,000 tons of sponge iron from magnetite and hematite ores since the beginning of the year. New HyL process, developed by Kellogg and Hojalata & Lamina, has scored high; plant operates at 91% efficiency. HyL process consists of direct reduction of ores by hot, reformed natural gas, supplied by twin gas reforming furnaces shown above.

American Smelting & Refining
Co. announces plans for construction of a 15,000-ton/day
copper flotation concentrator
at its Mission Project in Tucson, Ariz. Project, to cost
more than \$40-million, will

handle 5.4-million tons/yr. of ore and will produce 45,000 tons/yr. of copper.

Union Carbide Metals Co. reveals plans for production of calcium carbide at its Sheffield, Ala., plant. Existing submerged-arc electric smelting furnace will be converted for calcium carbide production by mid-1960.

National Starch and Chemical Corp. has begun expansion of its Alexander Research Laboratories in Plainfield, N. J. National Starch thus plans to increase its research efforts in its reach for new products.

American Metal Climax, Inc. announces plans for construction of a new germanium refinery at Carteret, N. J. New



HIGH EFFICIENCY DUCLONES*

assure maximum recovery at lowest cost

DUCLONES—Ducon high efficiency cyclones—are designed and constructed for high recovery efficiency and low gas resistance. Their sturdy construction assures long, continuous service with a minimum of maintenance.

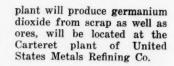
The exceptional performance of Duclone collectors is the result of these 6 unique features:

- 1. Small Diameter produces high efficiency
- 2. Helical Roof provides a turbulence-free path for the entering gas stream
- 3. Steep Cone improves dust separation
- 4. Dust Trap assures efficient dust removal from the cone
- 5. Vortex Shield prevents re-entrainment of dust in upward gas vortex
- Scroll Outlet provides a low resistance clean gas outlet

See us at Booth 990







Chemetron Corp. is building a plant at Gibbstown, N. J., to recover 155 tons/day of carbon dioxide from ammonia. Liquid and solid (dry ice) product will be marketed to food, rubber, paint, aviation and metal industries; E. I. du-Pont will supply ammonia feed gas.

Fluor Corp. will perform design and engineering aspects of the U.S. Department of Interior's saline-water conversion plant at Point Loma, San Diego, Calif. New plant will employ multistage flash distillation to convert salt water into 1-million gal./day of fresh water.

Phillips Petroleum Co. reveals plans for construction of a multimillion dollar carbonblack plant in the Gulf-Coast area. Phillips declines to tell exact location of proposed plant.

Pan American Sulfur Co. has placed on stream its new liquid sulfur loading facility at Tampa, Fla., to supply lowash, zero-moisture sulfur to Florida's west-coast fertilizer producers. Early next year, when the dry bulk loading terminal is completed, PAS-CO will maintain a 50,000-ton inventory to assure quick emergency service to its customers.

Metal & Thermit Corp. will build a ceramic chemicals plant at Monterrey, Mexico. New plant, to be operated by Industrias Metal & Thermit De Mexico, S. A., will produce chemicals to opacify ceramics for use in tile manufacture.

Alberta, Oxygen & Acetylene Co., Ltd., subsidiary of Chemetron Corp., has just placed on stream new oxygen, nitrogen and acetylene producing units at Edmonton, Alta. Growth in demand by steel, metalworking, petroleum and chem-



one to seven stages in every conceivable Let us help you with your vacuum problems. Factory trained engineers are availa-Miami, Fla. Minneapolis. Minn. Mobile, Ala. Philadelphia, Pa. Pittsburgh, Pa. Richmond, Va. Roanoke, Va. San Francisco, Calif. Santurce, Puerto Rico Scattle, Wash. St. Louis, Mo. Detroit, Mich. Houston, Tex. Kansas City, Mo. Los Angeles, Calif. Los Angeles, Calif.



GRAHAM MANUFACTURING CO., INC. Heliflow Corporation 170 GREAT NECK ROAD, GREAT NECK, N. Y.

Tulsa, Okla

Factory: Batavia, N.Y. Other Graham precision-built products: Steam Jet Ejectors, Monoboli Heat Exchanger: Deaerating Heaters, Surface and Barometric Condensers, Steam Vacuum Refrijegeration, Aquamizer Evoporative Condensers.

combination.

ble in these cities:

Baltimore, Md. Boston, Mass. Buffalo, N. Y. Chicago, III.

Cincinnati, O. Cleveland, O.

Denver, Colo. Detroit. Mich

an adams report

ical industries has spurred the expansion.

Associated Chemicals Co. has completed construction of a 10,000-ton/yr. alum plant in Pomona, Calif. New plant is first in Associated's sequence of expansion projects to specialize in the inorganic chemicals field.

Ford Motor Co. announces plans to expand its Nashville, Tenn., glass plant to double its glass melting capacity. Nashville plant, built two years ago, now melts, fabricates and polishes 400 tons/day of glass for automotive application.

U. S. Industrial Chemicals Co. is again expanding its Houston, Tex., polyethylene plant, this time to 100,000 tons/yr. capacity. Expansion, to be completed by mid-1960, will up USI's polyethylene capacity to 150,000 tons/yr.

Socony Mobile Oil Co. has opened its Princeton, N. J., nuclear research center. Included in research projects at Princeton will be use of radiation in catalysts; a 2-million-electron-volt accelerator will provide electron, proton, and X-ray sources for research.



Esso Research & Engineering
Co. has formed a new Mechanical Division, consisting of some 300 engineers to provide development, design, engineering and construction services to Esso.

Crane Co., Chicago, Ill., has acquired the assets of the Chapman Valve Manufacturing Co. of Springfield, Mass. Crane thus re-establishes its position as an eastern-U.S. manufacturer.

Brown Co., Berlin, N. H., has acquired a controlling interest

WATER IS VITAL to your job and future!

The demand for industrial water will all but double in the next 18 years. With 40% of our communities now facing water shortage problems, approximately two of every five persons will be directly affected at work.

Magazine Editors Voice Concern... Chemical Engineering featured the water shortage problem in their December 1957 issue; Plant Engineering ran a feature on water conservation in February 1958; Chemical & Engineering News in their March 24, 1958, issue headlined a feature story, Needed: An Extra 250 Billion Gallons of Water a Day by 1975. In May, 1958, Water Works Engineering had a story entitled, There Is Enough Water - if We Conserve It! It was followed by another article, For Lack of Enough Water, Industries Can Be Lost. Chemical Engineering Progress in January 1958, covered one phase of conservation in their Water Reservoir Evaporation Control.

In its September 29, 1958 issue, **Steel** asked, *Water, Water Everywhere?* and came up with the answer, "No!" It forecasts the expense of industrial water will more than double by 1975.

American City in its January, 1959 issue started a survey of Modern Water Rates. Here are a few of the rates charged per 1000 gallons for large volume users: Ames, Iowa — 42¢; Blytheville, Ark. — 13¢; Brunswick, Ga. — 11½¢; Buhl, Idaho — 6¢; Dowagiac, Mich. — 9½¢; Hemet, Calif. — 12¢; Houlton, Maine — 10½¢; Jackson, Tenn. — 12¢; Laconia, N. H. — 13¢; North Andover, Mass. — 17¢.

The above rates are based on the minimum charge made for water and do not include any of the extras that may apply in the city cited. For example, some areas charge extra for customer-owned fire hydrants, fire lines, and sprinkler heads. Thus, a normal plant in these

areas will actually pay more for their water than the minimum rate shown above. Also, all rates are on a sliding scale, so the average rate will be slightly higher than that indicated.

Industry Must Face the Facts...

By 1975, the chances are good that more than 20% of capital investment in a plant will be spent on water. Included in this estimate are: source development, delivery, treatment, piping and waste disposal. Already the mythical rate of 10¢ per 1000 gallons, which Industry considers a maximum charge, is a thing of the past.

...Recirculation Offers Many Advantages

Possibly the most promising way of keeping your water costs down is through recirculation. Many plants have turned to this method for numerous reasons:

- a. Total water used sharply reduced.
- b. Waste must be cleaned up before discharging, so there's little additional treatment required for re-use.
- c. Heat formerly lost is reclaimed.
- d. Less lost-production time due to water failure.
- e. Makes for good community and area relations.
- f. Provides a ready supply of water for fire service under emergency conditions.
- g. Reclaimed waste can often be developed into a valuable by-product.
- h. Maintenance of water cooled heat exchangers sharply reduced.

Filters are becoming more and more important as components of a modern plant's water system. If you feel you would like to discuss or study your own plant's water problem with a member of the R. P. Adams Company, Inc., organization, write us today, at 507 E. Park Drive, Buffalo 17, N. Y.

CONSERVE WATER, OUR MOST VALUABLE NATURAL RESOURCE

R. P. ADAMS COMPANY, INC.

207 E. PARK DRIVE BUFFALO 17, NEW YORK

We have a problem involv	ing liquid filtration. Ask your	local representative to	N-59 call on us.
Name		Title	
Company			
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City	*	State	



16 tons for \$32

CEC high vacuum stills cut process cost

Now, for less than 1/10 cent a pound, you can separate tall oil, vitamin concentrations, plasticizers, waxes . . . hundreds of other organic and silicone compounds in the 250 to 4000 molecular weight range.

CEC continuous production stills run virtually unattended; fully automated, if you prefer. Economical low heat reduces product waste, gives you higher yield. 4 sizes: from 2 pounds to 2 tons an hour . . . 16 tons each 8-hour shift.

Write for High Vacuum Still Bulletin 3-1... and for details on test runs of your samples.

Consolidated Vacuum Corporation

ROCHESTER 3, NEW YORK

A SUBSIDIARY OF CONSOLIDATED ELECTRODYNAMICS CORPORATION
(FORMERLY ROCHESTER DIVISION)



FIRMS . . .

in Resi-Chem Corp. of Swanton, Ohio. Brown, a pulp and paper producer, will make use of Resi-Chem's paper-making resins and plywood adhesives.



W. R. Grace & Co. will now operate the ammonia and ammonium sulfate plant of Gonzalez Chemical Industries, Inc., in Guanica, Puerto Rico, Ammonium sulfate unit with 400-ton/day capacity is shown above. With issuance of the Gonzalez contract, Grace extends its reach into rapidly developing Puerto Rico.

Calaveras Cement Co. announces plans for merger with the Flintkote Co. By joining their efforts, both companies hope to strengthen their position in the cement, asphalt and asbestos products industry.

Advanced Technology Associates has just been formed to offer chemical engineering services to the process industries. Headquarters for the new company are in San Antonio, Tex.

Vitro Corp. of America announces the formation of Vitro Chemical Co., a consolidation of Vitro Uranium, Heavy Minerals and Vitro Rare Metals companies. Consolidation will afford better service to Vitro customers.

Hagan Chemicals & Controls, Inc. has acquired the Bruner Corp. of Milwaukee, Wis., manufacturer of water treating equipment. Bruner will now make use of Hagen's eight regional laboratories and central research center.

Miles Laboratories, Inc. has acquired Dome Chemicals, Inc., of New York, N. Y. Dome's pharmaceutical chemical business will complement Miles' well-established position in the pharmaceutical industry.

National Starch & Chemical Corp. has acquired the American Paperboard Corp. of Black Mountain, N. C. National Starch thus extends its versatility, may now produce flake board as well as splinter board.

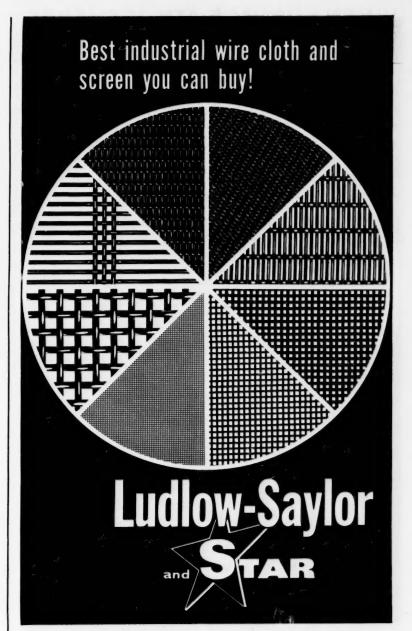
Norton Co. announces change in name of Norton Behr-Manning Overseas, Inc. to Norton International, Inc. Norton will continue to operate its 16 plants for abrasive and refractory manufacture in ten countries.



Israel: New facilities, to be constructed at Haifa, will produce 30,000 tons/yr. of copper from Cyprus copper pyrites. Joint Cyprus-Israel project will cost more than \$2-million.

France: Firestone Tire & Rubber Co. reveals plans for construction of a multimillion dollar production facility. The new plant, site undisclosed, will produce butadiene and styrene polymers as well as tires for the consumer.

Libya: Drastic reductions in the cost of water supply will result from the construction of an electrodialysis water desalting plant at Tobruk, Libya; cost of drinking water will be cut from \$10 to \$1.60/1,000 gal. Ionics Inc., Cam-



Filtering, straining, sizing... whatever your operation, whatever problems it involves—corrosion, high pressure, vibration, heat, abrasion—there is a Ludlow-Saylor or Star wire cloth or screen to help produce a better, more uniform product with less trouble at lower cost.

Immediate shipment from stock on most weaves and sizes—or if your requirements are special, we can weave it promptly to specifications.

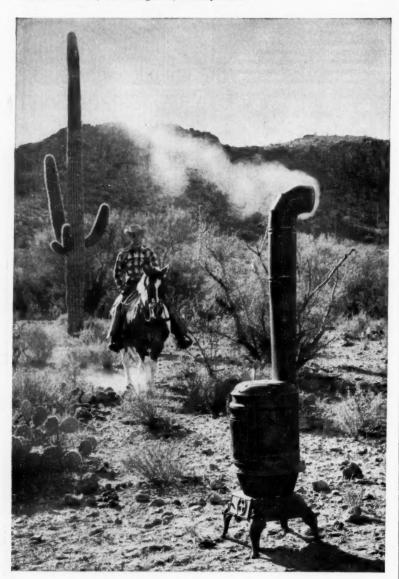


L-S and Star Cloth and Screens are woven from any steel including high-carbon, oiltempered, stainless and other alloys; Monel, bronze, copper, brass or any metal that can be drawn into wire. Write for Condensed Screen Reference Catalog

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WHEN FURNACE ATMOSPHERES MUST BE DESERT-DRY...Your gas genera-

tor manufacturer is quite likely to include a Lectrodryer when a dry controlled atmosphere is required. In this way he assures the constant dryness so necessary in many metallurgical furnace operations. Lectrodryers are long on engineering—have the built-in extra capacity that always seems to be needed. That's why they may cost somewhat more in the beginning, but cost considerably less in the long run. Ask your gas generator builder for advice on dry controlled atmospheres. For other drying help, write Pittsburgh Lectrodryer Division, McGraw-Edison Company, 303 32nd Street, Pittsburgh 30, Pennsylvania.



Lectrodryer

FIRMS .

bridge, Mass., is supplying the electrodialysis unit for the plant, being cosponsored by Libya and Tunisian governments.

Brazil: Alba, S. A., a subsidiary of Borden International, Ltd., has just placed on stream a 30-ton/day, high-purity methanol plant at Cubatao; plant output is used to produce formaldehyde. Vulcan-Cincinnati, Inc. engineered and managed construction of this plant, first to utilize the Inventa-Vulcan process in South America.

Texaco Inc. has just opened new technical service offices in Indianapolis, Ind. Texaco will thus afford improved service to its Ohio-Valley customers.

Johnston & Funk Metallurgical Corp. has moved its plant and office facilities from Wooster, Ohio, to Huntsville, Ala. New larger facilities will enable J & F to increase its output of titanium, zirconium and tantalum wire, strip and foil for space-age application.

Parke, Davis & Co. announces plans for construction of a Los Angeles, Calif., branch office and warehouse. Other plans for the future include construction of similar facilities in Chicago, Kansas City, San Francisco, Baltimore and Montreal.

Italy: Italian State Oil monopoly reveals plans for the construction of petroleum and chemical complex at Gela, Sicily. Project includes a petroleum coking facility, capable of handling 3-million metric tons/yr. of crude.

Netherlands: Koninklijke Swavelzuurfabrieken v/h Ketjen N. V. announces plans for construction of a phenol plant at Amsterdam. Byproduct from the phenol process will be anhydrous sodium sulfite.

Denmark: Paint and Varnish Works, Copenhagen, Denmark, has formed the subsidiary, S. Dyrup & Co. in Casoria, Italy. New firm will manufacture paints, enamels, varnish and other products for the construction industry.

Egypt's Ministry of Industry reveals plans for construction of an \$8-million pharmaceutical plant. New facility is expected to produce sulfa compounds, salicylic acid, streptomycin and penicillin.

England: Boots Pure Drug Co., Ltd., has just opened a new \$2.1-million research facility in Nottingham, England. Now the search will begin for cures to influenza, diabetes, tuberculosis, rheumatism and the common cold.

Bolivia: Compania Estanifere de Brasil reveals plans for construction of a 6,000-metricton/yr. tin refinery in Bolivia. Representatives from the Bolivian Government anticipate that the new plant will supply both Bolivian and Brazilian demands for tin.

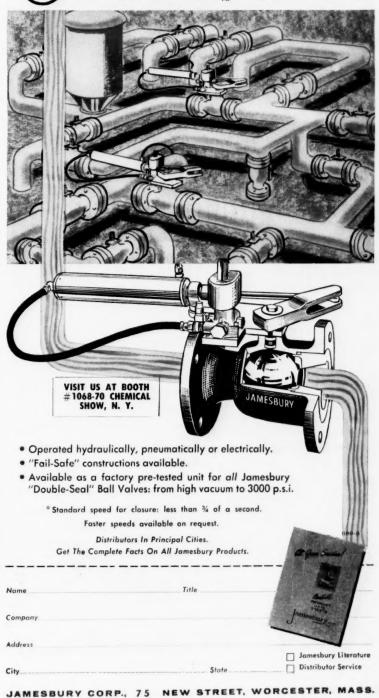
France: Dow Chemical International Limited, S. A., has joined with Pechiney, S. A., to form a new company, Plastichimie, S. A. New firm will operate a new Styron and Saran plant adjoining Pechiney's polystyrene plant at Ribecourt, France.



Vulcan Manufacturing, designers and builders of process equipment, have moved into a new plant and office in Woodlawn, Ohio. Vulcan has vacated facilities in Cincinnati.

Intercontinental Chemical Corp. announces relocation of Carbic-Hoechst Corp., Hostachem Corp. and Hostawax Co. to new office facilities in Mountainside, N. J. The three companies are U. S. technical representatives for Farbwerke Hoechst A. G. of West Germany.

with amesbury REMOTE OPERATORS* for Double-Seal Ball Valves





from a small package

Cleaver-Brooks Monitor boilers are compact sources for dry steam — more of it at less cost means more profitable plant operation

Whatever your need for dry steam, Monitor packaged boiler will slash your costs, speed your operations. By any test, Monitor boiler is a practical investment in working steam.

Take fuel economy, for example. High fuel-to-steam efficiency — guaranteed at 80% minimum — can save your plant hundreds of dollars over boilers just 10% lower in efficiency. Monitor boiler is designed to the standards of larger industrial boilers to provide excellent heat transfer, high combustion effi-

ciency, proper air-fuel ratios.

You'll find 99% dry, working steam, ready response, and ample steam reserve make Monitor boiler a real workhorse for any job.

Factory tested, delivered as a complete package, ready to operate.

Available in sizes 15-60 hp, 150 psi, oil, gas and combination oil/gas fired. For the complete Monitor story, contact your representation or write Cleaver-took company that M, 345 L. Keets key Milwaukee 12, Wiscosia.



ORIGINATORS AND LARGEST PRODUCER
OF PACKAGED BOILERS

CALENDAR

- National Academy of Sciences-National Research Council, construction conference, Shoreham Hotel. Nov. 16-20 Washington, D. C.
- Packaging Institute, annual national Packaging Forum, Hotel Statler. Nov. 16-18 New York, N. Y.
- National Assn. of Corrosion Engineers, annual general Florida conference, corrosion short course.

 Nov. 16-20 Miami, Fla.
- American Standards Assn., national conference on standards, Sheraton-Cadillac Hotel. Nov. 18-20 Detroit, Mich.
- Society of Plastics Engineers, Technical Conference on plastics in packaging, Claremont Hotel.
 Nov. 19 Berkley, Calif.
- American Rocket Society, annual meeting, Sheraton-Park Hotel. Nov. 16-20 Washington, D. C.
- Instrument Society of America-American Institute of Electrical Engineers, symposium on solidstate devices, Benjamin Franklin Hotel, Philadelphia. Nov. 23-24 Philadelphia, Pa.
- American Society of Mechanical Engineers, annual meeting, Chalfonte-Haddon Hall. Nov. 29-Dec. 4 Atlantic City, N. J.
- Exposition of Chemical Industries, New York Coliseum. Nov. 30-Dec. 4 New York, N. Y.
- National Council for Stream Improvement, North America Pulp, Paper and Paperboard, Industrial Waste Conference, Beach Hotel.

 Dec. 1-2 Chicago, Ill.
- Eastern Joint Computer Conference, Statler-Hilton Hotel. Dec. 1-3 Boston, Mass.
- American Institute of Mining, Metallurgical and Petroleum Engineers, Metallurgical Society, annual conference of Iron and Steel Div., Cleveland Hotel. Dec. 2-4 Cleveland, Ohio.
- American Institute of Chemical Engineers, annual meeting, Sheraton Palace. Dec. 6-9 San Francisco, Calif.
- Chemical Specialties Manufacturers Assn., annual meeting, Mayflower Hotel. Dec. 7-9 Washington, D. C.
- American Medical Assn., clinical meeting, Dallas Auditorium.
 Dec. 7-10 Dallas, Tex.
- The Material Handling Institute, annual meeting, Savoy-Hilton Hotel. Dec. 13-16 New York, N. Y.
- American Statistical Assn., annual meeting, Shoreham Hotel.

 Dec. 27-30 Washington, D. C.
- American Chemical Society, Div. of Industrial and Engineering Chemistry, Christmas Symposium. Dec. 28-29 Baltimore, Md.

Society of Plastics Engineers, annual technical conference, Conrad Hilton Hotel.

Jan. 12-15 Chicago, Ill.

Engineers Joint Council, annual meeting, Engineering Building.
Jan. 22 New York, N. Y.

Plant Maintenance and Engineering Show, Convention Hall. Jan. 25-28 Philadlephia, Pa.

American Society for Engineering Education, college-industry conference, Washington University, Jan. 27-28 St. Louis, Mo.

American Physical Society, annual meeting, Hotel New Yorker. Jan. 27-30 New York, N. Y.

American Rocket Society, Solids propellants Conference, Princeton University. Jan. 28-29 Princeton, N. J.

American Institute of Electrical Engineers, national meeting.

Jan. 31-Feb. 5 New York, N. Y.

Instrument Society of America, Instrument Conference and Exhibit, Sam Houston Coliseum.

Feb. 1-5 Houston, Tex.

American Society for Testing Materials, committee week, Sherman Hotel.
Feb. 1-5 Chicago, Ill.

Society of the Plastics Industry, Reinforced Plastics Div. meeting, Edgewater Beach Hotel. Feb. 2-4 Chicago, Ill.

American Society for Metals, metals conference, Fairmont Hotel. Feb. 4-6 San Francisco, Calif.

American Institute of Mining, Metallurgical and Petroleum Engineers, annual meeting, Satler-McAlpin Hotel. Feb. 14-18 New York, N. Y.

National Society of Professional Engineers, winter meeting, Broadview Hotel. Feb. 18-20 Wichita, Kan.

American Institute of Chemical Engineers, national meeting, Bilt-more Hotel. Feb. 21-24 Atlanta, Ga.

Technical Assn. of the Pulp and Paper Industry, annual meeting, Commodore Hotel. Feb. 22-25 New York, N. Y.

Natural Gas Engineering Conference, Oklahoma State University. Feb. 23-25 Stillwater, Okla.

Pittsburgh Conference on Analytical Chemistry and Spectroscopy, Penn-Sheraton Hotel. Feb. 29-Mar. 4 Pittsburgh, Pa.

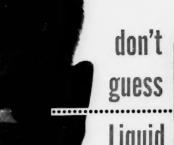
American Society of Mechanical Engineers, Gas Turbine Power conference and exhibit, Rice Hotel. Mar. 6-9 Houston, Tex.

American Society of Mechanical Engineers, Hydraulic Conference, Rice Hotel. Mar. 6-9 Houston, Tex.

Instrument Society of America, Temperature Symposium, Deshler-Hilton Hotel. Mar. 9-11 Columbus, Ohio

American Concrete Institute, annual convention, Commodore Hotel.

Mar. 14-17 New York, N. Y.





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For complete specifications, ask for WC-757



NEW EQUIPMENT . . .

(Continued from p. 126)

the filling tube. The entire system is dust-tight.

Stainless steel is the material of construction for all parts coming into direct contact with the product.—Richardson Scale Co., Clifton, N. J. 126D



Oxygen Manifold

Gives continuous gas supply from liquid cylinders.

Used with four LC-3 liquidoxygen cylinders, the new M-40 manifold provides an uninterrupted source of 12,000 cu. ft. of oxygen. More than 48 conventional high-pressure cylinders would be needed to supply this quantity; these would occupy a far larger space.

As the supply in one cylinder bank depletes, the manifold automatically changes over to the other bank. Standard models come with two or four cylinders arranged in two banks.—Linde Co., New York, N. Y. 232A



Plastic Tank Covers

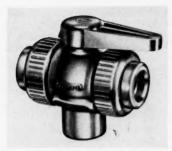
For high-temperature corrosion service.

Ceilcote Co. has introduced high-strength, self-supporting Duracore covers for tanks handling strong acid solutions at elevated temperatures. Expectations are that these new products will be capable of replacing

metal, brick and lead fabrications at comparatively low cost.

Shown above is one cover measuring 25 ft. in dia. and ½ in. thick. It can support the weight of two, 200-lb. men at any one point. A reinforced outer perimeter and I-beam construction make the assembly completely self-supporting.

Duracore is a reinforced plastic that can be drilled, sawed or molded to any configuration. Operating temperature range is about 280 to 300 F.—The Ceilcote Co., Cleveland, Ohio. 232B



Three-Way Ball Valve

Made of plastic for service with corrosives.

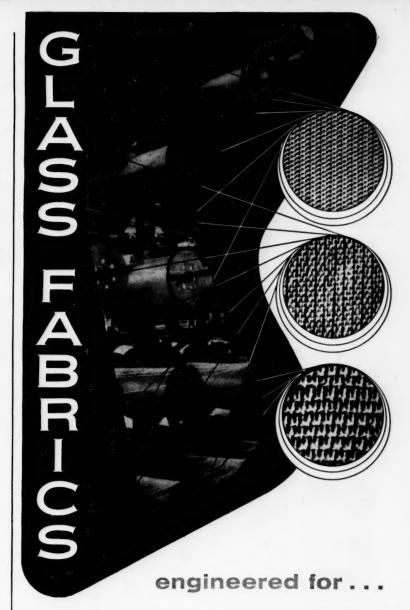
Fabricated from either Type I or Type II polyvinyl chloride, new three-way ball valves are especially designed for systems handling corrosive liquids. Either complete shutoff or flow diversion to each of two directions is possible. The valves are presently available in various combinations of ½-, ¾-, and 1-in. port sizes.

All parts are replaceable for easy maintenance; union-type connectors permit rapid disassembly after installation. The valves are compatible with all kinds of piping.—Chemtrol, Lynwood, Calif. 233A

From the East

Red bloc claims new gage, electron microscope.

From behind the Iron Curtain comes news of two recent equipment developments. The Czechoslovakian firm, Tesla, has developed a new table-size elec-



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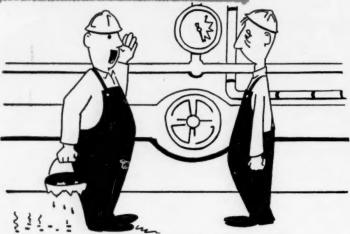


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> Rubber or plastic lining is eco-nomical life

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Ace-Hide, tough as a rhinoceros, insensitive to corrosives, makes this finest of acid pails. Also dippers, bottles, funnels,

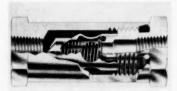


NEW EQUIPMENT . . .

tron microscope. And, Estonian and Latvian scientists have designed a new radiation thickness gage.

Tesla's electron microscope operates on an accelerating voltage of 60 kv. to reach a resolving power of more than 50 angstroms. The firm claims that direct electron optical magnification can be controlled in ten stages from 1,000 to 30,000 power. A special feature is the specimen chamber, which can be loaded or emptied without influencing vacuum built up inside the column.

Tass reports that the automatic thickness gage will save the Soviet economy billions of rubles. Variations in the thickness of tested materials are compared with a standard thickness scale via differing intensities of isotope radiation received at the ionization chamber. Details on the gage will be given to Western experts during the forthcoming Conference on the Industrial Utilization of Radioactive Isotopes in the United States.



Check Valves

Disk-type units claim fast action. Leakproof.

Extremely low back pressure, fast action and high versatility are features claimed for the new 750 Series of check valves. Units have a standard cracking pressure of 0.5 psi. The manufacturer guarantees all valves to be absolutely leakproof at all pressures.

Because design is of the disk variety, the valves are very sensitive to flow reversal, and act rapidly. Presently available in brass, in 1-in. pipe size, they will be ready soon in other sizes and materials. Prices start at \$3.75. - Bodnar & McDermott Mfg. Co., Mt. Vernon, N. Y. 234A



Floodlights

For severe-condition industrial locations.

Floodlighting in locations where smoke, fog, dirt, moisture and grime affect lighting performance may be improved with introduction of the new line of vaporproof "Industrialites." A cast-aluminum socket hood that fits under the reflector neck eliminates loosening of the reflector.

Industrialites are now available with etched or specular reflectors, stippled or plain heatand impact-resisting covers, and incandescent or mercury vapor lamps.—Appleton Electric Co., Chicago, Ill.



Direct-Wire TV System

Low-cost camera may broaden industrial TV.

Argus Cameras has entered the audio-visual field with introduction of a new direct-wire television system aimed at

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Now you can measure wall thickness accurately with Sperry's new direct reading ultrasonic thickness gage. Battery-operated, it is small and light enough (10 lbs.) to be carried anywhere — to inspect ship hull plates, bulkheads, storage vessels, high pressure pipe.



Using the pulse echo method, this new Sperry thickness gage works even where surfaces are not parallel or where they are corroded and rough. Easy-to-read meter is directly calibrated in inches, and alarm lamps are provided for go-no-go operation or when testing in dark areas.

There is a full line of ultrasonic inspection instruments available from Sperry, for fourteen years leading designers and engineers of ultrasonic testing equipment and SIMAC automated inspection systems.

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Danbury, Connecticut

NEW EQUIPMENT . . .

breaking the "present price barrier." Heart of the system is a lightweight vidicon camera that will have a manufacturer's suggested list price of \$595.

Through application of a junction box, multiple receivers may be used simultaneously. A simple coaxial-cable connection links the camera and receivers. Special lighting is not required. The mount accommodates wideangle, standard and telephoto lenses simultaneously. A fourth lens position is available for special applications.

Each camera houses its own controls, eliminating the need for a second console.—Argus Cameras, Div. Sylvania Electric Products, Inc., N. Y. 235B



Centrifugal Fans

High-capacity units resist attack by corrosives.

Shown in the photograph above is one model of a new line of large-size, resin-reinforced, glass-fiber centrifugal fans. The unit illustrated is capable of delivering 32,000 cfm. at 2 in. static pressure. The wheel requires 25 hp., and rotates at 786 rpm.

Fan wheels are dynamically balanced to assure completely vibrationless operation. Construction is lightweight, strong and smooth. Material does not collect on internal surfaces to cause unbalance. The manufacturer offers a complete line of resin formulations to suit most corrosive conditions.—du Verre, Inc., Arcade, N. Y. 236A



Control Valve

Single actuator for air-toopen or air-to-close.

Newest addition to the Bantam line of control valves, is the versatile 540 Series. Air will either open or close each valve, depending on whether the actuator is inverted.

Standard body pressure rating is 300 psi. Temperature rating is 450 F. with standard bonnet, while operator temperature rating is 180 F. maximum. Flow coefficient ranges from 0.002 to 13.2. Material of construction for the operator is aluminum.—

George W. Dahl Co., Inc., Bristol, R. I.



Two-channel Recorder

Both pens utilize full width of the chart.

Varian G-22 is a new, dualchannel, strip-chart recorder that comes in both portable and panel versions. Both pens traverse the full width of a 5-in. chart.

G-22's range adjusts from 0-9 mv. to 0-100 mv. Accuracy



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is 1% of full scale. Chart-speed options range from ½ in./hr. to 8 in./min. Available accessories include alarm contacts, retransmitting potentiometers and event markers for either or both margins of the chart.—Varian Associates, Instrument Div., Palo Alto, Calif. 237B

BRIEFS

Indicating controller for temperature has an operating range of -50 to 1,200 F. Both case and tubing are compensated for ambient temperature variations. A liquid-filled thermal system assures high sensitivity.—Minneapolis-Honeywell Regulator Co.. Philadelphia, Pa. 238A

Globe valves for high-temperature and high-pressure service are available in sizes \$\frac{1}{2}\$ through \$1\frac{1}{2}\$ in. Maximum pressure is 6,000 psi. at 100 F. Maximum temperature is 900 or 1,100 F., depending on model. Materials of construction include Monel, Inconel, Hastelloy and Duramet.—Associated Valve Co., North Wales, Pa.

Small tubing made from columbium, tantalum or vanadium is now available in commercial quantities. Sizes vary from 0.012 to 1.125 in. outer diameter.—Superior Tube Co., Norristown, Pa. 238C

Copying machine for the office does not require sensitized or treated papers. Exposure or developing adjustments are unnecessary. A dial regulates the number of automatically produced copies. Operation is based on the xerographic principle (Chem. Eng., Dec. 29, 1958, p. 100).—Haloid Xerox, Rochester, N. Y. 238D

Portable air/foam system for firefighting consists of an aluminum playpipe, a pick-up tube, and a supply of 3% high-expansion foam compound. Water pressure through the playpipe creates a jet action that draws foam

compound into the pickup tube. — The Fyr-Fyter Co., Dayton, Ohio. 238E

Planetary stirrer homogenizes, kneads, mixes or beats. Speed is continuously adjustable. The unit comes in eight different sizes with bowl capacities ranging to 30 gal. Bowl jacketing is optional.—Epic, Inc., New York, N. Y. 239A

Filter bags made of a new glass fabric show a permeability rating of 81 cfm./sq. ft. as compared to the manufacturer's previous line rating of 17 cfm./sq. ft., with no loss in efficiency. Maximum operating temperature is about 500 F.—Menardy & Co., El Segundo, Calif.

Fire extinguishers that dispense dry chemicals under pressure are available in 10-, 20- and 30-lb. capacities. These hand-units use a propellant gas to expel the extinguishing agent. Improved recharging procedure and simplified maintenance are cited as advantages.—Ansul Chemical, Marinette, Wis.

239C

264.7

221.8

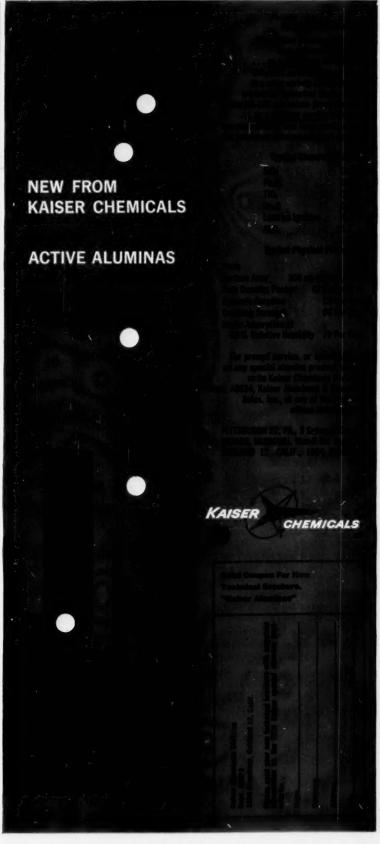
Equipment Cost Indexes . . .

	March 1959	June 1959
Industry		
Avg. of all	232.6	234.3
Process Industries		
Cement mfg	225.8	227.9
Chemical	233.7	235.7
Clay products	219.4	221.5
Glass mfg	220.7	222.5
Paint mfg	224.4	226.6
Paper mfg	225.2	227.1
Petroleum ind	229.2	231.4
Rubber ind	232.0	234.0
Process ind. avg	230.1	232.8
Related Industries		
Elec. power equip	236.5	246.7
Mining, milling	235.2	237.1

Compiled quarterly by Marshall and Stevens, Inc., of Chicago, Ill., for 47 different industries. See Chem. Eng., Nov. 1947, pp. 124—6 for method of obtaining index numbers; Feb. 23, 1959, pp. 149-50 for annual averages since 1913.

Refrigerating 262.2

Steam power 219.7



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TECHNICAL



KORROZIYA is the topic.

Iron-Curtain Corrosion

CORROSION OF CHEMICAL APPARATUS. By G. L. Shvartz and M. M. Kristal. Translated from the Russian. Consultants Bureau, Inc., New York. 250 pages. \$7.50.

Don't let the title of this book fool you. Either the original Russian publisher, or the translator is to blame, but the correct title should be, at the very least, "Corrosion Cracking of Chemical Apparatus." For this English translation of a Russian monograph is concerned only with stress-corrosion-cracking in chemical equipment—it's not a treatment covering all aspects of corrosion.

The authors, however, have packed a lot of useful information into this little book.

They go into the problems of stainless steels, aluminum, copper, lead, titanium, with valuable chapters on practical methods of protection against corrosion cracking and test methods.

Obviously well read in the field, Shvartz and Kristal list a grand total of 219 references. Many are to the Russian literature but there are quite a few U.S. books

BOOKSH

J. B. BACON

and articles mentioned. In fact the authors reproduce a report by the National Association of Corrosion Engineers on cracking in alkali environments.

These references may be very beneficial in some ways, but they make reading of the book somewhat difficult. For studded throughout the text are statements such as "Scheil et al have studied . . ." "Ellis describes the case of cracking ..." and "Lashko and Nesterova showed that . . . The authors depend a great deal on published information, and in some ways have produced a glorified literature survey.

Also, some of their statements are a little puzzling. For instance under chromium steels, there's a paragraph which starts off, "The theory of impoverishment of the grain boundaries in chromium, which is extended by a number of authors not only to chromiumnickel but also to high-chromium steels, is contradicted by the findings of Houdremont and Tofaute, Levin and Gintsberg. These authors show that the cause of intergranular corrosion of highchromium steels lies in the precipitation of nonequilibrium, easily decomposed carbides containing large amounts of iron."

This seems to be an attack on the theory, widely accepted in this country, that stress corrosion in stainless (particularly austenitic stainless) can be through precipitated caused chromium carbides at the grain boundaries, resulting in a chromium depleted zone anodic to the carbides and the grains. An attack then takes place along the grain boundaries.

But in their section on austenitic chromium-nickel steels, the authors do an about face, and quote U.S. experts in coming to the conclusion that intercrystalline corrosion of austenitic stainless steels is brought about by precipitation of carbides, rich in chromium, at the grain boundaries, producing a chromiumimpoverished zone.

Besides these conflicting state-



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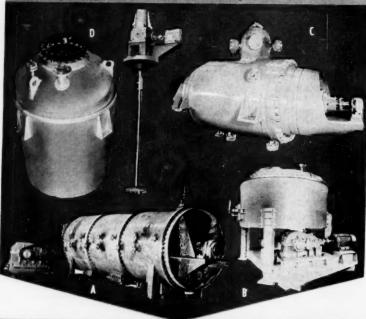
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BOOKSHELF . . .

ments, the book bears evidence of sloppy editing or translating. Two classic examples are in the references: Ref. 176 reads "J. L. Everhart, Titanium and Titanium Alloys, N. J., 1954," Ref. 11 is listed as "Symposium on Stress-Corrosion Cracking of Metals, N. J., 1944."

Nevertheless, putting poor editing and some inconsistencies aside, this book is an invaluable guide to the latest Soviet thinking on stress corrosion .-- RBN

Personal, Interesting

ENGINEERING EDUCATION IN RUSSIA. By Stephen P. Timoshenko. McGraw-Hill Book Co., New York. 47 pages. \$2.75.

This is a rather personal, yet revealing, book about certain aspects of Russian engineering education. What it lacks in comprehensiveness, it tries to make up in its special focus. The author, well known in this country, taught in Russia 40 years ago and in 1958 visited that country again. He treats the subject in the light of his unique experience.

For example, writing of his early U. S. teaching experience with an industrial concern, he says:

"At this time I had a chance to learn first-hand what knowledge these young engineers bring from their school.... I was teaching stress analysis but very soon found that my pupils had so little knowledge of strength of ma-terials that I was finally forced to give an elementary course in strength of materials such as I was used to giving to sophomores in Russia. . . . Admittedly the situation in America has improved . . . but with our poor secondary school preparation and our four-year engineering school curricula, we cannot possibly accomplish as much as the schools of Russia are doing today."

A brief history of Russian engineering development shows that emphasis on science and engineering was strong well before the Communist revolution. In 1807 at St. Petersburg, the Institute of Engineers of Ways of Communication was organized

after the pattern of the highly successful and now famed Ecole Polytechnique in Paris. Clapeyron and Lame taught there. As early as 1727, Bernoulli and Euler sat in the Russian Academy of Sciences. And, in a somewhat more topical note, Timoshenko reminds us that in 1912, Zhukowsky published the first systematic presentation of aerodynamics in the world's literature. He tells us also that Russia now leads in some fields of theory of elasticity, in stability of motion, nonlinear vibrations and dynamics of bodies of variable mass.

The book is not nearly as thorough as Alexander Korol's "Soviet Education for Science and Technology." (See Chem. Eng., Feb. 24, 1958, p. 168.) Indeed-and this is the book's most serious defect-because the author's experience is in mechanical engineering, much of the book is concerned solely with this field.--JBB

BRIEFLY NOTED

CONTROL OF VARIABLES IN HEAT-RESISTANT, GLASS-REINFORCED PLASTICS. Vol. 1, SUMMARY RE-PORT, 62 pp., \$1.75; ENGINEERING REPORT. 580 pp., \$7. Order PB 151802 from Office of Technical Services, U.S. Department of Commerce, Washington 25, D. C. States conditions for making highest quality panels for specific properties evaluates test and quality-control methods.

STATUS REPORT ON FUEL CELLS. 119 pp. By B. R. Stein, Army Research Office. Order PB151804 from Office of Technical Services, U.S. Department of Commerce, Washington 25, D. C. \$1.25. Contains a general description of fuel-cell operation, descriptions of a variety of fuel-cell systems; reviews program supported by Department of Defense.

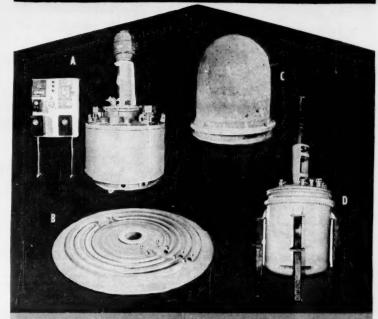
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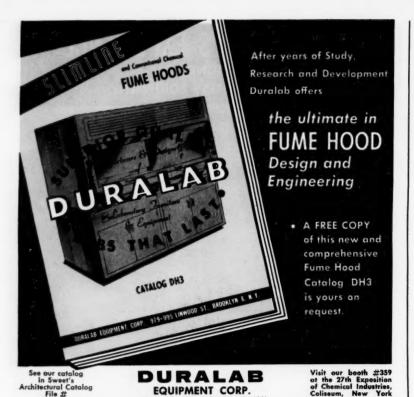
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Nov. 30-Dec. 4

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LETTERS:

Pro: Divisional Name

In your Aug. 24 issue (p. 82) you published an extract of a news release on our new grain fumigant, Clorofume.

Your editor used his blue pencil rather effectively, because he eliminated the name of our company and also the name of the product. Inquiries have been going to Vulcan Materials Co., our parent organization in Birmingham, Ala. However, they have nothing to do with the marketing of our products and, therefore, this merely causes extra work for them and for us and causes a delay to your

I hope that in future instances you will remember us as Frontier Chemical in Wichita.

MELVIN E. CLARK

Frontier Chemical Co. Wichita, Kans.

Government Was First

Sir:

readers.

In your Sept. 21 Chementator (p. 67) you state that Uranium Reduction Co., Moab, Utah, is first to convert to alkaline leaching followed by resin-in-pulp ion exchange of uranium from the carbonate solutions.

Your article is in error, since this process was piloted at the Grand Junction, Colo., pilot plant, and the process has been on stream at the government-owned mill at Monticello, Utah, for the past 14 months. Both these facilities are contract operated by National Lead Co.

G. K. COATES

National Lead Co. Monticello, Utah

► We were aware of National Lead's contributions to this aspect of uranium processing technology and apologize for failing to include due credit in our brief news story. We described the Moab plant as the first "commercial" plant to use the new process; the term "privately owned" would have been more accurate.-ED.

PRO & CON

C. H. CHILTON

Pro: Alaska's Future

Sir.

When you edited my article on "Alaska's Chemical Future" (Sept. 7, pp. 86-92), you created certain impressions which were not my intention. I refer particularly to the title and first few paragraphs of the published version, which decidedly give a pessimistic tone to the possibilities of chemical industry development in our new state. I do not question the fact that chemical industry development will be generally slow, but it is not foreclosed.

A few points of fact also suffered in your editorial treatment. The article states that "a healthy birth rate should push the population to 750,000 by 1975." Your implied salute to the virility of the present population undoubtedly is flattering. However, the statement in my original text was somewhat more qualified. Obviously, the anticipated rate of increase will be due to increasing in-migration which will swell the normal population increases to be expected.

Alaska's coal reserves should be expressed as 100 billion tons, not 100 million. And the market for possible dry chars of the sub-bituminous (rather than bituminous) coals of the Railroad Belt would be in that area, including Anchorage as well as Fairbanks. You will recall, with regard to water transportation, that my original draft pointed to the \$8-million port improvement program now under construction at Anchorage.

Finally, I regret that space limitations necessitated deletion of the important interest and influence of Japanese markets in the development of Alaska's economy and of the extremely favorable legislation providing unusual incentives for industrial establishment in our big new state.

IVAN BLOCH

Industrial Consultant Portland, Ore.

4 WAYS TO USE GLASS IN THE PROCESS INDUSTRIES



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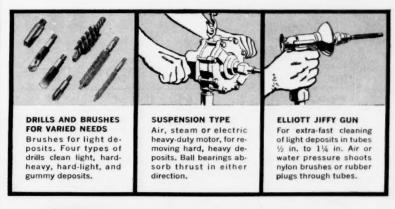
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151 "E. I. du Pont de Nemours & Co.

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.Thermasil is exceptionally light in weight permitting easy & fast application. Unaffected by water or weather; has high struc-tural strength. Catalog. *Baldwin-Ehret-Hill, Inc.

Laboratory Ware.....Catalog 793 covers Alundum ware which has been used successfully for many years in laboratory development, experimental & analytical work.

46-47g. *Norton Co. Norton Co.

Porous Media.....A wide selection of porous media for filtration, diffusion, or aeration. Made of strong chemically stable fused alumina. Catalog #140. 46-47b *Norton Co.

Refractories.....There is a wide range of products to meet the require-ments of almost every type of ap-plication. Copy of "Super Refrac-tories by Carborundum". 152 *The Carborundum Co.

in......A wide variety of resin formulations to provide complete protection under almost any condi-tion. Solve your corrosion & con-tamination problems. Bul. 100. 271 *Du Verre, Inc.

ober.....Butyl rubber offers impermeability to gases, moisture & moisture vapor. Offers resistance to sunlight & weathering...chemicals...heat, etc.

121 *Enjay Company Inc. Rubber

Silicon Carbide.....Crystolon silicon carbide products are available for processes involving heat transfer and abrasion resistance. Catalog

inless......No. 20 & 20Cb are as easily fabricated as ordinary stain-less steels. Forms, sizes & shapes for most corrosion problems. Tech. bulletin 108A. *Carpenter Steel Co.

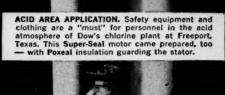
Stainless Steel Castings.....The complete brochure, "Foundry Work—Steels, Alloys & Non-Ferrous" is available. Castings up to 10,000 pounds. 262 *Service Foundry Div. of Avondale

talum Equipment Acidproof Tantalum equipment including Thermowells, Bayonet Heaters and Condensers is now available from Tantalum Equipment.... stock. Details. 205 *Fansteel Metallurgical Corp.

^{*} From advertisement, this issue

SCOPE in MOTOR

DEVELOPMENT from ... ALLIS-CHALMERS



2-YEAR ACID TEST! Open motor beats enclosed type at its own game

In a tough acid pump installation, Dow Chemical's Texas Division experienced no end of motor troubles. It seemed nothing could stand up in that humid, corrosive atmosphere. Reports Dow: "Even with totally enclosed motors, winding failures were frequent." And, they might have added, expensive.

Then came Super-Seal motors -Allis-Chalmers open-type motors with amazing Poxeal insulation. A durable case of epoxy-resin encloses the winding end turns and slot portions of the stator . . . the

most complete protection ever developed. Result? The Super-Seal motor, after two years of continuous operation in the acid area, is as good as ever. So good, in fact, that Dow has ordered 150 Super-Seal motors for a new chemical plant at Freeport, Texas.

Isn't it time to revaluate your motor standards? There's a good chance that costly enclosed motors are no longer needed. Contact your A-C representative or distributor, or write Allis-Chalmers, General Products Division, Milwaukee 1, Wisconsin.

Super-Seal and Poxeal are Allis-Chalmers trademarks.



A-1036-CAP





This man, cleaning a tank-truck interior of alkyd resin deposits, accomplishes



skite Interior Tank Cleaning Unit. Model 531. Automatically sprays hat cleaning solution under pressure. Neszles rotate vertically and horizontally. Rinses after cleaning. Sprays 45 gal/min at 150 lbs. eressure.

18 hours cleaning

At a New England chemical plant, it used to take three men working six hours to clean out each truck tank-two men inside the tank scrubbing, scraping and sloshing, one man astride the dome to watch in case the oxygen tanks gave out. Even at that, a careful inspection was needed to make sure the tank was properly clean.

That's how it was. Now, one man equipped with the Oakite 531 Interior Tank Clean-

ing Unit, using a cleaning solution recommended by the local Oakite representative, does the whole job in one hour flat. A sweet job, too, with the tank interior shining like new.

It's just one of the many ways Oakite methods and materials save time and money in chemical plants . . . and why you may find it well worth your while to call in your local Oakite man. Meanwhile, for details about Oakite tank cleaning equipment and Oakite cleaning methods for the chemical industry, write to Oakite Products, Inc., 16H Rector Street, New York 6, N. Y.

Technical Service Representatives in Principal Cities of U. S. and Canada

Export Division Cable Address: Oakite



LITERATURE . . .

on....A new ready-reference book illustrates & describes the broad range of packings, gaskets, sheets, tapes & other components made of tapes & other Chempac Tefion. *Johns-Manville

anium......Detailed results of a comprehensive test undertaken to confirm titanium's outstanding corrosion resistance are now avail-able in a summary report. 337 *Union Carbide Metals Co. Titanium.

Wire Cloth & Screen.....for filtering, straining, sizing, etc. Helps produce a better, more uniform product. Condensed Screen Reference Cata-log is offered. 227 *Ludlow-Saylor Wire Cloth Co.

Electrical & Mechanical

elerator.....Complete engineering & technical advantages of the new Dynamitron Accelerator are off-ered. Feature many low cost irra-diation applications. 329 *Radiation Dynamics, Inc. Accelerator ...

Bin Vibrators......The new electro-permanent magnetic Hi-Vi bin vibrators feature completely en-closed housing. No rectifier needed. Catalog. Eriez Mfg. Co.

ves.....New Magnetic Drive offers precise regulation, compactness & design flexibility for adjustable speed drives up to 2000 hp. Bulletin 3650. *The Louis Allis Co.

Expansion Joint.....The "XJ" Conduit Expansion Joint features a metallic packing & pressure ring at the flexible end to keep the joint weatherproof at all times.

88 *Appleton Electric Co.

Expansion Joints......stay fiexible when handling the most severe chemicals. Recommended for certain chemicals such as Aniline-R.T., Diethyl Sevacate-R.T. etc. 213 *United States Rubber

kets.....Guardian gaskets assure safe, positive sealing against prac-tically all chemicals at tempera-tures from —300 F. to +450 F. Folder AD-104. *The Garlock Packing Co.

chanical Seal....Seal faces are adjustable externally by single set screw arrangement without dismantling the seal or pulling pump shaft. Bulletin CP 551.

*Chemical & Power Products, Inc.

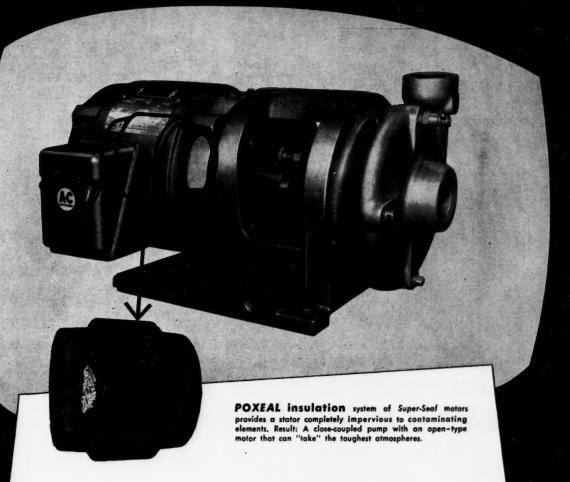
Mechanical Seals.....meet a wide range of pressures, temperatures & liquids. Sealing of corrosive, vola-tile & abrasive conditions. Catalog No. 480 CE. 386 *Durametallic Corporation

ors.....Complete information on the dependable Life-Line "A" mot-ors and how they pay for them-selves through reduced mainte-nance & repair is available. 26-27 *Westinghouse Electric Corp.

ors.....Type EP can meet your requirements for motor drives that must operate under adverse condi-tions. Available in ratings through 500 hp. Bul. MU-224. "Wagner Electric Corp.

^{*} From advertisement, this issue

SCOPE of PUMP DEVELOPMENT from ... ALLIS-CHALMERS



You can save up to 20% on close-coupled pumps

Capacities to 2500 gpm, heads to 550 ft.

Now from Allis-Chalmers: close-coupled pump units powered by Super-Seal motors with Poxeal insulation!

You can save up to 20% by specifying these units. Reason: Open-type Super-Seal motors may be used in many areas previously requiring more costly enclosed motors.

In addition to moisture-defying Super-Seal motors, these pump units offer heavy-duty construction, easily replaceable wearing rings, balanced impellers, plus other quality pump features. It all adds up to a cost-saving pumping package for a wide variety of installations.

Contact your A-C representative or distributor for coordinated pumping equipment - pumps, motors, control and drive. Or write Allis-Chalmers, General Products Division, Milwaukee 1, Wisconsin.

Super-Seal and Poxeal are Allis-Chalmers trademarks.





The easiest-to-operate portable fire extinguishers on the market today!

Here, for the first time, is a practical, sensible design for pressurized water and loaded stream extinguishers. No inverting, no bumping, no valves to turn, no pins to pull (safety lock automatically releases when nozzle removed).

These two new stainless steel Kidde portables feature simple, onetwo operation-just aim at fire and push the button. Notice the way the hose is stored, safely out of the way. Notice the wide-open handle-to insure fast action even in gloved hands. Notice the dustand-waterproof pressure gauges-which show at a glance whether the units are fully charged. All of the features-plus the slim design and light weight of these Kidde portables-make them the easiest-to-store, easiest-to-carry, easiest-to-operate portables on the market today.

Approved by Underwriters' Laboratories. Available in pressurized water for fires in ordinary combustibles, or anti-freeze loaded stream for fires in ordinary combustibles and flammable liquids. For more information, write to Kidde today.



Walter Kidde & Company, Inc. 1128 Main St., Belleville 9, N.J.

> Walter Kidde & Company of Canada Ltd., Montreal - Toronto - Vancouver

The words 'Kidde', 'Lux', 'Lux-O-Matic 'Fyre-Freez' and the Kidde seal are trademarks of Walter Kidde & Company, Inc.

LITERATURE . . .

- ors, Open-Type.....with Poxeal insulation. A durable case of epoxyresin encloses the winding end turns & slot portions of the stator.

 Information.

 *Allis-Chalmers *Allis-Chalmers
- Semiconductor Rectifier.....Unitron offers voltage equalization, current equalization, random cell selection & water cooling. Available in any desired d-c voltage.

 403 *I-T-E Circuit Breaker Co.
- Solenoid Starter....The use of ONLY one moving part assures you of millions of trouble free operations. Bulletin 709 Size 1 Solenoid Starter. 81 *Allen-Bradley Co.
- Starters.....Complete details on the 2200-4800 volt starters is now available. Throughout the entire sequence, motor windings are completely protected. Bul. 8210.
 423 *The Electric Controller & Mfg. Co.
- ... Interchangeable pack-Swivel Joint. vel Joint....Interchangeable pack-ing feature enables DS Series to handle a wide range of chemicals in services from —65 F to +400 F at 300 PSI. Bul. No. 1258. *Chiksan Company
- Swivel Joints.....US type are designed exclusively for the chemical industry. Stop grease contamination of fluids. Can be repaired on location with simple tools. Catalog.

 291 *Continental-EMSCO
- rmocouples.....Catalog 34-E contains complete information on how "CERAMO" thermocouples can help improve your process controls. Available now.

 123 *Thermo Electric Co., Inc. Thermocouples.
- e Cleaner....The new lightweight, air-driven tube cleaner for condenser & heat exchanger tubes is outlined in Bulletin Y-48. Easy to handle by one operator.
- bines......A complete range of power-packed turbines, from 1 HP to 250 HP. Built to customer speci-fications. Further facts on turbines in new Catalog 200. 147 °Coppus Engineering Corp.
- Variable Speed Drives.....Controllable from 3 to 15 psi, 0.5 to 5 ma, or signals from any electrical trans-ducer. Utilizes analog, frequency or parallel binary signals. L277 *Graham Transmissions, Inc.
- Variable Transformers. The H-C series offer high current capacity & extremely fine adjustment. Fea-ture zero waveform distortion, excellent regulation, etc.
 77-78 *The Superior Electric Co.

Handling & Packaging

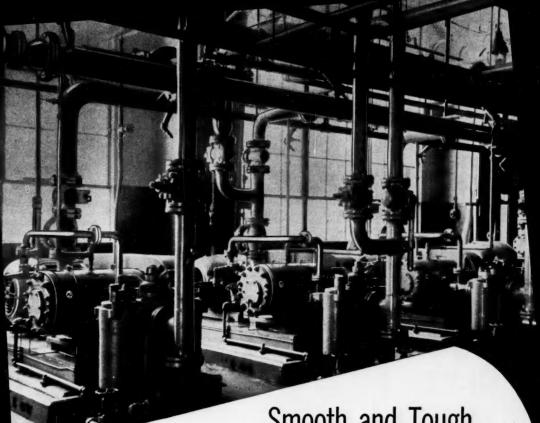
- Automatic Proportioning System.....
 Select-O-Weigh incorporates such units as Feeders, Scales. Controls and Readout. Full details on how you can automate your processing.

 270 *Richardson Scale Co.
- Bulk Handling System.....Tote is a complete mechanical automatic system based on metal containers plus filling & discharging equipment. Details in catalog.

 335 *Tote System, Inc.

^{*} From advertisement, this issue

Full SCORE of COMPRESSORS from ... ALLIS-CHALMERS



Smooth and Tough

Ro-Fio compressors eliminate underlying causes of high maintenance

Ro-Flo compressors stand up as no other compressors can, on such jobs as agitating, aerating, air lifting, filter service, removing press cake from filters, and calking tank and pipe lines.

The inherent wear and tear from the vibration and shock of reciprocating machines is eliminated in the smooth Ro-Flo rotary action. The fall-off in efficiency, inevitable with other units, never takes place with a Ro-Flo compressor.

For smoothness, for toughness, for simple installation and easy maintenance choose a Ro-Flo compressor.

Contact your nearby A-C office, or write Allis-Chalmers, Industrial Equipment Division, Milwaukee 1, Wisconsin.

Ro-Flo is an Allis-Chalmers trademark.





Here's the newest and most efficient answer to those hard-to-move materials in sticky bins ... designed to provide superior operating efficiency . . . exclusive pinpointed vibration gets right to the trouble spot - starts stubborn materials moving!

NO RECTIFIER NEEDED . COMPLETELY ENCLOSED HOUSING - GREATER VIBRATION IMPACT THAN COM-PARABLE SIZE UNITS - RUGGED AND DURABLE - LOW FIRST COST . LOW OPERATING AND MAINTENANCE

Special Mill Mutual ACCEPTED Units for HAZARDOUS DUSTY LOCATIONS

GET BIG CATALOG . . . WRITE TODAY Eriez Mfg. Co., 74-Y Magnet Dr., Erie, Pa.



LITERATURE . . .

Conveying Systems.....Bulletin G-1A covers four basic types of systems: Fuller-Kinyon Pump, Airveyor, F-H Airslide Fluidizing conveyor and Fuller-Fluxo Conveyors.

Conveyors......for press scrap and small parts and also Ash conveyor systems for handling ash & fly ash are covered in Bulletin P-57A which is now available. 160c *National Conveyors Co., Inc.

veyors.....ChipVeyor systems for the collection and processing of metal chips and borrings and re-clamation of cutting oils outlined in Bulletin C-56. 160b *National Conveyors Co., Inc.

veyors, Pneumatic....Bulletin No. P58-G contains complete information on pneumatic conveyor systems for handling dry granular materials. 160a *National Conveyors Co., Inc.

Materials Handling Equipment.....
The H-25 Payloader 2,500 lb. carry capacity, 6-ft. turning radius, power-shift transmission. Data.
32 *The Frank G. Hough Co.

Vertical Screw Elevator....Rotor Lift handles all dry, free flowing bulk materials. Capacities up to 6,000 cu. ft. per hour. Engineering Cata-*Southwestern Supply

Heating & Cooling

ler.....Monitor packaged boiler is available in sizes 15-60 hp, 150 psi, oil, gas & combination oil/gas fired. The complete Monitor story is available. *Cleaver Brooks Co.

Exchangers, Scraped Surface.....for special heat transfer & crystalliza-tion problems are fully covered in literature which is available on re-*Henry Vogt Machine Co.

Heat Exchanger Tube.....for applica-tions from Marine to Petrochemi-cal, from Compressor Intercoolers to "Cat-Cracker" Exchangers, in popular alloys. *Scovill Mfg. Co.

Heat Exchanger Tube.....A wide selection of tubing types each designed to help you increase heat transfer efficiency.

389-390 *Wolverine Tube Div., Calumet & Hecla

Heat Exchangers......Pyrex modular shell and tube heat exchangers heat, cool and condense corrosive fluids. Units are light in weight. Mounting brackets supplied. Facts. 245d *Corning Glass Works

Heat Exchangers.....Brazed Aluminum Exchanger can handle as many as five fluids simultaneously. Units are available for either crossflow or counter flow operation.

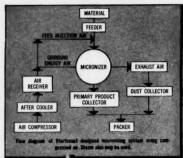
30-31 *The Trane Co.

Heat Transfer.....Multi-Zone Plate-coil provides for higher pressure containment & a margin of heat transfer capacity. Bul. P61 for complete data. 399 *Tranter Manufacturing Inc.

* From advertisement, this issue

Need ½ to 44 Microns?

Sturtevant Micronizers* Make 325 Mesh Obsolete



One Operation Reduces, Classifies

Sturtevant Micronizers grind and classify in one operation in a single chamber-provide fines in range from 1/2 to 44 microns to meet today's increased product fineness needs. Can handle heat-sensitive materials.

Production Model (15 in. chamber)

No Attritional Heat

Particles in high speed rotation, propelled by compressed air entering shallow chamber at angles to periphery, grind each other by violent impact.

Design gives instant accessibility, easy cleaning.

No moving parts.

Classifying is Simultaneous

Centrifugal force keeps oversize material in grinding zone, cyclone action in central section of chamber classifies and collects fines for bagging. Rate of feed and pressure control particle size.

Eight Models Available

Grinding chambers range from 2 in. diameter laboratory size (½ to 1 lb. per hr. capacity) to large 36 in. diameter production size (500 to 4000 lbs. per hr. capacity). For full description, request

Engineered for Special Needs

A 30 in. Sturtevant Micronizer is reducing titanium dioxide to under 1 micron at feed rate of 2250 lbs. per hr. For another firm, a 24 in. model grinds 50% DDT to 3.5 average microns at a solid feed rate of 1200-1400 lbs. per hr. A pharmaceutical house uses an 8 in. model to produce procaine-penicillin fines in the 5 to 20 micron range. Iron oxide pigment is being reduced by a 30 in. Micronizer to 2 to 3 average microns.

Sturtevant will help you plan a Fluid-Jet system for your ultra-fine grinding and classifying requirements. Write today.

Can Test or Contract Micronizing Help You?

Test micronizing of your own material, or production micronizing on con-tract basis, are part of Sturtevant service. See for vourself the improvement iltra-fine grinding can contribute to your product.
Write for full details.
STURTEVANT MILL CO., 100 Clayton St., Boston, Mass.



REGISTERED TRADEMARK OF STURTEVANT MILL CO.
See Us At Chemical Show—Booth 421

Igineers

CHEMICAL **ELECTRICAL** GENERAL MECHANICAL **ELECTRONIC**

Specializing in undersea weapons, also working with special weapons and missiles, we supply the Fleet with the best....from a wooded 13,500-acre site on the unspoiled Virginia Peninsula where you'll have a choice of city, suburban, or rural waterfront living in the world's most extravagantly restored history-land.

You'll like working with your government too-the feel of a job that boosts your country's security. Right now we have openings for the right men, starting at \$6285 to \$8810. Get applications (Standard Form 57) from your postmaster. Mail an application or copy of your resume to the Employment Officer today.

- paid tuition
- o paid sick leave
- liberal vacations
- merit promotions
- disability benefits
- suggestion awards
- low-cost insurance
- flexible retirement plan
- world-wide transfer rights
- travel and moving expenses



U.S. NAVAL WEAPONS STATION YORKTOWN, VIRGINIA

LITERATURE . . .

Heating Equipment....Complete story on Grid Unit Heaters, Blast Heat-ers & Radiators in Catalog 956. Designed for operation on steam pressure up to 250 psi 450 temp. 266 *D. J. Murray Mfg. Co.

Heating Mantle.....Series U available for flask sizes ranging from 1 liter through 22 liters. Made with quartz fabrics, designed to operate at temp. to 650C. Bul. 134 *Glas-Col Apparatus Co., Inc.

Kilns, Rotary......The outstanding roller support insures easy alignment, continuous operation & low maintenance of kilns. Details in Bulletin No. 1115.

65 *Traylor Engineering & Mfg. Div.

Plate Heat Exchangers.....offer the same unique combination of structural compactness, transfer efficiency and easy operation. Help to evaluate process is available.

10-11a *The De Laval Separator Co.

Refrigeration.....Bulletin 631 covers in detail the applications and other important information about the Uni-Chiller. Available now on re-*The Vilter Mfg. Co.

Steam Trap.....The 44-page Steam Trap book goes into detail on all the features. It also discusses trap selection, installation and maintenance.
385 *Armstrong Machine Works

Steam Traps......The 3-part TD-50
Steam Trap has only one moving
part—the hardened, polished stainless steel disc. Literature Kit 2A
& bulletins available.
60
*Sarco Company, Inc.

Unit Heaters...... provide leak-tight operation for steam pressures up to 250 pounds and 406°F. Special coils for higher pressures and temps. Bulletin 3137-E.

57 *Buffalo Forge Company

Vaporizers and Liquid Phase Heaters
.....Bulletin A-100 describes the
complete line available and shows
typical installations. Installation
requires minimum floor space.
402 *Eclipse Fuel Engineering Co.

Instruments & Controls

jobs that once required giant-size equipment. Five basic actuator sizes to cover all body styles & sizes. Booklet E-470.

48-49 *Fisher Governor Company Actuators ..

Algebraic Compiler & Translator.....
is capable of compiling a fixed and/or floating point program for the LGP-30. ACT 1 compiling routine is offered.
76 *Royal Precision Corporation

Analyzer.....The two meters on the Heat Prover Analyzer show per cent by volume of oxygen & com-bustibles on either a 20% range span or a more sensitive 4% range. 401 *Bailey Meter Company

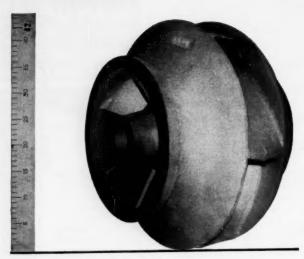
Control......Handbook, "Modern ph and Chlorine Control" is offered. Gives theory and application of ph control. Illustrates & describes full line. R263a *W. A. Taylor & Co.

· From advertisement, this issue





SERVICE FOUNDRY



CF4(304L) Stainless Steel Pump Impeller, 42 inches in diameter and weighing 2300 pounds.

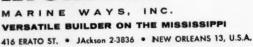
AND STAINLESS STEEL

Throughout a wide range of foundry products, Service Foundry has earned its fame in stainless steel castings. One such product, a pump impeller, is shown above. But Service makes many large stainless steel castings for the chemical industry . . . in fact, Service Foundry is the largest producer of CF4 castings in the United States. This should mean something to you . . . as does the fact that Service Foundry regularly pours castings up to 10,000 pounds. Capacity . . . to handle the big jobs-experience . . . to handle them well. Yes, when your next order bears the Service Foundry name-you can be sure you're getting the very best in cast steel products.

Write for our complete brochure, Foundry Work -Steels, Alloys & Non-Ferrous

Service Foundry a division of







- Controller & Valve Positioner....One compact unit for temperature or pressure control & quick, accurate valve positioning. Further details in Bulletin FO29. 146 °United States Gauge
- trols......Printweigh "400" for complete printed weight records. It prints full figures, even when unit weights are used. Complete details in Bulletin 2017. R275 "Toledo Scale Corp. Controls
- Data Processing Equipment.....The new IBM 1620 solid state engineer-ing computer is now available. Easy to learn, operate and easy to communicate with. Details. 6-7 *International Business Machines
- re......New direct reading ultra-sonic thickness gage measures wall thickness accurately. Full line of ultrasonic inspection instruments available. Descriptive literature. *Sperry Products, Inc.
- Meters.....New line of 600 psig rotary positive displacement type. Available in 4 sizes covering a range of from 84,000 to 1,600,000 soft. Data Short Meters. Gas Meters... scfh. Data Sheets.

 *Roots-Connersville Blower
- ige.....Liquidometer indicates the exact level at all times. Tank Gauge measures virtually any liquid. Simple to install, requires no maintenance. Details.

 *The Liquidometer Corp.
- Gauge, High Pressure....has pointer connected directly to pressure element. Available in pressure ranges from 0-1000 to 0-10,000 psi. Complete information. plete information. *Rochester Mfg. Co., Inc.
- iges.....High pressure gauges used in Refineries & Chemical Plants throughout the world. Complete catalogue on large chamber reflex gauges & heated or cooled gauges. 349 *Strahman Valves, Inc. Gauges.
- Gauges & Valves.....A complete line of specialized gages, valves & other equipment to meet your problems of observation of liquids & levels. Data on all products.

 360 *Jerguson Gage & Valve Co.
- Instruments..... Advanced-design recorders, controllers, & Indicators with field-proved features for every processing need. Condensed Catalog F-5633-3. log F 38-39 *Barber-Colman Co.
- Leverage System......Literature on "Flexure Plate" Leverage System, its application to filling, batching and checkweighing operations available. R277 *Thayer Scale Corp.
- almost any liquid, at any tempera-ture, at any pressure. Available for controlling level changes from 1½" to 150 ft. Details. Liquid Level Control.
- Miniature Instruments.....for graphic panels, consoles, or other set-ups for all your process requirements ... including electronic, pneumatic, temelemetering & measurements.

 22-23 *The Bristol Company
- Pneumatic Controller.....Designed as a controller, transmitter, or re-ceiver-controller for process applications. Complete specifications in WC-757.
- *Robertshaw-Fulton Controls Co.

^{*} From advertisement, this issue



quickly... thoroughly

requirements, Eastern offers a complete line from lightweight portables to heavy duty, fixed mounted, propeller and turbine mixers. Each type is available with choice of standard speeds, motor enclosures, mountings, and materials of construction. PORTABLE MIXERS with ratings 1/20 to 3 H. P. are

described in Bulletin 530.



e the extra -duty jobs in big Sizes ¼ to 30 Send for



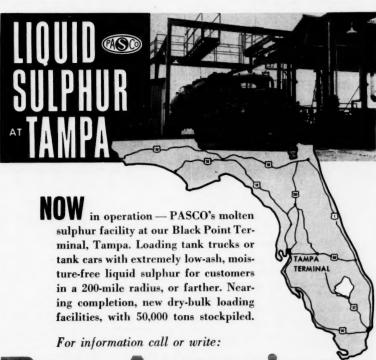
Designed for heavy-duty applications re quiring agitators from 1/4 to 10 H.P. Send for Bulletin 620.



Range of 1/4 to 40 H. P. solves many special mixing prob-lems. Send for

EASTERN INDUSTRIES, INC.

Mixer Division, Dept. M, Norwalk, Connecticut



_PHUR 609 BANK OF THE SOUTHWEST BUILDING HOUSTON, TEXAS

Easy-To-Use!

Midget Iron Tester

Gives Fast, Accurate **Tests** of Iron



Here's a compact, lightweight tester that lets you make on-thespot tests for iron content in water or brine in a matter of minutes. Gives completely accurate data to help control corrosion in piping, valves or condenser systems . . . helps you prevent scale formations in steam boilers or iron oxide deposits on heat exchanger surfaces. Sealed-in-plastic color standards cover the 0-10 ppm range which can be extended by diluting the sample. Tests are made simply by placing treated sample in test tube and comparing color with standards.

For Complete WATER ANALYSIS

Taylor Water Analyzer

Use this handy, compact set to make fast, accurate tests for color, ammonia, nitrite, nitrate, chlorine, total iron, manganese, silica, copper, fluoride, bromine, aluminum, nickel and low chromate simply by using separate color standard slides with basic set.

ALSO AVAILABLE-TAYLOR COMPARATORS FOR TESTING FOR pH, PHOSPHATE, ETC.

COLOR STANDARDS GUARANTEED

All Taylor liquid color standards carry an unlimited guarantee against fading. Be sure to use only Taylor reagents and accessories with Taylor Comparators to assure accurate results.

> SEE YOUR DEALER for Taylor sets or immediate replacement of sup-plies. Write direct for FREE HAND-BOOK, "Modern pH and Chlorine Control". Gives theory and de-scribes complete Taylor line.

W. A. TAYLOR AND 414 STEVENSON LANE . BALTIMORE 4, MD

These NEW Hoke Valves are

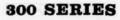
leak-tight* LIFE!



100 SERIES General Purpose Valve for service to 10,000 psi

The O-ring stem seal design on this new, low-priced valve makes it permanently LEAK-TIGHT*. Use the 100 Series where you need an inexpensive, heavy duty valve for either pneumatic or hydraulic service. It's ideal for throttling, regulating, or shut-off applications over a temperature range of 40° to 200° F. Male or female connection and panel mounting, if needed.

- GUARANTEED leak-proof O-ring seal
- Exclusive nylon stem wiper
- Centerless ground stem
- · Safe, integral bonnet
- Diecast aluminum handwheel
- Rugged, forged carbon steel body in globe or angle pattern



Forged Needle Valve with Plastic Stem Tip

The same unique stem design used on the 100 Series, plus a new plastic stem tip, makes Hoke's 300 Series valve LEAK-TIGHT* for life at both stem and seat. Made of long wearing nylon or corrosion-resistant Kel-F, these plastic stem tips have taken twice the normal closing force through 700 cycles of operation at 3500 psi — with no sign of leakage across the seat! Available in brass or stainless steel bodies, for service to 3000 psi. Panel mounting, too.

- Minimizes seat and stem point damage due to grit and over-torquing
- Provides vapor or vacuum leak-tight closure
- Minimizes opening pressure surges
- · Service up to 3000 psi
- In 1/2" and 1/4" pipe sizes and 1/4"

These are just two products in Hoke's extensive line of small, quality valves. If you would like our new Catalog GC959, or sample valves, write to us on your company letterhead.



HOKE INCORPORATED

"Fluid Control Specialists"
39 PIERMONT RD., CRESSKILL, NEW JERSEY

LITERATURE . . .

Thermometer.....in all scale ranges from 150 F to 1000 F; dial sizes from 1" to 5"; stem lengths from 2\\\2" to 72". Complete adaptability to any installation. Catalog. 345 *Rochester Mfg. Co.

Transmitter, Indicating Pressure.....
Wide selection of interchangeable pressure measuring elements gives the M/44 range limits of 0-33" water to 0-6000 psi. Details.

165 *The Foxboro Co.

Pipe, Fitting, Valves

Acid Hose.....Acid discharge hose remains flexible even when cold, & is highly resistant to weathering. Has cover of tough abrasion & acid resistant rubber. 153 *Acme Hamilton Mfg. Corp.

Drainline, Glass.....Bulletin PE-30 contains complete information on Pyrex brand pipe for use in drainline systems. Glass handles wastes. particularly corrosive ones.

2455 "Corning Glass Works"

Duplex Tubes.....New 20 page book
"Solving Corrosion Problems In
Industry" is now available. Fact
filled book illustrates ways to solve
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40-41 *Tube Turns

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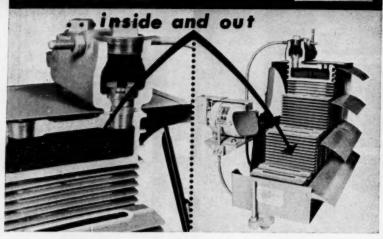
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LITERATURE . . .

- Tubes.....A complete range of stain-less grades to meet any set of service conditions . . . fully an-nealed tubes for maximum resist-ance to corrosion. Bulletin TB-329. 170 *The Babcock & Wilcox Co.
- Tubing, Stainless......ranges from 3/16" OD to 3½" OD with wall thickness from .013" to .375". New 32-page book of technical data, sizes, grades & applications. 125 "Allegheny Ludium Steel Corp.
- Tubing, Welded.......Properties in-clude uniformity of structure, wall thickness, concentricity & dimen-sional accuracy. "Welded Steel Tubing" Bulletin 8591 offered. 379 *Formed Steel Tube Institute
- Full opening Union Check ve.....Full opening Union Check types allows free passage of product separating or line cleaning devices. Fits 2" diameter pipe. Rated 500 P.S.I-W.O.G. 132 *Clayton Mark & Co.
- Valve, Ball.....The Econ-O-Miser is available in many combinations of seats, O-Rings & body materials. Complete technical information in "Comparison" bulletin EB 101. 310-311 "Worcester Valve Co., Inc.
- Valve, CheckTechnocheck offers tight sealing, low pressure drop and long life with low upkeep. Can be used for water, air, oil or gas service. *Techno Corporation
- Valve, Forged Needle.....The 300
 Series with plastic stem tip are
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 Catalog. *Hoke Inc.
- Valve, Gate.....Catalog 1200 contains complete information about Pres-sure Sealing Gate Valves. Designed for pressures up to 720 psi (cwp) & temperatures up to 250 F. 74-75 *W-K-M Div. of ACF Industries
- Valve, General Purpose.....for service to 10,000 psi. Ideal for throttling, regulating, or shut-off applications over a temp. range of 40 to 200 F. Catalog. *Hoke Inc.
- Valve, Plug...... The new type G Durco Sleeveline offers 150 psi rating. Ductile or stainless screwed or flanged ½" to 2" sizes. Ductile flanged sizes to 6". Bul. V/12. 211 *The Duriron Co.
- ves.....Non-lubricated steel plug valves can be supplied: wrench-op-erated; worm gear-operated. Motor operated for remote control. Cata-*Wedgeplug Valve Co. Div.
- Valves......available in the largest selection of metals and alloys to handle practically every corrosive fluid. Write for further details on these valves.

 24-25 *The Wm. Powell Company
- Valves, All-Glass Y.....The new Bulletin PE-4 offers complete information on the all-glass Y-valve. Now available in 1½" and 2½" *Corning Glass Works
- ves, Ball....Literature on "Double-Seal" ball valves is offered. Avail-able from high vacuum to 300 psi. Operated hydraulically, pneumatic-ally or electrically. 229 *Jamesbury Corp. Valves, Ball. Seal" ba

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LITERATURE . . .

Valves, Ball.....with drip tight shut-off, self adjusting seats for ex-tended valve life, quick opening, two-way flow, etc. Booklet 1100 describes complete line. 307 *Hills-McCanna Co.

ves, Control......are available for a wide range of temperatures. The Series 800, Type 12 single seated is designed for liquid oxygen service. Catalog C800-1. 395 *Minneapolis-Honeywell

ves, Diaphragm.....give depend-able performance for vacuums down to 0.1 micron . . . with leak rates of less than 0.1 micron cubic ft/hr. Further facts available. 171 *Grinnell Co., Inc.

Valves, Gate..... are available in the metals or special alloys needed for your special requirements. All the facts on plus-values in the new Catalog No. 57. 367 *Darling Valve & Mfg. Co.

Valves, Knife Gate......in a wide range of metal combinations & in several different styles. Rugged construction withstands piping strains & line pressure. Bul. 300. *DeZurik Corp.

Valves, Solder End.....Folder 198-A about Solder End Valves contains information on globe, gate, and check valves. These valves give both economy and quality. 62 *Jenkins Valves

Valves, Solenoid.....An authoritative booklet, fully illustrated, with flow charts & diagrams, covering every important design. Complete guide for calculating flow, etc.

201 *Valcor Engineering Corp.

Valves, Split Bodywith interchangeable pneumatic electric, electro-hydraulic & manual actuators. Sizes ½"—8". Details in a new brochure. *General Controls

Process Equipment

Airlock Feeders......Bulletin P58,
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350 *Prater Pulverizer Co.

Automatic De-Sludger.....New West-falia SAMN-15007 for continuous high capacity clarification. Up to 8000 gph. capacity. Bulletin on "Big Sam". *Centrico Inc.

Centrifugal Spray Machine.....is a compact self-contained unit constructed for continuous high-temperature operation. More information in Bulletin No. 51.

293 *Bowen Engineering Inc.

Centrifugals.....for liquid-solids sepa-ration. Literature on Batch-O-Matic, Batch-Master, Suspended, Center-Slung, Maxi-Flex and Con-tinuous is now available. 28-29a *American Mach. & Metals, Inc.

trifugals.....Roberts centrifugals can handle stubborn liquid-solid problems. The latest centrifugal information contained in new Bul-letin No. 2827. *The Western States Machine Co. Centrifugals.

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- Centrifuges......large centrifuges available—even up to 80" bowl diameter. Also offer the greatest force field for any given bowl diameter. Bulletin 356. 82 "Heyl & Patterson, Inc.
- Cryogenerator.....is available in four different capacities of 3,000, 12,000, 40,000 & 160,000 BTU/hr. at minus 320 degrees Fahrenheit. Brochures & technical information.

 18-19 *North American Philips Co.
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 B244 *Heyle & Patterson Inc.
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 381 *Morehouse Cowles, Inc.
- Dryer.....The new Fluid Bed Dryer
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 172 *Combustion Engineering Corp.
- Dryer.....Dryers—large or small—are designed to fit the job and to give years of satisfactory performance at minimum cost. More informa-
- 61 *General American Transportation
- Dryers....Lectrodryers are long on engineering...have the built-in extra capacity that always seems to be needed. Advice on dry controlled atmosphere & other information. 228 *Pittsburth Lectrodyer Div.
- Dryers.....Drying equipment for the food, chemical and process industries . . . Conveyor Dryers, Spray Dryers, Tray Dryers, Truck Dryers. Bulletin #448.

 371 *Proctor & Schwartz Inc.
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 393 *C. G. Sargent's Sons Corp.
- Dryers, Mechanical Drive.....may be used for either drying or cooling & are available in direct or indirect types. Built in standard lengths of 10 or 20 ft. Details.

 144 *The Feffrey Mfg. Co.
- Dryers & Reactors.....Full details of horizontal and pan dryers and reactors contained in the illustrated technical bulletins that are avail-
- able. 242 *Bethlehem Foundry & Machinery
- Dryers, Rotary.....Roto-Louvre dryers provide precise processing for heat-sensitive, friable & hygroscopic materials. Data on this & facts on dryer line in Book 2511. 215 *Link-Belt Co.
- Dryers, Vacuum Tumble.....offer pretested, pre-packaged savings. Technical literature on these dryers and details of pre-test facilities.
 - 42-43 *Patterson-Kelley Co., Inc.
- Dust Control.....Duclone cyclone dust collectors are available in a wide range of capacities & in multiple units & special materials to met all needs.

 222 *The Ducon Co.

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- er.....EimcoBelt is a perfected continuous belt drum filter. When equipped with cloth or metallic medium, it eliminates blinding. Bulletin F-2053. Cover °The Eimco Corporation
- Filter Cartridges.....New tech. bulletin contains data on use of replaceable filter cartridges in the microclarification of liquid-chemicals, petro-chemicals, etc.

 128 °Commercial Filters Corp.
- Filter Media.....Feon is available by the rollor tailored to fit all types of fluid/solid separation process equipment. Literature is available

on request. 28-29d *American Machine & Metals,

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 219 "The Duriron Company, Inc.
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 T244 *Duralab Equipment Corp.
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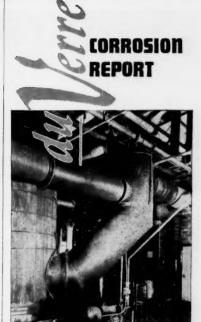


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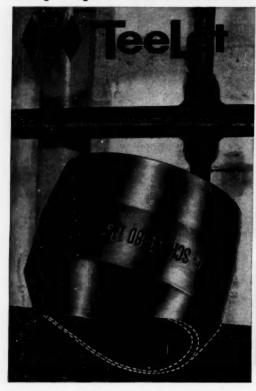
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LITERATURE . . .

Hermetic Centrifuge......Corrosionresistant and easy to clean, these centrifuges meet all the requirements of indusrial service. Technical service & information. 10-11b *The De Laval Separator Co.

High Vacuum Still.....operates at low heat so there's low product waste, higher yield. Four sizes from two lbs. to two tons per hour. Bul. 3-1 for details.

356

*Consolidated Vacuum

High Vacuum Stills......Continuous production stills run virtually unattended; fully automated, if you prefer. Bulletin 3-1 has details on test runs.

226 *Consolidated Vacuum Corp.

Micronizers....grind & classify in one operation in a single chamber. Can handle heat-sensitive materials. Eight models available. Bulletin No. 091. R260 *Sturtevant Mill Co.

Mill.....The "Jet-o-mizer" grinds more products to finer particle size with greater uniformity. Available in laboratory sizes & production models to 8000#/hr. 387 *Fluid Energy Processing

Mills The new "G" series Colloid Mills in industrial and sanitary models are available in 1 HP to 125 HP. Complete information is avail-

able on request.
338 *Chemicolloid Laboratories, Inc.

Mills.....The Tornado Mill's exclusive 360 degrees screen assures an average of 300% more useable material per hour. New Size Reduction literature, Bul. 350. *F. J. Stokes Corp.

Mist Eliminators.....Latest design guides in the recommended type & method of installation best suited to your particular operating conditions are available. Bul. ME-9. 276 *Metal Textile Corporation

Mixers.....A complete line from lightweight portable to heavy duty fixed mounted propeller & turbine mixers. Portable mixers described in Bul. 530. TL263a *Eastern Industries, Inc.

Mixers.....A full line ... side drive, tank top, portable or tripod, and continuous pipeline mixers. Details on mixers for all fluid mixing needs. Bul. 582.

*Nettco Corporation

Mixers, Batch.....Design prevents material separation or particle breakdown regardless of densities. Capacities: 5 qts. to 160 cu. ft. Hand & motor driven models. Bul. 334 *Daffin Mfg. Co.

Mixers, Side-Entering.......Handle the extra heavy-duty jobs in big tanks. Available in sizes ½ to 30 H.P. Complete information in Bulletin 620. *Eastern Industries, Inc.

Mixers, Top-Entering.....Designed for heavy-duty applications requiring agitators from ¼ to 10 H.P. Bulletin No. 620 gives the complete story. TL263c *Eastern Industries. Inc.

Mixers, Turbine.....Bulletin 1210 contains details on these turbine mixers which solve many special mixing problems. Available in a range of ¹/₄ to 40 H.P.

TL263c *Eastern Industries, Inc.

[•] From advertisement, this issue

Mixing & Grinding Equipment....Com-plete information on Double Arm Kneader, High Speed Three Roller Mill, Heavy Duty Change Can Mix-ers, Change Tank Mixer, etc. 330 *Charles Ross & Son Co.

Mulling.....The Handbook on Mulling covers the benefits of controlled mulling, typical Mix-Muller applications, Air Conveyor Systems, etc. Includes illustrations & charts.

342-343 *National Engineering Co.

cess Equipment.....Bulletins on Homogenizers, Triplex Hi-Pressure Pump, HX-Hydraulic Pressure Ex-change Pump and RE Colloid Mill are available on request. 199a *Manton-Gaulin Mfg. Co.

Process Equipment.....for problems you may have involving mixing, blending, crushing, grinding, dis-persing, cutting or sifting of your materials. Catalog No. 80. 324 *Abbe Engineering Company

Process Equipment....including drum flakers and dryers, rotary and conical vacuum dryers, vacuum shelf dryers, granulators, Tornado mills, etc. Full information. 323 *F. J. Stokes Corp.

rubber-plastic is most economical for chemical resistant equipment. For valves, linings, pumps, etc. Bulletins give further details.

*American Hard Rubber Co.

Process Equipment.....Catalog contains complete details on vacuum-dryers, blenders & mixers, ball mills, autoclaves, jacketed valves, pipes & fittings, etc.

BL271 *J. P. Devine Mfg. Co.

Equipment.. folder gives complete information on each of the many services. Con-tains invaluable reference material. Available now.

162 *Artisan Metal Products, Inc.

Process Equipment.....Bulletin G-3C completely illustrates the full line of equipment available plus acces-sory equipment. Includes drawings and charts. *Fuller Company

Process Equipment Detailed information & useful design data is contained in the General Turbo-Mixer Bulletin and in the RDC Extraction Column Bulletin. *General American Transportation

Rotary Steam Tube Dryer.... Catalog A contains information on this type dryer. Equipment available for pressing drying & cooling problems. *Davenport Machine & Foundry

ety Heads.....in use in virtually every type of industry where pres-sure protection is a problem. Fea-ture rupture discs for added pro-Safety Heads .. tection. Information.
364 *Black, Sivalls & Bryson, Inc.

Separator.....Constructed of carbon steel or stainless steel, the Syncro-Matics accommodate a full range of screen sizes & are available in 1, 2, or 3 decks. Details. 10-11c *The De Laval Separator Co.

Separator, Induced Roll......High in-tensity purification & concentration for higher quality products. Available with 1 to 7 rolls in 2" to 30" widths. Details. widths. Details. 278 *Dings Magnetic Separator Co.

Welcome to the "university" of Chemical Progress





a 5-day "curriculum" valuable to you and your job

At the 27th Exposition of Chemical Industries you can see and learn more about newest developments in your industry than is available through any other channel.

Under one roof you'll find over 500 exhibits-ways to cut costs, increase production, step up plant efficiency and improve your own products. There will be displays of plant and process equipment, instruments and controls, material handling and packaging equipment, new and improved materials, plus special sections for chemicals and laboratory equipment and supplies. Compare, judge new developments in your fields of interest.

Whether your responsibility is management, design, production or research you will be fortified with new ideas and better prepared to cope with tomorrow's problems. A visit to the Exposition will be one of the most profitable investments you have ever made.

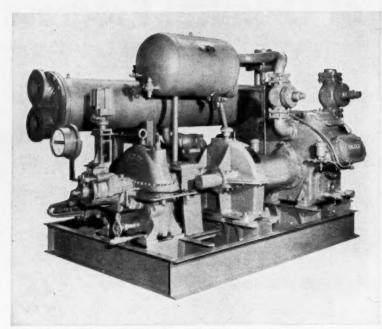
Set these dates aside now-and bring your key associates.

D 2201 I**TIO**N OF CHEMICAL INDUSTRIES N. Y. COLISEUM · NOV. 30—DEC. 4.

nagement: International Exposition Co., 480 Lexington Ave., New York 17, N. Y.

[•] From advertisement, this issue

Variable refrigeration capacity controls vital chemical reactions



This special Vilter Uni-Chiller has a capacity of 80 tons of refrigeration, operates at 30 degrees suction and 105 degrees condensing temperatures.

Variable refrigeration capacity is of extreme importance in the manufacture of the product of a large southern chemical plant. Vital chemical reactions require holding temperatures within very close tolerances.

However, because the quantity manufactured changes from time to time, great flexibility is demanded of the refrigeration equipment to constantly maintain the proper temperature. This is achieved through a Vilter variable capacity refrigeration system.

Providing this refrigeration flexibility is a special custom-designed Vilter Uni-Chiller which includes: a shell and tube condenser, an eight cylinder compressor, a variable speed turbine operating through reducing gears, explosion proof controls, and special safety components. Varying the turbine speed changes the amount of refrigeration capacity...the response is quick.

During manufacturing, the refrigeration circuits are factory assembled and tested, simplifying field installation.

If you have a refrigeration or pressure vessel application, write Vilter for a review of your problem.



The Vilter Manufacturing Company Milwaukee 7, Wisconsin

Air Units • Ammonia and Freon Compressors • Booster Compressors Baudelot Coolers • Water and Brine Coolers • Blast Freezers Evaporative and Shell and Tube Condensers • Pipe Coils Valves and Fittings • Pakice and Polarflake Ice machines.



Write for Bulletin 631 to The Vilter Manufacturing Company, Dept. K-903 2217 South First Street Milwaukee 7, Wisconsin

LITERATURE . . .

- Spray Nozzles.....Complete choice of design types, thousands of capacities to choose from, & choice of materials for chemical compatibility. Catalog 24. TL265 "Spraying Systems Co.
- Spray Nozzles.....A complete range of nozzle sizes & capacities available & made from bronze, cast iron, stainless steel, & from any special machineable material. Catalog. 240 *Spray Engineering Co.
- Strainers.....in sizes from ¼" to 8", for service 250 psi at 450 F. to 2500 psi at 1100 F. "Y" or Angle with screwed or socket-weld (flanged) connections. Bul. 11-21C.

 142 *Strong, Carlisle & Hammond
- Turbine Agitators.....Moduflex agitators are described in technical Bulletin M-200. Can be used in many applications formerly requiring steady bearings.

 312 *Chemineer, Inc.

Pumps, Fans, Compressors

- Air-Conditioning Systems...Kathabar systems offer sterile air and frostfree cooling as special advantages to specifying engineers. Facts available.

 269 *Surface Combustion Corp.
- Compressor, Air.....CP type built in sizes to 5000 hp for pressures up to 15,000 psig, or for vacuum service.

 Motor or steam drive. Lubricated or non-lubricated cylinders.

 50-51 *Chicago Pneumatic
- Compressor, Rotary.....Positive Displacement Axial-Flow Rotary Compressors are available in singlestage or two-stage units. New Bulletin ACO 100.2 offered. 400 "Fairbanks-Morse
- Compressors......Ro-Flo compressors for such jobs as agitating, aerating, air lifting, filter service, removing press cake from filters, & calking tank & pipe lines. 259 *Allis-Chalmers
- Compressors Balanced/Opposed compressors with overhung rotor construction, feature easier installation & less maintenance simpler design & less floor space. Facts.

 *Clark Bros. Co.
- Compressors, Centrifugal.....design is capable of sealing against pressures of more than 1000 psi, for utmost dependability in processing service. Information. 44-45 **Cooper Bessemer
- Industrial Fans.....remove metal dust chips, sawdust, grains. Convey long fibrous materials. Handle air, exhaust fumes, gases, smoke. Further information on request. 161 *Westinghouse Electric Corp.
- Motorpumps..... with capacities from 5 to 2800 gallons per minute; heads to 650 feet. Easy to install. Specifications and performance data available.

 250 *Ingersoll-Rand*
- Pump.....Will pump ceramic slip, abrasives, molten metals (up to 2000 F.), acids, syrups, greases, medicines, sludge etc. Non-contaminating & easy to maintain. 346-347 *The Crossley Machine Co.

^{*} From advertisement, this issue

RUBEROID

Calsilite

ONE-LAYER INSULATION!

Now a modern molded calcium silicate insulation for use on today's high temperature pipes and vessels. Insulates with only one layer, providing a constant co-efficient of conductivity. Available in various thicknesses of pipe coverings and blocks, Calsilite is insoluble in water, can withstand normal acids and alkalis . . .



FOR SOAKING HEAT UP TO 1250° F!

Light weight

Resists abuse

Easy to cut and mitre

One layer does the complete job

Absorbs moisture without disintegration

For complete details, see Chemical Engineering Catalog or Sweet's Catalog. Send your inquiry to:

The RUBEROID Co.

INDUSTRIAL PRODUCTS DIVISION
500 Fifth Ave., N. Y. 36, N. Y.
PIONEERS IN CALCIUM SILICATE INSULATION

How many of Your Scales are SQUARE Pegs in ROUND Holes?

Accuracy alone is not enough ... Scales must fit the job

Scales that were right for their jobs in your plant yesterday may be "misfits" today. This can easily happen as a result of *changes* in plant layout, materials handling, inventory controls, or in value or quantity of materials weighed.

And misfit scales can bottleneck production, infect your weight records with costly errors, slow down materials handling, undermine inventory controls—product quality—customer goodwill!

Be sure your scales are not just 100% accurate, but 100% adequate, too. We will gladly arrange for an adequacy test to cover any or all of your scales. A few minutes at each weighing station will give you the facts on scale capacity and location, dial visibility, platform size and height and other factors that determine scale adequacy. Address: TOLEDO SCALE, Division of Toledo Scale Corporation, Toledo 12, Ohio.



NEW TOLEDO PRINTWEIGH "400"

Prints complete weight records on tickets or sheets, also on strips. Full-figure printing, even when unit weights are used. Positive weight identification, with selective numbering, weight symbols, or consecutive numbering. Time and date printing available. Transmits weight data for recording by remotely located office machines, if desired. Ask for Bulletin 2017.



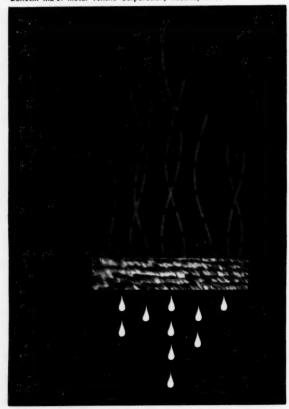
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Headquarters for Weighing Systems

MIST FLIMINATOR

THE LOW COST. HIGH EFFICIENCY WAY TO CONTROL LIQUID CARRY-OVER

Your liquid entrainment problems are solved faster, more economically when you call on the engineering and production experience of Metal Textile. As the originators of knitted wire entrainment separators for the processing industry - Metal Textile has been consistently first in advancing the art...developing special meshes...introducing new materials...applying new techniques to meet specific application requirements. Just recently, for example, Metex has introduced entrainment separators in polyethylene-marking a new high in corrosion resistance, and fiberglass -for coalescing sub-micron particle mists. As the oldest and largest company in the field today-Metal Textile has the engineering experienceand the necessary research and production resources to back it up-to take on the most challenging entrainment problems. M Our engineering department stands ready to help you solve your specific problems with complete design assistance. For latest design guides, write or call for Bulletin ME-9: Metal Textile Corporation, Roselle, N. J.





METAL TEXTILE CORPORATION world's largest and oldest producer of knitted wire products A DIVISION OF GENERAL CABLE CORPORATION

LITERATURE . . .

- Pump.....External Gear & Bearing Screw Pump, available in an almost endless number of patterns, can solve special space or pipe or prob-lems too. Details in Bul. 206. 380 *Warren Pumps, Inc.
- mp......Chemical positive displace-ment pump incorporates many fea-tures such as: twin-balanced im-pellers, helical timing gears for smooth operation, etc. Cat. P302. 297 *Waukesha Foundry Co.
- Pump, Chemical.....Bulletin 440 contains typical applications, flow charts, descriptions & specifications of Pulsafeeder models of various capacities & construction.

 99 *Lapp Insulator Co., Inc.
- Pump, Glassed.....Booklet gives the facts about the glassed pump that is the answer to your corrosive-pumping problems. Only pump of its kind.

 806 *Goulds Pumps, Inc. *Goulds Pumps, Inc.
- Pumps, Chemical Feed.....Precision built 200 Series pumps handle a wide variety of "tough" corrosive materials. Metering accuracy of ±1%. Capacity to 1624 GPH. 348 *American Meter Co.
- Pumps.....Aurora Centrifugal and Apco Turbine types are available in a broad range of types & sizes to various capacity & head require-ments. Complete information. 64 *Aurora Pump Div., N. Y. Air Brake
- nps.....Archimedean screw principle utilizing rubber-to-metal wiping action for viscous & abrasive liquids. Further details in bulletin including table of capacity, etc.

 *Goodyear Pumps Inc.
- Pumps.....Dependability is impera-tive. If you have equipment that requires constant circulation of liquids, Bulletin 725.6 is available. 80a *Goulds Pumps, Inc.
- Pumps.....Top ability to resist corrosion & top ability to move liquids economically & dependably are combined in these chemical pumps. Facts contained in Bul. 8-1b.

 397 *The LaBour Company, Inc.
- Pumps.....that are easily and quickly installed & need a minimum of maintenance & down time. Handle your chemical feeding problems. Further information. *Precision Chem. Pump Corp.
- mps.....Moyno pumps are available in nine sizes with capacities rang-ing from minimum metering flow to 500 gpm & pressures from zero to 1000 psi. Bul. 30CE. 359 *Robbins & Meyers, Inc.
- aps.....move corrosive liquids, feed & mix, pump 2 or 3 different liquids simultaneously, meter additives. Capacities from 0.5 cc. per min to 4.5 GPM. Information. 370 *Sigmamotor Inc.
- .The new series "H" Microwar pumps are compact, balanced & quiet. Models with up to 600 c.f.m. displacement. Complete literature & application assistance.

 **F. J. Stokes Corp.*
- nps, Close-Coupled.....are pow-ered by Super-Seal motors with Poxseal insulation. Capacities to 2500 gpm, heads to 550 ft. Details on request. *Allis-Chalmers

[•] From advertisement, this issue

AUTOMATE



At Any



VARIABLE SPEED DRIVES . . .

give you the Accuracy, Wide Range and Reliability of a mechanical drive in combination with your present electrical or pneumatic control system or new controls if needed.

COMPARE THE GRAHAM

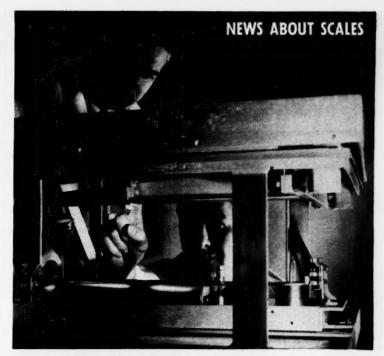
All speeds from top to zero . . . Utmost accuracy of set, holding and reset . . . Remote control accuracies up to 1/25 of 1% . . . Immediate response to control signal . . . Controllable from 3 to 15 psi, 0.5 to 5 ma, or signals from any electrical transducer . . . Utilizes analog, frequency or parallel binary signals.

CONTINUOUS FLOW FORMULA CONTROL -PUNCH CARD BLENDING

The Graham is excellent for low cost, punch card blending of multiple components (volumetric and/or gravimetric) with high formula accuracies. Perfect for a variety of dry or liquid chemicals, grains, flours, aggregate, and petroleum products.

Ask for Graham Catalog 550.





How do they build unvarying accuracy into this remarkable new kind of weighing instrument?

For 7,000 years men have employed the multi-part pivot balance to compare weights. As the parts of their pivot joints wore, the problem of retaining accuracy became more and more acute. Then in 1956 the United States issued a patent for a "Thayer Flexure Plate" Leverage System. A team of engineers and businessmen, aware of industrys great cumulative loss of materials in weighing operations, had devised a revolutionary new scale. Knife-edge pivots that progressively wear and change were replaced by Thayer Flexure Plates that move only .001", yet accurately reflect the minutest changes in weight. This firmly joined lever withstands

shocks and vibrations indefinitely. Dirt and dust are no longer a problem.



Thayer guarantees this leverage system accurate for the life of the scale.

How Can It Save You Money Year After Year?

Working in conjunction with straight electrical controls, it forms the most reliable, low maintenance system ever devised to control processing or materials handling by weight. Literature on its application to filling, batching and checkweighing operations is available on request.



THAYER SCALE

AUTOWEIGHTION SYSTEMS FOR FILLING, BATCHING AND CHECKWEIGHING

THAYER SCALE CORP.

THAYER PARK

PEMBROKE, MASS.

FOR FURTHER INFORMATION SEE PAGE 599
OF THE NEW CHEMICAL ENGINEERING CORP

IMPROVED!

DINGS INDUCED ROLL SEPARATOR

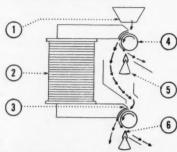
High Intensity Purification and Concentration for Higher Quality Products

Here's the way to cut beneficiation costs and make greater profit with highest quality products. The newly improved design of Dings Induced Roll Separator permits highest capacities in separation of weakly magnetic materials. New pole nose contour attains tremendous magnetic intensity at separation zone. Adjustable knife-edge dividers assure extremely critical separation.

Result: In beneficiation of nearly every type of dry, granular material, you get higher quality product . . . in greater volume . . . at lower cost!

You Make More Money with these improved features

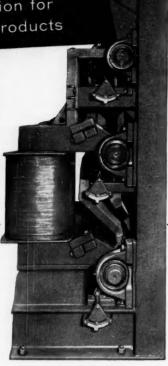
- · New pole nose contour provides maximum intensity through 37.5 degrees of rotor arc
- · Increased flux density from new magnetic circuit
- · Magnet coil of anodized aluminum wire for longer life
- · New vernier dial for accurate divider settings
- New slim-line frame design saves 52% of floor space
- · Bearings are self-aligning, sealed, anti-friction type
- · New feed distributor has no moving parts
- Efficient separation at capacities up to 800 lbs. per inch of rotor width per hour.



- 1) Feed distributor
- (4) Laminated roll
- (2) Magnet coil
- (3) Vernier dial
- 3 Magnet pole nose
- ® Knife-edge divider

DINGS MAGNETIC SEPARATOR COMPANY

4716 W. Electric Ave., Milwaukee 46, Wis.



HERE'S HOW IT OPERATES

Material flows over the roll and through the smallest possible air gap between roll and pole nose. High intensity magnetic field lines passing through the air gap converge on the numerous edges of the laminated roll and deflect weakly magnetic particles in the direction the roll is turning. Nonmagnetic particles follow a normal trajectory. Adjustable divider cleanly separates magnetics and non-magnetics. Intensity of each roll can be altered to control the amount of magnetics removed. Dings IR Separators available with 1 to 7 rolls in 2" to 30" widths. Write for complete details.



LITERATURE . . .

Services & miscellaneous

Drum Dispensing.....Stainless steel construction eliminates corrosive action & contamination of liquids. No leakage. Flammables & corrosives dispensed safely. File No. 68. 363d *The Protectoseal Co.

Engineering Service includes: a comprehensive survey of your facilities, installation supervision, periodic inspection, etc. Complete details offered.

133g *Becco Chemical Div., FMC 133g

Etching.....Tank immersion etching of printed circuits with Ammonium Persulfate is completely described in Booklet No. 99 which is now offered to you.

133d *Becco Chemical Div., FMC

Etching.....Booklet No. 102 features complete information on etching of printed circuits with Mercury Activated Persulfate. These facts are available to you.

133e *Becco Chemical Div., FMC

rication.....Brochure "Working with Metal" outlines long experi-ence with metals; carbon, high-tensile & stainless steels, wrought iron, aluminum & others. 404 *The Boardman Co.

Filter Fabrics.....Complete informa-tion about filter fabrics is contained in a handy booklet. Specialists can help you select the medium that best answers your problems.

*Wellington Sears Co.

e and Explosion Prevention..... pamphlet outline safeguards for fire prevention, dust collection, fire pro-tection, and disposal of waste materials. No. 1534. 130f *U. S. Industrial Chemicals

Flammables Handling Equipment.....
Engineers design & build custom special-purpose equipment to meet individual requirements. Details in Special Metal Containers File 74.

363c *The Protectoseal Co.

Flammable Liquids Storage Cabinet...
may be located close to work station... within the plant or laboratory. Built to N.F.P.A. specifications. File No. 55.

363b *The Protectoseal Co.

Gas and Hose Masks.....New face-piece now on market. Features easily replaceable, large single lens, improved speaking diaphragm, no fogging. No. 1536. 129-130g *U. S. Industrial Chemicals

Laboratory Safety Equipment. features space-saving shelf storage, fire-safe accurate dispensing and fast controlled waste disposal. Information in File No. 67.

363a *The Protectoseal Co.

Lubricating System.....Dualine System for positive lubrication of large, medium & heavy-duty installations. Bulletin 26-T containing complete engineering information.

141 *The Farval Corp.

al Treatments....Booklets Nos. 39 and 51 completely outline the surface treatment of metals with Peroxygen Compounds. Now avail-Metal Treatments.. able on request.

133a *Becco Chemical Div., FMC

^{*} From advertisement, this issue

Speed Handling

HEAVY STICKY MATERIALS



The best method for making heavy, viscous materials flow more freely is to apply heat - and the best way to apply heat is through Parks-Cramer jacketed piping, valves and fittings. It is axiomatic that the greater the heating surface, the faster the heating; and, the less viscous the product becomes, the easier it is to handle. These conditions are met by full jackets completely surrounding all product wetted surfaces - thus utilizing maximum heat transfer area.

Parks-Cramer jacketed equipment is also designed with large radii internal contours, extra metal thickness in walls and flanges, jacket tappings amply sized and properly located - all combined to give highest efficiency to viscous fluid handling.

The largest selection of jacketed piping accessories is available in materials ranging from semi-steel (in stock) to carbon and alloy steel, bronze, aluminum, Ductile Iron, Ni-Resist, and plastic lined in sizes from 11/4" to 8". Complete facilities including engineering, scheduling, and installation as well as unit sales are available.

Send for Catalog 356 and supplement 356-S for complete details.



Reliability is a most important characteristic of KENNAMETAL*

Exceptional characteristics of Kennametal have solved varied problems in many fields. But one of the most important contributions made by Kennametal to any project is reliable performance . . . delivering the expected service and life under given conditions. That's why Kennametal is used more and more where it is found or feared that other materials just aren't good enough.

Will these dependable characteristics of KENNAMETAL hard carbide alloys help solve some of your problems?





DEPENDABLE resistance to abrasion . . . for such component parts as spray nozzles, orifices, seal rings, bushings, pulverizing hammers, drawing and compacting dies.

DEPENDABLE resistance to corro sion, cavitation and wear . . . vital to valving in oil well operations, hydraulic systems, parts for chemical processing equipment exposed to strong mineral acids, red fuming nitric acid and similar highly corrosive agents.









DEPENDABLE strength at high temperatures ... needed for gas turbine components, sensing elements for jet stream thermostatic controls, parts to handle or process glass in semi-plastic state and flame burner tips. For such applications, Kentanium,* a series of hard titanium carbide alloys, retains high strength for continuous operation at

temperatures up to 2200°F and provides high stiffness/weight ratio.

DEPENDABLE resistance to deformation . . . as required in cylinder liners to prevent leakage around pistons when compressing gases at pressures as high as 35,000 psi, or in components for high pressure valves. (Kennametal has a YME up to 94 million psi, 3 times that of hardest steel.)



For more information, send for: Booklet B-111A, "Characteristics of Kennametal," Booklet B-222, "Designing with Kennametal," Booklet B-444A, "Kentanium. Write to Dept. CE, KENNAMETAL INC., Latrobe, Pa. *Trademark

97250





This 60" dia. x 72" flaker was designed and built for a major chemical company to convert molten organic chemicals to solid flakes. The unit features:

■ Air operated knife holder ■ Special monel construction double shell drum # Enclosure confines obnoxious vapors # Feed pan projects to rear for access to and inspection of overflow adjustment

More detailed information on this and other G-B designed and built equipment is yours for the asking.



GOSLIN-BIRMINGHAM MANUFACTURING CO., INC. BIRMINGHAM, ALABAMA

FILTERS . EVAPORATORS PROCESS EQUIPMENT CONTRACT MANUFACTURING including HEAVY CASTINGS

LITERATURE . . .

Metal Treatments.....Complete infor-mation on improving properties of Copper and Brass surfaces is con-tained in Booklet No. 86 which is now available.

133b *Becco Chemical Div., FMC

Neoprene Gloves.....comfortably flex-ible. Also waterproof, dirtproof, oil, grease and solvent resistant. Fully curved finger and thumb. 52a *American Optical Company

Packaged Oxygen Plant.....for the supply of oxygen and/or nitrogen as well as the associated low temp. equip. for: purifying hydrogen & helium, upgrading of natural gas. 139 *Linde Co., Union Carbide Corp.

dle Etching.....Booklet No. 97 gives complete details on paddle etching of printed circuits with Ammonium Persulfate. It cleans fine, metal resists retarnishing.

133e *Becco Chemical Div., FMC

table Fire Extinguishers.....Two new stainless steel portables feature simple, one-two operation. Slim de-sign & light weight for easy stor-age & handling. Information. *Walter Kidde & Co., Inc.

nts.....Technical consultations, design work, manufacturing of plant & equipment, to the expert erection & start-up supervision. Information available. *American Air Liquide Plants

Plants.....The new booklet about "The Plant You Want To Build" is now available on request. Details about profits from chemicals & many other "profit ideas".

173 *Foster Wheeler

Plastic Gloves......special polyvinyl resin makes these gloves 100% liquid-proof. Offer wear resistant protection from jagged or sharp surfaces. Seamless comfort. 52b *American Optical Company

Safety Waste Containers.....prevent hazardous pyramiding of wastes within the plant ... keeps plant & lab premises safe, orderly. Information in File No. 57.

363e *The Protectoseal Co.

n Lotion.....to keep hands free from drying solvents has been de-veloped for use by chemists and clinicians working with acetone, methanol, ether, alcohol, etc. *U. S. Industrial Chemicals Co. Skin Lotion.

Sodium Wire. ... New data sheet includes photo, diagrams, complete description of equipment; extrusion method; typical reaction of the wire. No. 1538. 129-130h *U. S. Industrial Chemical Co.

Structures Design, engineering, fabrication & erection of steel plate structures. Bulletin on: Special Plate Structures & Field Services are available. 8-9 *Chicago Bridge & Iron Co.

Tank Cleaning.....Details about tank cleaning equipment including the interior tank cleaning unit, model 531. Also details of cleaning methods for the chemical industry. *Oakite Products, Inc.

Tools. ... The 5172-GS-B set is comns....The 51/2-GS-B set is complete enough to handle practically all of your general service requirements. 172 tools in one portable "quick-select" chest. Details.

254 *Snap-On Tool Corp.

[•] From advertisement, this issue

Chemical Engineering

NOVEMBER 16, 1959

your complete guide to

1959 CHEM SHOW

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Chem Show Week November 30 through December 4

27th Exposition of Chemical Industries, New York Coliseum, Columbus Circle

Monday: Noon-10 pm., Tuesday: 10 am.-6 pm., Wednesday: 10 am.-6 pm., Thursday: 10 am.-10 pm., Friday: 10 am.-6 pm.

Special Events—Tuesday (Dec. 1)

Chemical Engineering-Chemical Week Kirkpatrick Awards Dinner, Hotel Astor Grand Ballroom

Reception, 7 pm.

Dinner, 8 pm.

Award Recipients

For Management Achievement—Chemical Divisions, Food Machinery & Chemical Corp.

For Chemical Engineering Achievement-Texaco, Inc.

Speaker

Dr. T. Keith Glennan, Administrator, National Aeronautics and Space Administration:—
"Framework of Achievement—1959"

Reservations, \$25

Chemical Engineering-Chemical Week Editorial Offices, 330 West 42nd St., New York 36, N. Y.

Special Events—Wednesday (Dec. 2)

Dinner meeting, New York Section, American Institute of Chemical Engineers, ESSO dining room, 2nd floor (above Schraffts), 15 W 51 St., New York

Cocktails, 5:30 pm.

Dinner, 6:00 pm.

Speaker

Dr. George B. Kistiakowsky, Special Assistant on Science & Technology to President Eisenhower—"Science, Technology and National Vitality"

Reservations, \$4.25

Tod Knowles, Empire Trust Co., 7 West 51 St., New York, JU 2-5900

Dinner meeting, New York Section, American Chemical Society, Henry Hudson Hotel, 353 West 57th

St., New York

Cocktails, 5:30 pm.

Dinner, 7:00 pm.

Speaker

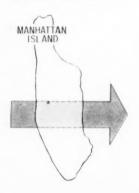
Dr. C. Guy Suits, Vice Pres. for Research, General Electric Co.—"New Methods of Energy Conversion"

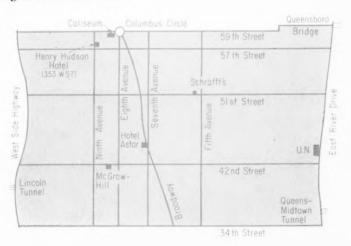
Reservations, \$8.25

Dr. Thomas Hall, Union Carbide Nuclear Co., 30 East 42nd St., New York 17, N. Y., MU 7-8000

Welcome to Chemical Engineering booth 432-481

Chemical Engineering editors will be there to greet old friends and meet new ones.







View and Compare Values at 1959 Chem Show

- Equipment
- Chemicals
- Raw Materials
- Laboratory Equipment and Supplies
- Engineering Services

ess progress, the Exposition of Chemical Industries (Chem Show) opens for its 27th showing at noon, Nov. 30, in the New York Coliseum. By week's end, some 40,000 CPI showgoers will have examined and compared more than 500 exhibits, will have come away with arms full of pamphlets and heads full of ideas.

On display will be a vast array of capital goods for equipping process plants, raw materials and chemicals to feed these plants, high-specification products manufactured in these plants and engineering services available to bring such plants into being. At each display, competent engineers will stand ready to show you what's new and offer expert help in selection of equipment, goods and services for your requirements.

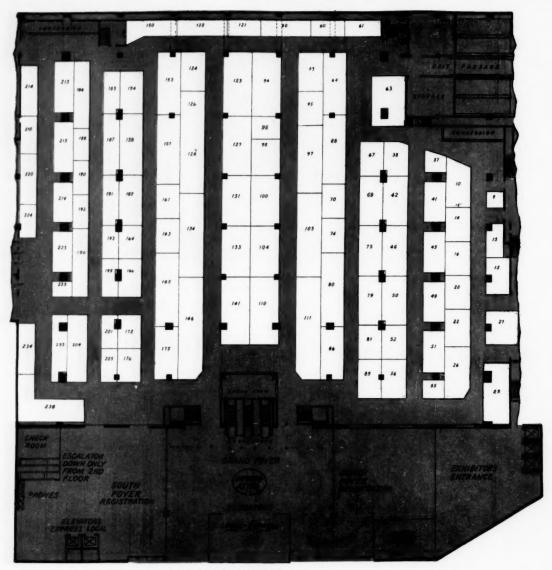
Here's a brief sample of a few things

these fellows will display and talk about:

Nitrogen and Hydrogen—You'll see units that economically generate small volumes of liquid nitrogen and high purity gaseous hydrogen. Available for completely instrumented, continuous operation, the hydrogen generator produces 1,000-10,000 cu. ft./hr. of purified gas with —100-F. dewpoint.

Molecular Stills—Long used in laboratory and pilot plant operations, centrifugal molecular stills appear at this year's show in continuous production sizes that handle from 400 to 4,000 lb./hr. These units separate organic and silicone compounds in the 250-4,000 mole weight range, without degradation.

► Nucleonics Contributes—You'll see evidence of nuclear developments integrated into the chemical industries. One example is an acid valve used in five atomic plants,



COLUMBUS CIRCLE

as well as in oil and chemical refineries. Another is a nuclear waste evaporator for reactor containment vessels in upcoming nuclear power stations.

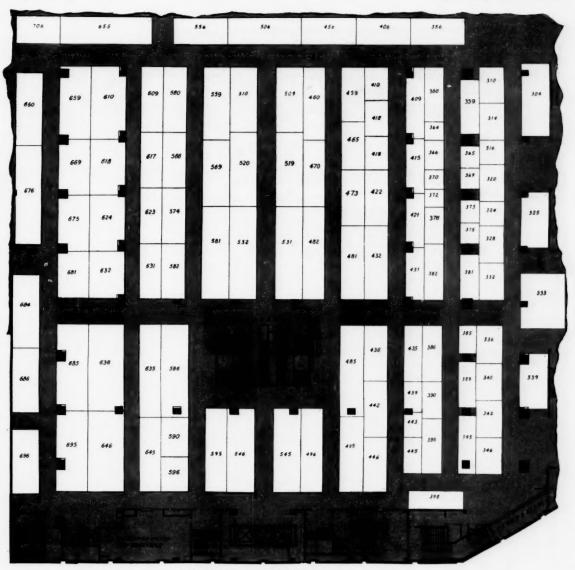
Radioisotopes are employed to energize an entire line of indicating and control systems. Included are a tank level detector controller, a continuous container-fill system, an individual container fill inspection and rejection system and a density measuring system based on transmission of gamma rays.

Fine Particle Probe—New to the Show this year will be a particle size analyzer that uses an oscillograph. The combined volume of particles suspended in an electrolyte displaces a perceptible quantity of the liquid. When passed through an aperture, this suspension pulses the voltage of a test current which can be shown on an oscillograph. Nature of the

pulses is a measure of particle size.

New Materials—In the fast-moving materials field there is a new elemental amorphous carbon fiber, available in seven standard grades of "wool' with various fiber diameters, both activated and unactivated. Glass will win new recognition in a new type woven glass filter bag which collects process dust and fume up to 550 F.

Other noteworthy advances are



COLUMBUS CIRCLE

the first plastic filter plates ever produced commercially by injection molding, the first all-plastic filter press headers, a new line of polypropylene filter cloths and a full line of polytetrafluorethylene plastic products from France in sheet, tube, fabric and molded forms.

► Fluids Handling—Be sure to check on new fluids-handling developments such as aluminum pipe with thickened ends, that facili-

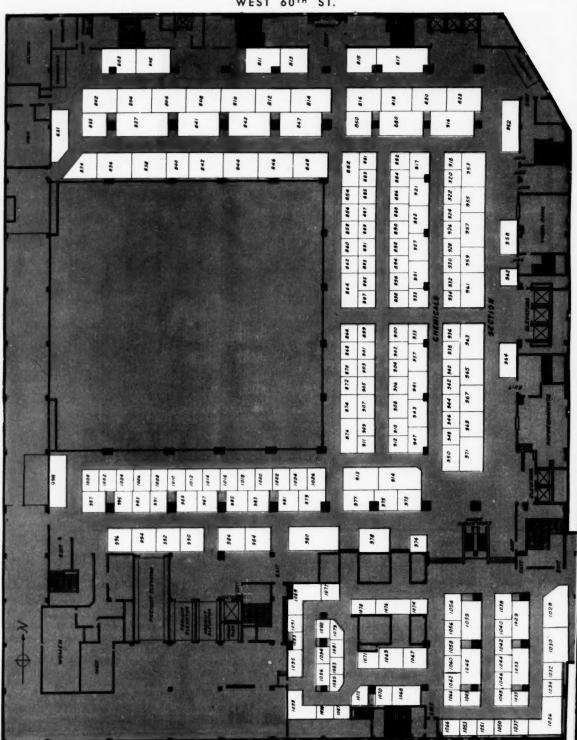
tate joining, and a new line of light-wall stainless steel fittings and flanges. And you will find a number of new valve designs ranging from one for small volumes of highly viscous fluids to newer pinch-type and round-ported sliding gate valves.

New Chemicals—In the chemical materials section will be a line of "idea" chemicals, taken out of the laboratory and developed into finished products such as an anti-

stalling agent for gasoline, anticaking agents for hygroscopic materials and a new class of compounds believed to have advantages over cationic surfactants in solubility and compatibility.

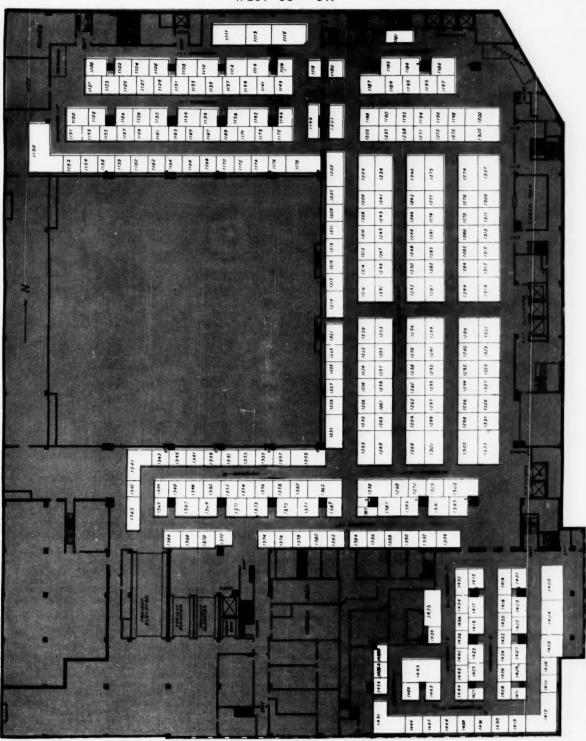
▶ Process Supplies—Among chemical processing supplies look for a line of all-metal long-life catalysts having low pressure drop, excellent heat transfer traits, freedom from spalling and operating cycle over 20,000 hr.

WEST 60TH ST.



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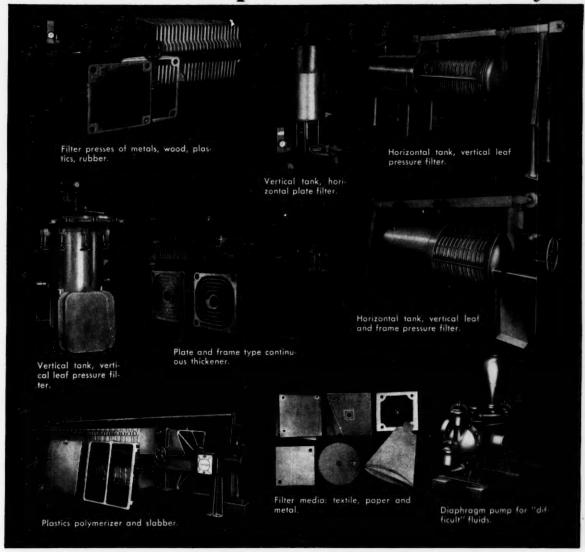
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Line-up of Exhibitors

27th Exposition of Chemical Industries Nov. 30-Dec. 4, 1959, New York Coliseum

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*ACF Industries, Inc., W-K-M Div., P. O. Box 2117, Houston 1, Tex. 941 A.P.V. Co. Inc., 137 Arthur St., Buffalo 7, N. Y. 1302 Abbe', Inc., Paul O., Little Falls, N. J. 984 *Adams Co., Inc., R. P., 225 East Park Dr., Buffalo 17, N. Y. 836 *Aeroquip Corp., Jackson, Mich. 1255 Airetool Mfg. Co., The, Springfield, Ohio. 841 Airslide—Dry-Flo Car Div. General American Transportation Corp., Chicago 3, Ill. 435, 436, 442 Airsonic Industrial Stethoscopes, M. Paquet & Co., Inc., 17 Battery Pl., New York 4, N. Y. 1374 Alberene Stone, Div. of Georgia Marble Co., 386 Fourth Ave., New York 16, N. Y. 465 *Aldrich Pump Co., Allentown, Pa. 1108, 1110 Allied Chemical Corp., 61 Broadway, New York 6, N. Y., Divisions Barrett International, *General Chemical, National Aniline, Nitrogen, Plastics & Coal Chemicals, Semet-Solvay, *Solvay Process. 955, 957, 959, 961	Ampco Metal, Inc., 1745 S. 38 St., Milwaukee 46, Wis. 412 Analytical Chemistry, 430 Park Ave., New York 22, N. Y
Alite Div., United States Stoneware Co., P. O. Box 119, Orrville, Ohio111	Calif
*Allis-Chalmers Mfg. Co., P. O. Box 512, Milwaukee 1,	*Artisan Metal Products, Inc., 73 Pond St., Waltham 54, Mass
Wis.; Industries Group, West Allis Works, Milwau-	Associated Cooperage Industries of America, Inc.,
kee 1, Wis	408 Olive St., St. Louis 2, Mo
Alloy Products Corp., 1045 Perkins Ave., Waukesha,	Autoclave Engineers Sales Corp., 2930 W. 22 St., Erie, Pa
Wis	Automotive Rubber Co. Inc., 12550 Beech Rd. at
Alloy Steel Div. Republic Steel Corp., Oberlin Ave.	P.M.R.R., Detroit 39, Mich802
Massillon, Ohio	
Linden, N. J	В
Mass 1429 1424	B-I-F Industries, Inc., Builders-Providence-Omega
Alsop Engineering Corp., Milldale, Conn	Drangetianore Product Divisions 345 Harris Ave
Alliminum Co of America 1501 Alega Pldg Mallon	D 1 D T
*Aluminum Co. of America, 1501 Alcoa Bldg., Mellon Sq., Pittsburgh 19, Pa	Providence 1, R. I
Sq., Pittsburgh 19, Pa	Providence 1, R. I
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27th Exposition of Chemical Industries

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ville 2 Ky. Carver. Inc., Fred S., 1 Chatham Rd., Summit, N. J. Catalytic Combustion Corp., 4725 Fourteenth, Detroit	127 N. J
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	*Commercial Filters Corp., 2 Main St., Melrose 76,
Buschman Products Inc., 114 E. 40th St., New York 16 N. Y. Byers Company, A. M., Pittsburgh, Pa.	Lafavette Ave., Detroit 7, Mich.
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*Brooks Rotameter Co., P. O. Box 432, Lansdale, Pa *Brown Co., 150 Causeway St., Boston 14, Mass	.998 1349 .923 Cleveland Mixer Co., Cannon at Aurora Roads, Bed-
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Brabender Corp., Rochelle Park, N. J	N. Y
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Rd., Cleveland 13, Ohio* *Bowen Engineering, Inc., North Branch, N. J	. 68 Chemical Plants Div. of Blaw-Knox Co., Pittsburgh 22, Pa
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Chain Belt Co., Milwaukee 1. Wis. 1416
Chain Belt Corp., 119 Dell Glen Ave., I odi, N. J. 1227
Chemical Abstracts, 430 Park Ave., New York 22.
N. Y. 86 *For more information see advertisement in this Issue. Chemical Engineering advertisers listed in bold face type.

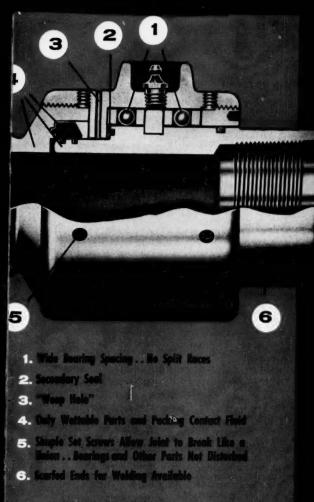
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Chemical Engineering, 330 West 42nd St., New York



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US TYPE SWIVEL JOINTS

..handle corrosive chemicals

..stop grease contamination of fluids

..are repaired on location with simple tools

..can be welded into the line

See Continental-Emsco US Type Swivel Joints . . Booth 868 at The Twenty-Seventh Exposition Chemical Industries

Continental-Emsco US Type swivel joints are designed exclusively for the chemical industry. Fluid contacts metal and packing only, so wettable parts of corrosion resisting stainless steel (or other alloys) can handle all types of caustic products. Primary Teflon packing, deformed into grooves for a tight seal, and a secondary asbestos seal prevent grease from contaminating products. Packing chamber design is patented. It reduces bearing wear by preventing packing from pressing against bearings, and allows free swiveling regardless of internal pressure. Joints break like a union without unseating ball bearings and other parts. Joint can be welded into the line,

eliminating costly flanges. Threaded and flanged ends are also available. Wide bearing spacing through use of solid bearing races insures accurate alignment and provides maximum bearing support for internal and external loadings. Races are separate and can be reversed to double their life. Repairs and adjustments are made on the spot, without special tools.. shop or factory equipment not required.

Save installation and maintenance costs by designing, building or replacing with Continental-Emsco swivel joints. There's a size and type to meet all your product handling problems. Let us bid on your next requirement.

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4932 Beech St., Norwood, Cincinnati 12, Ohio121, 122
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Distillation Engineering Co., 105 Dorsa Ave., Liv-
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N. Y	Metals, Inc., E. Moline, Ill
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Flow-Actuated Control Co., 101 W. Palisade Ave., Englewood, N. J	Flanders Filters Inc., P. O. Box 718, Riverhead, N. Y. 937 *Fletcher Div., Sharples Corp., 2300 Westmoreland Ave., Philadelphia 40, Pa
Food Machinery and Chemical Corp., Peerless Pump Div., 301 West Ave. Twenty-Six, Los Angeles 31, Calif	Flow-Actuated Control Co., 101 W. Palisade Ave., Englewood, N. J
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pray drying





RECOGNIZED LEADER IN SPRAY DRYING **SINCE 1926**

Bowen Centrifugal Spray Machine built to stand punishment of 'round-the-clock production

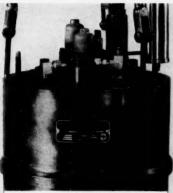
DESIGN AND CONSTRUCTION FEATURES ASSURE DEPENDABLE **OPERATION WITH** MINIMUM ATTENTION

Long acclaimed by the process industries as the most sturdy and dependable drive mechanism for centrifugal atomization, the Bowen Centrifugal Spray Machine is ideally suited for spray drying chemical products under automatically-controlled, high-tonnage production conditions.

EXCEPTIONAL OPERATING FLEXIBILITY -Whether solutions, slurries or emulsions are being spray dried, the Bowen Spray Machine enables purchasers of Bowen Spray Dryers to capitalize fully on the inherent benefits of the centrifugal atomizing technique. For example: (1) Feed rates-hence, production rates-may be adjusted over a broad operating range with no perceptible change in finished product characteristics. (2) Product particle size may be altered easily by changing spray machine speed. (3) In addition, other product characteristics-such as bulk density and particle size distribution-may be varied to suit requirements by means of interchangeable Bowen Atomizer Wheels of different patented designs. (see cut)



SIMPLE DIRECT-DRIVE DESIGN - Unique, yet simple in design, the Bowen Spray Machine is a compact, self-contained unit constructed for continuous high-temperature operation. Its built-in high frequency motor is protected by a sturdy water-jacketed housing through which a corrosion-resistant feed pipe delivers feed material to a rapidly spinning atomizer wheel. This centrifugal wheel is directly



Compact and self-contained, the Bowen Centrifugal Spray Machine can be taken out of service - for wheel changes, inspection, etc. - and be back in production within minutes.



mounted on the short, rugged main drive shaft of the motor to assure positive, efficient operation. A frequency converter set (which may be safely located out of hot, dusty and otherwise hazardous process areas) furnishes the high frequency current needed for machine operation. Frequencies can be precisely selected to provide any desired atomizer wheel speed between 4,000 rpm and 20,000 rpm.

MINIMUM ATTENTION REQUIRED - Automatic control of a constant feed rate is easily accomplished since feed introduction depends on simple gravity flow or easilymaintained low pressures. There are no pump-pressure fluctuations to cause operating headaches. This-coupled with the steady, unwavering speed of the highfrequency motor driven centrifugal wheelguarantees day-in and day-out production of uniform product with minimum operator attention. And unlike centrifugal machines employing standard-speed motors, the Bowen machine has no complicated high-speed belt or gear system that invariably introduces complex, time-consuming problems of balancing, alignment, shaft distortion and excessive wear. The simple Bowen direct-drive design avoids these troublesome, productionhalting problems and eliminates the need for frequent machine maintenance and repair.

For more information on the Bowen Spray Machine, request Bulletin No. 51.

DONALD W. BELCHER, Bowen V. P. in charge of Engineering, discusses three methods of atomization used in various Bowen spray dryer designs.



ATOMIZATION TECHNIQUES

Atomization is the heart of the spray dry-ing process. It is the means by which high liquid surface-to-mass ratios are attained for achieving the extremely rapid rates of evaporation essential to an efficient spray drying operation. Three methods are commonly employed:

PRESSURE NOZZLE ATOMIZATION - Here, atomization energy is provided by fluid pressure. Liquid feed material is introduced to the spray dryer under high pressures through specially-designed nozzles. This method is restricted to solutions and uniform, fineparticle slurries. To a limited degree, variations in product characteristics may be obtained by changing nozzle designs and operating pressures.

CENTRIFUGAL ATOMIZATION — This method utilizes the energy of centrifugal force to atomize the feed material. Any solution or slurry that can be pumped can be handled by this method. A rapidly spinning wheel accelerates the feed into a thin sheet that leaves the wheel edge at speeds ranging from 150 to 450 mph. The tearing impact of the feed against the drying air atomizes both low and high viscosity materials into a fog-like mist. The centrifugal technique and its advantages are described further in the adjoining article.

PNEUMATIC NOZZLE ATOMIZATION— Sometimes called two-fluid nozzle atomization, this method obtains its energy for feed atomization from the pressure of a second fluid, usually air or steam. It is particularly well suited for handling abrasive feeds provided the nozzle is properly designed. Generally, this method is limited to low production capacity operations.

Check items desired, clip and mail with your name, title and company address to Bowen Engineering, Inc., North Branch 21, N. J.

- Bowen Spray Machine Bulletin No. 51
- Bowen Test Laboratory Booklet

Information on the feasibility of spray drying:

OWEN ENGINEERING, INC. North Branch 21, N. J.

See Us At The CHEM SHOW Main Exhibit Floor - Booth No. 706

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*Hercules Powder Co., Wilmington 99, Del
Erie, Pa
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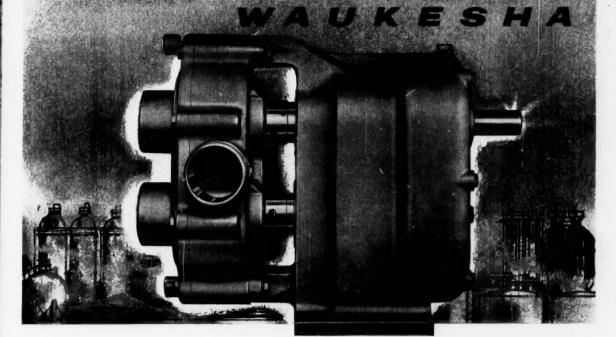
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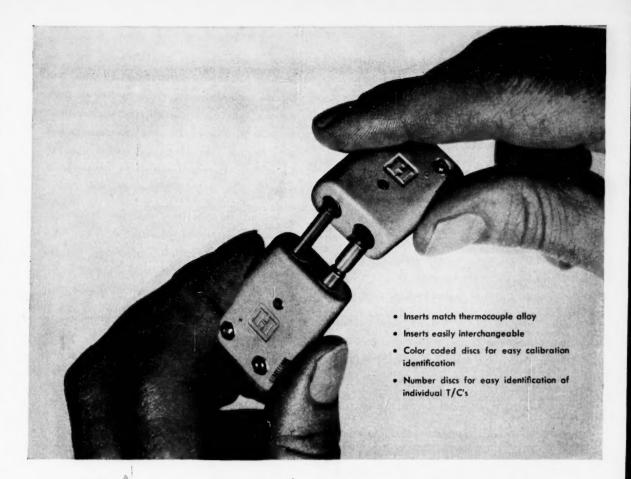
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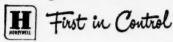
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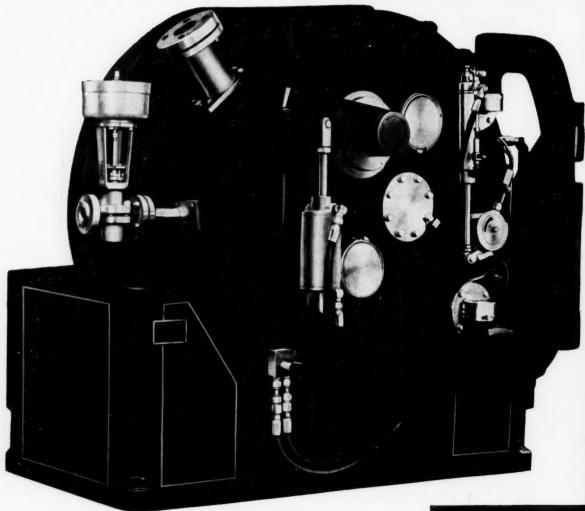
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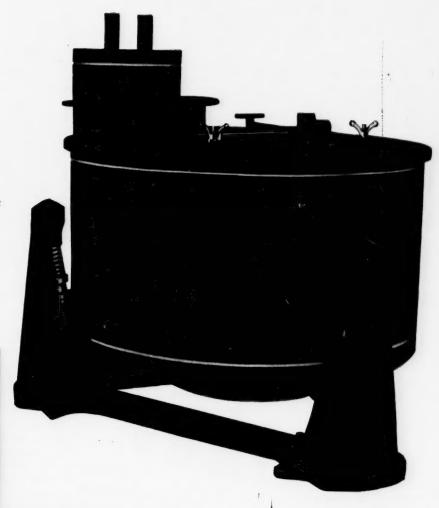
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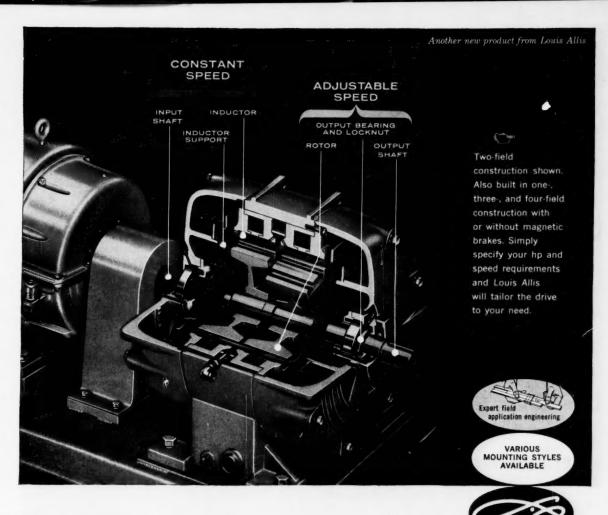
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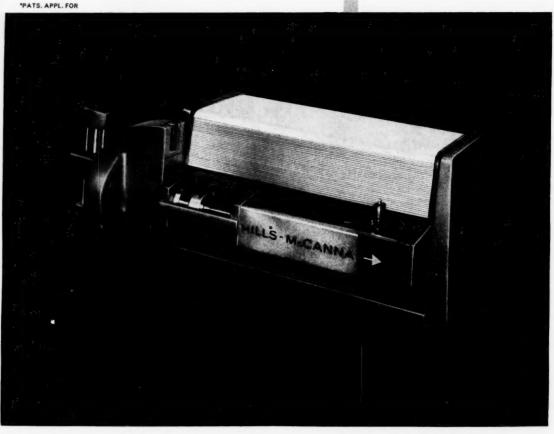
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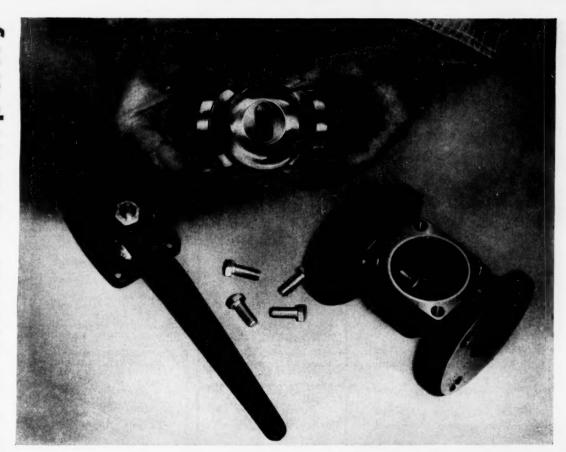
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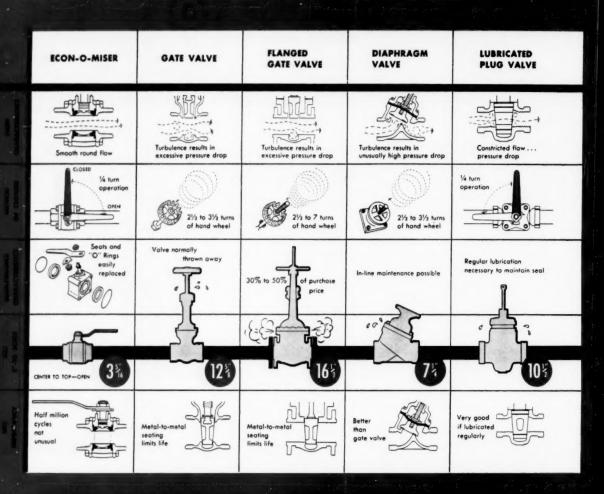
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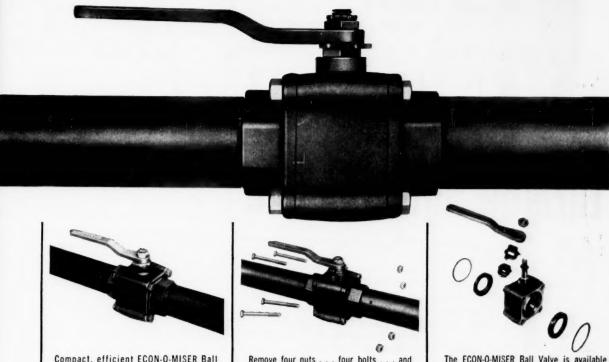


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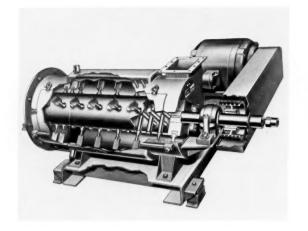


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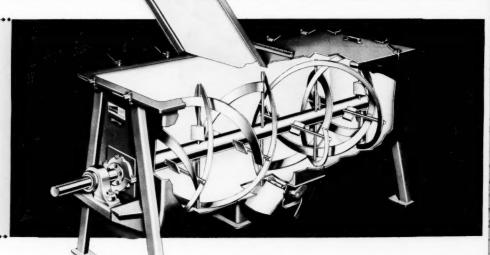


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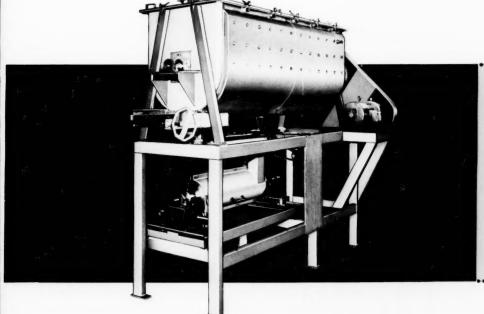


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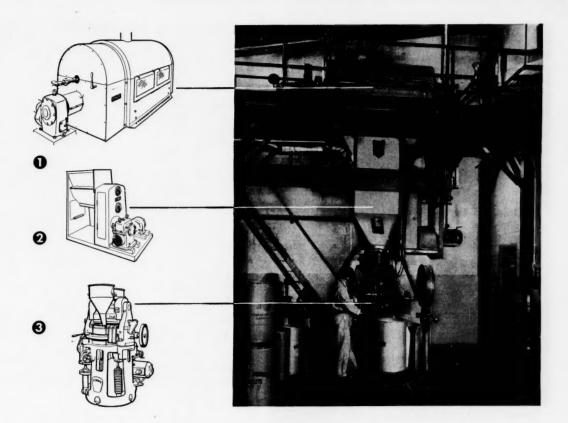
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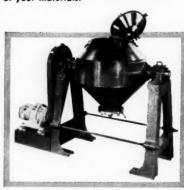
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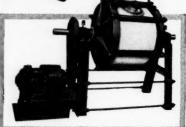


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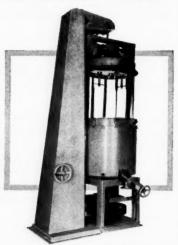
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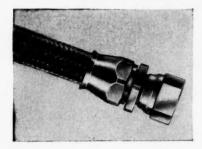
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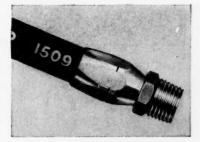


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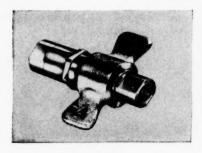
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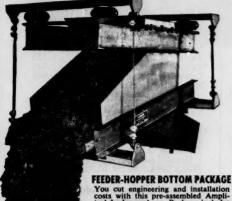
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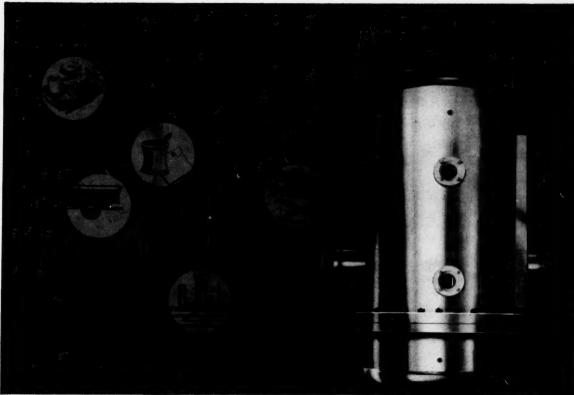
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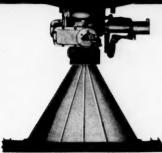
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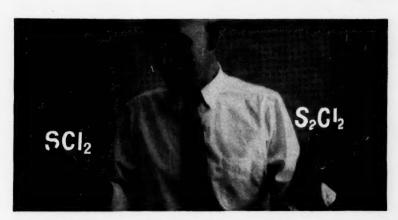
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Is there an advantage in using a sulfur monochloride and chlorine mixture in place of sulfur dichloride?

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You can purify the mono- by simple distillation should you want to. And you can store mono- for long periods without gas pressure developing in the container.

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There are a number of helpful tips on which products to use to meet different conditions in our Bulletin 328-B, "Chlorinating Agents." Check the coupon for your copy. Data and specification sheets on each product are also

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Its distillation range is only 2° from first drop (180°C) to dryness.

Hooker phenol meets or exceeds all requirements of U.S. Pharmacopoeia

Bulletin 328-B

For more complete specifications and other data, send the coupon.

Bulletin on handling phenol. The Manufacturing Chemists Association has put out a Chemical Safety Data Sheet on phenol which we are offering as Hooker Bulletin 166. You can get a copy of this also by sending the coupon.



Want oxalic acid that's 99.8% pure?

Recently, a customer wrote to com-mend us on the low sulfate content of our oxalic acid.

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Fact is, our over-all specs call for oxalic acid that is at least 99.8% pure. That's about as pure an oxalic as you will find anywhere outside a laboratory.

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Bulletin 166

Thionyl Chloride

Muriatic Acid ☐ Phenol ☐ Oxalic Acid

Clip and mail to us with your name, title, and company address. When requesting samples, please use business letterhead.

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411 FORTY-SEVENTH STREET, NIAGARA FALLS, N. Y.

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Grandma could get away with it!



Grandma's recipes were a pinch of this and a dibby-dab of that.

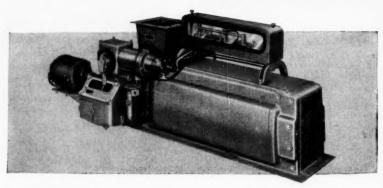
That was fine for Grandma. But it won't work in process blending. Here, you need precise control, minute-to-minute accuracy, exact formu-

And you get just this and more with W&T's Merchen Scale Feeders and Meters. They control or measure feed rates by weight. There's no guess work. You get exactly what you set the equipment for . . . yields are known; quality is controlled.

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Yarway Impulse puts the heat on steam trap freeze-up problems

Cold weather means nothing to a Yarway Impulse Steam Trap. Its design offers full protection against freeze-ups, with resulting costly production delays and extra maintenance work.

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Stocked and sold by 270 Industrial Distributors, coast-to-coast and around the world.

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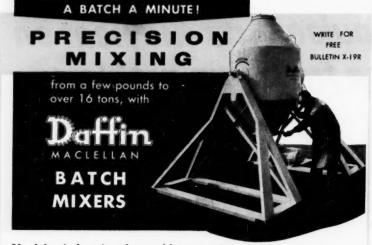
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of densities. Fast loading, unloading. Easy to clean.

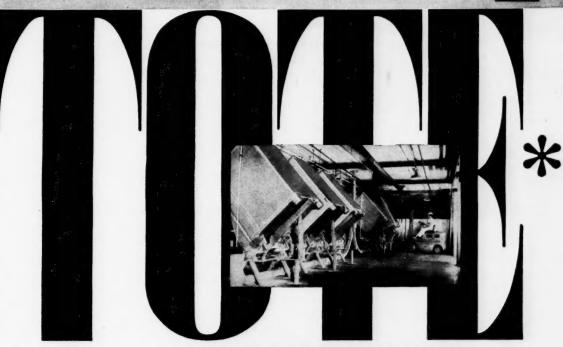
CAPACITIES: 5 qts. to 160 cu. ft. Hand and motor driven models. All sizes available in stainless steel, other alloys.

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BULK HANDLING PROBLEMS SOLVED:

the EFFICIENCY the FLEXIBILITY of of "automation" unit containers



SYSTEM

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- Compact storage
- Surge capacity between processing and packaging operations
- · Accurate and automatic weighing and blending

The labor cost of operating a Tote System is no greater, while the installation cost of a Tote System is much less.

IN ADDITION, Tote System retains the flexibility of unit containers:

- Flexibility in Transportation: Tote Bins can be shipped by rail or truck, or they can be retained in the plant and filled from bulk hopper cars or trucks.
- Flexibility in Plant Layout and Procedures: Tote System can be adapted easily to future requirements. Plant layouts can be changed simply by re-locating discharge stations. Operations can be expanded merely by procuring additional Bins. And the Bins can be used interchangeably for different products.

See Tote at Exposition of Chemical Industries, Coliseum, New York City, Nov. 30-Dec. 4. Booths 858-60.

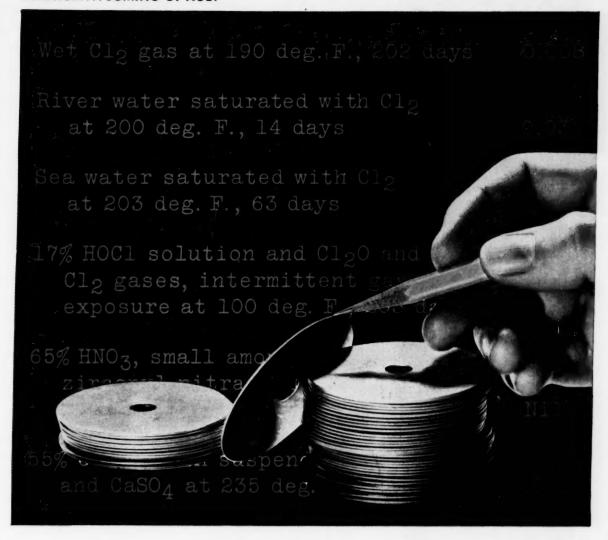
Why not let our engineers survey your plant at no obligation? Meanwhile, write for new catalog containing complete details.

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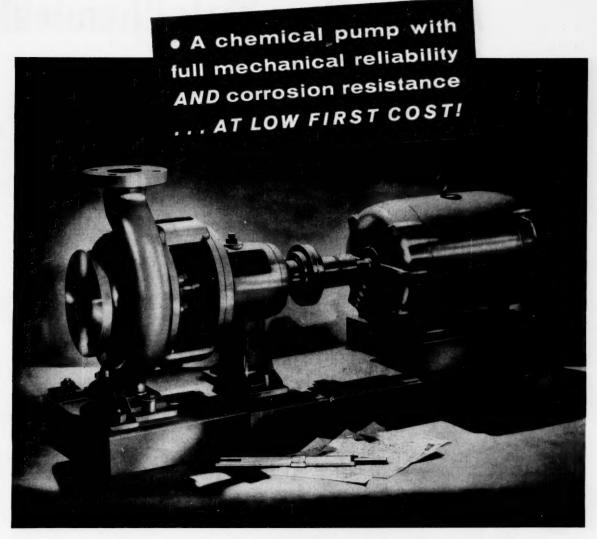
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This new, engineered line of pumps was designed by you, and more than 19,000 process and plant engineers like you, to provide the maximum in corrosion resistance, mechanical reliability, performance and flexibility of application at lowest initial cost.

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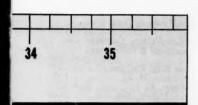
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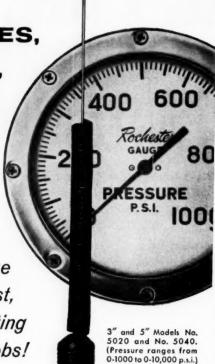
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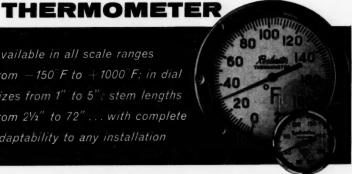
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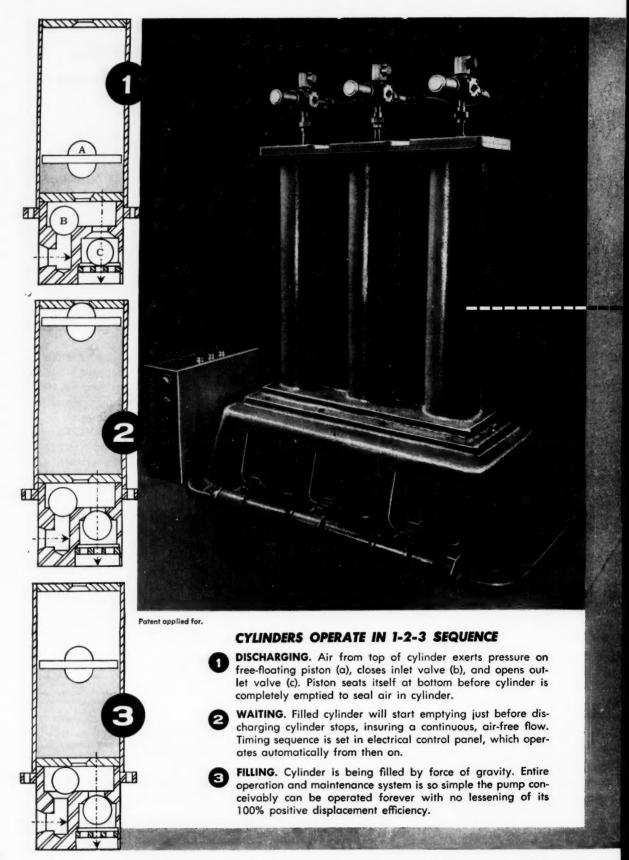
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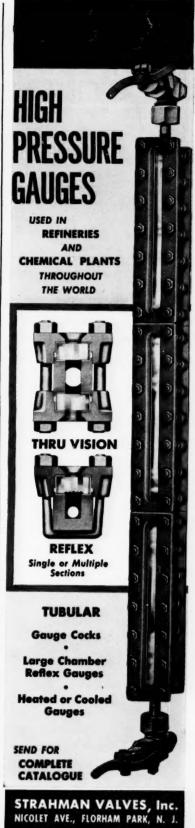
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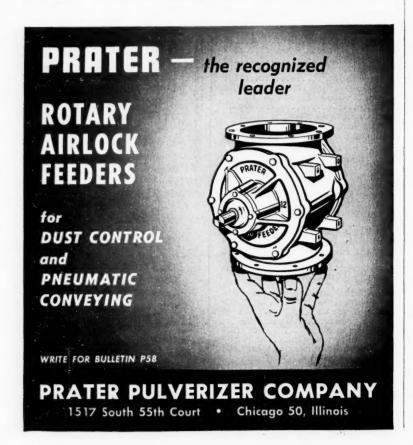
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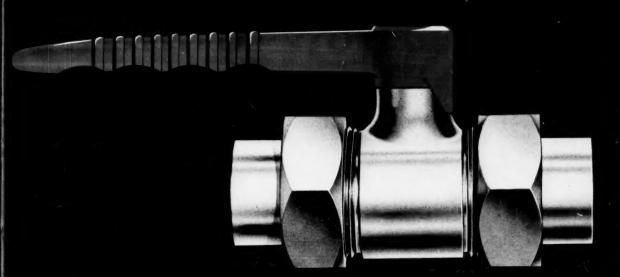
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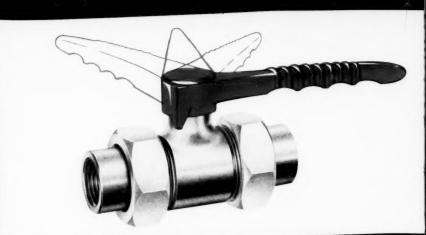




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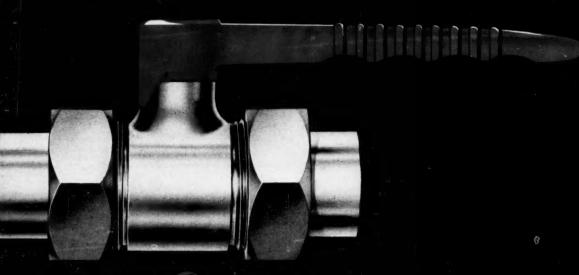
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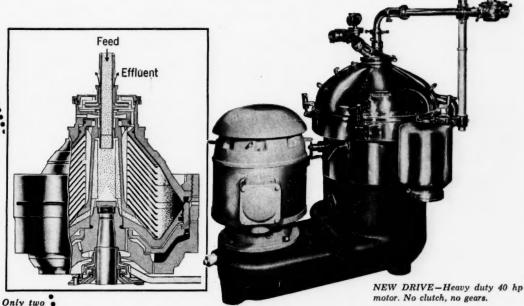
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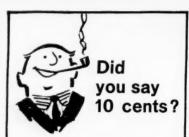
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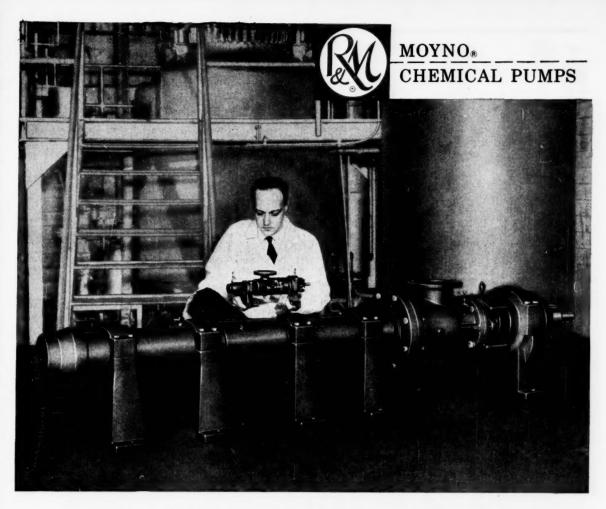
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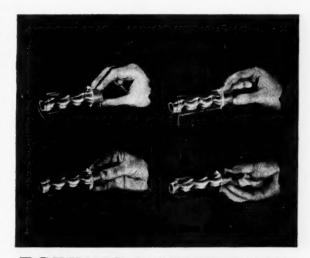


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No. 66UVC nstrument Piping alve, with vertical rising ball check







Internal Tube Model Heated-Cooled Gage, Reflex Type

LIQUID LEVEL GAGES, VALVES and SPECIALTIES For Chemical and Petrochemical Processing

At Jerguson you get a complete line of

Jerguson works closely with the men in the chemical and petrochemical industries and has developed a complete line of specialized gages, valves and other equipment to meet your problems of observa-tion of liquids and levels. All types of gages and valves are available in stainless, monel, nickel, hastelloy and many other materials . . . also with rubber, neoprene, lead, teflon, Kel-F and other linings. Gages are made in a variety of connections . . . end, side or back . . . for close hook-ups to meet your needs.



Patented

New Magnetic Gage. For use under conditions where glass, gaskets and threads cannot be used.

Close Hook-Up Gages. Made in Reflex or Transparent types with a variety of offset valves for several close hook-up installations.

Large Chamber Gages. Minimize boiling and surging effect. Made in both Reflex and Transparent; also with non-frosting gage glass extension.

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Group "G" Instrument Piping Valves. Give tremendous time and cost savings. Unions, nipples, reducers, elbows, tees, valve and bleed valve all combined in space saving unit, greatly reducing number of

Heated and Cooled Gages and Valves. Complete line of heated and cooled gages and valves, in various models, both Reflex and Trans-

Non-Frosting Gages. (Patented Flat Glass model, Reflex type, illustrated.) Effective frost preventing gages in both internal and external tube models.

> Write for Data on Jerguson Products for Chemical and Petrochemical Processing.



EPL-56 Illuminator, UL and CSA Approved, for use on all Jerguson Gages

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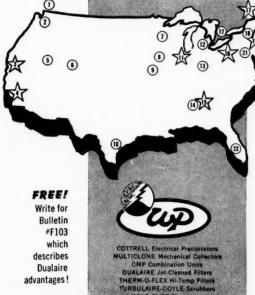
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Versatile DUALAIRE Jet-Cleaned Filter Systems

have many advantages for collecting dust from industrial processes. The Dualaire filter tube is cleaned continuously in small increments-not with sudden surges as in jarring or rapping. Pressure drop remains uniformly low...filter efficiencies run as high as 99.99%. No stand-by units are needed - no costly down time for cleaning.

The men shown here are typical of the Dualaire experience available to you - coast to coast - for solving industrial dust problems. Although you may think your particular gas cleaning requirements are unusual, these men have probably solved the same or similar problem for others right in your area.

One of these field specialists is as close as your telephone. Why not call him today?

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on of Suspanded Material from Gases . . . and Equipment for the Process Industries LOS ANGELES 54 · NEW YORK 17 · CHICAGO 2 · PITTSBURGH 22 · ATLANTA 5 · SAN FRANCISCO 4 Representatives in all principal cities

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FROM ACID AND SOLVENT SPRAYS



CHEMPRO is the only EXTERNAL mechanical seal with seal faces located *inside* the pump stuffing box. This eliminates hazardous spray conditions existing with ordinary seals whose faces are outside the stuffing box.

Unlike internal seals, the CHEMPRO is never completely immersed in the pumping liquid. Seal faces are adjustable EXTERNALLY by single set screw arrangement—without dismantling the seal or pulling pump shaft.

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IN FLAMMABLES ENGINEERING BY PROTECTOSEAL

FLAMMABLES CONTROL METHODS AND PRACTICES IN PRODUCTION, PROCESSING AND IN MAINTENANCE

PUBLISHED BY THE PROTECTOSEAL COMPANY, CHICAGO, ILLINOIS

Fire-explosion controls for the industrial laboratory

Space-saving shelf storage

Convenient, aval shape containers now safely store more liquids in limited shelf area.

Fire-safe accurate dispensing

Full pouring control avoids hazard of spillage. No lifting of heavy, awkward unsafe cans.

Fast, controlled waste disposal

Provides fire-safe disposal and removal of waste liquids from laboratory work stations.

Specially designed safety containers eliminate constant hazard of awkward, hard-to-handle, leaky, makeshift cans and bottles. Oval shape safety containers require far less shelf space than ordinary unpro-

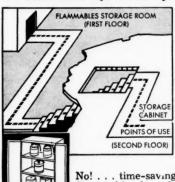
tected round cans . . . easily labeled for quick identification. Safety dispensing container on tilt-frame has special fire-protective top faucet . . provides visual, controlled transfer of liquids to smaller laboratory con-

tainers . . . simply tilt and pour. Wide-mouth chemicals disposal can safely provides for elimination of waste chemicals . . . does away with hazardous practice of pouring chemicals into sink drain.

For Further Information Request Laboratory Safety Equipment File No. 67



Are these extra trips necessary?



No! . . . time-saving flammable liquids storage cabinet may

be located close to work station . . . within the plant or laboratory . . permits convenient storage of up to 45 gallons of flammable liquids atthe-job . . . stops wasteful, time-consuming trips to remote storage vaults. Built to N.F.P.A. specifications.

For Further Information
Request Flammables Storage Cabinet File No. 55

Reduce corrosion losses in flammables handling equipment

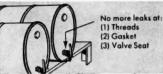
Certain liquids used in chemical industries found to corrode standard terne plate storage-dispensing containers . . . cause contamination of contents . . . weakening of body seams. Tests show special metals,

such as stainless steel, often best suited for these liquids . . . other types may require monel metal or hot tin dipped coatings. Protectoseal engineers design and build custom special-purpose equipment to meet individual requirements.

For Further Information
Request Special Metal Containers File No. 74

Saves costly drum faucet repairs-replacements

Stainless steel construction eliminates corrosive action and contamination of liquids. No leakage! . . . selfpositioning spout on swivel avoids



stripped threads . . . Teflon O-Ring Gasket universally impervious to all liquids . . . no wrench-pressure damage to valve seat located at inlet end of faucet. Result-flammables . . . and corrosives . . . dispensed safely . . . fewer faucet repairs . . . far longer faucet life.

For Further Information
Request Drum Dispensing File No. 68

Plant waste disposal hazards can be avoided

Good housekeeping begins at the job ... with safety waste disposal cans located at each work station . vents hazardous pyramiding of wastes within the plant . . . avoids possibility of overloading wastes in one area with the hazard of spontaneous combustion fires . . . keeps plant and lab premises safe, orderly.

For Further Information Request Safety Waste Containers File No. 57

How to avoid excessive corrosion losses on tank safety vents

Secure individual types of cor-rosion-resistant metals for valves, flame arresters, housings. Precision engineered vent designs are available in wide choice of special metals . . insure longer working life . . . fewer inspections . . . less parts replacement. Combinations of metals to meet individual problems of corrosive vapors and atmospheric conditions include the following:

Aluminum Cast Iron

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AT YOUR SERVICE ...

These experienced specialized Protecto-seal Flammables Engineers. See you at the Chem. Show.





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BS&B SAFETY HEADS protect pressure systems in every type of industry

special sizes to virtually any specification.

Thousands of BS&B Safety Heads have been in use for the past 26 years in virtually every type of industry where pressure protection is a problem. If your responsibility includes the safe operation of pressured systems in your plant, why not let us tell you more about BS&B Safety Heads?





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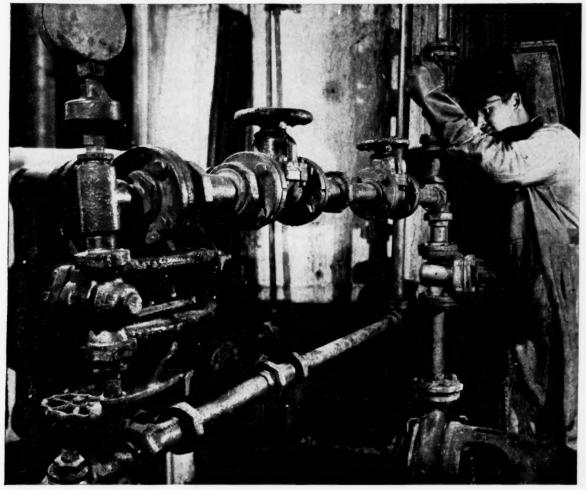
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SARAN LINED PIPE



After eight years carrying lithium chloride brine . . .

no corrosion in SARAN Lined Pipe

When pipe must carry extremely corrosive lithium chloride brine . . . when floor-level installation freely exposes it to danger of accidental damage from trucks and tools . . . doubly protective SARAN Lined Pipe can mean dependable, low-maintenance operation for many years.

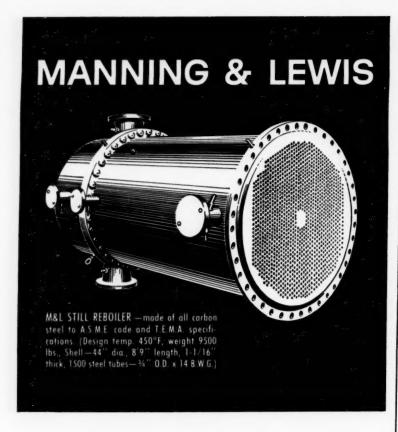
Lithium Corporation of America's Minneapolis, Minnesota, plant produces pure lithium metal as well as various lithium salts. In the production of lithium chloride, SARAN Lined Pipe is used to carry LiCl brine to drying equipment for the removal of water. This brine is extremely corrosive and will quickly eat through steel pipe should a crack develop in the lining. Other SARAN Lined Pipe carries suspensions of lithium fluoride and hydrofluoric acid, a combination which will attack and destroy even glass. Because of its strength and extreme corrosion resistance, there's

never been a failure in the SARAN Lined Pipe.

SARAN Lined Pipe at this plant is installed close to floor level in some working areas, constantly exposed to the danger of accidental damage from trucks and tools. Lithium's engineers stated, "SARAN Lined Pipe provides protection from outside damage and from corrosion by the solutions carried. In eight years of pumping LiCl brine through SARAN Lined Pipe at 30 to 50 psi, there's never been a breakdown, and very little maintenance was required."

SARAN Lined Pipe, fittings, valves and pumps are available for systems operating from vacuum to 300 psi, from below zero to 200° F. They can be cut, fitted and modified easily in the field, without special equipment. For more information, write Saran Lined Pipe Company, 2415 Burdette Avenue, Ferndale, Michigan, Dept. 2281AK11-16.

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Many years of experience have given us an unusually thorough knowledge of the appropriateness, adaptability and qualities of fabrication of a wide variety of metals. This accumulated knowledge, coupled with our engineering experience and the important "extras" in fabrication, is your assurance of practical trouble-free equipment at the lowest possible cost.

It is impossible, in a field requiring such wide diversification, to illustrate, or even list all the products we have been called upon to supply. An excellent case in point, however, is the Reboiler above. In its fabrication, X-Raying was performed to assure perfect welds. This example is typical of the "extra" care you can expect and get from Manning & Lewis.

Call on us the next time you need equipment. We are fully qualified to design and fabricate to all codes.



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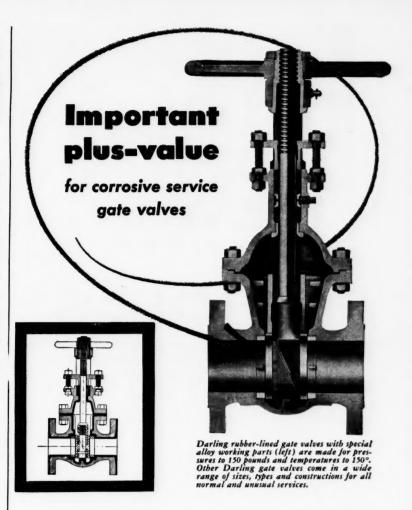
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SURE Darling gate valves are available in the metals or special alloys needed for your particular service ... and you ought to look into the hard rubber lined iron body type for possible savings. But beyond all that is where the real plus-value begins—the result of Darling's fully revolving double disc parallel seat principle!

This principle assures uniform wear distribution, automatic seating compensation, and avoidance of disc-to-seat galling. It means prolonged tight closure, much less maintenance and far less chance of process interruptions!

It's easy to get all the facts on Darling plus-values. Just ask for new Catalog No. 57.

ENGINEERING SERVICE: Darling offers unusual facilities for the development and manufacture of special valves for out-of-theordinary requirements. This special service is available to you at all times, without obligation.

DARLING VALVE & MANUFACTURING CO.

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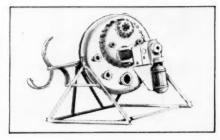
Manufactured in Canada by Sandilands Valve Manufacturing Co., Ltd., Galt 19, Ont.



NEW IN FLUIDICS*

at the Chem Show Booths No. 110 and 141

New RA Series Reactor. Features BH Drive for quiet, maintenance-free power. Mirror image top head layout for greater ease in piping. Quick-change "Pfaudlerpac" seal or stuffing box. Offset, bottom outlet. Glasteel 59 construction, of course. 300- to 4000-gallon capacity. Also see all-new stainless steel reactor design.



Improved Material of Construction. Witness a "live" demonstration of the thermal shock resistance of Glasteel 59 – a full 30% increase over previous glassed steels. Inspect Glasteel 59 construction in new Chemo-Blender, new one-foot dryer blender and the new RA Series reactor.



For more information, see us at the Chem Show or write our Pfaudler Division, Dept. CE-119, Rochester 3, New York.

Utilize FLUIDICS locally, almost anywhere in the world. Along with its four plants in the United States, Pfaudler Permutit has manufacturing facilities in the following countries:

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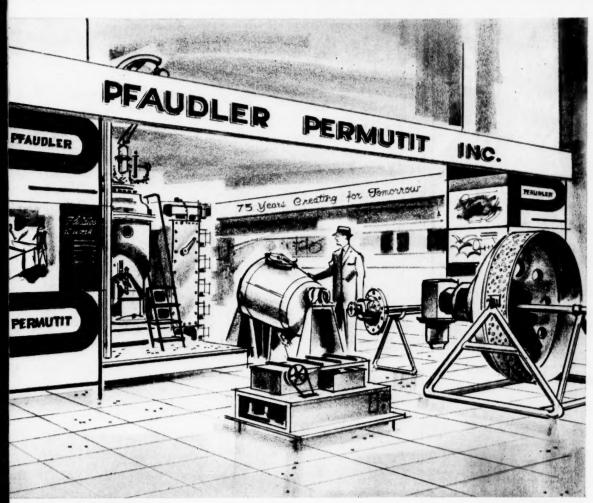
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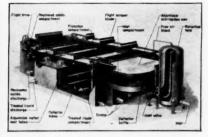


New Inline Test Centrifuge. Simply connect product and utilities to the Titan Superjector Test assembly and you start full-scale production evaluation. Make liquid-solid or liquid-liquid-solid separations up to 6000 gallons per hour. Automatic desludging. Sign up for a field test or inplant evaluation program during the show.





100% Corrosion-Resistant Heaters. Pfaudler tantalum bayonet heaters have virtually zero corrosion rate in most corrosive environments. They have high heat-transfer rate with no fouling and offer excellent resistance to physical and thermal shocks. You can get heaters with 1½" and 2" O.D. tubes, single or multiple clusters, up to 15 square feet of heat-transfer area.



New for Industrial Waste Treatment. Inspect a working model of the Permutit Colloidair Separator. See how dissolved air is used to "bubble" solid wastes from liquids. Applications range from paper mills to refineries.

*FLUIDICS is the Pfaudler Permutit program that integrates knowledge, equipment and experience in solving problems involving fluids.



Pilot Size Zirconium Reactor. Fifty-gallon capacity with a .065" zirconium liner. Designed for 150 psi at 350°F. Also displayed will be a 30-gallon tantalum-lined agitated reactor.



PFAUDLER PERMUTIT INC.

Specialists in FLUIDICS... the science of fluid processes



POSSIBLE ONLY with a SIGMAMOTOR PUMP

Move Corrosive Liquids

Material being pumped never comes in contact with pump mechanism. Wave-like motion of steel fingers forces material through Tygon tubing. Sp changing size of tubing, capacity can be increased or decreased. Pump housing opens for removal and insertion of tubing.



Pump 2 or 3 Different Liquids Simultaneously



Some models will accommodate up to four tubes so that four different liquids can be passed through the pump at one time without danger of contamination.

Feed and Mix

One or more tubes can be feeding material to a mix while a larger tube is recirculating the liquid to produce agitation and thorough mixing. Viscous materials can be pumped without danger of gumming or plugging. Remove tube and pump is clean.



Meter Additives



One or more additives can be pumped to a solution in the exact amount desired by selecting the correct size of tubing and regulating pump speed. Various controls can be incorporated to close valves ahead of pump.

Capacities from 0.5 cc. per min. to 4.5 G.P.M.

Write for complete information on sizes, capacities.

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	1186
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PHARMACEUTICAL MACHINERY

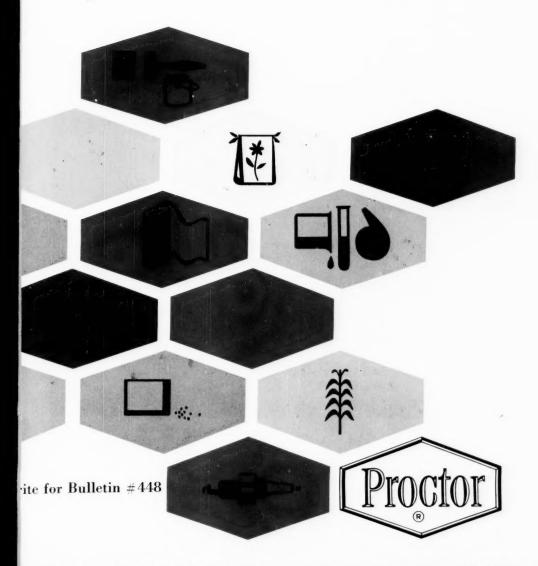
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IPF systems fabricated from Boltaron 6200 are being used across the country by many progressive manufacturers to solve a wide variety of industrial problems, especially where corrosive fumes and liquids have been extremely costly to handle. Performance proves Boltaron 6200 systems help decrease operating costs—increased operating efficiency.

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INCREASE SHOE LIFE—A new Hercules material now goes into specially impregnated leather shoe soles that actually "breathe" and have many times the wearability of leather soles. Developed in cooperation with the U. S. government, this product has already proven itself in many types of footwear.

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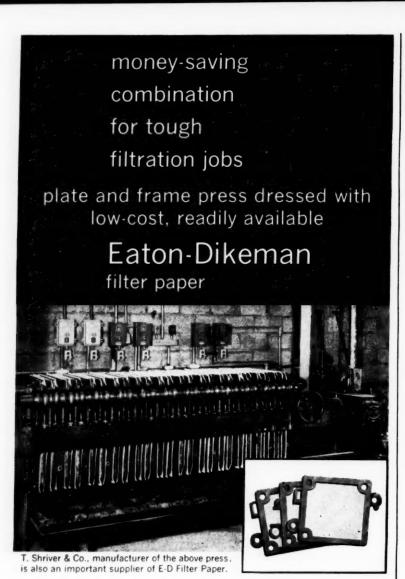


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Co
1363 Bel-Art Products
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*Haveg Industries, Inc546 *Haynes Stellite Co., Div. Union
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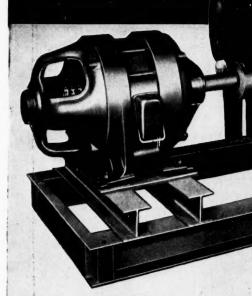
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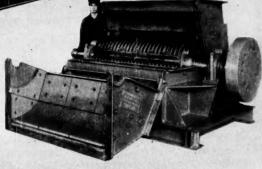
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See Us! **BOOTH 161** FIRST FLOOR CHEM. SHOW



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Mills





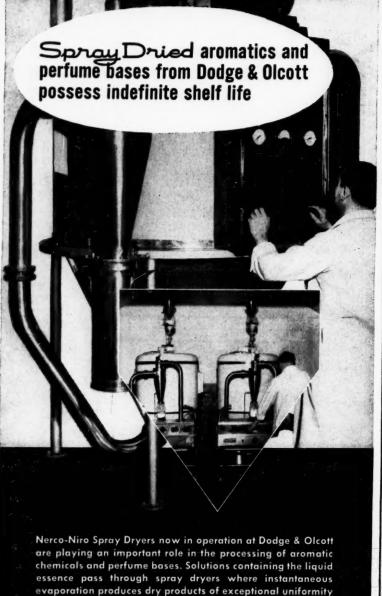
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PRESSURE RELIEF AND RUPTURE RELIEF DEVICES

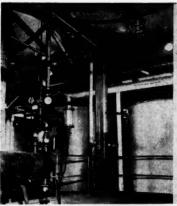
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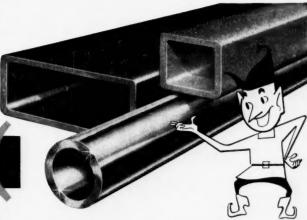
PULVERIZERS

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Welded stainless steel 2", 3" and 4" Schedule 5 IPS in liquid sugar line service for ease of cleaning, non-centamination of product.



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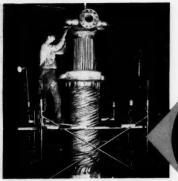
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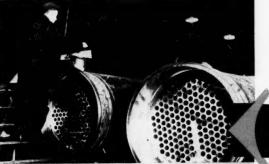
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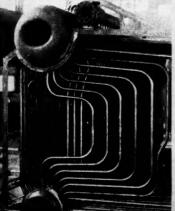


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Welded carbon steel tubing used in a superheater for 30,000#/hr. steam generator with 305°F feed water for 50°F superheat. Tubes are 2° O.D.



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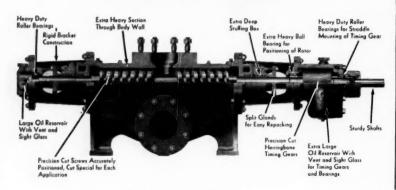
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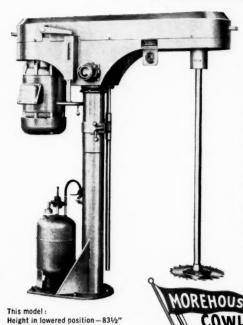
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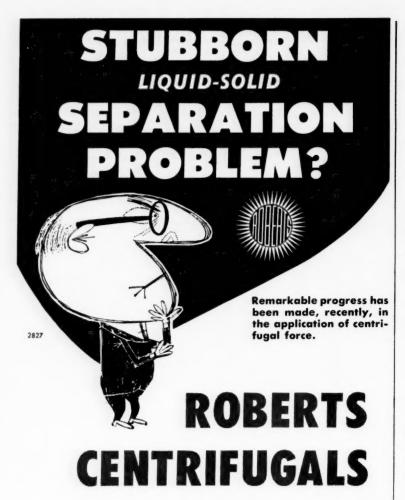
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CHEMICAL Engineering—November 16, 1959



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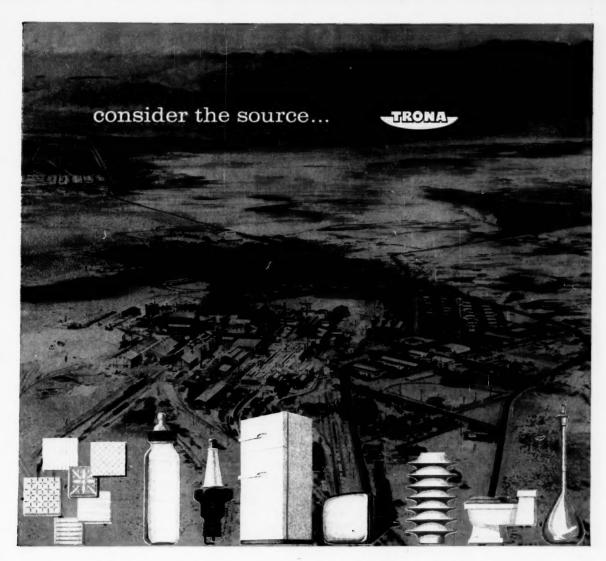
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How Much Steam Should a Steam Trap Trap?

some answers to commonly asked questions about the primary job of a steam trap

You don't need a doctor's degree in thermodynamics to answer the question at the top of this page. Naturally, a steam trap should trap all the steam.

Unfortunately for you, the problem isn't quite that simple. After all, a shut off valve would trap all the steam . . . and condensate, and air, and carbon dioxide as well.

So we'd better amend the answer to the question this way: A steam trap should trap all the steam but must remove condensate, air and carbon dioxide as rapidly as they accumulate.

With this established, let's take a closer look at what's involved:

A Steam Trap Should Trap All The Steam

If you've had experience with several different makes of traps, you already know that some trap steam better than others. The operating principle of the trap is what makes the difference. We like to talk about it because Armstrong traps are designed so that no steam can get to the orifice. The valve is always water sealed. Result: More efficient steam utilization, lower fuel costs.

A Steam Trap Should Remove Condensate

All traps remove condensate—after a fashion. For maximum efficiency in the unit being drained, though, the trick is to get it out without waiting for it to cool and without leaking steam.

Armstrong's water sealed valve takes care of steam leakage. The inverted bucket operating principle opens the trap for water regardless of its temperature. This means you get the condensate out as quickly as it accumulates. Result: Higher temperatures and better heat transfer in steam heated units.

A Steam Trap Should Remove Air and CO₂

Part and parcel of the condensate removal problem is removal of air as well as oxygen and carbon dioxide—two real troublemakers. Air tends to reduce operating temperatures and interfere with heat transfer. CO₂ goes into solution to form

Trap open. Condensate entering trap has caused bucket to lose buoyancy. Weight of bucket times leverage pulls value open. Air is discharged along with condensate.

corrosive carbonic acid which, for example, can eat unit heater tubes. O_2 aggravates the situation. Believe it or not, but all traps don't properly remove air and CO_2 .

By now, you've probably guessed that Armstrong traps do remove air and CO₂. Armstrong design (see illustration) provides continuous venting of air and CO₂. By opening suddenly, the Armstrong trap creates a momentary pressure drop to "pump" the air down to be vented. Result: Higher temperatures, faster heat-up, better heat transfer and reduced corrosion.

Note: When required, specially sized air vents are furnished. For fast heat-up of low pressure on-and-off units, Armstrong provides open float and thermostatic air vent traps.

What's the Final Answer?

Summing it all up, you'll get the best service from steam heated units that are equipped with traps designed to trap all the steam and remove air and condensate as quickly as it accumulates. In our prejudiced viewpoint, this means Armstrong traps. More important are the several thousand users of Armstrong traps who have proved the point.

Before you make up your mind, though, consider the minimum maintenance requirements of Armstrong traps... and the convenient assistance your local Armstrong Representative provides. These are important plus values.

Put Up or Shut Up

We're so confident that we "put up". Armstrong traps are unconditionally guaranteed to satisfy. So you can find out for yourself with practically no risk. If you're not completely satisfied with the way they do their job, you can get your money back.

The 44-page Armstrong Steam Trap book goes into greater detail on these and other Armstrong features. It also discusses trap selection, installation and maintenance. Ask your Armstrong Representative for a copy or write

Armstrong Machine Works 8583 MAPLE ST

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Grinds more products to finer particle size with greater uniformity

Superior products that command premium prices are produced in the "Jet-o-mizer"—the mill that grinds to the narrowest classification over the broadest range of particle sizes—that produces the highest product uniformity—and at a cost that will surprise you.

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- High product recovery with patented Jet-o-clone collectors.

Jet principle grinds with air or steam as grinding fluid—no moving parts—no heat from grinding—low maintenance.

Investigate our record of success in grinding chemicals, pigments, minerals, metals, ceramics, drugs, foods, plastics, abrasives, carbonaceous materials, insecticides, and many others.

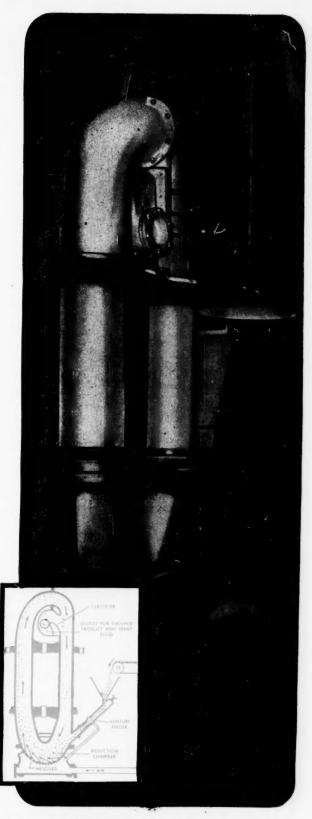
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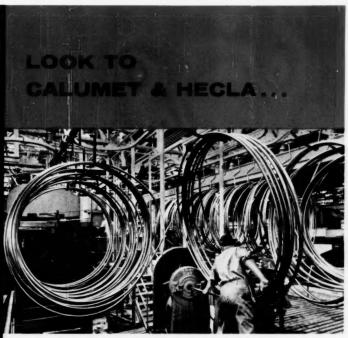
Going to the Chem Show?

The 27th Biennial Exposition of the Chemical Industries returns to New York bigger and better than ever. And here is your guide to the show, its exhibitors and the products and services they will be offering. This directory will help you pre-select what you want to see, steer you around the four floors and, later, remind you of what you have seen.

At the Show: Don't forget to stop in at the Chemical Engineering Information Center, Booth 432 & 481. Meet the editors and staff.



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CREATIVE ENGINEERING TRANSLATED INTO PRACTICAL PRODUCTION

ARGENT imaginative engineering has created numerous "firsts" that are now standard in many industries . . . better drying equipment and methods for better production and better products at less cost.

less cost.

The first gas-fired rubber dryer was a Sargent. The first flashless powder was dried in a Sargent. The first gas-fired conveyor dryers for tobacco, for grain, for wool stock, all were Sargents. New man-made

textile fibres and innumerable other products have come to the market dried by special-design Sargents that were designed, engineered and built to the exacting needs of product and of production.

From small lab and table models,

From small lab and table models, from tray and truck dryers, through huge capacity, multi section, multistage conveyor dryers and rotary dryers, a Sargent is engineered to serve profitably and well for many years to come.

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- in operating economy
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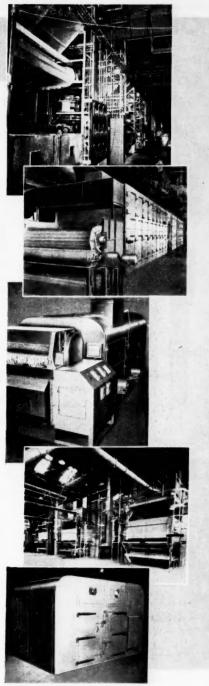
DRYERS (Conveyor, Tray, Truck, Rotary, Pole, Tunnel, Laboratory, Pilot Plant)

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Graniteville, SINCE TO Massachusetts

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Sargent installations pictured above: Bank of 4 synthetic rubber dryers, 3-pass, gas-fired, at Goodyear Tire and Rubber Company, Houston, Texas — Two-stage Kaolin dryer with Sargent double-hopper extruder, at American Industrial Clays, Sandersville, Ga. • Pilot plant dryer with extruder and cooling sections, Remarkably compact and efficient. At a well-known chemical company • Four Sargent dryers for England's first general purpose (bulk) synthetic rubber plant, Built under Sargent license—installed at International Synthetic Rubber Co., Ltd., Hythe, Southampton • Two-compartment truck dryer with controlled even heat distribution through all trucks, at a large chemical company.

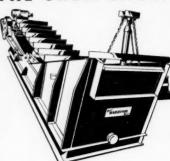
OPERATING MODELS..

of equipment shown below, will be on display at the Hardinge Exhibit,

BOOTH 582 AT THE CHEM SHOW

The completely new "OVERDRAIN" CLASSIFIER

with up-wash action, which prevents slimes from remixing with sands for greatest efficiency in sand washing.





The new "ELECTRIC EAR" ® grinding mill feed control with build-in sound recording

chart, which keeps a continuous record of your mill operation around the clock, and increases your grinding output 10% to 20%.



The new <u>DISC-ROLL MILL</u> with pneumatic grinding roll loading and "Gyrotor" Air Classifier which eliminates overloading and provides the widest possible flexibility in operation.

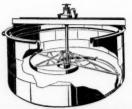


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AUTOMATIC BACKWASH
SAND FILTER which, as its

name implies, cleans its own filter bed automatically without shutdown or "change-over."

The popular Hardinge "AUTO-RAISE"

THICKENER which prevents scraper
breakage due to overloads; automatically lifts scrapers upward in an emergency.



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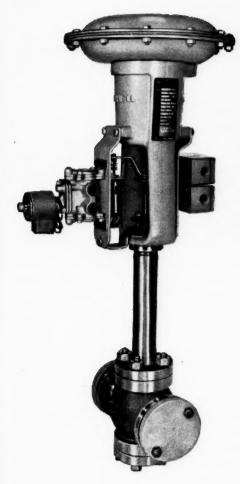
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is your



Honeywell control valves are available for a wide range of temperatures

Whether you're concerned with minus 450 or 1200°F, there's a Honeywell automatic control valve for your process flow. The Honeywell valve illustrated-Series 800, Type 12 single seated —is designed for liquid oxygen service. Thoroughly degreased and sealed, it includes such features as: bronze bush-

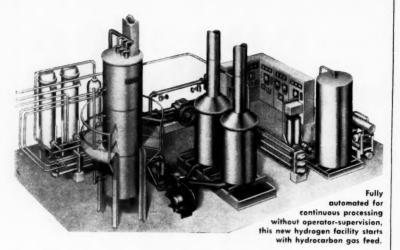
ings . . . stainless steel body and trim . . . seal-welded seat ring . . . low-temperature bolting . . . non-lubricated, Teflon-impregnated, blue asbestos packing . . . designed clearances for non-sticking, non-galling operation.

For hot or cold flows . . . or other process flow conditions . . . Honeywell valves are available in a wide range of types and sizes. When you need control valves . . . contact your local Honeywell field engineer. Write for new Catalog C800-1.

MINNEAPOLIS-HONEYWELL, Fort Washington, Pa.

Honeywell Hist in Control





DO YOU USE HYDROGEN

... in Quantities of 1,000-10,000 CFH?

... with Purity of 99.5% Plus?

If you do, it will pay you to investigate the economic advantages of Selas' new system for producing up to 99.99% pure hydrogen at low bulk cost.

Based on installation at a West Virginia firm, for example, where hydrogen of only 99.5% purity is required, the Selas Hydrogen Generation and Purification Plant is capable of delivering the hydrogen at an operating cost of 8.6¢ per 100 SCF.

To determine what *your* operating costs would be for equivalent purity, refer to the following table, which lists utilities requirements per 100 SCF of hydrogen produced:

UTILITY	AMOUNT		YOUR RATE	YOUR COST
Natural Gas	80 SCFH			
Steam	16 lb/hr			
Water (cooling)	270 gph			
Power	1.4 KWH	-		

SELAS CORPORATION OF AMERICA DRESHER, PENNSYLVANIA HEAT AND FLUID PROCESSING ENGINEERS

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Selas	Corporation of America
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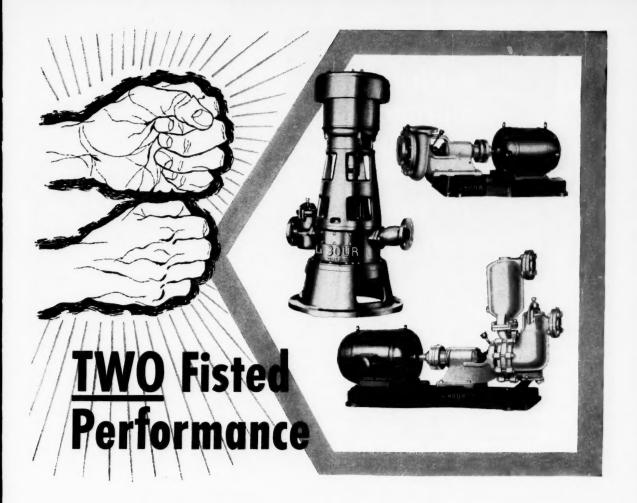
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Wilmot Castle Co

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In pumping chemicals, maximum service satisfaction is dependent on *two* factors. Design and construction quality constitute one factor; the other is the accuracy of the foundry in meeting metallurgical specifications for corrosion resistance.

Because LaBour pumps embody such important and exclusive features of design it is perhaps easy to overlook the fact that LaBour foundries employ equipment and techniques second to none for precise control of alloy composition and grain structure.

That's why, when you buy LaBour, you get two-fisted performance assurance. Top ability to resist corrosion and top ability to move liquids economically and dependably are combined in these pumps. Ask for Bulletin B-lb.

REGULAR PRODUCTION IN LABOUR FOUNDRIES INCLUDES THESE ALLOYS:

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LABOUR



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Through 90 years of filtration leadership, Sperry has solved thousands of filtration problems for hundreds of industries—continually applying new ideas—new techniques—and new engineering know-how to produce flexible, superior filtration at low cost!

Sperry makes this priceless experience available to all industries—everywhere! To introduce it to your plant, simply write for a copy of Sperry's comprehensive filtration catalog. It's yours, without cost or obligation.

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The outstanding performance of lowcost Sperry Filtration merits your further investigation. Write today for your free copy of the complete Sperry Catalog, including detailed information of Sperry's Plate-Shifters, Closing Devices and other Labor-Saving Accessories.

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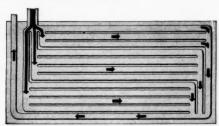
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Cuts start-up time, keeps tank temperatures constant

New FLOW PATTERN for more even distribution

Multiple headers and multiple returns provide for FREE-FLO action — with practically instantaneous distribution of steam to all levels of the plate. Condensate "trapping" is held to a minimum. This gives the new MULTI-ZONE PLATECOIL a reserve capacity to deliver under overload conditions during "start-up.' It also produces extremely fast recovery of tank temperature with minimum variation.



Write for NEW PLATECOIL BULLETIN
P61 FOR COMPLETE SPECIFICATIONS
AND DATA.

Tranter Manufacturing Inc.

LANSING 9, MICHIGAN

Operating pressures up to 250 psi

Higher pressure containment is achieved through the use of DURAWELD bonding of the plates and mill-controlled TRANSTEEL in standard MULTI-ZONE PLATECOIL units. This makes it possible to apply the time-proven advantages of PLATECOIL to many types of heating where 250 pound steam is required. Destruction tests have demonstrated a safety factor of more than 5 to 1.

Save on Installation and Maintenance

PLATECOIL costs are low compared to the cost of engineering, fabricating, installing and maintaining pipe coils. PLATECOIL units are lightweight for easy handling. They give more heat transfer per unit of surface. Compact PLATECOIL saves valuable tank space. Deposits do not build as readily on streamlined surfaces as they do on pipe coils. PLATECOIL is also relatively simple and economical to clean. With PLATECOIL, there need be no threaded joints below the liquid level to corrode or leak.

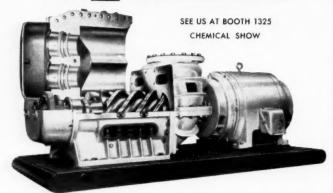
CUT COSTS ON ALL TYPES OF TANK AND PROCESS HEATING AND COOLING APPLICATIONS WITH MULTIZONE PLATECOIL.

SEE US AT THE CHEMICAL EXPOSITION BOOTHS 1206-1208-1210



the <u>only</u> rotary compressor

with all these features!



Fairbanks-Morse Positive Displacement Axial-Flow Rotary Compressors are available in standard models in single-stage units, with capacities from 800 to 12,500 cfm. at compression ratios from 1.6:1 to 5.0:1—or in two-stage units with capacities from 2,000 to 12,500 cfm. at compression ratios above 5.0:1—and for booster service at maximum working pressures up to 250 psig.

- High efficiency and stability that rivals reciprocating
- Low weight and small space requirement that cuts costs for installation, foundation and building.
- Oil-free output—no metal-to-metal contact of impellers or casing, no lubrication of parts contacting gas, air or vapor.
- Mechanical simplicity—no valves, no pistons or reciprocating parts to wear or replace.
- Adaptability to any power source permits choice of induction or synchronous motor, diesel engine, gas or steam turbine as prime mover.
- Smooth, steady operation—impeller speed and design produce even delivery of flow with minimum pulsation or vibration.

For complete information contact your nearby Fairbanks-Morse Branch, or write Fairbanks, Morse & Co., 600 So. Michigan Ave., Chicago 5, Ill. Ask for new Bulletin ACO 100.2.



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Tune up furnaces with dashboard simplicity Using a Bailey HEAT PROVER Analyzer



Chemical and petroleum division

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Lower Processing Costs with Eclipse Vaporizers and Liquid Phase Heaters for Dowtherm*





Vertical units rated to 2 million Btu, and horizontal to 6 million Btu.

Vaporizers shown are typical of complete Eclipse line.

Eclipse fire-tube vaporizers and liquid phase heaters provide lower processing costs on high-temperature applications because of these factors:

- **1.** Low operating pressures reduce equipment costs for example, 95 psig for 700° F.
- 2. Up to 1/3 lower insurance rates.
- Elimination of fire hazards involved in direct-fired process heating.
- Precise temperature control eliminates overheating or underheating in critical processes.
- 5. Compact installation requires minimum floor space.
- 6. Directed flow, natural circulation that scrubs heating surfaces vigorously for faster heat transfer, no violent boiling of liquid, and no build-up of scale on heat exchange surfaces.

For more data on Eclipse Vaporizers and liquid phase heaters, write for Bulletin A-100 describing the complete line available and showing typical installations.

* Write for information on equipment for use with other heat transfer media.

VISIT ECLIPSE BOOTH NO. 973—Chemical Industries Exposition, New York, November 30—December 4



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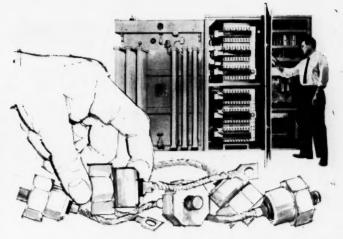
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EFFICIENCY IN A SEMICONDUCTOR RECTIFIER



The I-T-E UNITRON Semiconductor Rectifier

Today, in the electrochemical industry, the economy of the semiconductor rectifier as a source of d-c is scarcely disputed. Certain differences in efficiency, however, can produce significant differences in the ultimate economy which the user may enjoy. For example, the I-T-E UNITRON semiconductor rectifier incorporates unique design details which aim specifically to boost efficiency.

Voltage equalization—Variations in inverse resistance of semiconductor cells are normal. When cells are used in series, some method of inverse voltage equalization is required to prevent overworking of certain cells. Many seemingly obvious methods, such as using resistors or connecting complete rectifiers in series, etc., are uneconomical as regards both operating cost and space. For the UNITRON, I-T-E engineered a special circuit in which a small auxiliary transformer is used to maintain an equal inverse-voltage on all series cells without taking current from the system. This transformer, in fact, consumes no power. It needs no maintenance. And it makes possible the instant detection of cell failures for timely replacement before an entire series of cells fails.

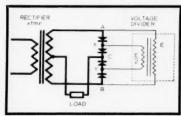
Current equalization—Parallel connected cells will normally divide the total forward current unequally because of differences in forward resistance. Therefore cells with the lowest forward drop will carry a disproportionately higher share of the total current. But the UNITRON's unique current equalizer insures that all parallel cells will carry equal current, regardless of normal variations in forward resistance. The design is of the utmost simplicity, consisting entirely of iron laminations through which conductors from the parallel cells pass. There is nothing to fail or need service during the life of the rectifier. The action of this compact cur-

rent equalizer materially extends cell life and keeps cell maintenance cost and downtime to a minimum.

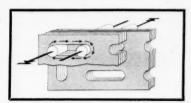
Random cell selection—The combination of forced voltage equalization for series cells and forced current equalization for parallel cells gives the I-T-E UNITRON virtual freedom from the effects of normal variations in cell resistance. Users may select cells at random for any position. This eliminates the nuisance—and the expense—of coding cells for various positions. Yet at the same time you have greater assurance of long cell life, because the overloading of individual cells is eliminated.

Water cooling—Just in the cooling system alone, the I-T-E UNITRON saves money over other rectifiers. First, it costs so little to operate. Second, it takes little space. Third, it prolongs average cell life. It uses ordinary tap water . . . no coolant is more efficient than water or costs less. A purification system continually removes contaminants and free ions to protect the system from corrosion and prevent electrical leakage. Since it is a closed loop system, it cools each cell to the same temperature . . . eliminating hot cells and premature failures. And it permits the changing of cells without disturbing the cooling system. This unique I-T-E UNITRON cooling system eliminates the need for power-eating blowers and space-eating ducts. Also it saves the cost of special coolants and spares personnel from the risk of skin irritation.

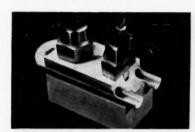
All these design features of the I-T-E UNITRON add up to higher operating efficiency and lower operating cost. The UNITRON is available in any desired devoltage and current rating. It can be used in parallel with any other type of conversion equipment. Discover how you can benefit from these advantages. Write I-T-E Circuit Breaker Company, Transformer & Rectifier Division, 1900 Hamilton Street, Philadelphia 30, Pa.



Simplified schematic of voltage equalizer. When side A is conducting, voltage between C and B is equal to that between A and B (neglecting the small drop through the cells). The voltage divider secondary applies a voltage between C and Y which is half that between C and B. This divides the inverse voltage between the two non-conducting cells evenly.



The current equalizer. Adjacent conductors carrying current in opposite directions pass through overlapping windows in two sections of iron laminations. Transformer effect of laminations effectively equalizes currents between neighboring conductors.



Section of bus bar . . . showing how cooling water flows close to cells for efficient cooling. Bus bar can be as long as necessary to hold the number of required cells. No need to drain system to change cells.

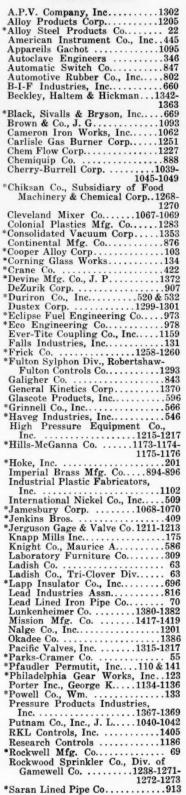
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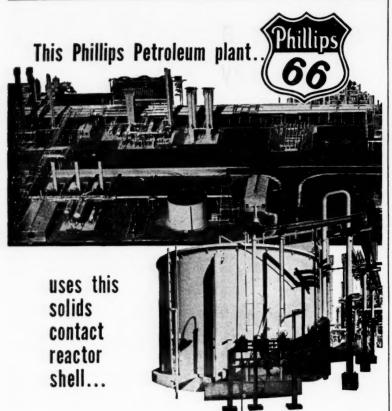


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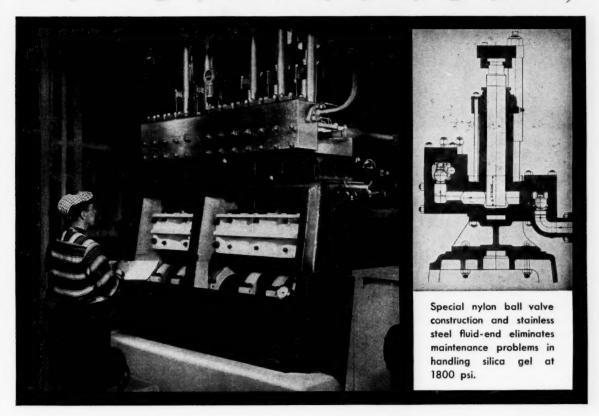
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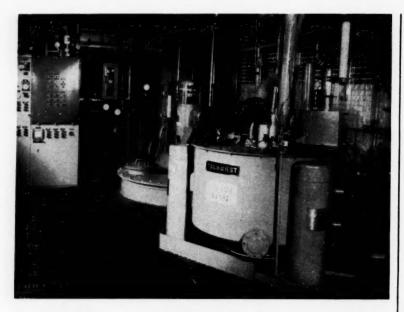
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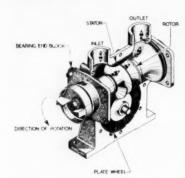
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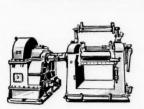
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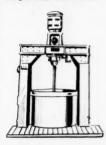
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- -10' dia. x 230' long rotary

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CHEMICAL PLANT—ORANGE, TEXAS

- 1—Struthers Wells 630 sq. ft. T316 SS evaporator.
- -1.800 cu. ft. Read weight hoppers, T304 SS, 11'10" x 10'5" x 10'2", hopper bottom, fulcrums, scales avail. w/bucket elevators, conveyors, etc.
- Worthington 160 ton steam-jet vacuum refrigeration units.
- -18,000 qal. alum. cone-bottom tanks, 12' x 31' OAH.
- Buffalo T316 SS blowers, 2330 cfm, 60 HP. TEFC motors.
- 2-American T316 SS blowers, 5600 cfm., 50 HP. TEFC motors.

CENT.—FILTERS—CRYSTALLIZERS

- 2—Sharples #16-P Pressurtite, T304 SS. 2—Sharples C-20 Super D-Hydrators, T316 SS.
- Alco 110 sq. ft. pressure leaf filter, T316 SS.
- -Struthers-Wells vacuum crystallizers, 1200, 560 gal., T316, cone bottoms.
 - 1-Eimco T304 SS rotary vac. filter, 18" dia. x 24" face.

EXCHANGERS—CONDENSERS—COOLERS

- 12-800 sq. ft. T316 SS heat exchangers, removable bundle.
- 75-T316 tubular heat exchangers & condensers, 2000, 1450, 880, 800, 750, 600, 530, 427, 400, 300, 264, 250, 235, 200, 185, 165, 150, 125, 64, 50, 47, 30 sq. ft.
- 25-Copper & Cupro-Nickel heat excangers & condensers, up to 1070 sq. ft.

TYPE 316 SS KETTLES

- 1—3,500 gal. Struthers-Wells vert., 7' dia. x 12' high, jacketed, int. coils, 40/20 HP agit.
- 1-2,830 gal. horiz, still kettle, 6' x 12' 100 sq. ft. int. coil.
- -2,250 gal. vert., 7' dia. x 6'3" high, jacketed, 3 HP agit.
- -2200 gal., 6'6" x 8', vacuum, jacketed, agit, T316 SS.

TYPE 316 STAINLESS STEEL PRESSURE TANKS

- -17.650 gal. horiz., 9' dia. x 36' long, 1/4" shell, 3/8" dished heads, 40# WP
- -2.830 gal, horiz., $6' \times 12'$, 5/16 shell & dished heads, VACUUM, or 80 # WP -2.750 gal, vert., $7' \times 8'$, dished heads, int. coils, 50 # WP
- -2,300 gal. vert., 7' x 8', int. coils, (some w/agit), 19# WP -2,300 gal. vert., 7 x 6 ; int. cois, (some w/agn), 15# WP
 -2,250 gal. vert., 7' x 6'3'', dished heads, (some w/agit., some w/jacket), 70# WP
 -1,900 gal. vert., 6' x 8', 36" shell & dished heads, VACUUM, or 100# WP
 -1,200 gal. vert., 5' x 7', dished top, cone bot., VACUUM, or 100# WP

- 685 gal. vert., 3' x 13', internal coils.
- -575 gal. vert., 4' x 6', dished heads, 90# WP, 355 sq. ft. int. coils.
- 50-Tanks & pots, 30 to 500 gal., T316 SS.

COLUMNS-STAINLESS STEEL

- 1-110" dia. Vulcan, 10 trays-bubble
- caps, T316 SS. dia. Vulcan, 30 trays-bubble caps, T316 SS.
- 96" dia. Vulcan, 10 trays—bubble caps, T316 SS.
- 2—60" dia. Vulcan, 10 trays—bubble caps, T316 SS. 1—48" dia. Vulcan, 25 trays—bubble
- caps, T304 ELC SS, 100 PSI.
- -24" dia. Vulcan, 12 trays-caps, T316 SS-VACUUM.
- 6-T316 SS Packed Columns: 42", 36", 30" dia.
- Steel Packed Columns: 60", 48", 36", 30", 20".

COLUMNS—COPPER

5—Vulcan copper bubble-cap columns. VACUUM! 72" x 40 plate; 48" x 25 plate; 48" x 22 plate; 24" x 20 plate. SEND FOR LATEST INVENTORY LIST #859-A

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- 2,000T316 SS flanged valves, globe or gate, $\frac{1}{2}$ ", $\frac{1}{2}$ ", $\frac{1}{2}$ " up to 12".
- 10.000-T316 SS pipe, schedule 40, 10, 5, sizes 1/2", 1", 11/2", 2" up to 12".
- 35—T316 SS pumps, sizes from 6" x 5" to 1" x 1"
- Otis elec. freight elevator, 5,000#
- capacity @ 75 FPM. Stainless steel reboilers.
- 2—Stainless steel bucket elevators, 60' & 40' high.
- -2,100 gal. vert. alum. tank, coils.
- 10-T316 SS separators, 22" x 8' deep. 1-2,000 gal, copper tank.
- 3-18,000 gal. steel tanks.

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AUTOCLAVES, KETTLES AND REACTORS

- 1—Allied Steel Products type 316 SS jacketed reactor, 750 gal. 3—Type 316 SS 150 gal. jacketed reactors, complete with agitators and drives.
- Steel and Alloy Tank Co. 100 gal. type 347 SS pressure tank, 250 psi. jacket
- -Blaw-Knox 400 gal. steel jacketed autoclave, 570# internal
- pressure, 85# jacket Blaw-Knox 45 gal. jacketed autoclaves, 1500# pressure
- Pfaudler 500 gal. glass lined jacketed reactor, complete with impeller type agitator, baffle and drive
- Struthers Wells 500 gal. nickel jacketed reactor
- -Patterson-Kelley 6000 gal. steel jacketed reactor, 40# jacket, complete with agitator and drive.
- Patterson 2000 gal. steel jacketed reactor
- 28-30,000 gal, steel vertical storage tanks

- 1-Link Belt steel roto louver dryer, Model 1003-30
- —Link Belt steel roto louver dryers, Model 207-10, 310-16, 604-20 —Buflovak double drum dryer 42" x 120"
- 3-J. P. Devine single door vacuum shelf dryers, 20, 17 and 12 shelves
- –Stokes stainless steel rotary vacuum dryer, 2' x 6' –Stokes Model 59DS steel rotary vacuum dryer, 5' x 30' –Stokes double drum dryer, 5' x 12'
- -Louisville rotary steam tube dryer, 8' x 45'
- 2—Louisville SS rotary dryers. 8' x 50' 1—Louisville SS rotary kiln, 30" x 28', complete 1—Louisville rotary dryer, 38" x 40', Type L 1—Ruggles Coles 4' x 30' rotary kiln

- -Traylor 4' x 40' rotary dryer -Rotary dryer, 6' x 36'

FILTERS

- 3-Dorrco rubber covered filters, 6' x 2'
- Sweetland #3 stainless steel filter
 Niagara SS filter, Model 510-28
- Oliver horizontal filter, 3'
- 10—Shriver plate and frame filter presses, 12" to 42"

 1—Shriver C.I. plate and frame filter press, 36" x 36" closed delivery, 4 eye, 60 chambers 1—Shriver rubber lined filter press, 36" x 36" 12—Sweetland #12 filters with 72 SS leaves

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- 1-Tolhurst SS 20" suspended type centrifuge with perforated
- basket, complete with plow and motor

 AT&M 26" suspended type centrifuge with SS perforated
- basket, complete with plow and motor

 AT&M 48" SS suspended type centrifuge, complete with plow, motor and imperforate basket
- -Bird type 316 SS centrifuge, 32" x 50"
- -Tolhurst 30" center slung rubber covered centrifuges with perforated baskets and motors



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- 15-Robinson type 304 SS horizontal blenders, 255 cu. it. each
- Robinson type 316 SS sigma blade jktd. H.D. mixers, 400 gal. -Baker Perkins Size 6, double arm vacuum mixer. 2½ gal. cap.
- 12' x 4' pug mixer, type 316 SS
- Patterson type 347 SS jacketed vacuum sigma kneader master, 500 gal.

MISCELLANEOUS

- -Cleaver Brooks 500 HP package steam generator, 200#
- Ames 300 HP package steam generator, 150#
- Cleaver Brooks package steam generators, 50 & 80 HP, 125#
- Heat Transfer Products steel bubble cap columns, 36" and 42" with 5 and 10 trays
- Acme steel bubble cap column, 42" dia. with 10 trays
- -Patterson-Kelley steel heat exchangers, 1000 sq. ft. each
- Struthers Wells heat exchangers, 885 sq. ft.
- Patterson-Kelley steel heat exchanger, 427 sq. ft.
- Steel heat exchangers from 15 sq. ft. to 400 sq. ft.

 Davis Eng. SS heat exchangers, 145 and 230 sq. ft. (NEW)
- Struthers Wells type 316 SS heat exchanger, 330 s

- -Strutners were type 316 SS heat exchangers, 350 sq. ft.
 -Badger type 316 SS heat exchangers, 350 sq. ft.
 -Badger type 316 SS bubble cap column, 42" dia. with 11 trays
 -Badger type 316 SS bubble cap column, 36" dia. with 8 trays
 -Vulcan SS bubble cap column, 4' x 28 plates

- Robins shaker screens, SS, 3' x 6'
- -Swenson type 316 SS vacuum crystallizer, 3'6" x 12'
- -Swenson type 316 SS vacuum crystallizer, 2' x 12' -Blaw Knox steel distillation column, 36" x 40', 24 trays (NEW)
- -Williams type 316 SS hammermills, Model AK -Stokes Model 8 tablet press
- Swenson SS pilot plant spray dryer

Sturtevant #7 SS dust type rotary batch blenders, NEW -Oliver SS rotary pressure precoat filter, 5'3" x 8' -Stokes Model 138J-20 single door vacuum shelf dryer,

Baker Perkins Size 16 Type UUEM 150 gal. jacketed double arm dispersion type mixer, complete with compression cover and 100 HP motor.

CHEMICAL, RUBBER, OIL, PLASTIC and FOOD PROCESSING MACHINERY U.S.HIGHWAY No.22,

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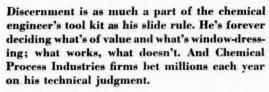
INDUSTRIAL GEARS & SPEED REDUCERS . LIMITORQUE VALVE CONTROLS . FLUID MIXERS . FLEXIBLE COUPLINGS

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BULK TRAILER FOR NEW JERSEY FLOUR MILLS

Delivery of a modern 1,225 cu. ft. capacity bulk body pneumatic flour handling trailer to New Jersey Flour Mills Company, Clifton, New Jersey highlights the trend to bulk handling in this industry.

The streamlined 28' bulk truck body is of single compartment construction, having seven 24"x24" inlet doors. Twin screw conveyors in the bottom of the body are driven through a positive infinite variable speed control unit. The system is self-contained and designed for efficient and economical loading and unloading at high speeds.

Lawrence F. Orbe, Jr., President of New Jersey Flour Mills Com-



28' Sprout-Waldron pneumatic bulk flour truck designed to speed local deliveries.

pany, stated that, "bulk flour is better flour; not only from the standpoint of product cleanliness and good housekeeping, but in its improved baking qualities as well; a fact proved by leading cereal chemists. Economies to the baking industry through the use of bulk flour are also substantial. It is entirely possible that a savings of 30 to 40c/cwt. will develop through this modern method of loading out and transporting flour from mill to bakery."

SW

Adaptioneered Sprout-Waldron Horizontal Batch Mixer installed at The Dow Chemical Company, Midland, Michigan.

NICKEL MIXER FOR THERMOPLASTICS

The mixing of thermoplastic materials and formulations at The Dow Chemical Company, Midland, Michigan, requires the use of a special Sprout-Waldron Adaptioneered horizontal batch mixer. Two unusual design requirements stand out.

In the first place, all parts in contact with the material to be processed were specified in nickel, and in the second place the mixer had to be jacketed for 30 psi liquid working pressure.

The Sprout-Waldron special horizontal batch mixer used, has a swept volume capacity of approximately 58 cu. ft. and is designed to handle a 3000# batch of material

weighing 50 lb. per cubic feet. Specifications also called for the mixer to have an extra heavy reinforced "U" trough and cover. The ASME code jacket was designed with internal baffles to prevent short circuiting and the box and cover of the unit were designed for 27" of mercury vacuum inside.

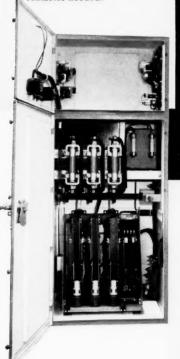
Mixing is accomplished by means of a double ribbon agitator with the end stubs set in antifriction pillow blocks.

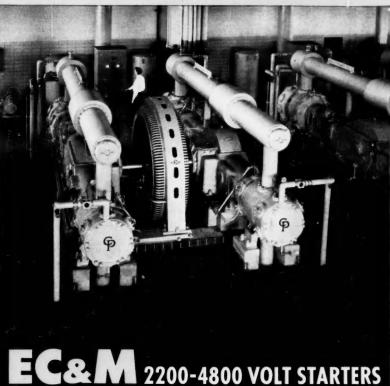
Prior to shipment, the mixer body was tested at 30 psig with atmospheric pressure in the jacket. The jacket itself was tested at 45 psig with atmospheric pressure in the shell.

The most complete synchronous motor protection you can buy

Above and at right • Four E C & M 1000 HP, 2300 Volt Synchronous Starters on air-compressor drives in Chrysler Corporation's new Ohio Stamping Plant at Twinsburg. Purchased and installed by Hatfield Electric Co., Cleveland, Ohio.

Below • Inside view of starter showing compact arrangement of fuses and contactor. The three arc shields slide out for quick access to both front and rear contacts—no draw-out of contactor needed.





• A push of the "start" button gives you complete protection during starting and running—plus EC&M fully automatic synchronization. Throughout the entire sequence, motor windings are completely protected and synchronization occurs at the most favorable time. Should the motor pull out of step because of voltage dip or overload, the field is automatically removed. Re-synchronization occurs when the motor re-accelerates the load. Short circuit protection is provided by current-limiting power fuses working in conjunction with EC&M's "certified" high-interrupting-capacity ZHA air-break contactor.

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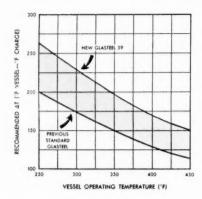
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. . . is a new PFAUDLER PERMUTIT program providing a modern, imaginative approach—plus the specialized materials and equipment-for handling and processing more profitably the liquids and gases which are the lifeblood of our manufacturing economy.



FLUIDICS AT WORK

More thermal shock data on new Glasteel 59



We glassed the outside of two 2-inch steel pipes, one with Glasteel 59

and one with the best previous material, No. 53 Glass.

Then we heated both to 525° F. and quenched them quickly in a 70° F. water bath. The picture above shows what happened. With Glasteel 59 not a bit of damage . . . in spite of a 455° F. instantaneous thermal shock.

In other tests we heated Glasteel 59 to 600° F. and gave it a 530° F. shock and then to 625° F. for a startling 555° F. shock. There still was no sign of cracking or crazing or other damage on the sample pipe.

Naturally we do not recommend such severe treatment for your glassed-steel equipment; but we do recommend Glasteel 59 as offering the greatest protection against thermal shock damage—a full 30% increase over our previous best grade, as shown in the chart.

In addition to improved thermal shock resistance, Glasteel 59 also gives 20% better abrasion resistance and extended service life. For more information on this new material, write to our Pfaudler Division, Dept. CEB-119, Rochester 3, New York.



Pfaudler Permutit is observing its 75th anniversary. The company has manufacturing plants in Germany (Pfaudler-Werke A.G.), Great Britain (Enamelled Metal Products Corp. Ltd.), Canada (Ideal Welding Co. Ltd.), Mexico (Arteacero-Pfaudler, S. A.), and Japan (Shinko-Pfaudler Co., Ltd.), and four plants in the U.S. Sales Offices and representatives in leading cities throughout the free world

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PFAUDLER PERMUTIT INC.

SPECIALISTS IN FLUIDICS ... THE SCIENCE OF FLUID PROCESSES

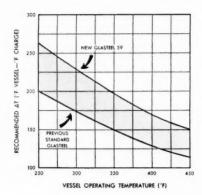
FLUIDICS

. . . is a new PFAUDLER PERMUTIT program providing a modern, imaginative approach—plus the specialized materials and equipment-for handling and processing more profitably the liquids and gases which are the lifeblood of our manufacturing economy.



FLUIDICS AT WORK

More thermal shock data on new Glasteel 59



We glassed the outside of two 2-inch steel pipes, one with Glasteel 59

and one with the best previous material, No. 53 Glass.

Then we heated both to 525° F. and quenched them quickly in a 70° F. water bath. The picture above shows what happened. With Glasteel 59 not a bit of damage . . . in spite of a 455° F. instantaneous thermal shock.

In other tests we heated Glasteel 59 to 600° F. and gave it a 530° F. shock and then to 625° F. for a startling 555° F. shock. There still was no sign of cracking or crazing or other damage on the sample pipe.

Naturally we do not recommend such severe treatment for your glassed-steel equipment; but we do recommend Glasteel 59 as offering the greatest protection against thermal shock damage-a full 30% increase over our previous best grade, as shown in the chart.

In addition to improved thermal shock resistance, Glasteel 59 also

gives 20% better abrasion resistance and extended service life. For more information on this new material, write to our Pfaudler Division, Dept. CEB-119; Rochester 3, New York.



Pfaudler Permutit is observing its 75th anniversary. The company has manufacturing plants in Germany (Pfaudler-Werke A.G.), Great Britain (Enamelled Metal Products Corp. Ltd.), Canada (Ideal Welding Co. Ltd.), Mexico (Arteacero-Pfaudler, S. A.), and Japan (Shinko-Pfaudler, Ltd.), and four plants in the U.S. Sales Offices and representatives in

leading cities throughout the free world.

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